TECO F33
Variable Speed Drive

Instruction manual

English

Software version 4.2X

TECO F33

INSTRUCTION MANUAL - ENGLISH

Software version 4.2x

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Safety Instructions

Instruction manual

Read this instruction manual before using the Variable Speed Drive, VSD.

Handling the variable speed drive

Installation, commissioning, demounting, taking measurements, etc, of or on the variable speed drive may only be carried out by personnel technically qualified for the task. The installation must be carried out in accordance with local standards.

Opening the variable speed drive

WARNING: Always switch off the mains voltage before opening the variable speed drive and wait at least 5 minutes to allow the buffer capacitors to discharge.

Always take adequate precautions before opening the variable speed drive. Although the connections for the control signals and the switches are isolated from the main voltage, do not touch the control board when the variable speed drive is switched on.

Precautions to be taken with a connected motor

If work must be carried out on a connected motor or on the driven machine, the mains voltage must always be disconnected from the variable speed drive first. Wait at least 5 minutes before starting work.

Earthing

The variable speed drive must always be earthed via the mains safety earth connection.

Earth leakage current

This variable speed drive has an earth leakage current which does exceed 3.5 mA AC. Therefore the minimum size of the protective earth conductor must comply with the local safety regulations for high leakage current equipment which means that according the standard IEC61800-5-1 the protective earth connection must be assured by one of following conditions:

1. Use a protective conductor with a cable cross-section of at least 10 mm^2 for copper (Cu) or 16 mm^2 for aluminium (Al).
2. Use an additional PE wire, with the same cable cross-section as the used original PE and mains supply wiring.

Residual current device (RCD) compatibility

This product cause a DC current in the protective conductor. Where a residual current device (RCD) is used for protection in case of direct or indirect contact, only a Type B RCD is allowed on the supply side of this product. Use RCD of 300 mA minimum.

EMC Regulations

In order to comply with the EMC Directive, it is absolutely necessary to follow the installation instructions. All installation descriptions in this manual follow the EMC Directive.

Mains voltage selection

The variable speed drive may be ordered for use with the mains voltage range listed below.

JNFX40/48: 230-480 V
JNFX50/52: 440-525 V
JNFX69: 500-690 V

Voltage tests (Megger)

Do not carry out voltage tests (Megger) on the motor, before all the motor cables have been disconnected from the variable speed drive.

Condensation

If the variable speed drive is moved from a cold (storage) room to a room where it will be installed, condensation can occur. This can result in sensitive components becoming damp. Do not connect the mains voltage until all visible dampness has evaporated.

Incorrect connection

The variable speed drive is not protected against incorrect connection of the mains voltage, and in particular against connection of the mains voltage to the motor outlets U, V and W. The variable speed drive can be damaged in this way.

Power factor capacitors for improving cosφ

Remove all capacitors from the motor and the motor outlet.

Precautions during Autoreset

When the automatic reset is active, the motor will restart automatically provided that the cause of the trip

has been removed. If necessary take the appropriate precautions.

Transport

To avoid damage, keep the variable speed drive in its original packaging during transport. This packaging is specially designed to absorb shocks during transport.

IT Mains supply

The variable speed drives can be modified for an IT mains supply, (non-earthed neutral), please contact your supplier for details.

Heat warning

Be aware of specific parts on the VSD having high temperature.

DC-link residual voltage

WARNING: After switching off the mains supply, dangerous voltage can still be present in the VSD. When opening the VSD for installing and/or commissioning activities wait at least 5 minutes. In case of malfunction a qualified technician should check the DC-link or wait for one hour before dismantling the VSD for repair.

Contents

1. Introduction

F33 is used most commonly to control and protect pump and fan applications that put high demands on flow control, process uptime and low maintenance costs. It can also be used for e.g. compressors and blowers. The used motor control method is V/Hz-control. Several options are available, listed in chapter 13. page 147, that enable you to customize the variable speed drive for your specific needs.

NOTE: Read this instruction manual carefully before starting installation, connection or working with the variable speed drive.

The following symbols can appear in this manual. Always read these first before continuing:

NOTE: Additional information as an aid to avoid problems.

CAUTION: Failure to follow these instructions can result in malfunction or damage to the variable speed drive.

WARNING: Failure to follow these instructions can result in serious injury to the user in addition to serious damage to the variable speed drive.

HOT SURFACE: Failure to follow these instructions can result in injury to the user.

Users

This instruction manual is intended for:

- installation engineers
- maintenance engineers
- operators
- service engineers

Motors

The variable speed drive is suitable for use with standard 3-phase asynchronous motors. Under certain conditions it is possible to use other types of motors. Contact your supplier for details.

1.1 Delivery and unpacking

Check for any visible signs of damage. Inform your supplier immediately of any damage found. Do not install the variable speed drive if damage is found.

The variable speed drives are delivered with a template for positioning the fixing holes on a flat surface. Check that all items are present and that the type number is correct.

1.2 Using of the instruction manual

Within this instruction manual the abbreviation “VSD” is used to indicate the complete variable speed drive as a single unit.

Check that the software version number on the first page of this manual matches the software version in the variable speed drive.

With help of the index and the contents it is easy to track individual functions and to find out how to use and set them.

The Quick Setup Card can be put in a cabinet door, so that it is always easy to access in case of an emergency.

1.3 Type code number

Fig. 1 gives an example of the type code numbering used on all variable speed drives. With this code number the exact type of the drive can be determined. This identification will be required for type specific information when mounting and installing. The code number is located on the product label, on the front of the unit.

JNFX48-0175- 54 C E – – – A – N N N N A N –

Position number:

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Fig. 1 Type code number

Position for 0003-0046	Position for 0060-1500	Configuration	
1	1	VSD type	F33 V33
2	2	Supply voltage	40/48=400 V mains 50/52=525 V mains 69=690 V mains

Position for 0003-0046	Position for 0060-1500	Configuration	
3	3	Rated current (A) continuous	-0003=2.5 A - -1500=1500 A
4	4	Protection class	20=IP20 54=IP54
5	5	Control panel	–=Blank panel C=Standard panel
6	6	EMC option	E=Standard EMC (Category C3) F=Extended EMC (Category C2) I=IT-Net
7	7	Brake chopper option	–=No chopper B=Chopper built in D=DC+/- interface
8	8	Stand-by power supply option	–=No SBS S=SBS included
-	9	Safe stop option (Not valid for 0003-0046)	–=No safe stop T=Safe stop incl. (Only 0090-1500)
9	10	Brand label	
10	-	Painted VSD (Only valid for 0003-0046)	A=Standard paint B=White paint RAL9010
11	11	Coated boards, option	A=Standard boards V=Coated boards
12	12	Option position 1	N=No option C=Crane I/O E=Encoder P=PTC/PT100 I=Extended I/O S=Safe Stop (only 0003-0046)
13	13	Option position 2	
14	14	Option position 3	
15	15	Option position, communication	N=No option D=DeviceNet P=Profibus S=RS232/485 M=Modbus/TCP
16	16	Software type	A=Standard
17	17	Motor PTC. (Only valid for 0003-0046)	N=No option P=PTC
18	18	Gland kit. (Only valid for 0003-0046)	–=Glands not included G=Gland kit included

1.4 Standards

The variable speed drives described in this instruction manual comply with the standards listed in Table 1. For the declarations of conformity and manufacturer's certificate, contact your supplier for more information .

1.4.1 Product standard for EMC

Product standard EN(IEC)61800-3, second edition of 2004 defines the:

First Environment (Extended EMC) as environment that includes domestic premises. It also includes establishments directly connected without intermediate transformers to a low voltage power supply network that supplies buildings used for domestic purposes.

Category C2: Power Drive System (PDS) of rated voltage<1.000 V, which is neither a plug in device nor a movable device and, when used in the first environment, is intended to be installed and commissioned only by a professional.

Second environment (Standard EMC) includes all other establishments.

Category C3: PDS of rated voltage <1.000 V, intended for use in the second environment and not intended for use in the first environment.

Category C4: PDS or rated voltage equal or above 1.000 V, or rated current equal to or above 400 A, or intended for use in complex systems in the second environment.

The variable speed drive complies with the product standard
EN(IEC) 61800-3:2004 (Any kind of metal screened cable may be used). The standard variable speed drive is designed to meet the requirements according to category C3.

By using the optional "Extended EMC" filter the VSD fulfils requirements according to category C2,

WARNING: In a domestic environment this product may cause radio interference, in which case it may be necessary to take adequate additional measures.

WARNING: The standard VSD, complying with category C3, is not intended to be used on a low-voltage public network which supplies domestic premises; radio interference is expected if used in such a network. Contact your supplier if you need additional measures.

CAUTION: In order to comply fully with the standards stated in the Manufacturer's Declaration ANNEX IIB, the installation instructions detailed in this instruction manual must be followed to the letter.

Table 1 Standards

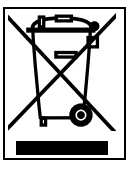
Market	Standard	Description
European	Machine Directive	98/37/EEC
	EMC Directive	2004/108/EEC
	Low Voltage Directive	2006/95/EC
	WEEE Directive	2002/96/EC
All	EN 60204-1	Safety of machinery - Electrical equipment of machines Part 1: General requirements. **Machine Directive: Manufacturer's certificate acc. to Appendix IIB**
	EN(IEC)61800-3:2004	Adjustable speed electrical power drive systems Part 3: EMC requirements and specific test methods. **EMC Directive: Declaration of Conformity and CE marking**
	EN(IEC)61800-5-1 Ed. 2.0	Adjustable speed electrical power drive systems Part 5-1. Safety requirements - Electrical, thermal and energy. **Low Voltage Directive: Declaration of Conformity and CE marking**
	IEC 60721-3-3	Classification of environmental conditions. Air quality chemical vapours, unit in operation. Chemical gases 3C1, Solid particles 3S2. Optional with coated boards Unit in operation. Chemical gases Class 3C2, Solid particles 3S2.
	UL508C	UL Safety standard for Power Conversion Equipment
USA UL and UL	≥90 A only UL 840	UL Safety standard for Power Conversion Equipment power conversion equipment. Insulation coordination including clearances and creepage distances for electrical equipment.
Russian	GOST R	For all sizes

1.5 Dismantling and scrapping

The enclosures of the drives are made from recyclable material as aluminium, iron and plastic. Each drive contains a number of components demanding special treatment, for example electrolytic capacitors. The circuit boards contain small amounts of tin and lead. Any local or national regulations in force for the disposal and recycling of these materials must be complied with.

1.5.1 Disposal of old electrical and electronic equipment

This information is applicable in the European Union and other European countries with separate collection systems.



This symbol on the product or on its packaging indicates that this product shall be treated according to the WEEE Directive. It must be taken to the applicable collection point for the recycling of electrical and electronic equipment. By ensuring this product is disposed of correctly, you will help prevent potentially negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product. The recycling of materials will help to conserve natural resources. For more detailed information about recycling this product, please contact the local distributor of the product .

1.6 Glossary

1.6.1 Abbreviations and symbols

In this manual the following abbreviations are used:

Table 2 Abbreviations

Abbreviation/ symbol	Description
DSP	Digital signals processor
VSD	Variable speed drive
CP	Control panel, the programming and presentation unit on the VSD
EInt	Communication format
UInt	Communication format
Int	Communication format
Long	Communication format
	The function cannot be changed in run mode

1.6.2 Definitions

In this manual the following definitions for current, torque and frequency are used:

Table 3 Definitions

Name	Description	Quantity
I_{IN}	Nominal input current of VSD	A_{RMS}
I_{NOM}	Nominal output current of VSD	A_{RMS}
I_{MOT}	Nominal motor current	A_{RMS}
P_{NOM}	Nominal power of VSD	kW
P_{MOT}	Motor power	kW
T_{NOM}	Nominal torque of motor	Nm
T_{MOT}	Motor torque	Nm
f_{OUT}	Output frequency of VSD	Hz
f_{MOT}	Nominal frequency of motor	Hz
n_{MOT}	Nominal speed of motor	rpm
I_{CL}	Maximum output current	A_{RMS}
Speed	Actual motor speed	rpm
Torque	Actual motor torque	Nm
Sync speed	Synchronous speed of the motor	rpm

2. Mounting

This chapter describes how to mount the VSD.

Before mounting it is recommended that the installation is planned out first.

- Be sure that the VSD suits the mounting location.
- The mounting site must support the weight of the VSD.
- Will the VSD continuously withstand vibrations and/or shocks?
- Consider using a vibration damper.
- Check ambient conditions, ratings, required cooling air flow, compatibility of the motor, etc.
- Know how the VSD will be lifted and transported.

2.1 Lifting instructions

Note: To prevent personal risks and any damage to the unit during lifting, it is advised that the lifting methods described below are used.

Recommended for VSD models -0090 to -0250

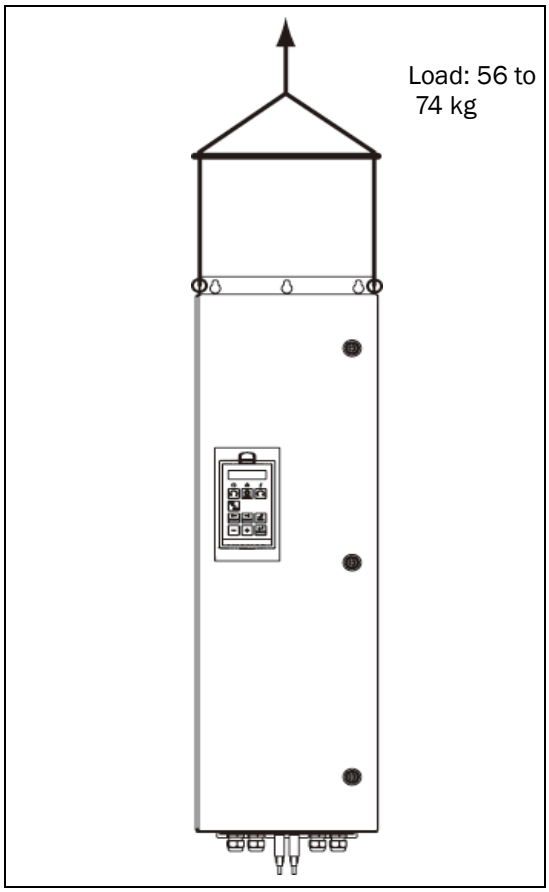


Fig. 2 Lifting VSD model -0090 to -0250

Recommended for VSD models -0300 to -1500

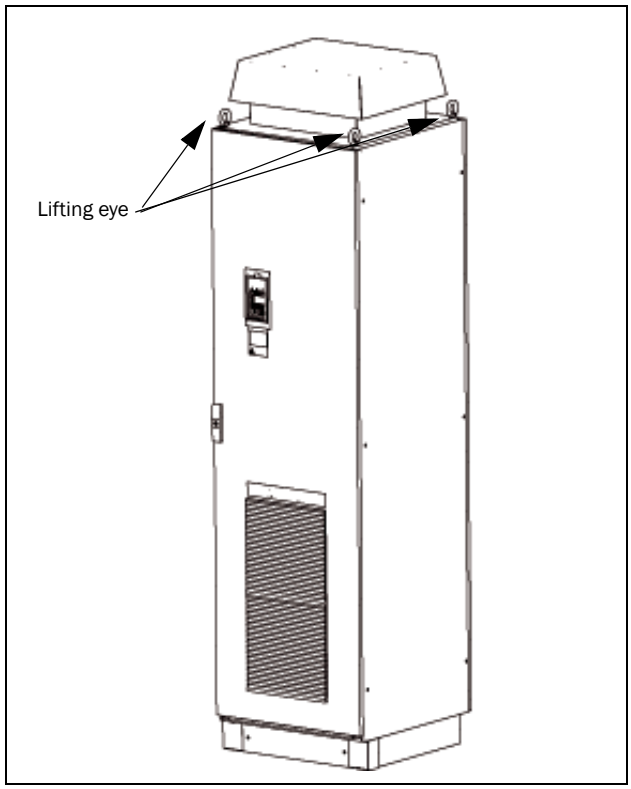


Fig. 3 Remove the roof plate.

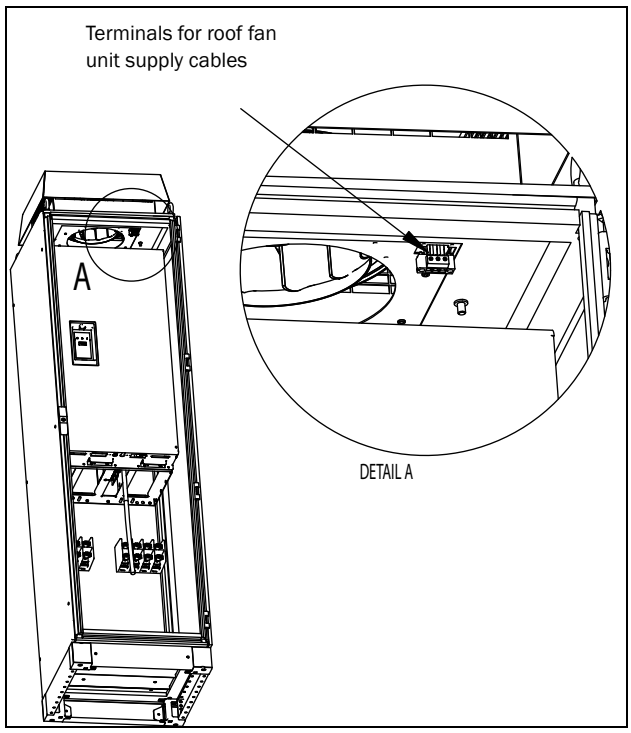


Fig. 4 Remove roof unit

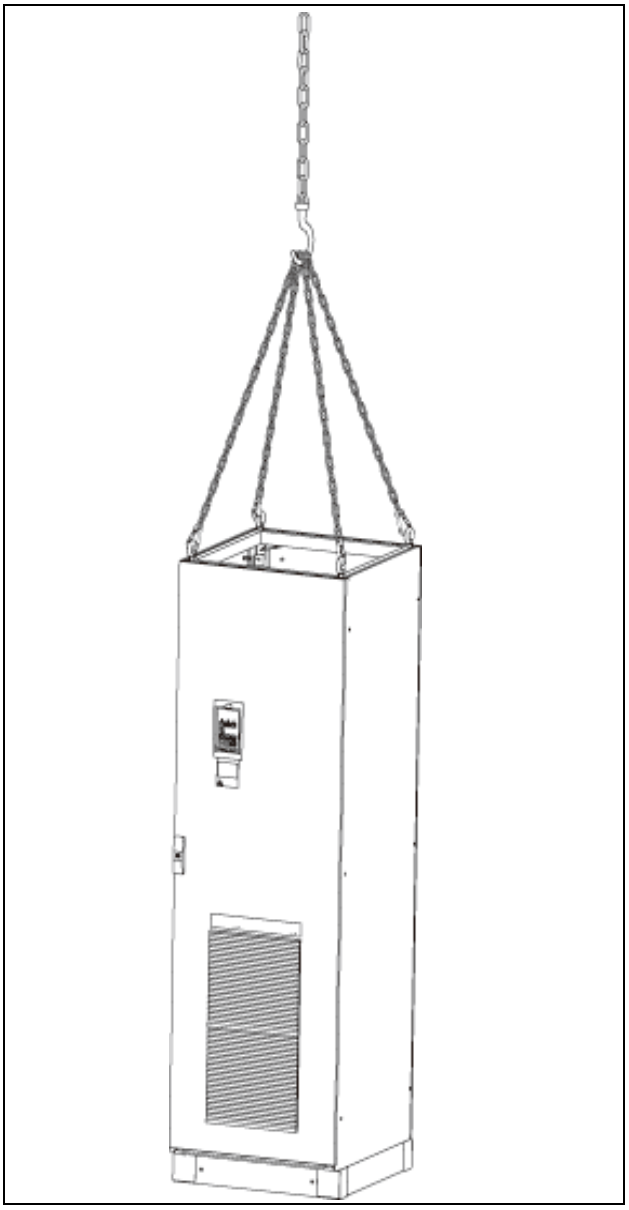


Fig. 5 Lifting VSD model -0300 to -1500

2.2 Stand-alone units

The VSD must be mounted in a vertical position against a flat surface. Use the template (delivered together with the VSD) to mark out the position of the fixing holes.

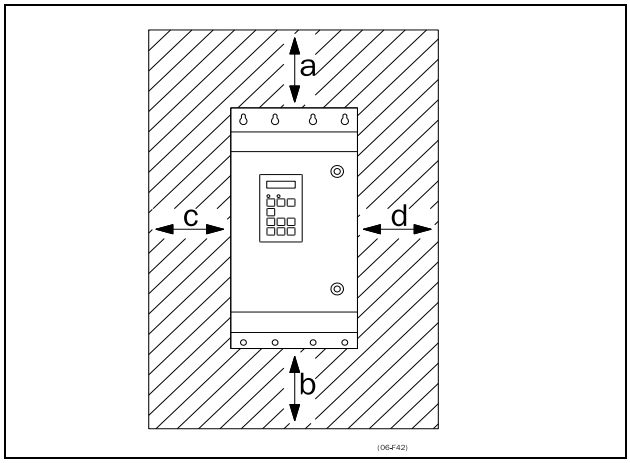


Fig. 6 Variable speed drive mounting models 0003 to 1500

2.2.1 Cooling

Fig. 6 shows the minimum free space required around the VSD for the models 0003 to 1500 in order to guarantee adequate cooling. Because the fans blow the air from the bottom to the top it is advisable not to position an air inlet immediately above an air outlet.

The following minimum separation between two variable speed drives, or a VSD and a non-dissipating wall must be maintained. Valid if free space on opposite side.

Table 4 Mounting and cooling

		0003-0018	0026-0046	0090-0250	0300-1500 cabinet
F33-F33 (mm)	a	200	200	200	100
	b	200	200	200	0
	c	0	0	0	0
	d	0	0	0	0
F33-wall, wall-one side (mm)	a	100	100	100	100
	b	100	100	100	0
	c	0	0	0	0
	d	0	0	0	0

NOTE: When a 0300 to 1500 model is placed between two walls, a minimum distance at each side of 200 mm must be maintained.

2.2.2 Mounting schemes

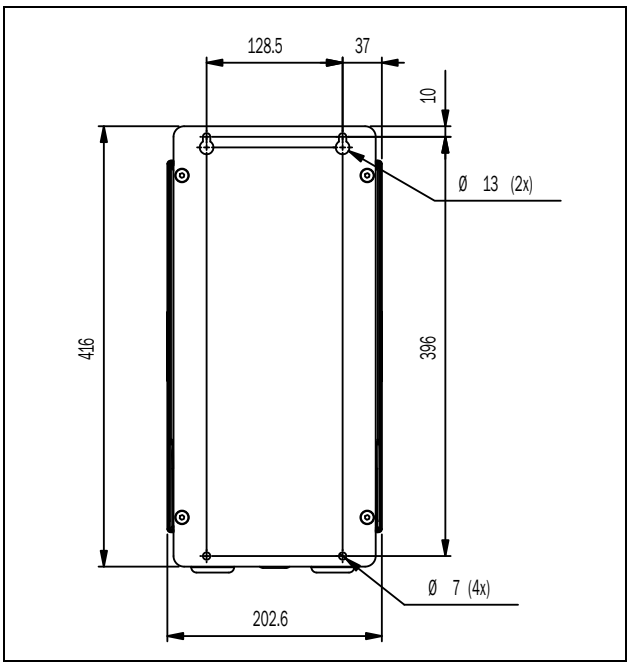


Fig. 7 JNFX48/52: Model 0003 to 0018 (B)

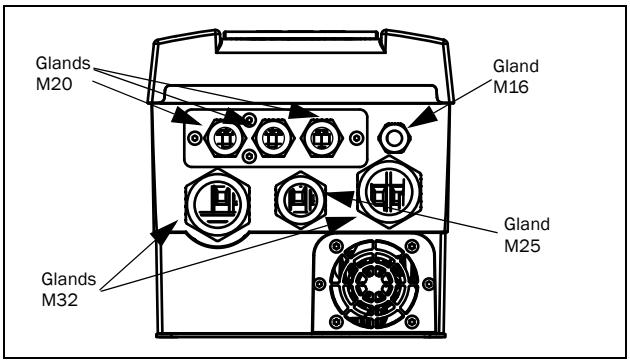


Fig. 8 JNFX48/52: Model 0003 to 0018 (B)

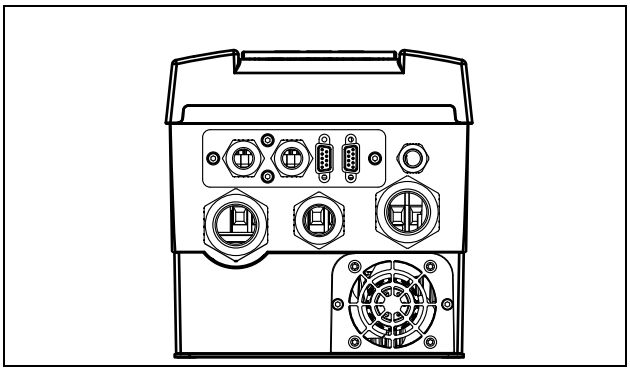


Fig. 9 JNFX48/52: Model 0003 to 0018 (B), with optional gland plate

NOTE: Glands for size B and C available as option kit.

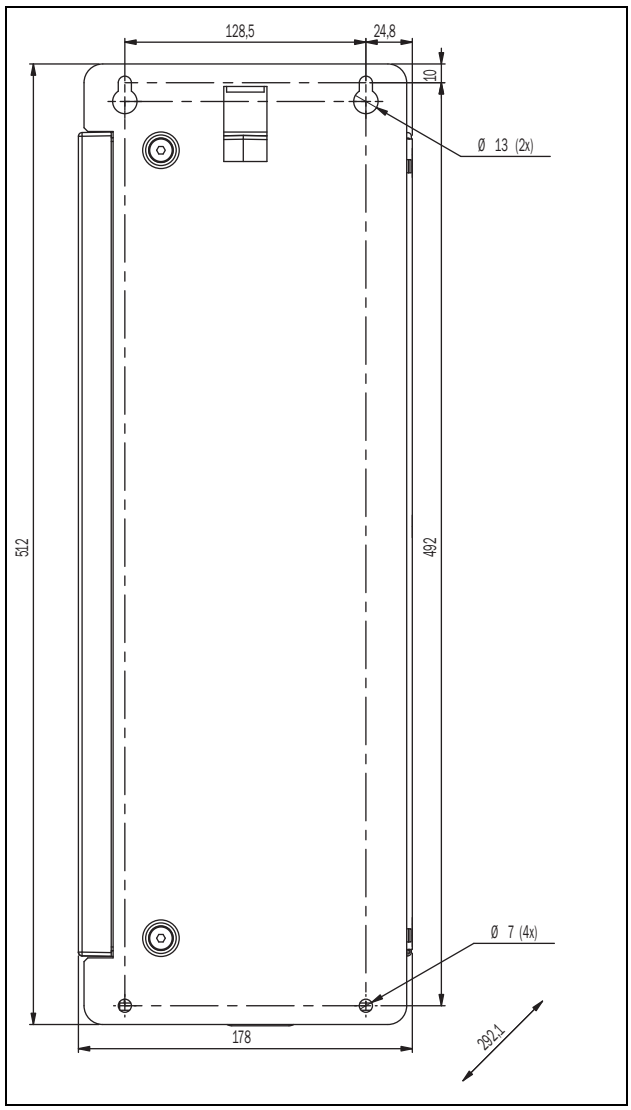


Fig. 10 JNFX48/52: Model 0026 to 0046 (C)

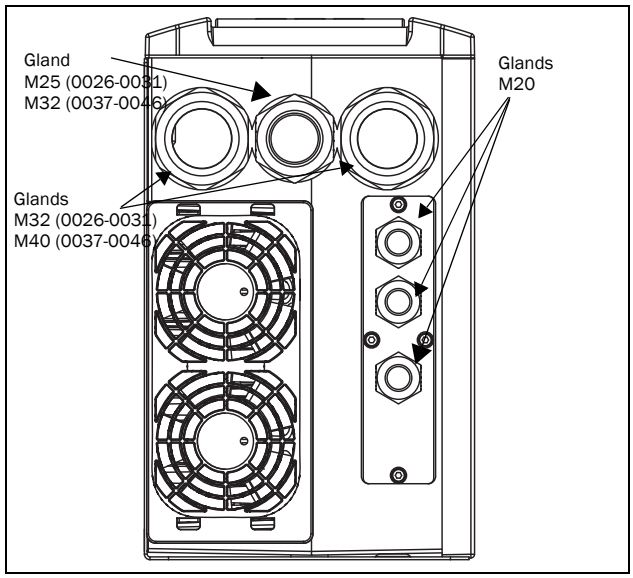


Fig. 11 Cable interface for mains, motor and communication, JNFX48/52: Model 0026 to 0046 (C)

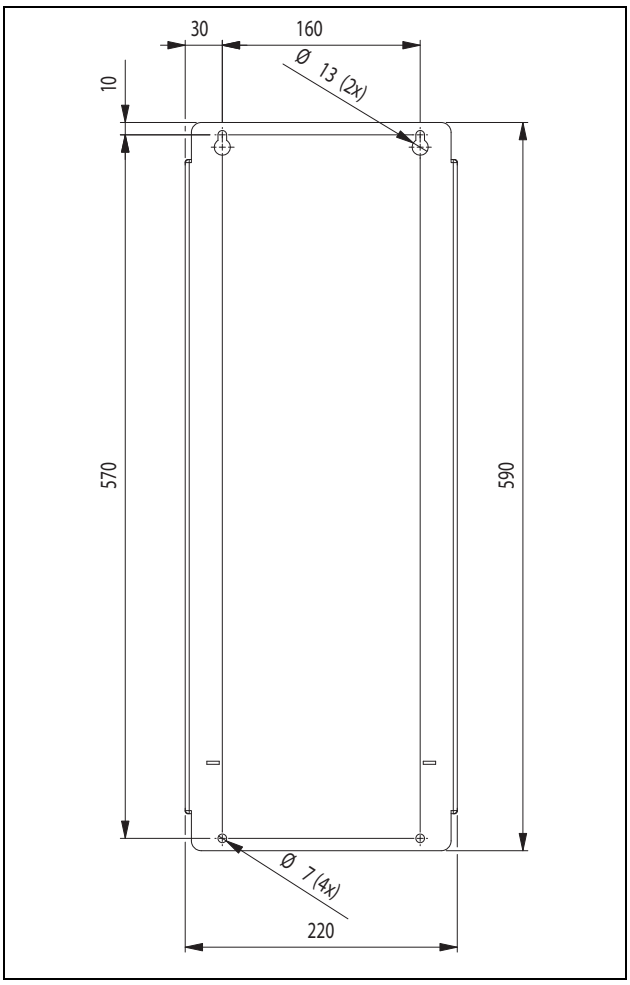


Fig. 12 JNFX40/50: Model 0046 - 0073 (X2)

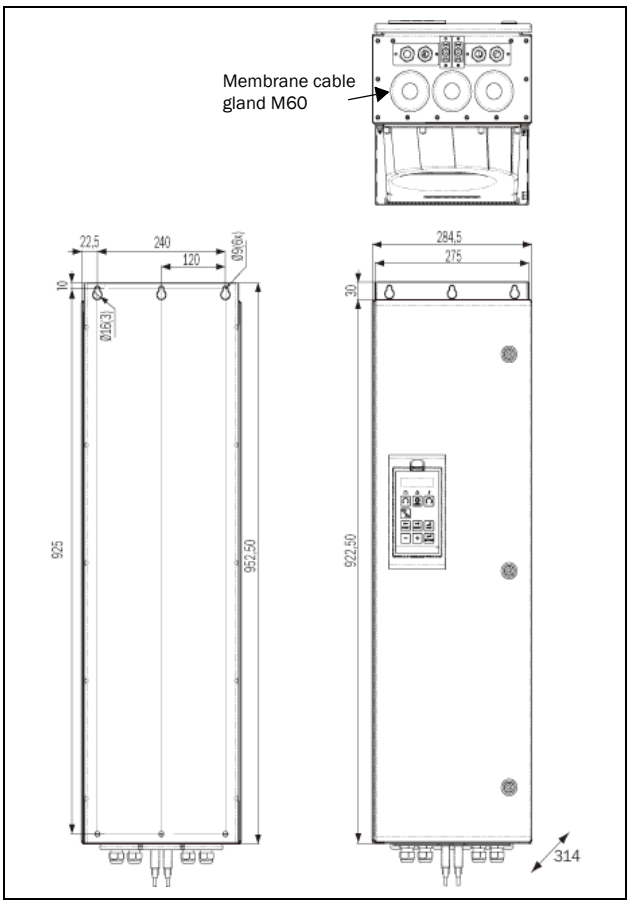


Fig. 14 JNFX48: Model 0090 to 0175 (E) including cable interface for mains, motor and communication

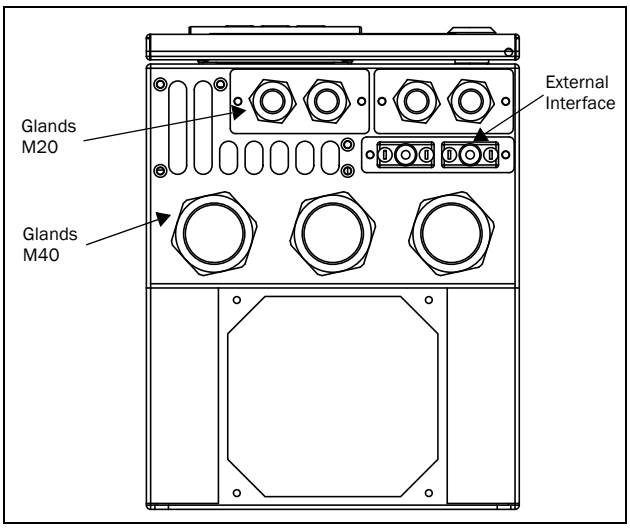


Fig. 13 Cable interface for mains, motor and communication, JNFX40/50: Model 0046 - 0073 (X2).

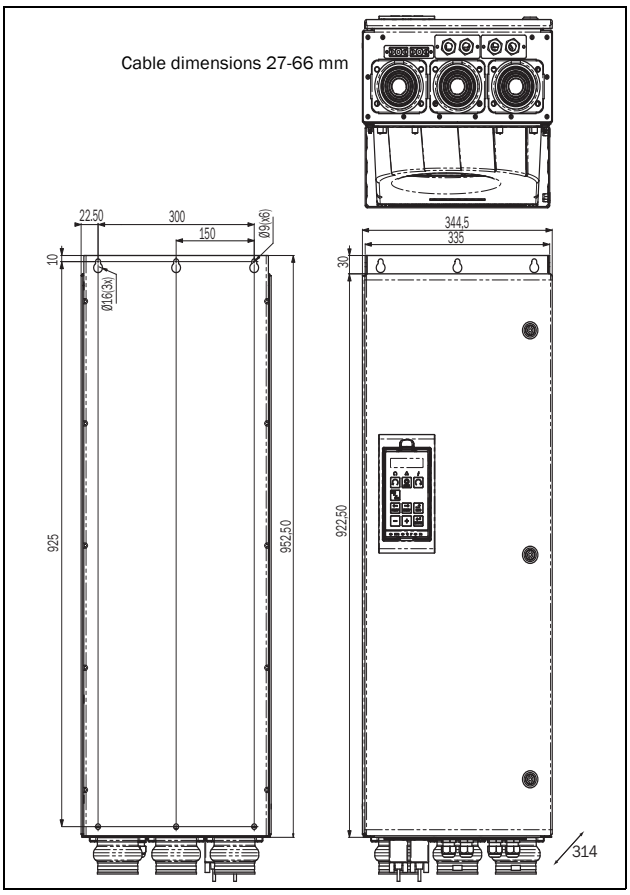


Fig. 15 JNFX48: Model 0210 to 0250 (F)
JNFX69: Model 0090 to 0175 (F69) including cable interface for mains, motor and communication

2.3 Cabinet mounting

2.3.1 Cooling

If the variable speed drive is installed in a cabinet, the rate of airflow supplied by the cooling fans must be taken into consideration.

Table 5 Flow rates cooling fans

Frame	JNFX Model	Flow rate [m^3/hour]
B	0003 - 0018	75
C	0026 – 0031	120
C	0037 - 0046	170
E	0090 - 0175	510
F	0210 - 0250	800
F69	0090 - 0175	
G	0300 - 0375	1020
H	0430 - 0500	1600
H69	0210 - 0375	
I	0600 - 0750	2400
I69	0430 - 0500	

Table 5 Flow rates cooling fans

Frame	JNFX Model	Flow rate [m^3/hour]
J	0860 - 1000	3200
J69	0600 - 0650	
K	1200 - 1500	4800
K69	0750 - 1000	

NOTE: For the models 0860 to 1500 the mentioned amount of air flow should be divided equally over the two cabinets.

2.3.2 Mounting schemes

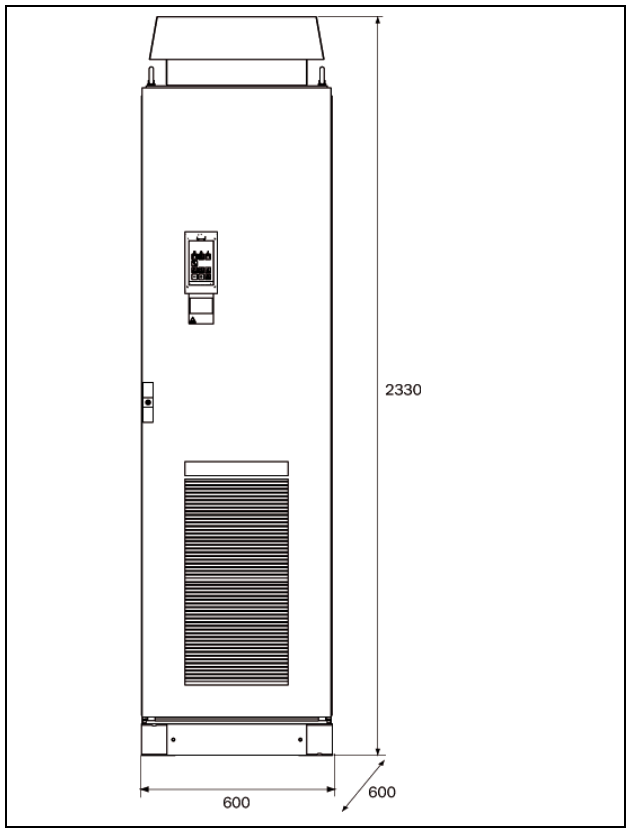


Fig. 16 JNFX48: Model 0300 to 0500 (G and H)
JNFX69: Model 0210 to 0375 (H69)

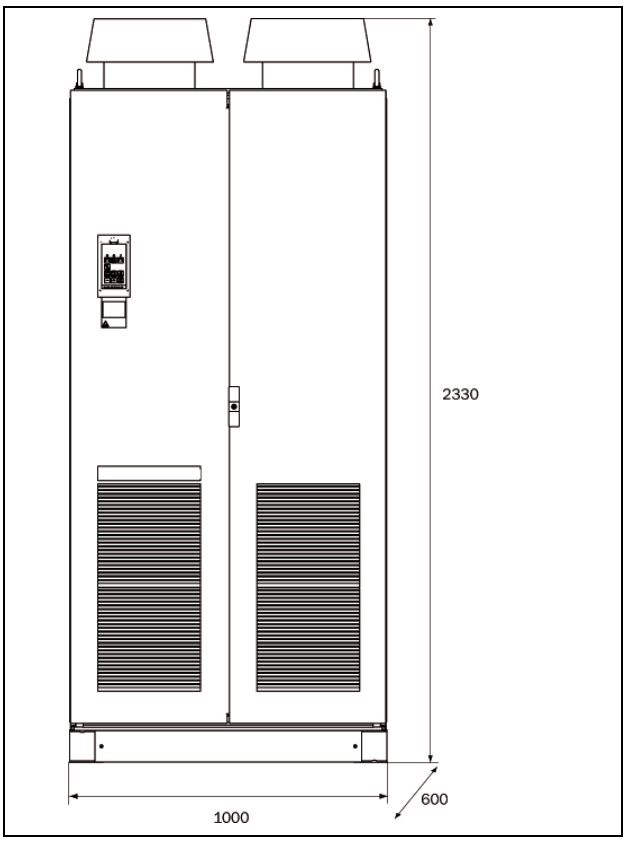


Fig. 17 JNFX48: Model 0600 to 7500 (I)
JNFX69: Model 0430 to 0500 (I69)

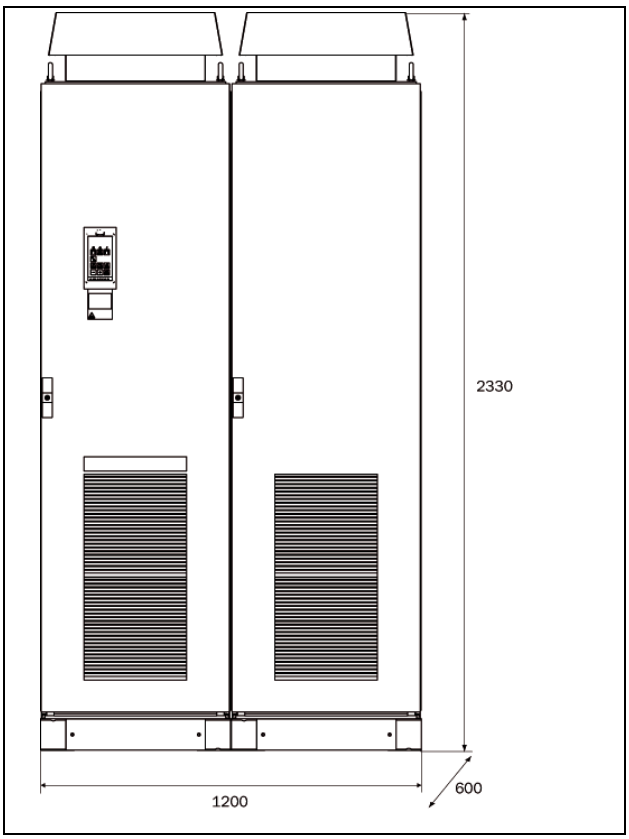


Fig. 18 JNFX48: Model 0860 to 1000 (J)
JNFX69: Model 0600 to 0650 (J69)

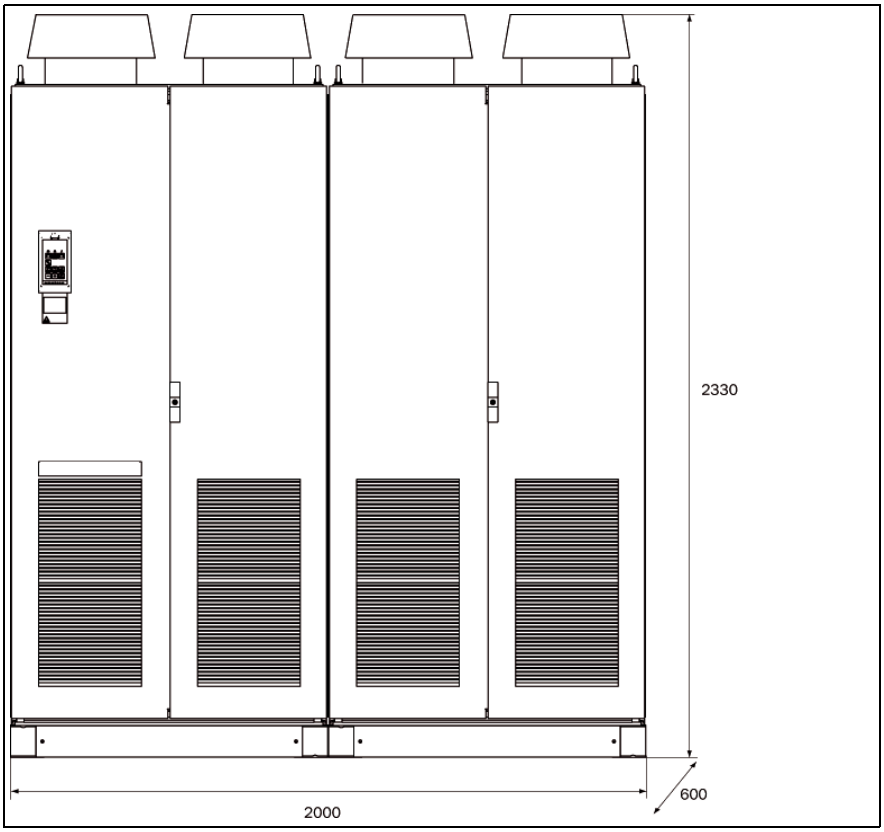


Fig. 19 JNFX48: Model 1200 to 1500 (K)
JNFX69: Model 0750 to 1000 (K69)

3. Installation

The description of installation in this chapter complies with the EMC standards and the Machine Directive.

Select cable type and screening according to the EMC requirements valid for the environment where the VSD is installed.

3.1 Before installation

Read the following checklist and think through your application before installation.

- External or internal control.
- Long motor cables (>100m), refer to section Long motor cables.
- Motors in parallel, refer to menu [213].
- Functions.
- Suitable VSD size in proportion to the motor/application.
- Mount separately supplied option boards according to the instructions in the appropriate option manual.

If the VSD is temporarily stored before being connected, please check the technical data for environmental conditions. If the VSD is moved from a cold storage room to the room where it is to be installed, condensation can form on it. Allow the VSD to become fully acclimatised and wait until any visible condensation has evaporated before connecting the mains voltage.

3.2 Cable connections for 0003 to 0073

3.2.1 Mains cables

Dimension the mains and motor cables according to local regulations. The cable must be able to carry the VSD load current.

Recommendations for selecting mains cables

- To fulfil EMC purposes it is not necessary to use screened mains cables.
- Use heat-resistant cables, +60°C or higher.
- Dimension the cables and fuses in accordance with local regulations and the nominal current of the motor. See table 49, page 165.
- The litz ground connection see fig. 23, is only necessary if the mounting plate is painted. All the variable speed drives have an unpainted back side and are therefore suitable for mounting on an unpainted mounting plate.

Connect the mains cables according to fig. 20 or 21. The VSD has as standard a built-in RFI mains filter that complies with category C3 which suits the Second Environment standard.

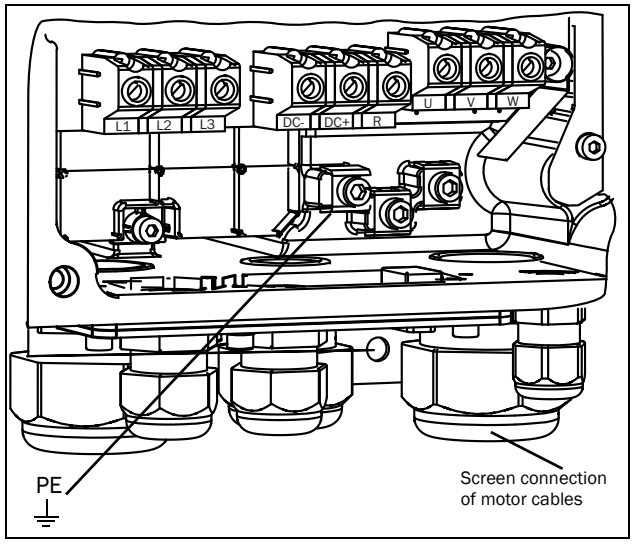


Fig. 20 Mains and motor connections, 0003-0018

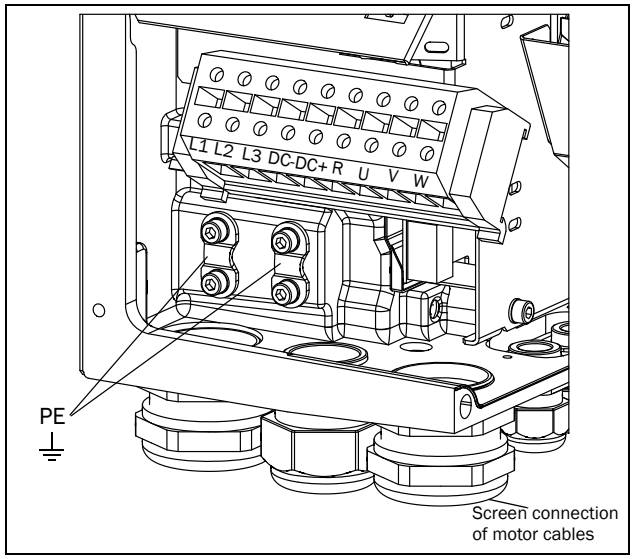


Fig. 21 Mains and motor connections, 0026-0046

Table 6 Mains and motor connection

L1,L2,L3 PE	Mains supply, 3 -phase Safety earth (protected earth)
⏚ U, V, W	Motor earth Motor output, 3-phase
(DC-),DC+,R	Brake resistor, DC-link connections (optional)

NOTE: The Brake and DC-link Terminals are only fitted if the Brake Chopper Option is built-in.

WARNING: The Brake Resistor must be connected between terminals DC+ and R.

WARNING: In order to work safely, the mains earth must be connected to PE and the motor earth to ⏚.

3.2.2 Motor cables

To comply with the EMC emission standards the variable speed drive is provided with a RFI mains filter. The motor cables must also be screened and connected on both sides. In this way a so-called “Faraday cage” is created around the VSD, motor cables and motor. The RFI currents are now fed back to their source (the IGBTs) so the system stays within the emission levels.

Recommendations for selecting motor cables

- Use screened cables according to specification in table 7. Use symmetrical shielded cable; three phase conductors and a concentric or otherwise symmetrically constructed PE conductor, and a shield.
- When the conductivity of the cable PE conductor is <50% of the conductivity of the phase conductor, a separate PE conductor is required.
- Use heat-resistant cables, +60°C or higher.
- Dimension the cables and fuses in accordance with the nominal output current of the motor. See table 49, page 165.
- Keep the motor cable between VSD and motor as short as possible.
- The screening must be connected with a large contact surface of preferable 360° and always at both ends, to the motor housing and the VSD housing. When painted mounting plates are used, do not be afraid to scrape away the paint to obtain as large contact surface as possible at all mounting points for items such as saddles and the bare cable screening. Relying just on the connection made by the screw thread is not sufficient.

NOTE: It is important that the motor housing has the same earth potential as the other parts of the machine.

- The litz ground connection, see fig. 24, is only necessary if the mounting plate is painted. All the variable speed drives have an unpainted back side and are therefore suitable for mounting on an unpainted mounting plate.

Connect the motor cables according to U - U, V - V and W - W, see Fig. 20 and Fig. 21.

NOTE: The terminals DC-, DC+ and R are options.

Switches between the motor and the VSD

If the motor cables are to be interrupted by maintenance switches, output coils, etc., it is necessary that the screening is continued by using metal housing, metal mounting plates, etc. as shown in the Fig. 23.

Fig. 24 shows an example when there is no metal mounting plate used (e.g. if IP54 variable speed drives are used). It is important to keep the “circuit” closed, by using metal housing and cable glands.

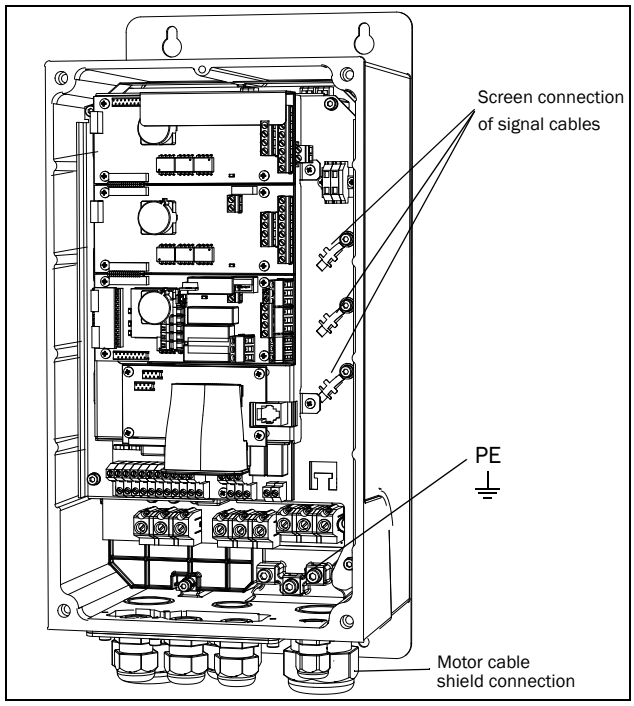


Fig. 22 Screen connection of cables.

Pay special attention to the following points:

- If paint must be removed, steps must be taken to prevent subsequent corrosion. Repaint after making connections!
- The fastening of the whole variable speed drive housing must be electrically connected with the mounting plate over an area which is as large as possible. For this purpose the removal of paint is necessary. An alternative method is to connect the variable speed drive housing to the mounting plate with as short a length of litz wire as possible.
- Try to avoid interruptions in the screening wherever possible.
- If the variable speed drive is mounted in a standard

cabinet, the internal wiring must comply with the EMC standard. Fig. 23 shows an example of a VSD built into a cabinet.

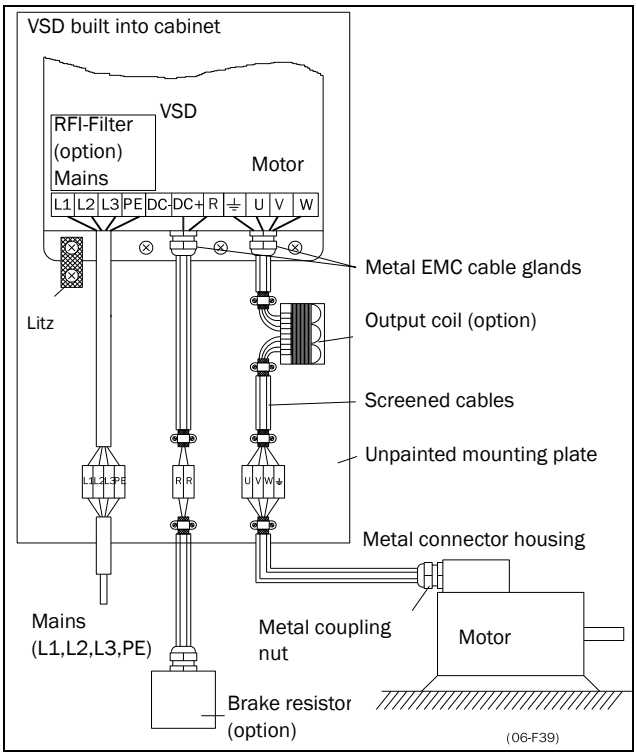


Fig. 23 Variable speed drive in a cabinet on a mounting plate

Fig. 24 shows an example when there is no metal mounting plate used (e.g. if IP54 variable speed drives are used). It is important to keep the “circuit” closed, by using metal housing and cable glands.

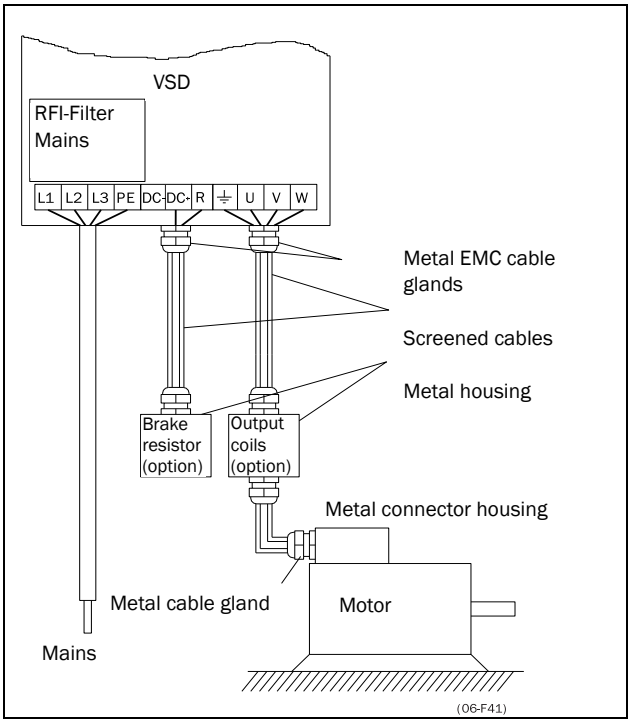


Fig. 24 Variable speed drive as stand alone

Connect motor cables

1. Remove the cable interface plate from the VSD housing.
2. Put the cables through the glands.
3. Strip the cable according to Table 8.
4. Connect the stripped cables to the respective motor terminal.
5. Put the cable interface plate in place and secure with the fixing screws.
6. Tighten the EMC gland with good electrical contact to the motor and brake chopper cable screens.

Placing of motor cables

Keep the motor cables as far away from other cables as possible, especially from control signals. The minimum distance between motor cables and control cables is 300 mm.

Avoid placing the motor cables in parallel with other cables.

The power cables should cross other cables at an angle of 90°.

Long motor cables

If the connection to the motor is longer than 100 m (40 m for models 0003-0018), it is possible that capacitive current peaks will cause tripping at overcurrent. Using output coils can prevent this. Contact the supplier for appropriate coils.

Switching in motor cables

Switching in the motor connections is not advisable. In the event that it cannot be avoided (e.g. emergency or maintenance switches) only switch if the current is zero. If this is not done, the VSD can trip as a result of current peaks.

3.3 Connect motor and mains cables for 0090 to 1500

VSD JNFX48-0090 to 0250 and JNFX69-0090 to 0175

To simplify the connection of thick motor and mains cables to the VSD model JNFX48-0090 to 0250 and JNFX69-0090 to 0175 the cable interface plate can be removed.

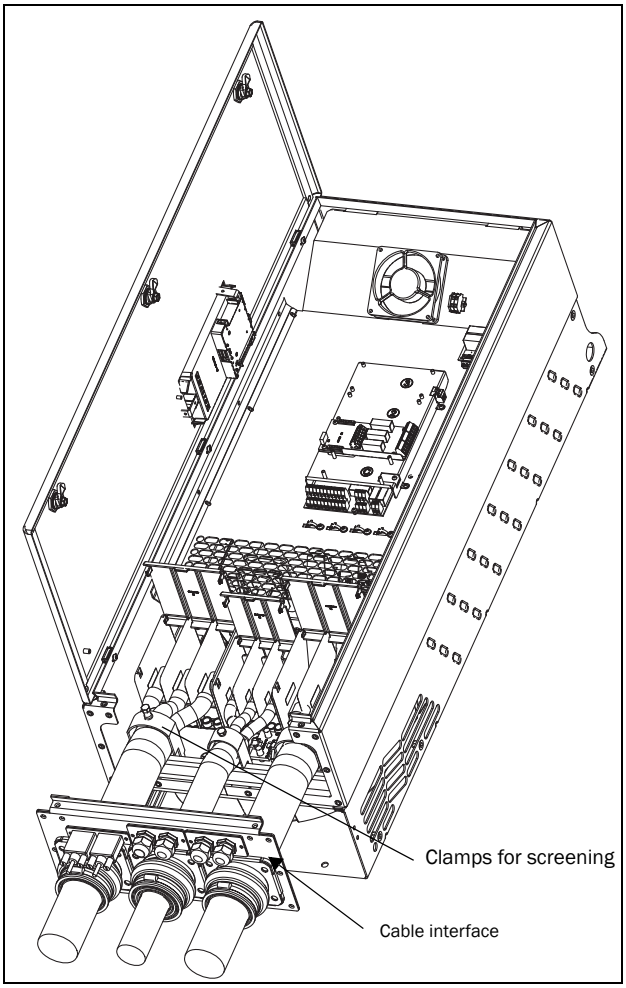


Fig. 25 Connecting motor and mains cables

1. Remove the cable interface plate from the VSD housing.
2. Put the cables through the glands.
3. Strip the cable according to Table 8.
4. Connect the stripped cables to the respective mains/motor terminal.
5. Fix the clamps on appropriate place and tighten the cable in the clamp with good electrical contact to the cable screen.
6. Put the cable interface plate in place and secure with the fixing screws.

VSD model 0300 to 1500

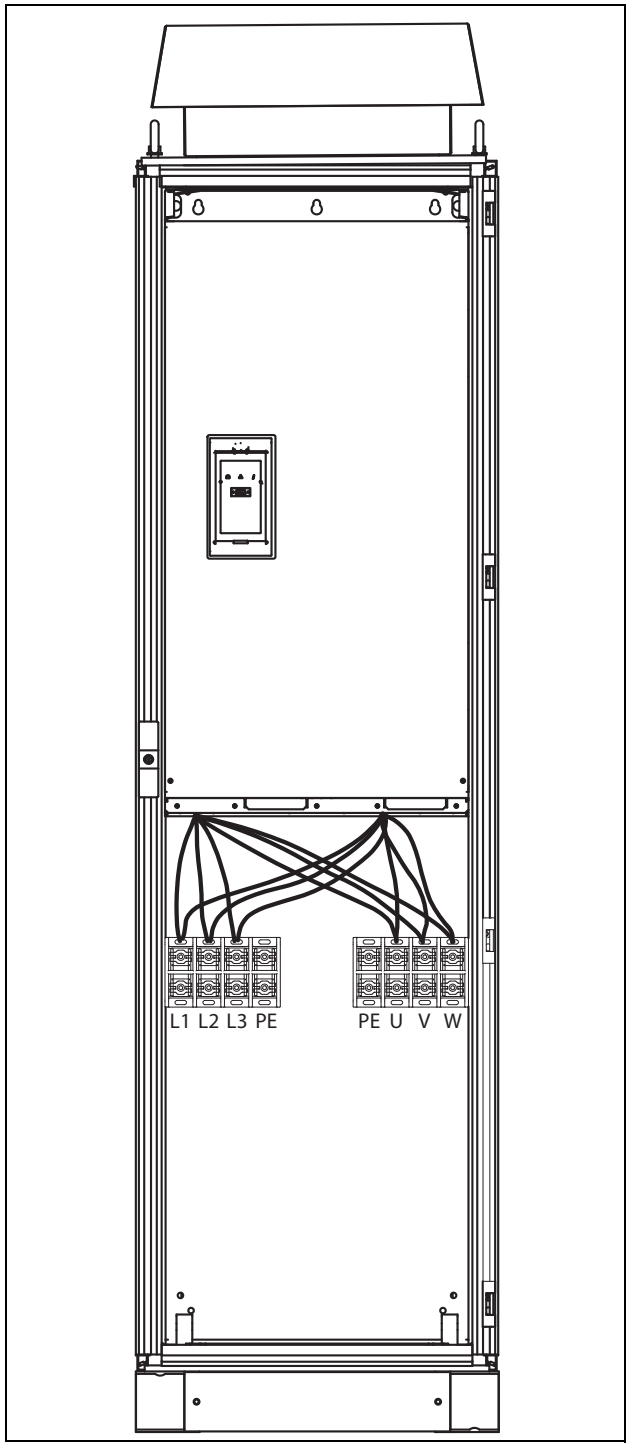


Fig. 26 Connecting motor and mains cables

VSD models 0300 to 1500 are supplied with Klockner Moeller K3x240/4 power clamps.

For all type of wires to be connected the stripping length should be 32 mm.

3.4 Cable specifications

Table 7 Cable specifications

Cable	Cable specification
Mains	Power cable suitable for fixed installation for the voltage used.
Motor	Symmetrical three conductor cable with concentric protection (PE) wire or a four conductor cable with compact low-impedance concentric shield for the voltage used.
Control	Control cable with low-impedance shield, screened.

3.5 Stripping lengths

Fig. 27 indicates the recommended stripping lengths for motor and mains cables.

Table 8 Stripping lengths for mains and motor cables

Model	Mains cable		Motor cable		
	a (mm)	b (mm)	a (mm)	b (mm)	c (mm)
0003-0018	90	10	90	10	20
0026–0046	150	14	150	14	20
0060–0073	130	11	130	11	34
0090-0175	160	16	160	16	41
JNFX48-0210–0250 JNFX69-0090-0175	170	24	170	24	46

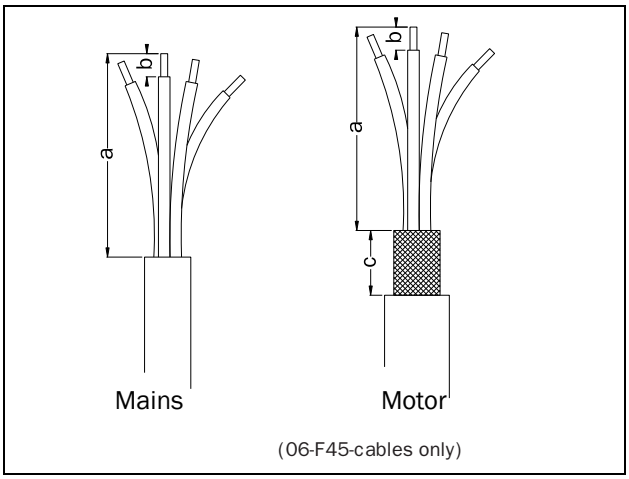


Fig. 27 Stripping lengths for cables

3.5.1 Dimension of cables and fuses

Please refer to the chapter Technical data, section 14.6, page 160.

3.5.2 Tightening torque for mains and motor cables

Table 9 Model JNFX48/52 0003 to 0046

	Brake chopper	Mains/motor
Tightening torque, Nm	1.2-1.4	1.2-1.4

Table 10 Model JNFX40/50 0060 to 0073

	All cables 60 A	All cables 73 A
Tightening torque, Nm	1.5	3.2

Table 11 Model JNFX48 0090 to 0109

	Brake chopper	Mains/motor
Block, mm^2	95	95
Cable diameter, mm^2	16-95	16-95
Tightening torque, Nm	14	14

Table 12 Model JNFX48 0146 to 0175

	Brake chopper	Mains/motor	
Block, mm^2	95	150	
Cable diameter, mm^2	16-95	35-95	120-150
Tightening torque, Nm	14	14	24

Table 13 Model JNFX48 0210 to 0250 and JNFX69 0090 to 0175

	Brake chopper		Mains/motor	
Block, mm^2	150		240	
Cable diameter, mm^2	35-95	120-150	35-70	95-240
Tightening torque, Nm	14	24	14	24

3.6 Thermal protection on the motor

Standard motors are normally fitted with an internal fan. The cooling capacity of this built-in fan is dependent on the frequency of the motor. At low frequency, the cooling capacity will be insufficient for nominal loads. Please contact the motor supplier for the cooling characteristics of the motor at lower frequency.

WARNING: Depending on the cooling characteristics of the motor, the application, the speed and the load, it may be necessary to use forced cooling on the motor.

Motor thermistors offer better thermal protection for the motor. Depending on the type of motor thermistor fitted, the optional PTC input may be used. The motor thermistor gives a thermal protection independent of the speed of the motor, thus of the speed of the motor fan. See the functions, Motor I^2t type [231] and Motor I^2t current [232].

3.7 Motors in parallel

It is possible to have motors in parallel as long as the total current does not exceed the nominal value of the VSD. The following has to be taken into account when setting the motor data:

Menu [221] Motor Voltage:	The motors in parallel must have the same motor voltage.
Menu [222] Motor Frequency:	The motors in parallel must have the same motor frequency.
Menu [223] Motor Power:	Add the motor power values for the motors in parallel.
Menu [224] Motor Current:	Add the current for the motors in parallel.
Menu [225] Motor Speed:	Set the average speed for the motors in parallel.
Menu [227] Motor Cos PHI:	Set the average Cos PHI value for the motors in parallel.

4. Control Connections

4.1 Control board

Fig. 28 shows the layout of the control board which is where the parts most important to the user are located. Although the control board is galvanically isolated from the mains, for safety reasons do not make changes while the mains supply is on!

WARNING: Always switch off the mains voltage and wait at least 5 minutes to allow the DC capacitors to discharge before connecting the control signals or changing position of any switches. If the option External supply is used, switch of the mains to the option. This is done to prevent damage on the control board.

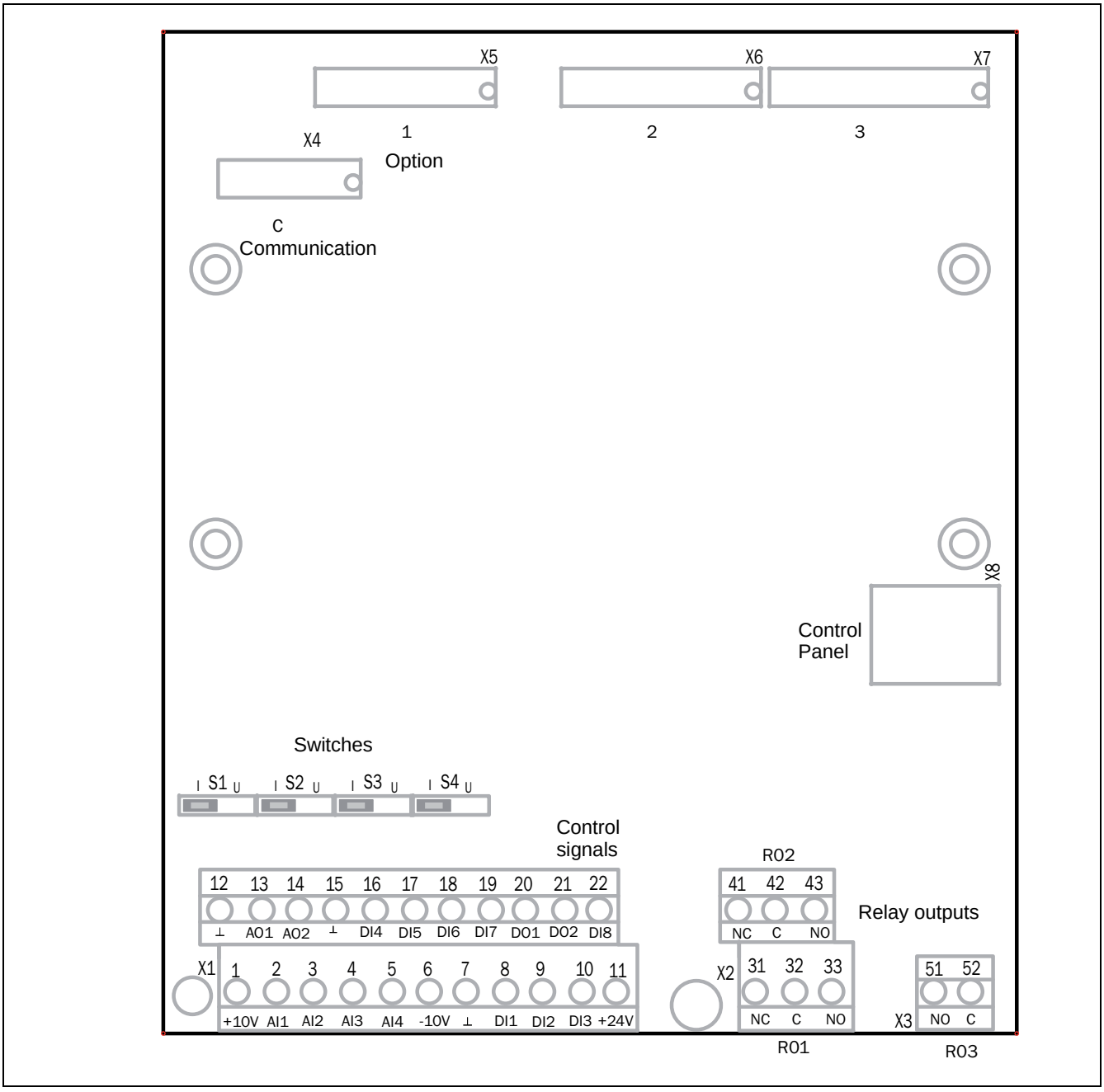


Fig. 28 Control board layout

4.2 Terminal connections

The terminal strip for connecting the control signals is accessible after opening the front panel.

The table describes the default functions for the signals. The inputs and outputs are programmable for other functions as described in chapter 11. page 53. For signal specifications refer to chapter 14. page 153.

NOTE: The maximum total combined current for outputs 11, 20 and 21 is 100mA.

Table 14 Control signals

Terminal	Name	Function (Default)
Outputs		
1	+10 V	+10 VDC supply voltage
6	-10 V	-10 VDC supply voltage
7	Common	Signal ground
11	+24 V	+24 VDC supply voltage
12	Common	Signal ground
15	Common	Signal ground
Digital inputs		
8	DigIn 1	RunL (reverse)
9	DigIn 2	RunR (forward)
10	DigIn 3	Off
16	DigIn 4	Off
17	DigIn 5	Off
18	DigIn 6	Off
19	DigIn 7	Off
22	DigIn 8	RESET
Digital outputs		
20	DigOut 1	Ready
21	DigOut 2	Brake
Analogue inputs		
2	AnIn 1	Process Ref
3	AnIn 2	Off
4	AnIn 3	Off
5	AnIn 4	Off
Analogue outputs		
13	Speed	Min speed to max speed
14	Torque	0 to max torque
Relay outputs		
31	N/C 1	Relay 1 output Trip, active when the VSD is in a TRIP condition.
32	COM 1	
33	N/O 1	

Table 14 Control signals

Terminal	Name	Function (Default)
41	N/C 2	Relay 2 output Run, active when the VSD is started.
42	COM 2	
43	N/O 2	
51	COM 3	Relay 3 output Off
52	N/O 3	

NOTE: N/C is opened when the relay is active and N/O is closed when the relay is active.

4.3 Inputs configuration with the switches

The switches S1 to S4 are used to set the input configuration for the 4 analogue inputs AnIn1, AnIn2, AnIn3 and AnIn4 as described in table 15. See Fig. 28 for the location of the switches.

Table 15 Switch settings

Input	Signal type	Switch
AnIn1	Voltage	S1 
	Current (default)	S1 
AnIn2	Voltage	S2 
	Current (default)	S2 
AnIn3	Voltage	S3 
	Current (default)	S3 
AnIn4	Voltage	S4 
	Current (default)	S4 

NOTE: Scaling and offset of AnIn1 - AnIn4 can be configured using the software. See menus [512], [515], [518] and [51B] in section 11.5, page 106.

NOTE: the 2 analogue outputs AnOut 1 and AnOut 2 can be configured using the software. See menu [530] section 11.5.3, page 114

4.4 Connection example

Fig. 29 gives an overall view of a VSD connection example.

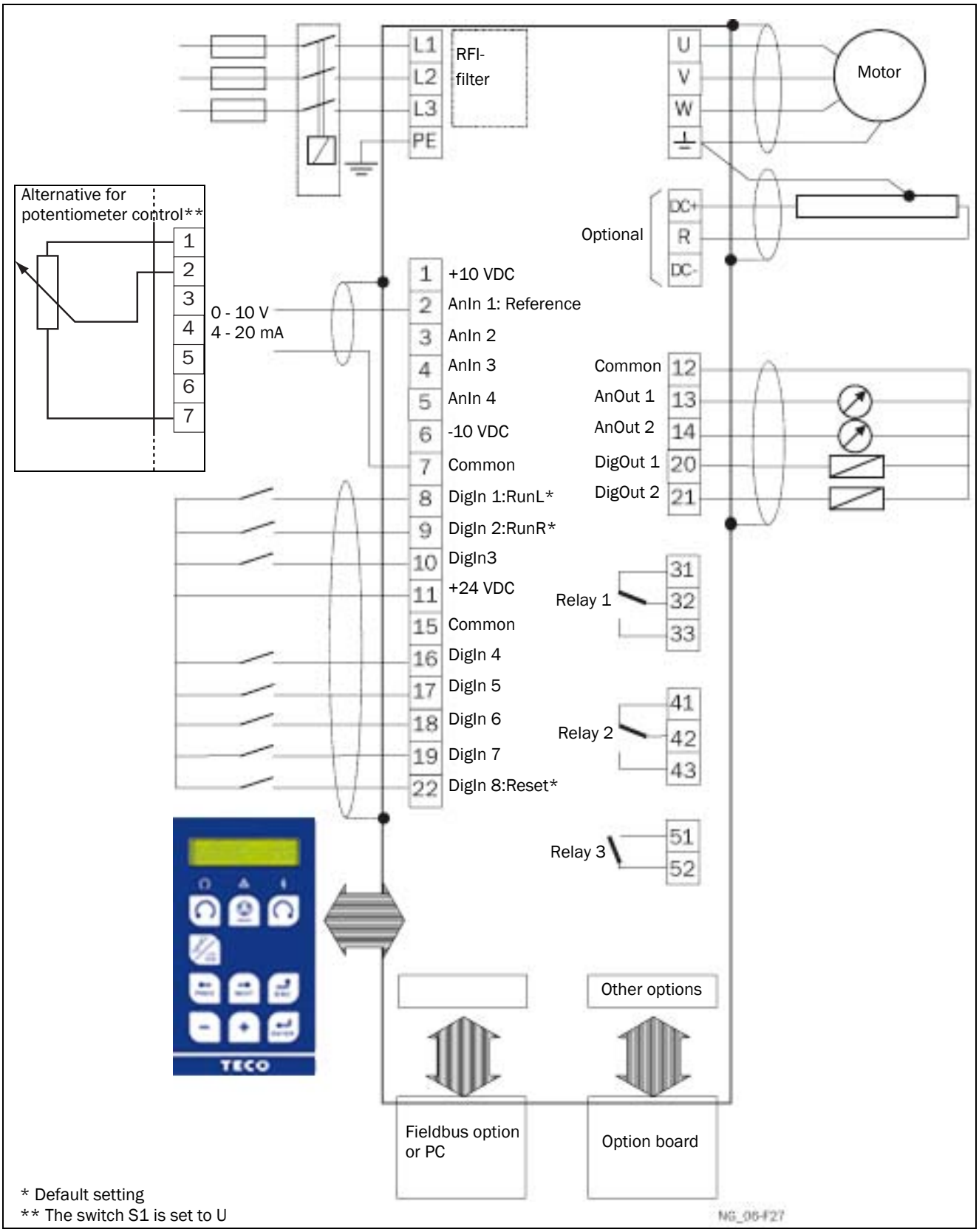


Fig. 29 Connection example

4.5 Connecting the Control Signals

4.5.1 Cables

The standard control signal connections are suitable for stranded flexible wire up to 1.5 mm^2 and for solid wire up to 2.5 mm^2.

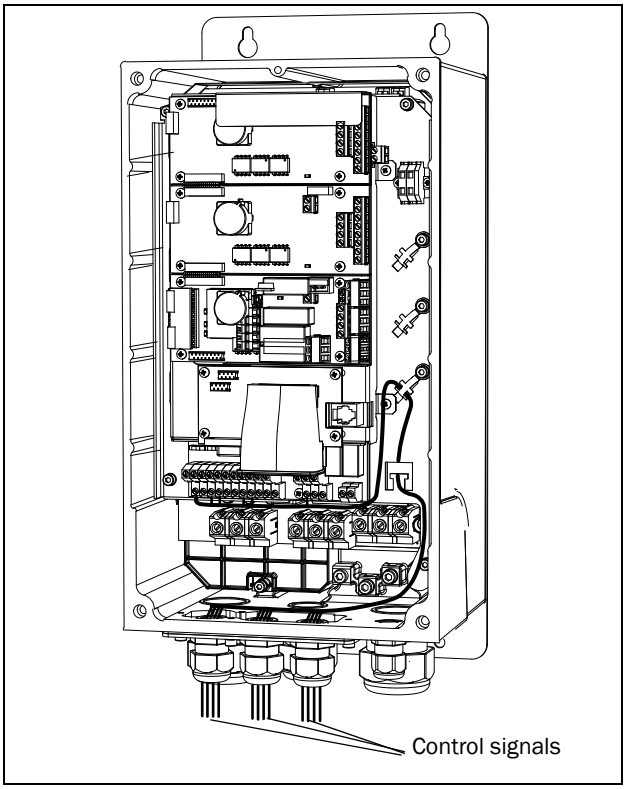


Fig. 30 Connecting the control signals 0003 to 0018

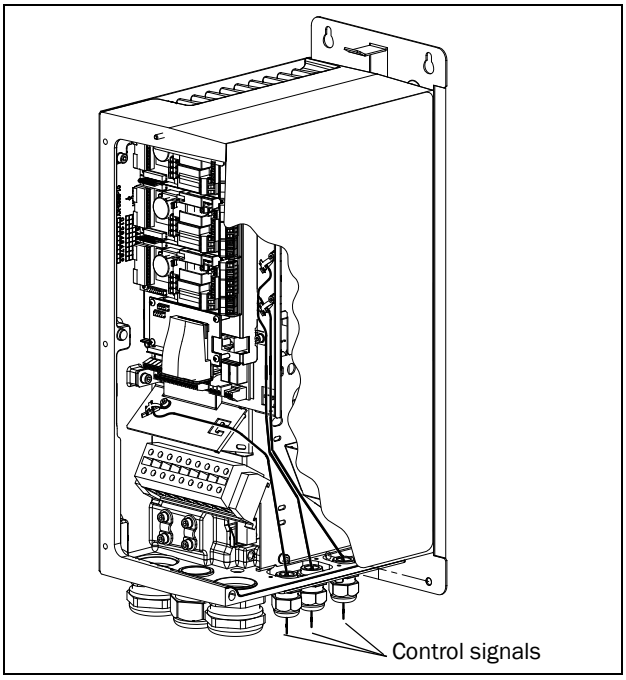


Fig. 31 Connecting the control signals 0026 to 0046

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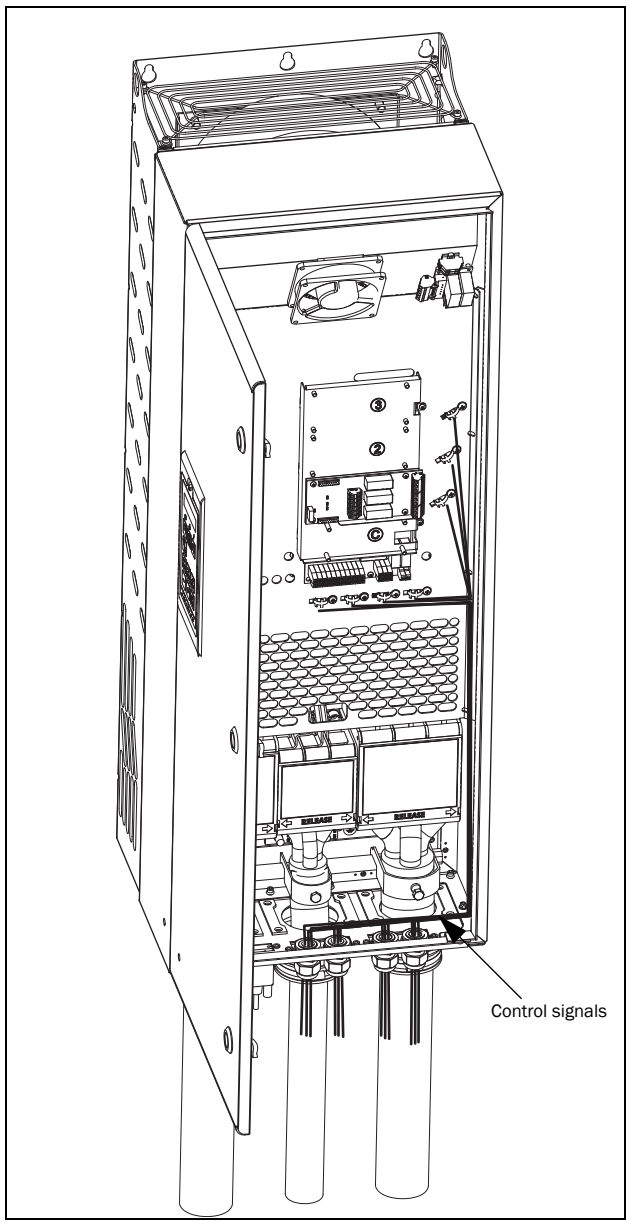


Fig. 32 Connecting the control signals 0060 to 0175

NOTE: The screening of control signal cables is necessary to comply with the immunity levels given in the EMC Directive (it reduces the noise level).

NOTE: Control cables must be separated from motor and mains cables.

4.5.2 Types of control signals

Always make a distinction between the different types of signals. Because the different types of signals can adversely affect each other, use a separate cable for each type. This is often more practical because, for example, the cable from a pressure sensor may be connected directly to the variable speed drive.

We can distinguish between the following types of control signals:

Analogue inputs

Voltage or current signals, (0-10 V, 0/4-20 mA) normally used as control signals for speed, torque and PID feedback signals.

Analogue outputs

Voltage or current signals, (0-10 V, 0/4-20 mA) which change slowly or only occasionally in value. In general, these are control or measurement signals.

Digital

Voltage or current signals (0-10 V, 0-24 V, 0/4-20 mA) which can have only two values (high or low) and only occasionally change in value.

Data

Usually voltage signals (0-5 V, 0-10 V) which change rapidly and at a high frequency, generally data signals such as RS232, RS485, Profibus, etc.

Relay

Relay contacts (0-250 VAC) can switch highly inductive loads (auxiliary relay, lamp, valve, brake, etc.).

Signal type	Maximum wire size	Tightening torque	Cable type
Analogue	Rigid cable: 0.14-2.5 mm^2 Flexible cable: 0.14-1.5 mm^2 Cable with ferrule: 0.25-1.5 mm^2	0.5 Nm	Screened
Digital			Screened
Data			Screened
Relay			Not screened

Example:

The relay output from a variable speed drive which controls an auxiliary relay can, at the moment of switching, form a source of interference (emission) for a measurement signal from, for example, a pressure sensor. Therefore it is advised to separate wiring and screening to reduce disturbances.

4.5.3 Screening

For all signal cables the best results are obtained if the screening is connected to both ends: the VSD side and the at the source (e.g. PLC, or computer). See Fig. 33.

It is strongly recommended that the signal cables be allowed to cross mains and motor cables at a 90° angle. Do not let the signal cable go in parallel with the mains and motor cable.

4.5.4 Single-ended or double-ended connection?

In principle, the same measures applied to motor cables must be applied to all control signal cables, in accordance with the EMC-Directives.

For all signal cables as mentioned in section 4.5.2 the best results are obtained if the screening is connected to both ends. See Fig. 33.

NOTE: Each installation must be examined carefully before applying the proper EMC measurements.

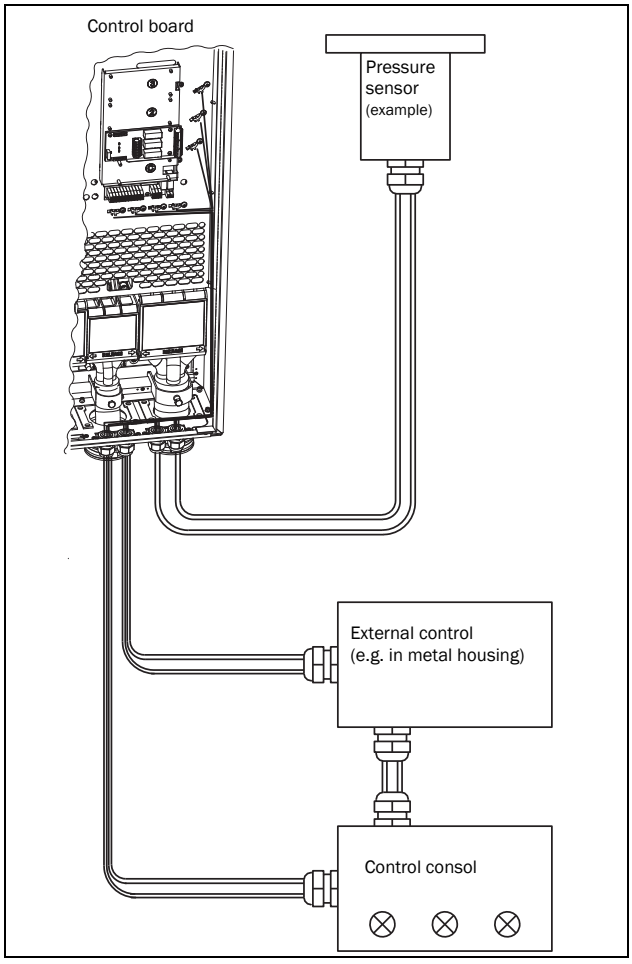


Fig. 33 Electro Magnetic (EM) screening of control signal cables.

4.5.5 Current signals ((0)4-20 mA)

A current signal like (0)4-20 mA is less sensitive to disturbances than a 0-10 V signal, because it is connected to an input which has a lower impedance (250 Ω) than a voltage signal (20 kΩ). It is therefore strongly advised to use current control signals if the cables are longer than a few metres.

4.5.6 Twisted cables

Analogue and digital signals are less sensitive to interference if the cables carrying them are “twisted”. This is certainly to be recommended if screening cannot be used. By twisting the wires the exposed areas are minimised. This means that in the current circuit for any possible High Frequency (HF) interference fields, no voltage can be induced. For a PLC it is therefore important that the return wire remains in proximity to the signal wire. It is important that the pair of wires is fully twisted over 360°.

4.6 Connecting options

The option cards are connected by the optional connectors X4 or X5 on the control board see Fig. 28, page 21 and mounted above the control board. The inputs and outputs of the option cards are connected in the same way as other control signals.

5. Getting Started

This chapter is a step by step guide that will show you the quickest way to get the motor shaft turning. We will show you two examples, remote control and local control.

We assume that the VSD is mounted on a wall or in a cabinet as in the chapter 2. page 9.

First there is general information of how to connect mains, motor and control cables. The next section describes how to use the function keys on the control panel. The subsequent examples covering remote control and local control describe how to program/set the motor data and run the VSD and motor.

5.1 Connect the mains and motor cables

Dimension the mains and motor cables according to local regulations. The cable must be able to carry the VSD load current.

5.1.1 Mains cables

1. Connect the mains cables as in Fig. 34. The VSD has, as standard, a built-in RFI mains filter that complies with category C3 which suits the Second Environment standard.

5.1.2 Motor cables

2. Connect the motor cables as in Fig. 34. To comply with the EMC Directive you have to use screened cables and the motor cable screen has to be connected on both sides: to the housing of the motor and the housing of the VSD.

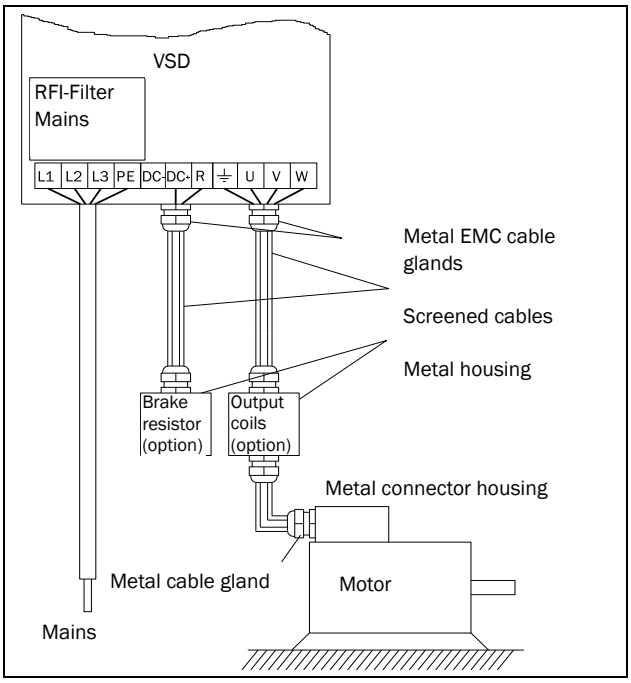


Fig. 34 Connection of mains and motor cables

Table 16 Mains and motor connection

L1,L2,L3 PE	Mains supply, 3 -phase Safety earth
⏚ U, V, W	Motor earth Motor output, 3-phase

WARNING: In order to work safely the mains earth must be connected to PE and the motor earth to ⏚.

5.2 Using the function keys

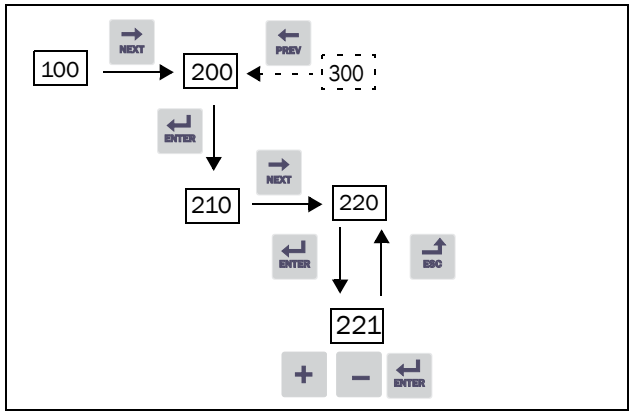


Fig. 35 Example of menu navigation when entering motor voltage

ENTER	step to lower menu level or confirm changed setting
ESC	step to higher menu level or ignore changed setting
NEXT	step to next menu on the same level
PREV	step to previous menu on the same level
+	increase value or change selection
–	decrease value or change selection

5.3 Remote control

In this example external signals are used to control the VSD/motor.

A standard 4-pole motor for 400 V, an external start button and a reference value will also be used.

5.3.1 Connect control cables

Here you will make up the minimum wiring for starting. In this example the motor/VSD will run with right rotation.

To comply with the EMC standard, use screened control cables with plaited flexible wire up to 1.5 mm^2 or solid wire up to 2.5 mm^2.

3. Connect a reference value between terminals 7 (Common) and 2 (AnIn 1) as in Fig. 36.
4. Connect an external start button between terminal 11 (+24 VDC) and 9 (DigIn2, RUNR) as in Fig. 36.

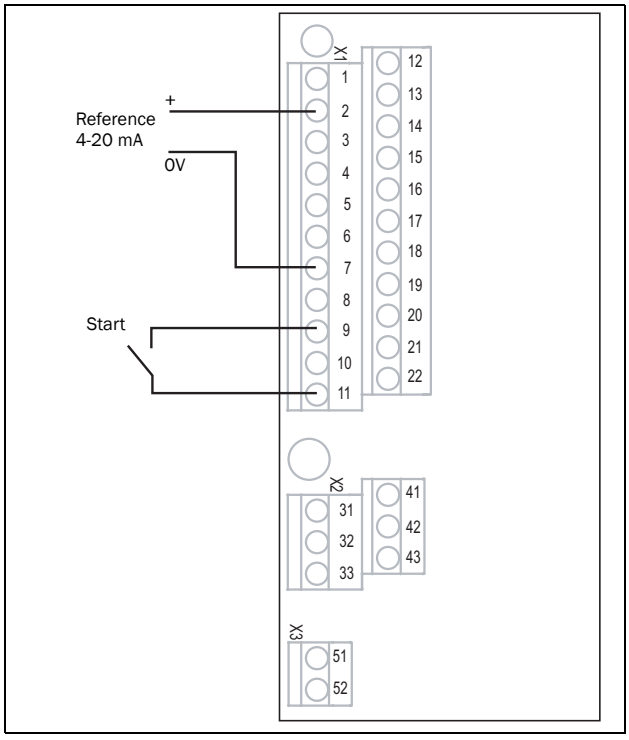


Fig. 36 Wiring

5.3.2 Switch on the mains

Close the door to the VSD. Once the mains is switched on, the internal fan in the VSD will run for 5 seconds.

5.3.3 Set the Motor Data

Enter correct motor data for the connected motor. The motor data is used in the calculation of complete operational data in the VSD.

Change settings using the keys on the control panel. For further information about the control panel and menu structure, see the chapter 9. page 41.

Menu [100], Preferred View is displayed when started.

1. Press NEXT to display menu [200], Main Setup.
2. Press ENTER and then NEXT to display menu [220], Motor Data.
3. Press ENTER to display menu [221] and set motor voltage.
4. Change the value using the + and – keys. Confirm with ENTER.
5. Set motor frequency **[222]**.
6. Set motor power **[223]**.
7. Set motor current **[224]**.
8. Set motor speed **[225]**.
9. Set power factor (cos φ) **[227]**.
10. Select supply voltage level used [21B]
11. [229] Motor ID run: Choose Short, confirm with ENTER and give start command.

    The VSD will now measure some motor parameters. The motor makes some beeping sounds but the shaft does not rotate. When the ID run is finished after about one minute ("Test Run OK!" is displayed), press STOP to continue.
12. Use AnIn1 as input for the reference value. The default range is 4-20 mA. If you need a 0-10 V reference value, change switch (S1) on control board and set [512] AnIn 1 Set-up to 0-10V.
13. Switch off power supply.
14. Connect digital and analogue inputs/outputs as in Fig. 36.
15. Ready!
16. Switch on power supply.

5.3.4 Run the VSD

Now the installation is finished, and you can press the external start button to start the motor.

When the motor is running the main connections are OK.

5.4 Local control

Manual control via the control panel can be used to carry out a test run.

Use a 400 V motor and the control panel.

5.4.1 Switch on the mains

Close the door to the VSD. Once the mains is switched on, the VSD is started and the internal fan will run for 5 seconds.

5.4.2 Select manual control

Menu [100], Preferred View is displayed when started.

1. Press NEXT to display menu [200], Main Setup.
2. Press ENTER to display menu [210], Operation.
3. Press ENTER to display menu [211], Language.
4. Press NEXT to display menu [214], Reference Control.
5. Select **Keyboard** using the key + and press ENTER to confirm.
6. Press NEXT to get to menu [215], Run/Stop Control.
7. Select **Keyboard** using the key + and press ENTER to confirm.
8. Press ESC to get to previous menu level and then NEXT to display menu [220], Motor Data.

5.4.3 Set the Motor Data

Enter correct motor data for the connected motor.

9. Press ENTER to display menu [221].
10. Change the value using the + and − keys. Confirm with ENTER.
11. Press NEXT to display menu [222].
12. Repeat step 9 and 10 until all motor data is entered.
13. Press ESC twice and then PREV to display menu [100], Preferred View.

5.4.4 Enter a Reference Value

Enter a reference value.

14. Press NEXT until menu [300], Process is displayed.
15. Press ENTER to display menu [310], Set/View reference value.
16. Use the + and − keys to enter, for example, 300 rpm. We select a low value to check the rotation direction without damaging the application.

5.4.5 Run the VSD

Press the key on the control panel to run the motor forward.

If the motor is running the main connections are OK.

6. Applications

This chapter contains tables giving an overview of many different applications/duties in which it is suitable to use variable speed drives from TECO. Further on you will find application examples of the most common applications and solutions.

6.1 Application overview

6.1.1 Pumps

Challenge	TECO F33 solution	Menu
Dry-running, cavitation and overheating damage the pump and cause downtime.	Pump Curve Protection detects deviation. Sends warning or activates safety stop.	411–419, 41C1– 41C9
Sludge sticks to impeller when pump has been running at low speed or been stationary for a while. Reduces the pump's efficiency.	Automatic pump rinsing function: pump is set to run at full speed at certain intervals, then return to normal speed.	362–368, 560, 640
Motor runs at same speed despite varying demands in pressure/flow. Energy is lost and equipment stressed.	PID continuously adapts pressure/flow to the level required. Sleep function activated when none is needed.	320, 380, 342, 354
Process inefficiency due to e.g. a blocked pipe, a valve not fully opened or a worn impeller.	Pump Curve Protection detects deviation. Warning is sent or safety stop activated.	411–419, 41C1–41C9
Water hammer damages the pump when stopped. Mechanical stress on pipes, valves, gaskets, seals.	Smooth linear stops protect the equipment. Eliminates need for costly motorized valves.	331–336

6.1.2 Fans

Challenge	TECO F33 solution	Menu
Starting a fan rotating in the wrong direction can be critical, e.g. a tunnel fan in event of a fire.	Fan is started at low speed to ensure correct direction and proper function.	219, 341
Draft causes turned off fan to rotate the wrong way. Starting causes high current peaks and mechanical stress.	Motor is gradually slowed to complete stop before starting. Avoids blown fuses and breakdown.	219, 33A, 335
Regulating pressure/flow with dampers causes high energy consumption and equipment wear.	Automatic regulation of pressure/flow with motor speed gives more exact control.	321, 354
Motor runs at same speed despite varying demands in pressure/flow. Energy is lost and equipment stressed.	PID continuously adapts to the level required. Sleep function is activated when none is needed.	320, 380, 342, 354
Process inefficiency due to e.g. a blocked filter, a damper not fully opened or a worn belt.	Load Curve Protection detects deviation. Warning is sent or safety stop activated.	411–419, 41C1–41C9

6.1.3 Compressors

Challenge	TECO F33 solution	Menu
Compressor is damaged when cooling media enters the compressor screw.	Overload situation is quickly detected and safety stop can be activated to avoid breakdown.	411–41A
Pressure is higher than needed, causing leaks, stress on the equipment and excessive air use.	Load Curve Protection function detects deviation. Warning is sent or safety stop activated.	411–419, 41C1–41C9
Motor runs at same speed when no air is compressed. Energy is lost and equipment stressed.	PID continuously adapts to the level required. Sleep function activated when none is needed.	320, 380, 342, 354
Process inefficiency and energy wasted due to e.g. the compressor idling.	Load Curve Protection quickly detects deviation. Warning is sent or safety stop activated.	411–419, 41C1–41C9

6.1.4 Blowers

Challenge	TECO F33 solution	Menu
Difficult to compensate for pressure fluctuations. Wasted energy and risk of production stop.	PID function continuously adapts pressure to the level required.	320, 380
Motor runs at same speed despite varying demands. Energy is lost and equipment stressed.	PID continuously adapts air flow to level required. Sleep function activated when none is needed.	320, 380, 342, 354
Process inefficiency due to e.g. a broken damper, a valve not fully opened or a worn belt.	Load Curve Protection quickly detects deviation. Warning is sent or safety stop activated.	411–419, 41C1–41C9

7. Main Features

This chapter contains descriptions of the main features of the VSD.

7.1 Parameter sets

Parameter sets are used if an application requires different settings for different modes. For example, a machine can be used for producing different products and thus requires two or more maximum speeds and acceleration/deceleration times. With the four parameter sets different control options can be configured with respect to quickly changing the behaviour of the VSD. It is possible to adapt the VSD online to altered machine behaviour. This is based on the fact that at any desired moment any one of the four parameter sets can be activated during Run or Stop, via the digital inputs or the control panel and menu [241].

Each parameter set can be selected externally via a digital input. Parameter sets can be changed during operation and stored in the control panel.

NOTE: The only data not included in the parameter set is Motor data 1-4, (entered separately), language, communication settings, selected set, local remote, and keyboard locked.

Define parameter sets

When using parameter sets you first decide how to select different parameter sets. The parameter sets can be selected via the control panel, via digital inputs or via serial communication. All digital inputs and virtual inputs can be configured to select parameter set. The function of the digital inputs is defined in the menu [520].

Fig. 37 shows the way the parameter sets are activated via any digital input configured to Set Ctrl 1 or Set Ctrl 2.

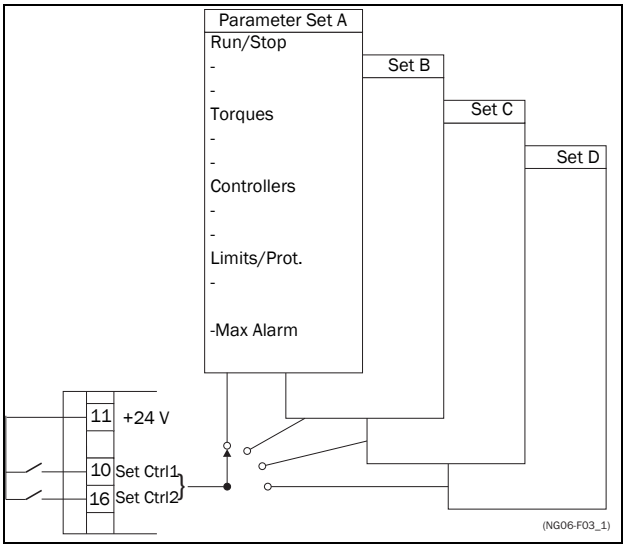


Fig. 37 Selecting the parameter sets

Select and copy parameter set

The parameter set selection is done in menu [241], Select Set. First select the main set in menu [241], normally A. Adjust all settings for the application. Usually most parameters are common and therefore it saves a lot of work by copying set A>B in menu [242]. When parameter set A is copied to set B you only change the parameters in the set that need to be changed. Repeat for C and D if used.

With menu [242], Copy Set, it is easy to copy the complete contents of a single parameter set to another parameter set. If, for example, the parameter sets are selected via digital inputs, DigIn 3 is set to Set Ctrl 1 in menu [523] and DigIn 4 is set to Set Ctrl 2 in menu [524], they are activated as in Table 17.

Activate the parameter changes via digital input by setting menu [241], Select Set to DigIn.

Table 17 Parameter set

Parameter set	Set Ctrl 1	Set Ctrl 2
A	0	0
B	1	0
C	0	1
D	1	1

NOTE: The selection via the digital inputs is immediately activated. The new parameter settings will be activated on-line, also during Run.

NOTE: The default parameter set is parameter set A.

Examples

Different parameter sets can be used to easily change the setup of a VSD to adapt quickly to different application requirements. For example when

- a process needs optimized settings in different stages of the process, to
  - increase the process quality
  - increase control accuracy
  - lower maintenance costs
  - increase operator safety

With these settings a large number of options are available. Some ideas are given here:

Multi frequency selection

Within a single parameter set the 7 preset references can be selected via the digital inputs. In combination with the parameter sets, 28 preset references can be selected using all 4 digital inputs: DigIn1, 2 and 3 for selecting preset reference within one parameter set

and DigIn 4 and DigIn 5 for selecting the parameter sets.

Bottling machine with 3 different products

Use 3 parameter sets for 3 different Jog reference speeds when the machine needs to be set up. The 4th parameter set can be used for “normal” remote control when the machine is running at full production.

Manual - automatic control

If in an application something is filled up manually and then the level is automatically controlled using PID regulation, this is solved using one parameter set for the manual control and one for the automatic control.

7.1.1 One motor and one parameter set

This is the most common application for pumps and fans.

Once default motor M1 and parameter set A have been selected:

1. Enter the settings for motor data.
2. Enter the settings for other parameters e.g. inputs and outputs

7.1.2 One motor and two parameter sets

This application is useful if you for example have a machine running at two different speeds for different products.

Once default motor M1 is selected:

1. Select parameter set A in menu [241].
2. Enter motor data in menu [220].
3. Enter the settings for other parameters e.g. inputs and outputs.
4. If there are only minor differences between the settings in the parameter sets, you can copy parameter set A to parameter set B, menu [242].
5. Enter the settings for parameters e.g. inputs and outputs.

Note: Do not change motor data in parameter set B.

7.1.3 Two motors and two parameter sets

This is useful if you have a machine with two motors that can not run at the same time, such as a cable winding machine that lifts up the reel with one motor and then turns the wheel with the other motor.

One motor must stop before changing to an other motor.

1. Select parameter set A in menu [241].
2. Select motor M1 in menu [212].
3. Enter motor data and settings for other parameters e.g. inputs and outputs.
4. Select parameter set B in menu [241].
5. Select M2 in menu [212].
6. Enter motor data and settings for other parameters e.g. inputs and outputs.

7.1.4 Autoreset at trip

For several non-critical application-related failure conditions, it is possible to automatically generate a reset command to overcome the fault condition. The selection can be made in menu [250]. In this menu the maximum number of automatically generated restarts allowed can be set, see menu [251], after this the VSD will stay in fault condition because external assistance is required.

Example

The motor is protected by an internal protection for thermal overload. When this protection is activated, the VSD should wait until the motor is cooled down enough before resuming normal operation. When this problem occurs three times in a short period of time, external assistance is required.

The following settings should be applied:

- Insert maximum number of restarts; set menu [251] to 3.
- Activate Motor I^2t to be automatically reset; set menu [25A] to 300 s.
- Set relay 1, menu [551] to AutoRst Trip; a signal will be available when the maximum number of restarts is reached and the VSD stays in fault condition.
- The reset input must be constantly activated.

7.1.5 Reference priority

The active speed reference signal can be programmed from several sources and functions. The table below shows the priority of the different functions with regards to the speed reference.

Table 18 Reference priority

Jog Mode	Preset Reference	Motor Pot	Ref. Signal
On/Off	On/Off	On/Off	Option cards
On	On/Off	On/Off	Jog Ref
Off	On	On/Off	Preset Ref
Off	Off	On	Motor pot commands

7.1.6 Preset references

The VSD is able to select fixed speeds via the control of digital inputs. This can be used for situations where the required motor speed needs to be adapted to fixed values, according to certain process conditions. Up to 7 preset references can be set for each parameter set, which can be selected via all digital inputs that are set to Preset Ctrl1, Preset Ctrl2 or Preset Ctrl3. The amount digital inputs used that are set to Preset Ctrl determines the number of Preset References available; using 1 input gives 2 speeds, using 2 inputs gives 4 speeds and using 3 inputs gives 8 speeds.

Example

The use of four fixed speeds, at 50 / 100 / 300 / 800 rpm, requires the following settings:

- Set DigIn 5 as first selection input; set [525] to Preset Ctrl1.
- Set DigIn 6 as second selection input; set [526] to Preset Ctrl2.
- Set menu [341], Min Speed to 50 rpm.
- Set menu [362], Preset Ref 1 to 100 rpm.
- Set menu [363], Preset Ref 2 to 300 rpm.
- Set menu [364], Preset Ref 3 to 800 rpm.

With these settings, the VSD switched on and a RUN command given, the speed will be:

- 50 rpm, when both DigIn 5 and DigIn 6 are low.
- 100 rpm, when DigIn 5 is high and DigIn 6 is low.
- 300 rpm, when DigIn 5 is low and DigIn 6 is high.
- 800 rpm, when both DigIn 5 and DigIn 6 are high.

7.2 Remote control functions

Operation of the Run/Stop/Enable/Reset functions

As default, all the run/stop/reset related commands are programmed for remote operation via the inputs on the terminal strip (terminals 1-22) on the control board. With the function Run/Stp Ctrl [215] and Reset Control [216], this can be selected for keyboard or serial communication control.

NOTE: The examples in this paragraph do not cover all possibilities. Only the most relevant combinations are given. The starting point is always the default setting (factory) of the VSD.

Default settings of the Run/Stop/ Enable/Reset functions

The default settings are shown in Fig. 38. In this example the VSD is started and stopped with DigIn 2 and a reset after trip can be given with DigIn 8.

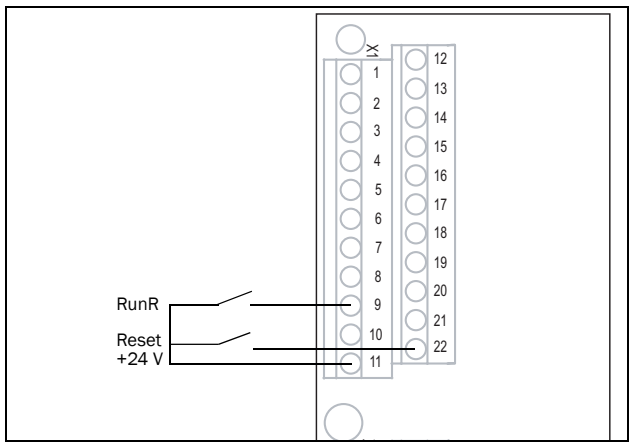


Fig. 38 Default setting Run/Reset commands

The inputs are default set for level-control. The rotation is determined by the setting of the digital inputs.

Enable and Stop functions

Both functions can be used separately or simultaneously. The choice of which function is to be used depends on the application and the control mode of the inputs (Level/Edge [21A]).

NOTE: In Edge mode, at least one digital input must be programmed to “stop”, because the Run commands are otherwise only able to start the VSD.

Enable

Input must be active (HI) to allow any Run signal. If the input is made LOW, the output of the VSD is immediately disabled and the motor will coast.

CAUTION: If the Enable function is not programmed to a digital input, it is considered to be active internally.

Stop

If the input is low then the VSD will stop according to the selected stop mode set in menu [33B] Stop Mode. Fig. 39 shows the function of the Enable and the Stop input and the Stop Mode=Decel [33B].

To run the input must be high.

NOTE: Stop Mode=Coast [33B] will give the same behaviour as the Enable input.

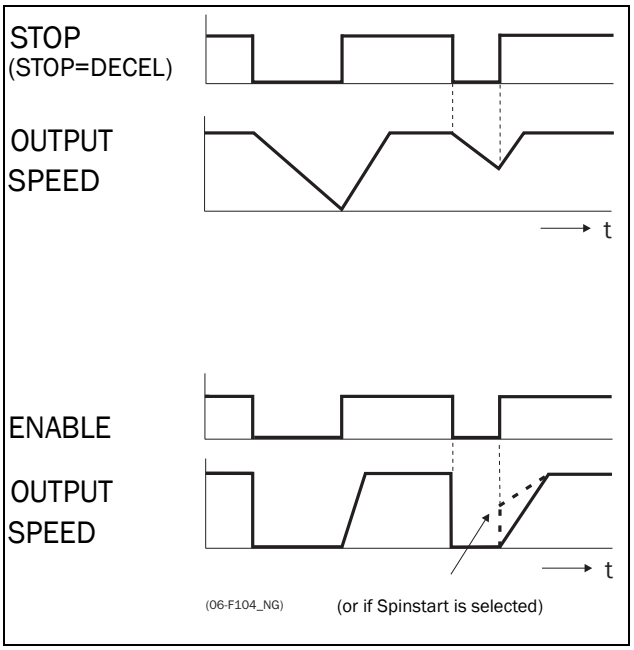


Fig. 39 Functionality of the Stop and Enable input

Reset and Autoreset operation

If the VSD is in Stop Mode due to a trip condition, the VSD can be remotely reset by a pulse ("low" to "high" transition) on the Reset input, default on DigIn 8. Depending on the selected control method, a restart takes place as follows:

Level-control

If the Run inputs remain in their position the VSD will start immediately after the Reset command is given.

Edge-control

After the Reset command is given a new Run command must be applied to start the VSD again.

Autoreset is enabled if the Reset input is continuously active. The Autoreset functions are programmed in menu Autoreset [250].

NOTE: If the control commands are programmed for Keyboard control or Com, Autoreset is not possible.

Run Inputs Level-controlled.

The inputs are set as default for level-control. This means that an input is activated by making the input continuously "High". This method is commonly used if, for example, PLCs are used to operate the VSD.

CAUTION: Level-controlled inputs DO NOT comply with the Machine Directive, if the inputs are directly used to start and stop the machine.

The examples given in this and the following paragraphs follow the input selection shown in Fig. 40.

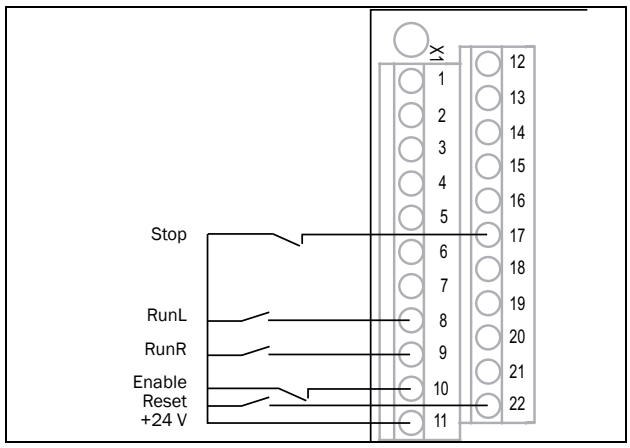


Fig. 40 Example of wiring for Run/Stop/Enable/Reset inputs

The Enable input must be continuously active in order to accept any run-right or run-left command. If both RunR and RunL inputs are active, then the VSD stops according to the selected Stop Mode. Fig. 41 gives an example of a possible sequence.

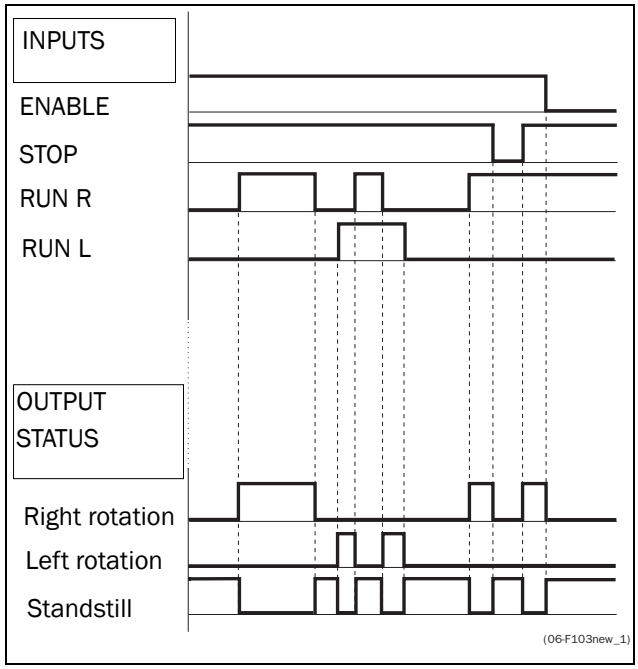


Fig. 41 Input and output status for level-control

Run Inputs Edge-controlled

Menu [21A] Start signal Level/Edge must be set to Edge to activate edge control. This means that an input is activated by a "low" to "high" transition or vice versa.

NOTE: Edge-controlled inputs comply with the Machine Directive (see chapter EMC and Machine Directive), if the inputs are directly used for starting and stopping the machine.

See Fig. 40. The Enable and Stop input must be active continuously in order to accept any run-right or run-left command. The last edge (RunR or RunL) is valid. Fig. 42 gives an example of a possible sequence.

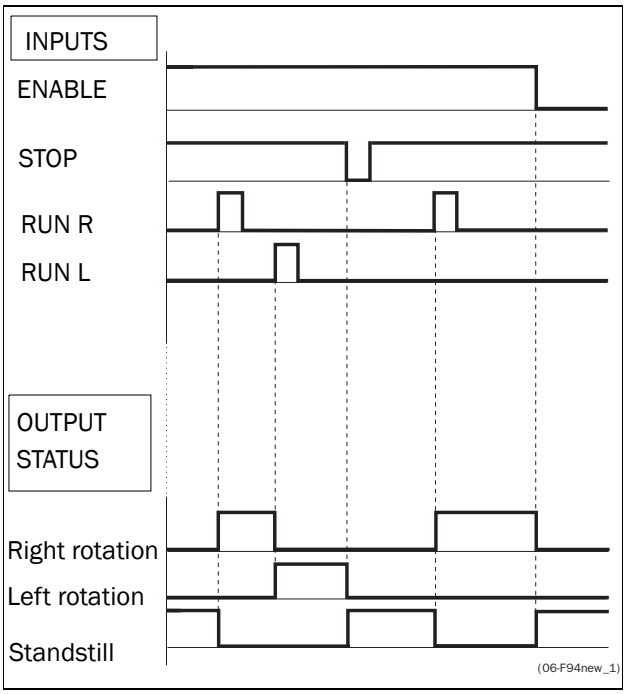


Fig. 42 Input and output status for edge-control

7.3 Performing an Identification Run

To get the optimum performance out of your VSD/ motor combination, the VSD must measure the electrical parameters (resistance of stator winding, etc.) of the connected motor. See menu [229], Motor ID-Run.

7.4 Using the Control Panel Memory

Data can be copied from the VSD to the memory in the control panel and vice versa. To copy all data (including parameter set A-D and motor data) from the VSD to the control panel, select Copy to CP[244], Copy to CP.

To copy data from the control panel to the VSD, enter the menu [245], Load from CP and select what you want to copy.

The memory in the control panel is useful in applications with VSDs without a control panel and in applications where several variable speed drives have the same setup. It can also be used for temporary storage of settings. Use a control panel to upload the settings from one VSD and then move the control panel to another VSD and download the settings.

NOTE: Load from and copy to the VSD is only possible when the VSD is in stop mode.

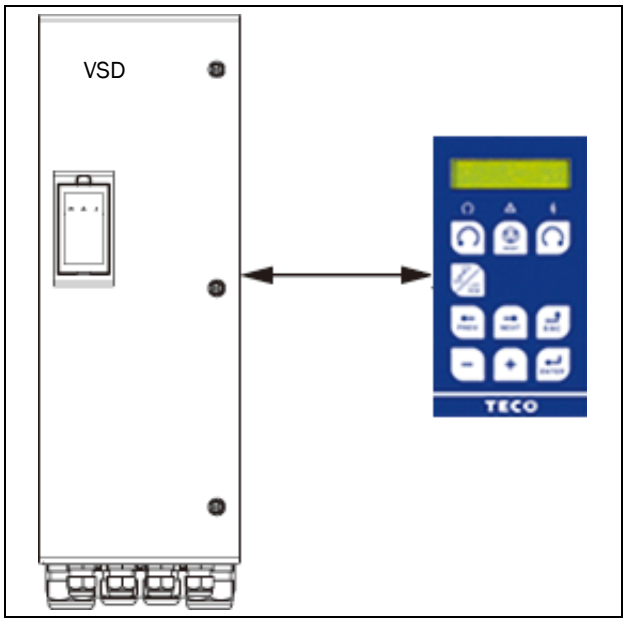


Fig. 43 Copy and load parameters between VSD and control panel

7.5 Load Monitor and Process Protection [400]

7.5.1 Load Monitor [410]

The monitor functions enable the VSD to be used as a load monitor. Load monitors are used to protect machines and processes against mechanical overload and underload, such as a conveyer belt or screw conveyer jamming, belt failure on a fan or a pump dry running. The load is measured in the VSD by the calculated motor shaft torque. There is an overload alarm (Max Alarm and Max Pre-Alarm) and an underload alarm (Min Alarm and Min Pre-Alarm).

The Basic Monitor type uses fixed levels for overload and underload (pre-)alarms over the whole speed range. This function can be used in constant load applications where the torque is not dependent on the speed, e.g. conveyor belt, displacement pump, screw pump, etc.

For applications with a torque that is dependent on the speed, the Load Curve monitor type is preferred. By measuring the actual load curve of the process, characteristically over the range of minimum speed to maximum speed, an accurate protection at any speed can be established.

The max and min alarm can be set for a trip condition. The pre-alarms act as a warning condition. All the alarms can be monitored on the digital or relay outputs.

The autoset function automatically sets the 4 alarm levels whilst running: maximum alarm, maximum pre-alarm, minimum alarm and minimum pre-alarm.

Fig. 44 gives an example of the monitor functions for constant torque applications

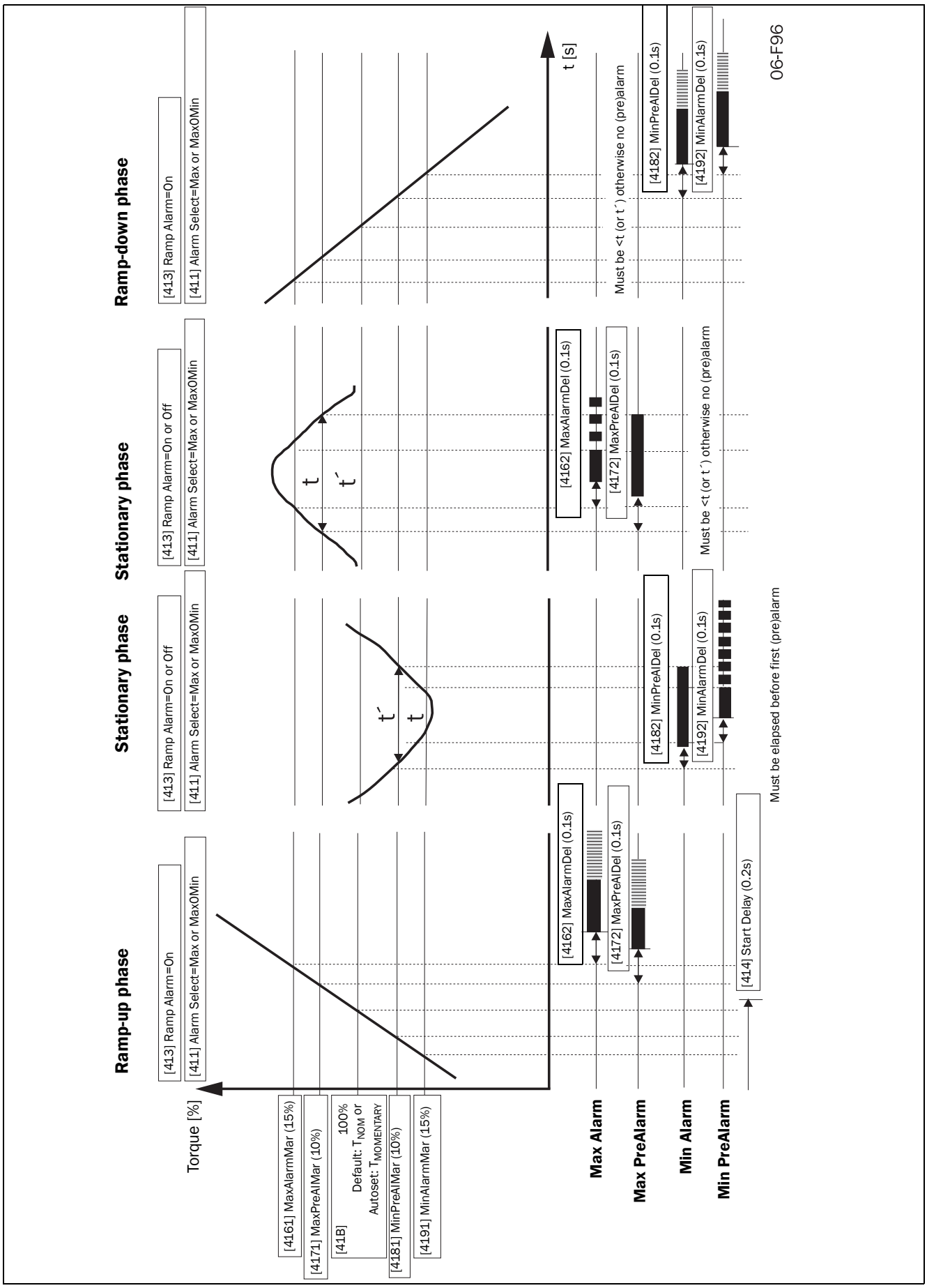

Ramp-up phase
Stationary phase
Stationary phase
Ramp-down phase
[413] Ramp Alarm=On
[411] Alarm Select=Max or Max0Min
[413] Ramp Alarm=On or Off
[411] Alarm Select=Max or Max0Min
[413] Ramp Alarm=On or Off
[411] Alarm Select=Max or Max0Min
[413] Ramp Alarm=On
[411] Alarm Select=Max or Max0Min
Torque [%]
t [s]
[4161] MaxAlarmMar (15%)
[4171] MaxPreAlMar (10%)
[41B] 100%
Default: T_NOM or
Autoset: T_MOMENTARY
[4181] MinPreAlMar (10%)
[4191] MinAlarmMar (15%)
t
t´
t
t´
[4162] MaxAlarmDel (0.1s)
[4172] MaxPreAlDel (0.1s)
[4182] MinPreAlDel (0.1s)
[4192] MinAlarmDel (0.1s)
[414] Start Delay (0.2s)
Must be elapsed before first (pre)alarm
Must be <t (or t´) otherwise no (pre)alarm
Must be <t (or t´) otherwise no (pre)alarm
Max Alarm
Max PreAlarm
Min Alarm
Min PreAlarm
06-F96

Fig. 44

7.6 Pump function

7.6.1 Introduction

A maximun of 4 pumps can be controlled with the standard F33 variable speed drive.

If I/O Board options are installed, a maximum of 7 pumps can be controlled. The I/O Board can also be used as a general extended I/O.

The Pump Control function is used to control a number of drives (pumps, fans, etc., with a maximum of 3 additional drives per I/O-board connected) of which one is always driven by the F33. Other names for this kind of controllers are 'Cascade controller' or 'Hydrophore controller'.

Depending on the flow, pressure or temperature, additional pumps can be activated via the appropriate signals by the output relays of the F33 and/or the I/O Board. The system is developed in such a way that one F33 will be the master of the system.

Select relay on the control board or on an option board. The relays are set to functions for controlling pumps. In the pictures in this section, the relays are named R:Function, e.g. R:SlavePump1, which means a relay on the control board or on a option board set to function SlavePump1.

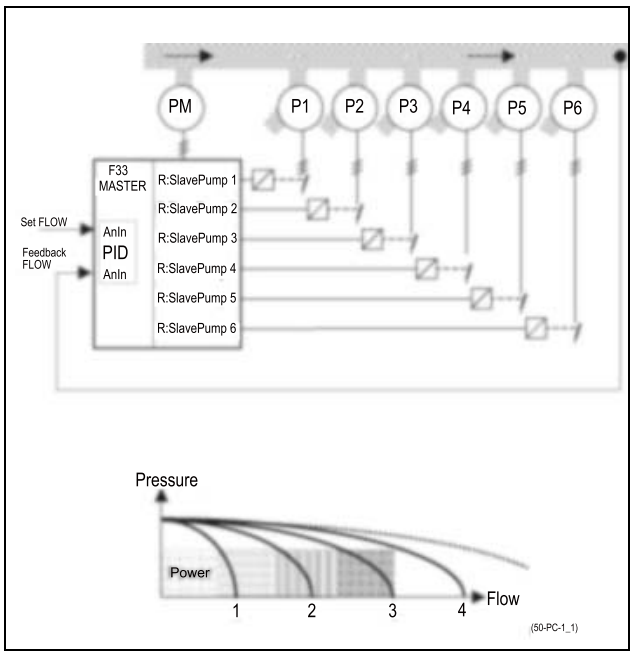


Fig. 45 Flow control with pump control option

All additional pumps can be activated via an VSD, soft starter, Y/ Δ or D.O.L. switches.

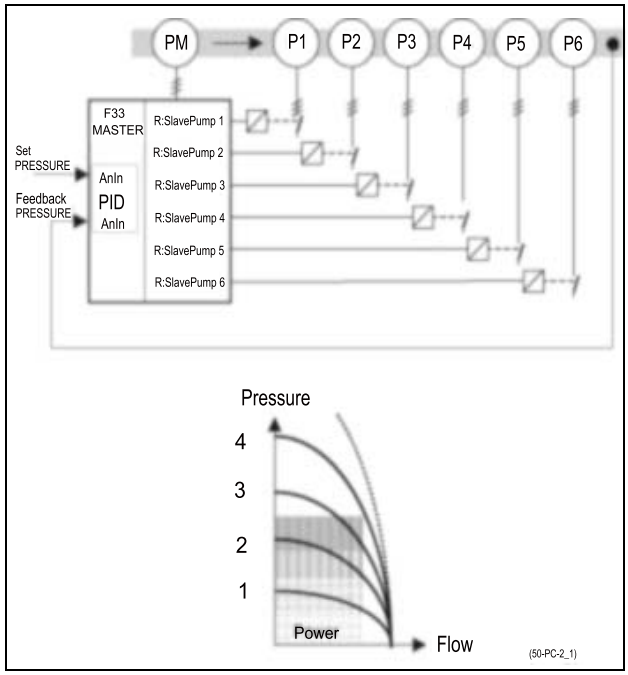


Fig. 46 Pressure control with pump control option

Pumps in parallel will operate as a flow controller, See Fig. 40.

Pumps in series will operate as a pressure controller see Fig. 41. The basic control principle is shown in Fig. 42.

NOTE: Read this instruction manual carefully before commencing installation, connecting or working with the variable speed drive with Pump Control option.

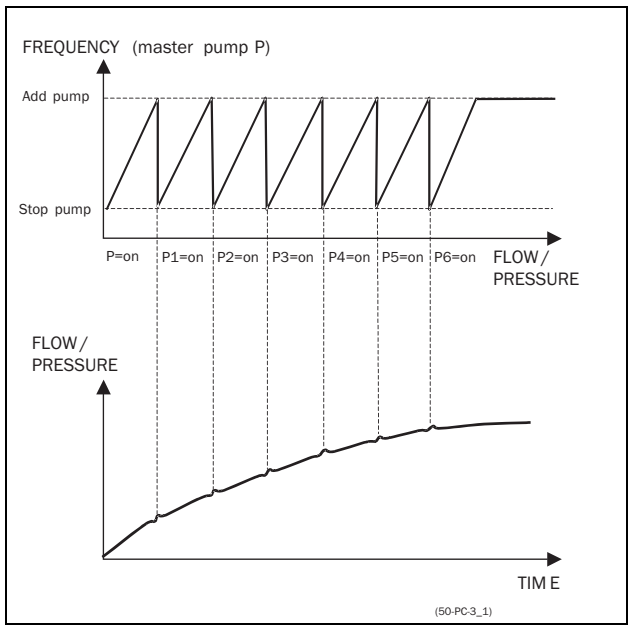
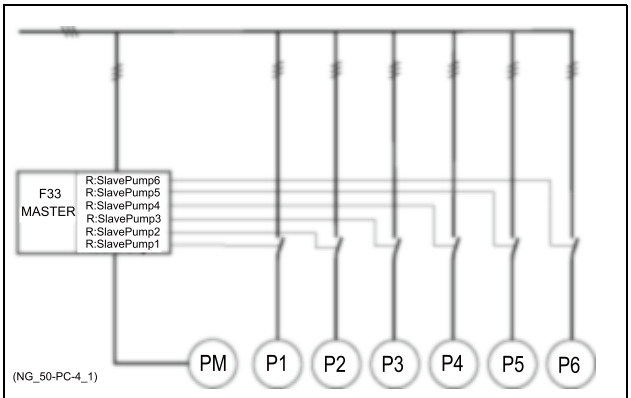


Fig. 47 Basic Control Principle

7.6.2 Fixed MASTER

This is the default setting of the Pump Control. The F33 controls the Master pump which is always running. The relay outputs start and stop the other pumps P1 to P6, depending on flow/pressure. In this configuration a maximum of 7 pumps can be controlled, see Fig. 43. To equalize the lifetime of the additional pumps it is possible to select the pumps depending on the run time history of each pump.



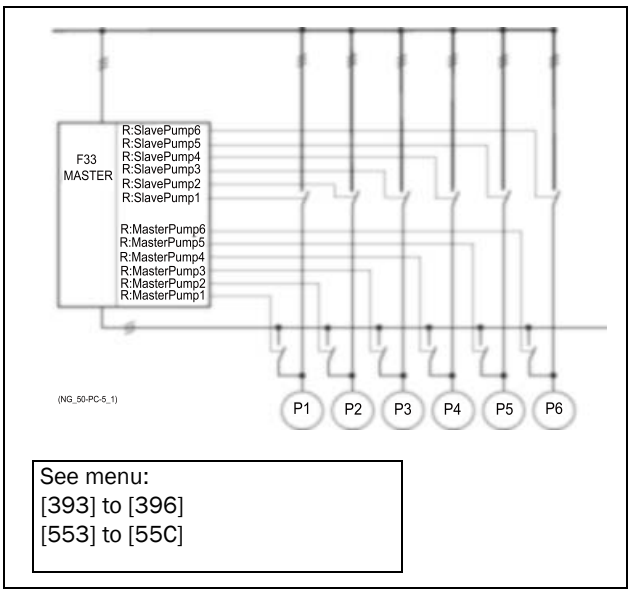
See menu:
[393] Select Drive
[39H] to [39N] Run Time 1 - 6, Pump
[554] to [55C] Relays

Fig. 48 Fixed MASTER control

NOTE: The pumps MAY have different powers, however the MASTER pump MUST always be the largest.

7.6.3 Alternating MASTER

With this function the Master pump is not fixed to the F33 all the time. After the VSD is powered up or started again after a stop or sleep mode the Master pump is selected via the relay set to function Master Pump. section 7.6.7 on page 44 shows a detailed wiring diagram with 3 pumps. The purpose of this function is that all pumps are used equally, so the lifetime of all pumps, including the Master pump, will be equalized. Maximum 6 pumps can be controlled with this function.



See menu:
[393] to [396]
[553] to [55C]

Fig. 49 Alternating MASTER Control

NOTE: The pumps MUST have all the same power.

7.6.4 Feedback ‘Status’ input

In this example the additional pumps are controlled by an other kind of drive (e.g. soft starter, frequency inverter, etc.). The digital inputs on the I/O Board can be programmed as a “Error” input for each pump. If a drive fails the digital input will monitor this and the PUMP CONTROL option will not use that particular drive anymore and automatically switch to another drive. This means that the control continues without using this (faulty) drive. This function can also be used to manually stop a particular pump for maintenance purposes, without shutting down the whole pump system. Of course the maximum flow/pressure is then limited to the maximum pump power of the remaining pumps.

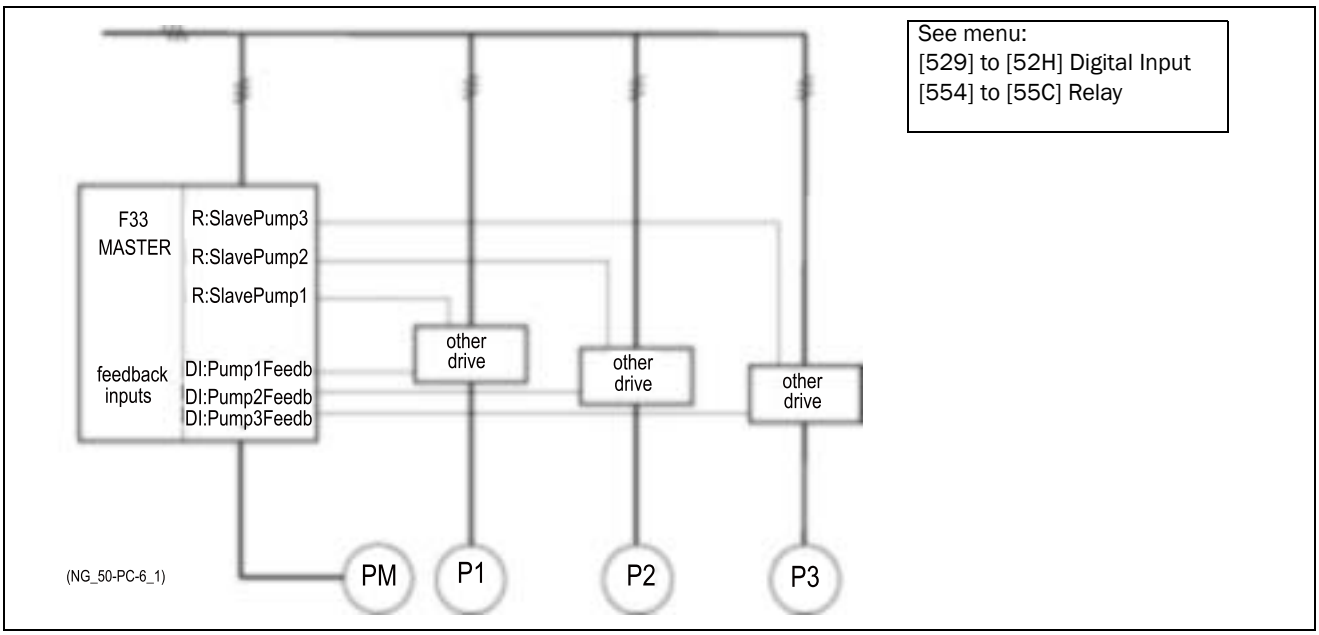


Fig. 50 Feedback "Status" input

7.6.5 Fail safe operation

Some pump systems must always have a minimum flow or pressure level, even if the frequency inverter is tripped or damaged. So at least 1 or 2 (or maybe all) additional pumps must keep running after the inverter is powered down or tripped. This kind of "safe" pump operation can be obtained by using the NC contacts of the pump control relays. These can be programmed for each individual additional pump. In this example pumps P5 and P6 will run at maximum power if the inverter fails or is powered down.

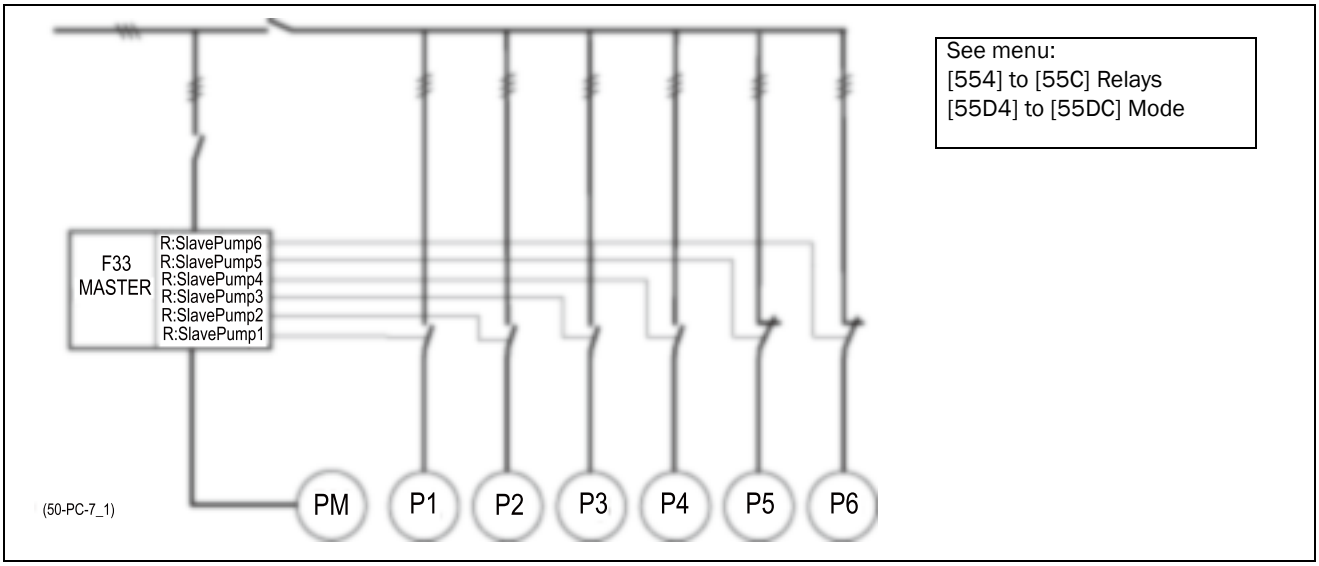


Fig. 51 Example of "fail safe" operation

7.6.6 PID control

When using the Pump Control option it is mandatory to activate the PID controller function. Analogue inputs AnIn1 to AnIn4 can be set as functions for PID set values and/or feedback values.

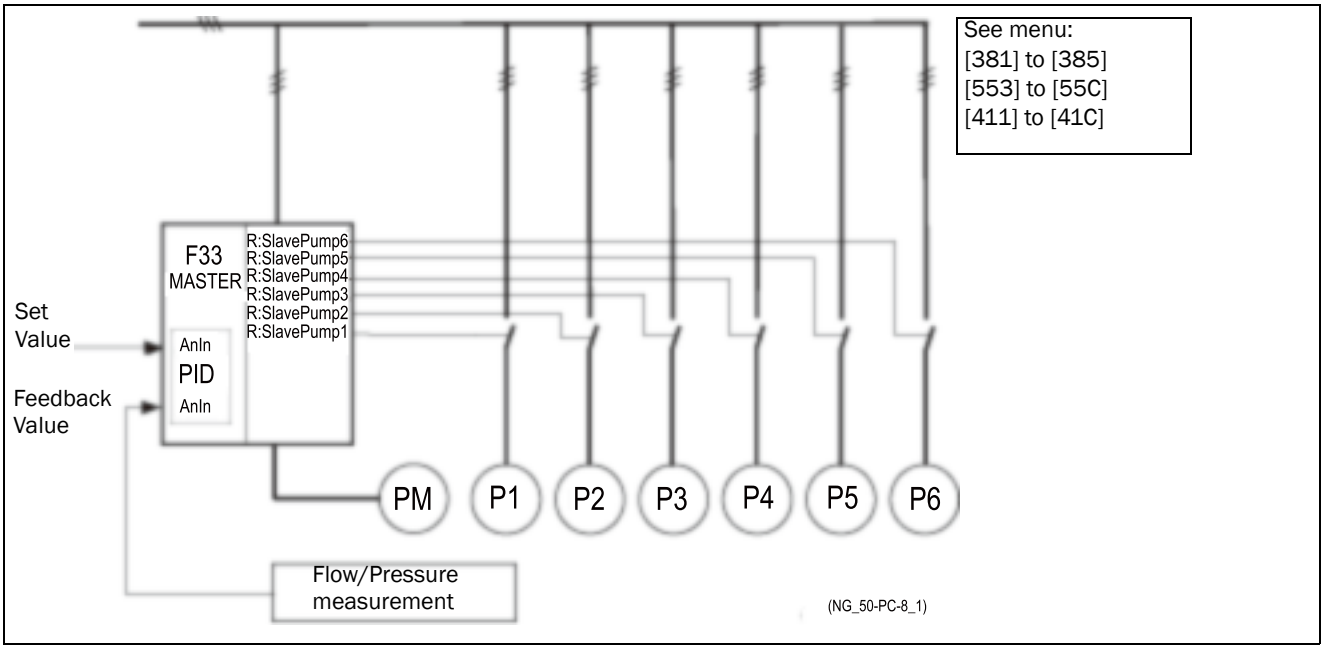


Fig. 52 PID control

7.6.7 Wiring Alternating Master

Fig. 48 and Fig. 49 show the relay functions MasterPump1- 6 and SlavePump1-6. The Master and Additional contactors also interlock with each other to prevent dual powering of the pump and damage to the inverter. (K1M/K1S, K2M/ K2S, K3M/K3S). Before running, the F33 will select a pump to be Master, depending on the pump run times.

CAUTION: The wiring for the Alternating Master control needs special attention and should be wired exactly as described here, to avoid destructive short circuit at the output of the inverter.

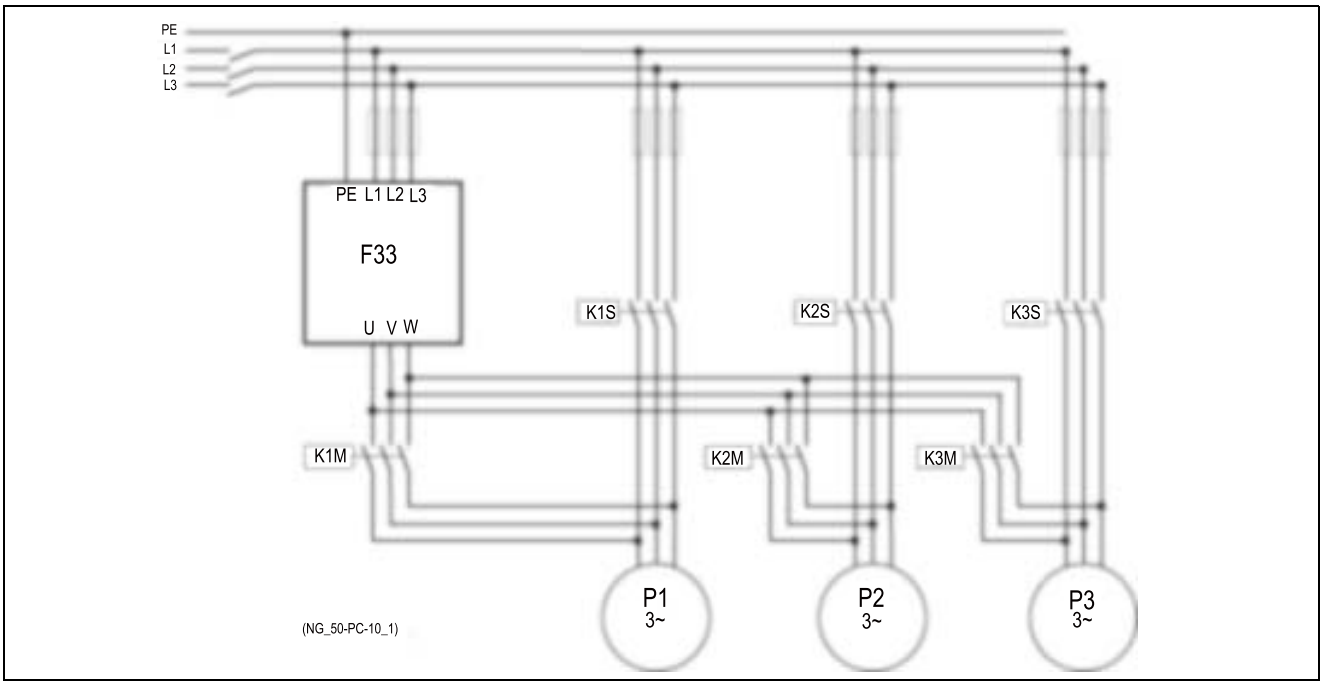


Fig. 53 Power connections for Alternating MASTER circuit with 3 pumps

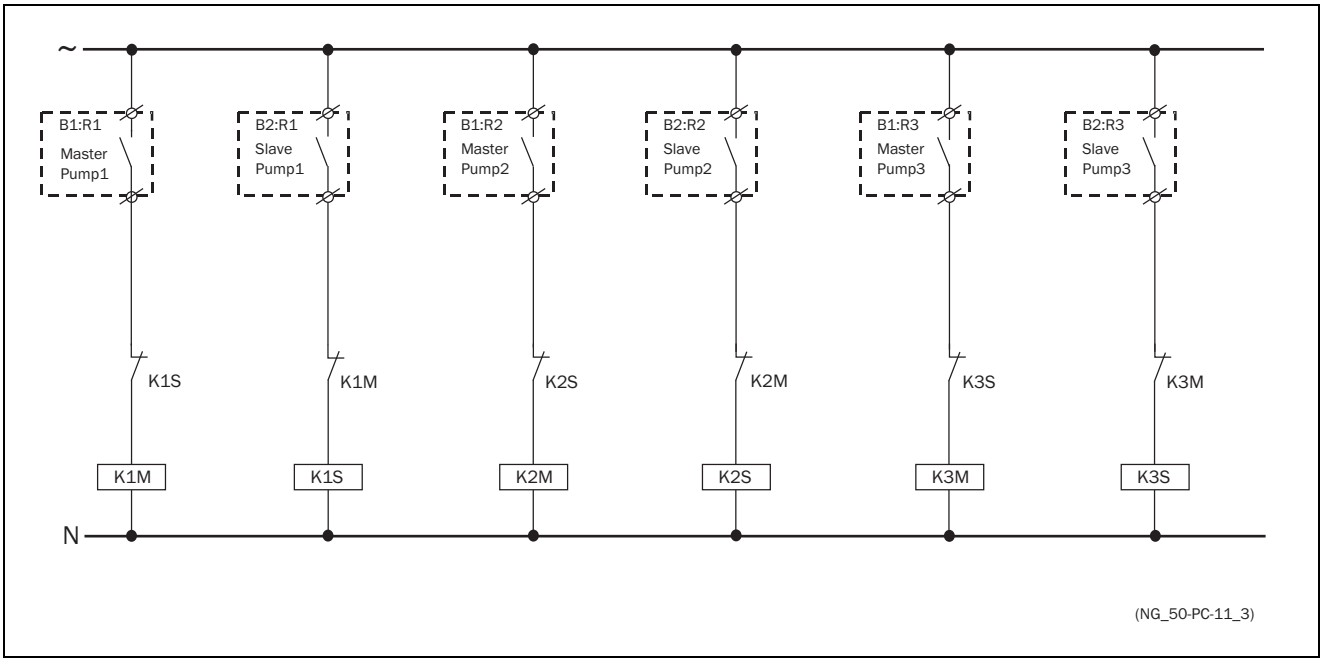


Fig. 54 Control connections for Alternating MASTER circuit with 3 pumps

7.6.8 Checklist And Tips

1. Main Functions
Start by choosing which of the two main functions to use: - **"Alternating MASTER" function** In this case the “Master” pump can be alternated, although this function needs slightly more complicated wiring than the “Fixed MASTER” function described below. The I/O Board option is necessary. - **"Fixed MASTER" function:** One pump is always the master, only the additional pumps alternate. Notice that there is a big difference in the wiring of the system between these main functions, so it not possible to switch between these 2 functions later on. For further information see section 7.6.2, page 41.
2. Number of pumps/drives
If the system consists of 2 or 3 pumps the I/O Board option is not needed. However, this does mean that the following functions are not then possible: - "Alternating MASTER" function - With isolated inputs With the I/O Board option installed, the maximum number of pumps is: - 6 pumps if "Alternating MASTER" function is selected. (see section 7.6.3 on page 41) - 7 pumps if "Fixed MASTER" function is selected. (see section 7.6.2, page 41)
3. Pump size
- **"Alternating MASTER" function**: The sizes of the pumps must be equal. - **"Fixed MASTER" function:** The pumps may have different power sizes, but the master pump (F33) must always have the greatest power.
4. Programming the Digital inputs
If the digital inputs are used, the digital input function must be set to Drive feedback.
5. Programming the Relay outputs
After the Pump controller is switched on in menu [391] the number of drives (pumps, fans, etc.) must be set in menu [392] (Number of Drives). The relays themselves must be set to the function SlavePump1-6 and if Alternate master is used, MasterPump1-6 as well.
6. Equal Pumps
If all pumps are equal in power size it is likely that the Upper band is much smaller than the Lower band, because the maximum pump discharge of the master pump is the same if the pump is connected to the mains (50Hz). This can give a very narrow hysteresis causing an unstable control area in the flow/pressure. By setting the maximum frequency of the inverter only slightly above 50Hz it means that the master pump has a slightly bigger pump discharge than the pump on the mains. Of course caution is essential in order to prevent the master pump running at a higher frequency for a longer period of time, which in turn prevents the master pump from overloading.
7. Minimum Speed
With pumps and fans it is normal to use a minimum speed, because at lower speed the discharge of the pump or fan will be low until 30-50% of the nominal speed (depending on size, power, pump properties, etc.). When using a minimum speed, a much smoother and better control range of the whole system will be achieved.

7.6.9 Functional Examples of Start/ Stop Transitions

Starting an additional pump

This figure shows a possible sequence with all levels and functions involved when a additional pump is started by means of the pump control relays. The starting of the second pump is controlled by one of the relay outputs. The relay in this example starts the pump directly on line. Of course other start/stop equipment like a soft starter could be controlled by the relay output.

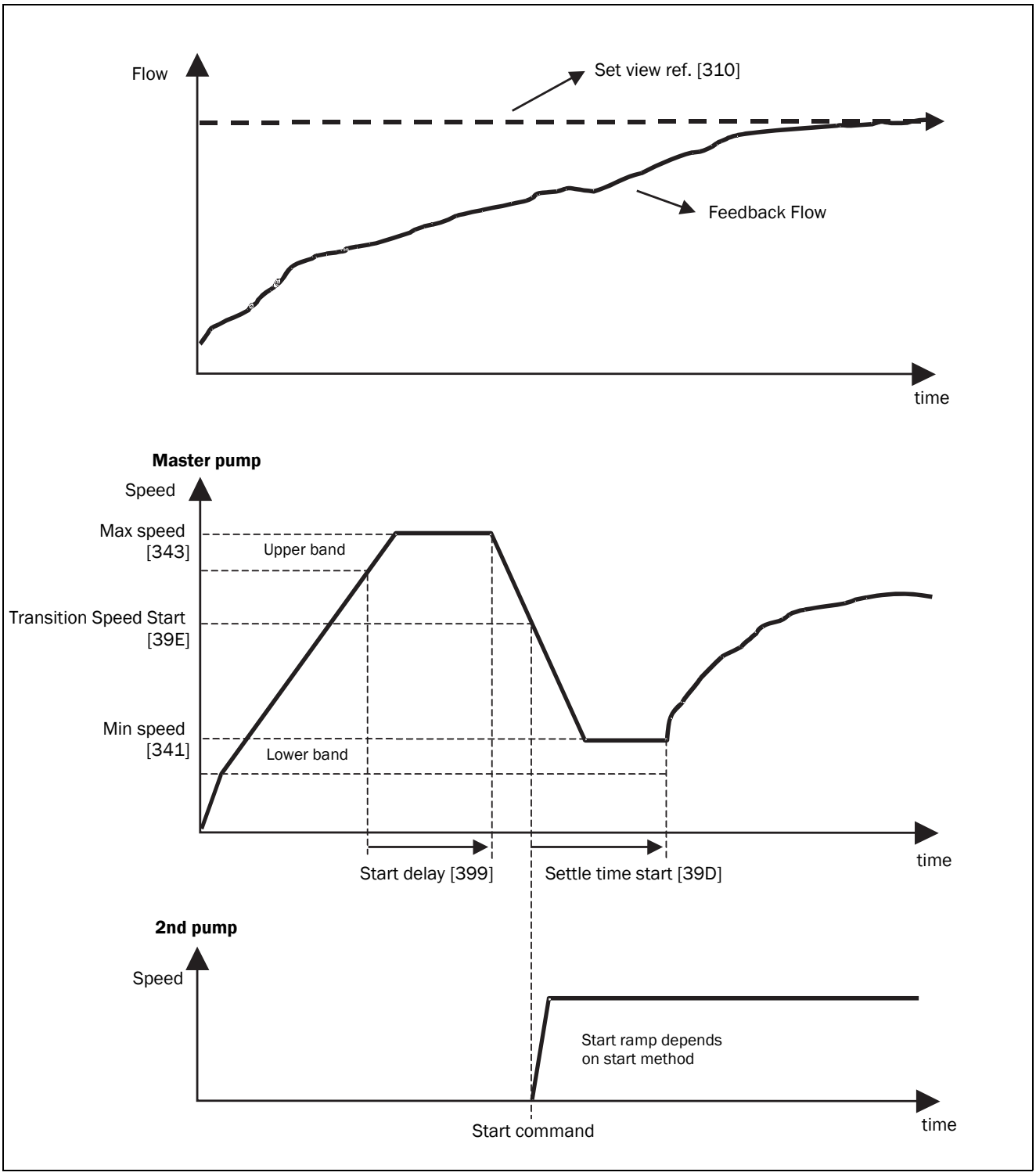


Fig. 55 Time sequence starting an additional pump

Stopping an additional pump

This figure shows a possible sequence with all levels and functions involved when an additional pump is stopped by means of the pump control relays. The stopping of the second pump is controlled by one of the relay outputs. The relay in this example stops the pump directly on line. Of course other start/stop equipment like a soft starter could be controlled by the relay output.

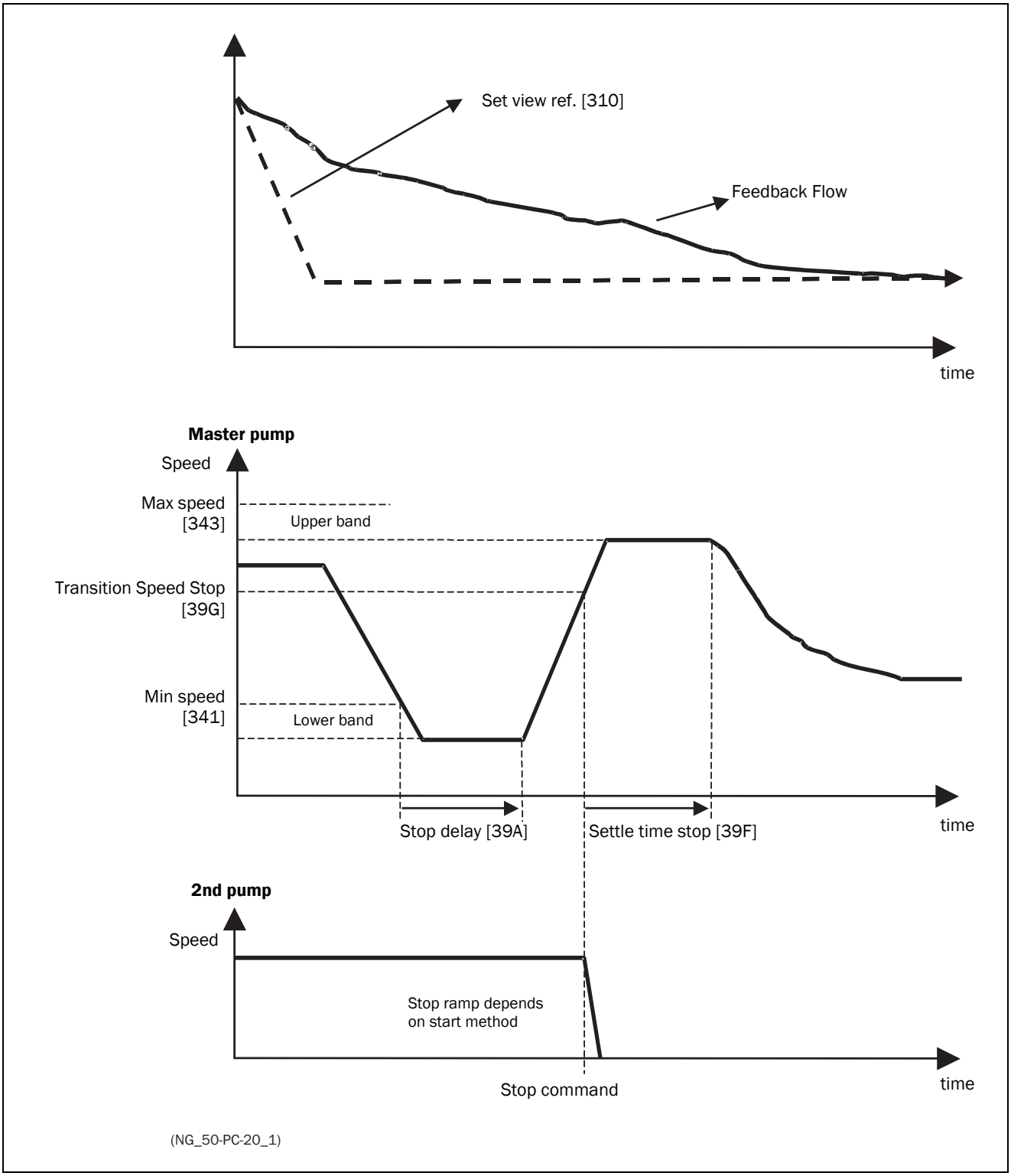


Fig. 56 Time sequence stopping an additional pump

8. EMC and Machine Directive

8.1 EMC standards

The variable speed drive complies with the following standards:

EN(IEC)61800-3:2004 Adjustable speed electronic power drive systems, part 3, EMC product standards:

Standard: category C3, for systems of rated supply voltage< 1000 VAC, intended for use in the second environment.

Optional: Category C2, for systems of rated supply voltage <1.000 V, which is neither a plug in device nor a movable device and, when used in the first environment, is intended to be installed and commissioned only by experienced person with the necessary skills in installing and/or commissioning variable speed drives including their EMC aspects.

8.2 Stop categories and emergency stop

The following information is important if emergency stop circuits are used or needed in the installation where a variable speed drive is used. EN 60204-1 defines 3 stop categories:

Category 0: Uncontrolled STOP:

Stopping by switching off the supply voltage. A mechanical stop must be activated. This STOP may not be implemented with the help of a variable speed drive or its input/output signals.

Category 1: Controlled STOP:

Stopping until the motor has come to rest, after which the mains supply is switched off. This STOP may not be implemented with the help of a variable speed drive or its input/output signals.

Category 2: Controlled STOP:

Stopping while the supply voltage is still present. This STOP can be implemented with each of the variable speed drives STOP command.

WARNING: EN 60204-1 specifies that every machine must be provided with a category 0 stop. If the application prevents this from being implemented, this must be explicitly stated. Furthermore, every machine must be provided with an Emergency Stop function. This emergency stop must ensure that the voltage at the machine contacts, which could be dangerous, is removed as quickly as possible, without resulting in any other danger. In such an Emergency Stop situation, a category 0 or 1 stop may be used. The choice will be decided on the basis of the possible risks to the machine.

NOTE: With option Safe Stop, a stop according EN954-1 Category 3 can be achieved. See chapter 13.8 page 159

9. Operation via the Control Panel

This chapter describes how to use the control panel. The VSD can be delivered with a control panel or a blank panel.

9.1 General

The control panel displays the status of the VSD and is used to set all the parameters. It is also possible to control the motor directly from the control panel. The control panel can be built-in or located externally via serial communication. The VSD can be ordered without the control panel. Instead of the control panel there will be a blank panel.

NOTE: The VSD can run without the control panel being connected. However the settings must be such that all control signals are set for external use.

9.2 The control panel

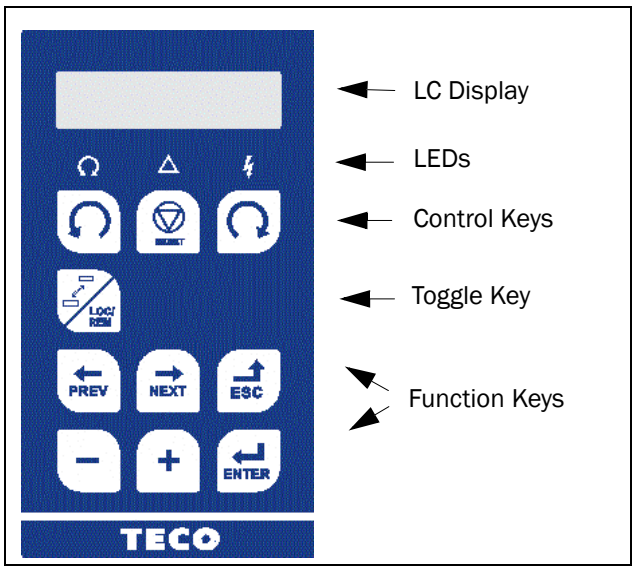


Fig. 57 Control panel

9.2.1 The display

The display is back lit and consists of 2 rows, each with space for 16 characters. The display is divided into six areas.

The different areas in the display are described below:

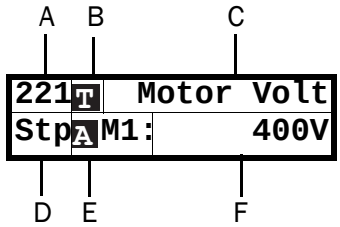


Fig. 58 The display

Area A: Shows the actual menu number (3 or 4 digits).

Area B Shows if the menu is in the toggle loop or the VSD is set for Local operation.

Area C: Shows the heading of the active menu.

Area D: Shows the status of the VSD (3 digits). The following status indications are possi ble:

- **Acc** : Acceleration
- **Dec** : Deceleration
- **I^2t** : Active I^2t protection
- **Run** : Motor runs
- **Trp** : Tripped
- **Stp** : Motor is stopped
- **VL** : Operating at Voltage limit
- **SL** : Operating at Speed limit
- **CL** : Operating at Current limit
- **TL** : Operating at Torque limit
- **OT** : Operating at Temperature Limit
- **LV** : Operating at Low Voltage
- **Sby** : Operating from Standby power supply
- **SST** : Operating Safe Stop, is blinking when activated
- **LCL** : Operating with low cooling liquid level

Area E: Shows active parameter set and if it is a motor parameter.

Area F: Shows the setting or selection in the active menu.This area is empty at the 1st level and 2nd level menu. This area also shows warnings and alarm messages.

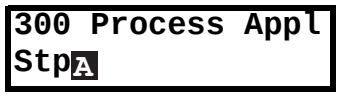


Fig. 59 Example 1st level menu

Fig. 60 Example 2nd level menu

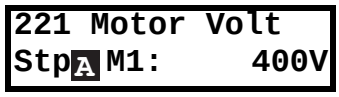


Fig. 61 Example 3d level menu

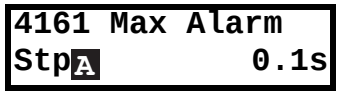


Fig. 62 Example 4th level menu

9.2.2 Indications on the display

The display can indicate +++ or - - - if a parameter is out of range. In the VSD there are parameters which are dependent on other parameters. For example, if the speed reference is 500 and the maximum speed value is set to a value below 500, this will be indicated with +++ on the display. If the minimum speed value is set over 500, - - - is displayed.

9.2.3 LED indicators

The symbols on the control panel have the following functions:

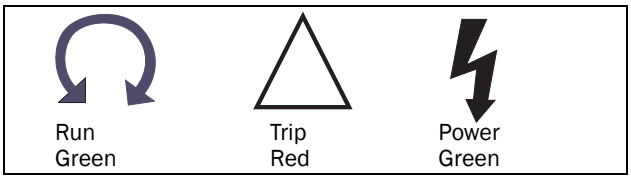


Fig. 63 LED indications

Table 19 LED indication

Symbol	Function		
	ON	BLINKING	OFF
POWER (green)	Power on	----------	Power off
TRIP (red)	VSD tripped	Warning/Limit	No trip
RUN (green)	Motor shaft rotates	Motor speed increase/ decrease	Motor stopped

NOTE: If the control panel is built in, the back light of the display has the same function as the Power LED in Table 19 (Blank panel LEDs).

9.2.4 Control keys

The control keys are used to give the Run, Stop or Reset commands directly. As default these keys are disabled, set for remote control. Activate the control keys by selecting Keyboard in the menus Ref Control [214] and Reset Ctrl [216].

If the Enable function is programmed on one of the digital inputs, this input must be active to allow Run/Stop commands from the control panel.

Table 20 Control keys

	RUN L:	gives a start with left rotation
	STOP/RESET:	stops the motor or resets the VSD after a trip

Table 20 Control keys

	RUN R:	gives a start with right rotation

NOTE: It is not possible to simultaneously activate the Run/Stop commands from the keyboard and remotely from the terminal strip (terminals 1-22).

9.2.5 The Toggle and Loc/Rem Key

This key has two functions: Toggle and switching between Loc/Rem function.

Press one second to use the toggle function

Press and hold the toggle key for more than five seconds to switch between Local and Remote function, depending on the settings in [2171] and [2172].

When editing values, the toggle key can be used to change the sign of the value, see section 9.5, page 54.

Toggle function

Using the toggle function makes it possible to easily step through selected menus in a loop. The toggle loop can contain a maximum of ten menus. As default the toggle loop contains the menus needed for Quick Setup. You can use the toggle loop to create a quick-menu for the parameters that are most importance to your specific application.

NOTE: Do not keep the Toggle key pressed for more than five seconds without pressing either the +, - or Esc key, as this may activate the Loc/Rem function of this key instead. See menu [217].

Add a menu to the toggle loop

1. Go to the menu you want to add to the loop.
2. Press the Toggle key and keep it pressed while pressing the + key.

Delete a menu from the toggle loop

1. Go to the menu you want to delete using the toggle key.
2. Press the Toggle key and keep it pressed while pressing the - key.

Delete all menus from the toggle loop

1. Press the Toggle key and keep it pressed while pressing the Esc key.
2. Confirm with Enter. The menu Preferred view [100] is displayed.

Default toggle loop

Fig. 64 shows the default toggle loop. This loop contains the necessary menus that need to be set before starting. Press Toggle to enter menu [211] then use the

Next key to enter the sub menus [212] to [21A] and enter the parameters. When you press the Toggle key again, menu [221] is displayed.

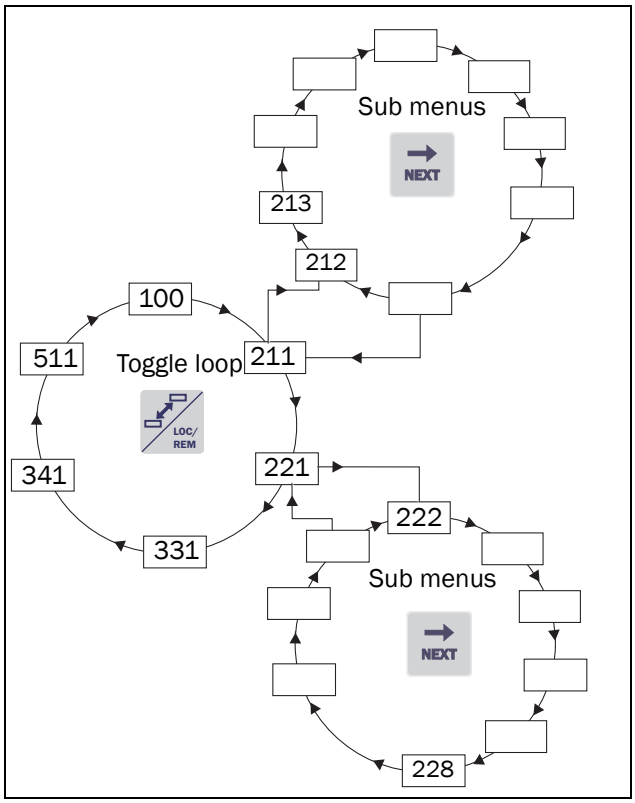


Fig. 64 Default toggle loop

Indication of menus in toggle loop

Menus included in the toggle loop are indicated with a T in area B in the display.

Loc/Rem function

The Loc/Rem function of this key is disabled as default. Enable the function in menu [2171] and/or [2172].

With the function Loc/Rem you can change between local and remote control of the VSD from the control panel. The function Loc/Rem can also be changed via the DigIn, see menu Digital inputs [520]

Change control mode

1. Press the Loc/Rem key for five seconds, until Local? or Remote? is displayed.
2. Confirm with Enter.
3. Cancel with Esc.

Local mode

Local mode is used for temporary operation. When switched to LOCAL operation, the VSD is controlled via the defined Local operation mode, i.e. [2171] and [2172]. The actual status of the VSD will not change, e.g. Run/Stop conditions and the actual speed will remain exactly the same. When the VSD is set to Local operation, the display will show L in area B in the display.

The VSD will be started and stopped using the keys on the control panel. The reference signal can be controlled using the + and - keys on the keyboard, when in the menu [310] according to the selection in Keyboard Reference menu [369].

Remote mode

When the VSD is switched to REMOTE operation, the VSD will be controlled according to selected control methods in the menu's Reference Control [214], Run/Stop Control [215] and Reset Control [216]. The actual operation status of the VSD will reflect the status and settings of the programmed control selections, e.g. Start/Stop status and settings of the programmed control selections, acceleration or deceleration speed according to the selected reference value in the menu Acceleration Time [331] / Deceleration Time [332].

To monitor the actual Local or Remote status of the VSD control, a "Loc/Rem" function is available on the Digital Outputs or Relays. When the VSD is set to Local, the signal on the DigOut or Relay will be active high, in Remote the signal will be inactive low. See menu Digital Outputs [540] and Relays [550].

9.2.6 Function keys

The function keys operate the menus and are also used for programming and read-outs of all the menu settings.

Table 21 Function keys

ENTER	ENTER key:	- step to a lower menu level - confirm a changed setting
ESC	ESCAPE key:	- step to a higher menu level - ignore a changed setting, without confirming
PREV	PREVIOUS key:	- step to a previous menu within the same level - go to more significant digit in edit mode
NEXT	NEXT key:	- step to a next menu within the same level - go to less significant digit in edit mode
−	- key:	- decrease a value - change a selection
+	+ key:	- increase a value - change a selection

Fig. 65 Menu structure

9.3 The menu structure

The menu structure consists of 4 levels:

Main Menu 1st level	The first character in the menu number.
2nd level	The second character in the menu number.
3rd level	The third character in the menu number.
4th level	The fourth character in the menu number.

This structure is consequently independent of the number of menus per level.

For instance, a menu can have one selectable menu (Set/View Reference Value [310]), or it can have 17 selectable menus (menu Speeds [340]).

NOTE: If there are more than 10 menus within one level, the numbering continues in alphabetic order.

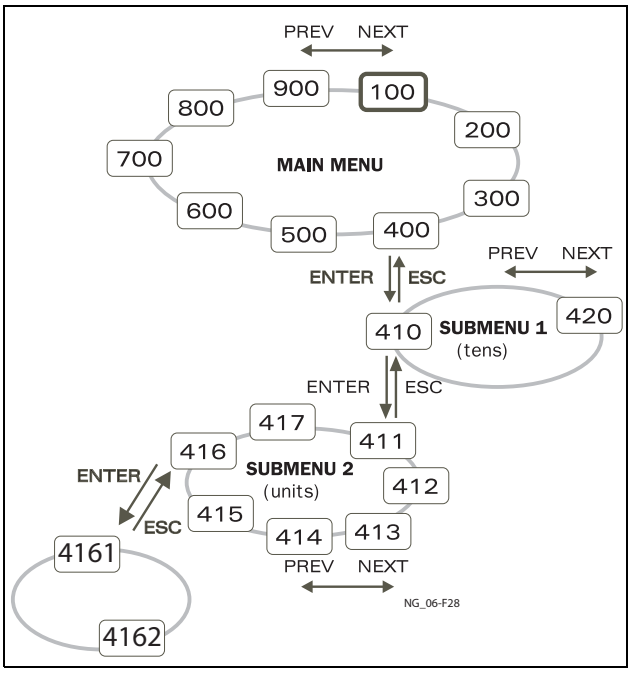


Fig. 66 Menu structure

9.3.1 The main menu

This section gives you a short description of the functions in the Main Menu.

100 Preferred View

Displayed at power-up. It displays the actual process value as default. Programmable for many other read-outs.

200 Main Setup

Main settings to get the VSD operable. The motor data settings are the most important. Also option utility and settings.

300 Process and Application Parameters

Settings more relevant to the application such as Reference Speed, torque limitations, PID control settings, etc.

400 Shaft Power Monitor and Process Protection

The monitor function enables the VSD to be used as a load monitor to protect machines and processes against mechanical overload and underload.

500 Inputs/Outputs and Virtual Connections

All settings for inputs and outputs are entered here.

600 Logical Functions and Timers

All settings for conditional signal are entered here.

700 View Operation and Status

Viewing all the operational data like frequency, load, power, current, etc.

800 View Trip Log

Viewing the last 10 trips in the trip memory.

900 Service Information and VSD Data

Electronic type label for viewing the software version and VSD type.

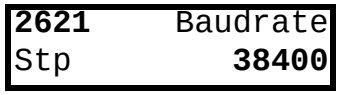
9.4 Programming during operation

Most of the parameters can be changed during operation without stopping the VSD. Parameters that can not be changed are marked with a lock symbol in the display.

NOTE: If you try to change a function during operation that only can be changed when the motor is stopped, the message “Stop First” is displayed.

9.5 Editing values in a menu

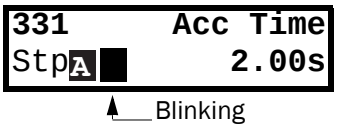
Most values in the second row in a menu can be changed in two different ways. Enumerated values like the baud rate can only be changed with alternative 1.



Alternative 1

When you press the + or - keys to change a value, the cursor is blinking to the left in the display and the value is increased or decreased when you press the appropriate key. If you keep the + or - keys pressed, the value will increase or decrease continuously. When you keep the key pressed the change speed will increase. The Toggle key is used to change the sign of the entered

value. The sign of the value will also change when zero is passed. Press Enter to confirm the value.

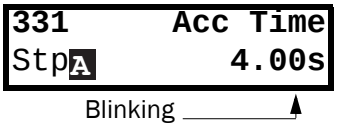


Alternative 2

Press the + or - key to enter edit mode. Then press the Prev or Next key to move the cursor to the right most position of the value that should be changed. The cursor will make the selected character blink. Move the cursor using the Prev or Next keys. When you press the + or - keys, the character at the cursor position will increase or decrease. This alternative is suitable when you want to make large changes, i.e. from 2 s to 400 s.

To change the sign of the value, press the toggle key. This makes it possible to enter negative values.

Example: When you press Next the 4 will blink.



Press Enter to save the setting and Esc to leave the edit mode.

9.6 Copy current parameter to all sets

When a parameter is displayed, press the Enter key for 5 seconds. Now the text To all sets? is displayed. Press Enter to copy the setting for current parameter to all sets.

9.7 Programming example

This example shows how to program a change of the Acc. Time set from 2.0 s to 4.0 s.

The blinking cursor indicates that a change has taken place but is not saved yet. If at this moment, the power fails, the change will not be saved.

Use the ESC, Prev, Next or the Toggle keys to proceed and to go to other menus.

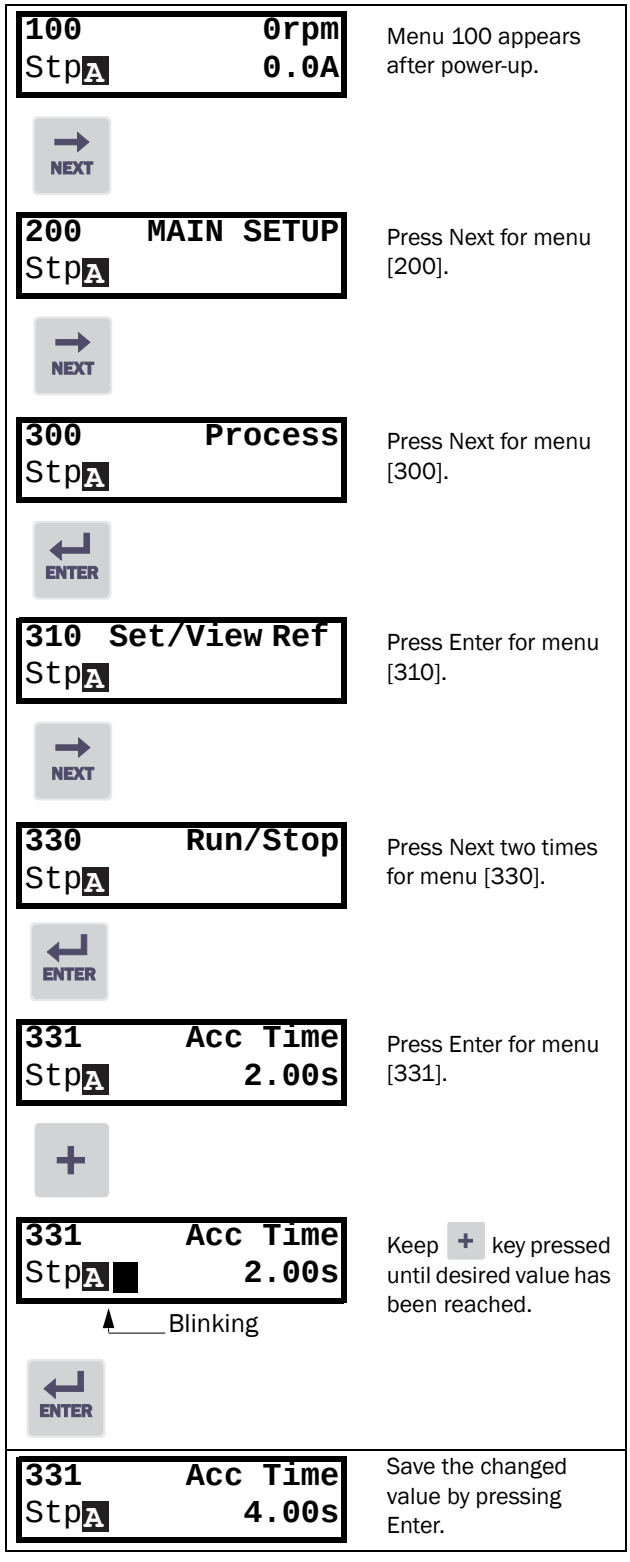


Fig. 67 Programming example

10. Serial communication

The VSD provides possibility for different types of serial communication.

- Modbus RTU via RS232/485
- Fieldbuses as Profibus DP and DeviceNet
- Industrial Ethernet type Modbus/TCP

10.1 Modbus RTU

The VSD has an asynchronous serial communication interface behind the control panel. The protocol used for data exchange is based in the Modbus RTU protocol, originally developed by Modicon. the physical connection is RS232. The VSD acts as a slave with address 1 in a master-slave configuration. The communication is half-duplex. It has a standard no return zero (NRZ) format.

The baud rate is fixed to 9600.

The character frame format (always 11 bits) has:

- one start bit
- eight data bits
- two stop bits
- no parity

It is possible to temporarily connect a personal computer with for example the software EmoSoftCom (programming and monitoring software) to the RS232 connector on the control panel. This can be useful when copying parameters between variable speed drives etc. For permanent connection of a personal computer you have to use one of the communication option boards.

NOTE: This RS232 port is not isolated.

Correct and safe use of a RS232 connection depends on the ground pins of both ports being the same potential. Problems can occur when connecting two ports of e.g. machinery and computers where both ground pins are not the same potential. This may cause hazardous ground loops that can destroy the RS232 ports.

The control panel RS232 connection is not galvanic isolated.

The optional RS232/485 card from TECO is galvanic isolated.

Note that the control panel RS232 connection can safely be used in combination with commercial available isolated USB to RS232 converters.

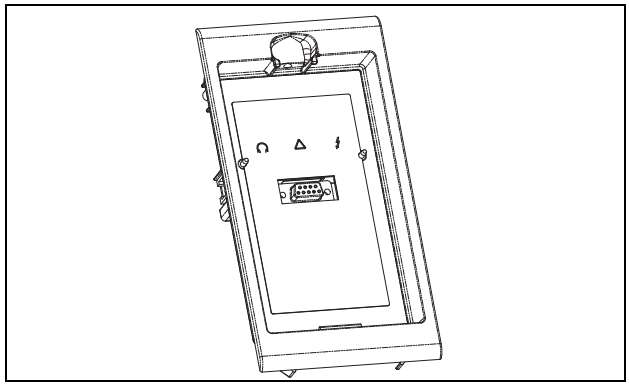


Fig. 68 Mounting frame for the control panel

10.2 Parameter sets

Communication information for the different parameter sets.

The different parameter sets in the VSD have the following DeviceNet instance numbers and Profibus slot/index numbers:

Parameter set	Modbus/DeviceNet Instance number	Profibus Slot/Index
A	43001–43556	168/160 to 170/205
B	44001–44529	172/140 to 174/185
C	45001–45529	176/120 to 178/165
D	46001–46529	180/100 to 182/145

Parameter set A contains parameters 43001 to 43556. The parameter sets B, C and D contains the same type of information. For example parameter 43123 in parameter set A contain the same type of information as 44123 in parameter set B.

A DeviceNet instance number can easily be converted into a Profibus slot/index number according to description in section section 11.8.2, page 149.

10.3 Motor data

Communication information for the different motors.

Motor	Modbus/DeviceNet Instance number	Profibus Slot/Index
M1	43041–43048	168/200 to 168/207
M2	44041–44048	172/180 to 174/187
M3	45041–45048	176/160 to 176/167
M4	46041–46048	180/140 to 180/147

M1 contains parameters 43041 to 43048. The M2, M3, and M4 contains the same type of information. For example parameter 43043 in motor M1 contain the same type of information as 44043 in M2.

A DeviceNet instance number can easily be converted into a Profibus slot/index number according to description in section section 11.8.2, page 149.

10.4 Start and stop commands

Set start and stop commands via serial communication.

Modbus/DeviceNet Instance number	Integer value	Function
42901	0	Reset
42902	1	Run, active together with either RunR or RunL to perform start.
42903	2	RunR
42904	3	RunL

10.5 Reference signal

The reference value is set in modbus number 42905. 0-4000 h corresponds to 0-100% of actual reference value.

10.6 Description of the EInt formats

Modbus parameters can have different formats e.g. a standard unsigned/signed integer, or eint. EInt, which is described below. All parameters written to a register may be rounded to the number of significant digits used in the internal system.

If a parameter is in Eint format, the 16 bit number should be interpreted like this:

F EEEE MMMMMMMMMMM

F	Format bit: 0=Unsinged integer mode, 1=Eint mode
EEEE	2 complement signed exponent
MMMMMMMMMMM	2 complement signed mantissa.

If the format bit is 0, then can a positive number 0-32767 be represented by bit 0-14.

If the format bit is 1, then is the number interpreted as this:

Value = M * 10^E

Example

If you write the value 1004 to a register and this register has 3 significant digits, it will be stored as 1000.

In the TECO floating point format (F=1), one 16-bit word is used to represent large (or very small numbers) with 3 significant digits.

If data is read or written as a fixed point (i.e. no decimals) number between 0-32767, the TECO 15-bit fixed point format (F=0) may be used.

F=Format. 1=TECO floating point format, 0=15 bit TECO 15-bit fixed point format.

The matrix below describes the contents of the 16-bit word for the two different EInt formats:

```
B15 B14 B13 B12 B11 B10 B9 B8 B7 B6 B5 B4 B3 B2 B1 B0
F=1 e3  e2  e1  e0  m10 m9 m8 m7 m6 m5 m4 m3 m2 m1 m0
F=0 B14 B13 B12 B11 B10 B9 B8 B7 B6 B5 B4 B3 B2 B1 B0
```

Example of TECO floating point format

```
e3-e0 4-bit signed exponent.
-8..+7 (binary 1000 .. 0111)
m10-m0 11-bit signed mantissa.
-1024..+1023 (binary
10000000000..01111111111)
```

A signed number should be represented as a two complement binary number, like below:

Value Binary

```
-8 1000
-7 1001
..
-2 1110
-1 1111
0 0000
1 0001
2 0010
..
6 0110
7 0111
```

The value represented by the EInt floating point format is $m \cdot 10^e$.

To convert a value from the EInt floating point format to a floating point value, use the formula above.

To convert a floating point value to the EInt floating point format, see the code float_to_eint below.

Example

The number 1.23 would be represented by this in EInt

```
F EEEE MMMMMMMMMM
1 1110 00001111011
F=1 -> Eint
E=-2
M=123
```

The value is then $123 \times 10^{-2} = 1.23$

Programming example:

```
typedef struct
{
  int m:11; // mantissa, -1024..1023
  int e: 4; // exponent -8..7
  unsigned int f: 1; // format, 1->special emoint format
}    eint16;
//---------------------------------------------------------------------------
unsigned short int float_to_eint16(float value)
{
  eint16 etmp;
  int dec=0;

  while (floor(value) != value && dec<16)
  {
     dec++; value*=10;
  }
  if (value>=0 && value<=32767 && dec==0)
     *(short int *)&etmp=(short int)value;
  else if (value>=-1000 && value<0 && dec==0)
  {
     etmp.e=0;
     etmp.f=1;
     etmp.m=(short int)value;
  }
  else
  {
     etmp.m=0;
     etmp.f=1;
     etmp.e=-dec;
     if (value>=0)
        etmp.m=1; // Set sign
     else
        etmp.m=-1; // Set sign
     value=fabs(value);
     while (value>1000)
     {
        etmp.e++; // increase exponent
        value=value/10;
     }
     value+=0.5; // round
     etmp.m=etmp.m*value; // make signed
  }
 return (*(unsigned short int *)&etmp);
}
//---------------------------------------------------------------------------
float eint16_to_float(unsigned short int value)
{
  float f;
  eint16 evalue;

  evalue=*(eint16 *)&value;
  if (evalue.f)
  {
     if (evalue.e>=0)
        f=(int)evalue.m*pow10(evalue.e);
     else
        f=(int)evalue.m/pow10(abs(evalue.e));
  }
  else
     f=value;

  return f;
}
//---------------------------------------------------------------------------
```

Example TECO 15-bit fixed point format

The value 72.0 can be represented as the fixed point number 72. It is within the range 0-32767, which means that the 15-bit fixed point format may be used.

The value will then be represented as:

B15	B14	B13	B12	B11	B10	B9	B8	B7	B6	B5	B4	B3	B2	B1	B0
0	0	0	0	0	0	0	0	0	1	0	0	1	0	0	0

Where bit 15 indicates that we are using the fixed point format (F=0).

11. Functional Description

This chapter describes the menus and parameters in the software. You will find a short description of each function and information about default values, ranges, etc. There are also tables containing communication information. You will find the Modbus, DeviceNet and Fieldbus address for each parameter as well as the enumeration for the data.

NOTE: Functions marked with the sign cannot be changed during Run Mode.

Description of table layout

	Menu no. Menu name Status Selected value	
Default:		
Selection or range	Integer value of selection	Description

Resolution of settings

The resolution for all range settings described in this chapter is 3 significant digits. Exceptions are speed values which are presented with 4 significant digits. Table 22 shows the resolutions for 3 significant digits.

Table 22

3 Digit	Resolution
0.01-9.99	0.01
10.0-99.9	0.1
100-999	1
1000-9990	10
10000-99900	100

11.1 Preferred View [100]

This menu is displayed at every power-up. During operation, the menu [100] will automatically be displayed when the keyboard is not operated for 5 minutes. The automatic return function will be switched off when the Toggle and Stop key is pressed simultaneously. As default it displays the actual current.

```
100              0rpm
StpA             0.0A
```

Menu [100], Preferred View displays the settings made in menu [110], 1st line, and [120], 2nd line. See Fig. 69.

```
100    (1st Line)
StpA   (2nd Line)
```

Fig. 69 Display functions

11.1.1 1st Line [110]

Sets the content of the upper row in the menu [100] Preferred View.

	110 1st Line StpA Process Val	
Default:		Process Val
Dependent on menu		
Process Val	0	Process value
Speed	1	Speed
Torque	2	Torque
Process Ref	3	Process reference
Shaft Power	4	Shaft power
El Power	5	Electrical power
Current	6	Current
Output volt	7	Output voltage
Frequency	8	Frequency
DC Voltage	9	DC voltage
Heatsink Tmp	10	Heatsink temperature
Motor Temp	11	Motor temperature
VSD Status	12	VSD status
Run Time	13	Run Time
Energy	14	Energy
Mains Time	15	Mains time

Communication information

Modbus Instance no/DeviceNet no:	43001
Profibus slot/index	168/160
Fieldbus format	UInt
Modbus format	UInt

11.1.2 2nd Line [120]

Sets the content of the lower row in the menu [100] Preferred View. Same selection as in menu [110].

120 2nd Line Stp A Current	
Default:	Current

11.2 Main Setup [200]

The Main Setup menu contains the most important settings to get the VSD operational and set up for the application. It includes different sub menus concerning the control of the unit, motor data and protection, utilities and automatic resetting of faults. This menu will instantaneously be adapted to build in options and show the required settings.

11.2.1 Operation [210]

Selections concerning the used motor, VSD mode, control signals and serial communication are described in this submenu and is used to set the VSD up for the application.

Language [211]

Select the language used on the LC Display. Once the language is set, this selection will not be affected by the Load Default command.

211 Language Stp A English		
Default:		English
English	0	English selected
Svenska	1	Swedish selected
Nederlands	2	Dutch selected
Deutsch	3	German selected
Français	4	French selected
Español	5	Spanish selected
Русский	6	Russian selected
Italiano	7	Italian selected
Česky	8	Czech selected

Communication information

Modbus Instance no/DeviceNet no:	43011
Profibus slot/index	168/170
Fieldbus format	UInt
Modbus format	UInt

Select Motor [212]

This menu is used if you have more than one motor in your application. Select the motor to define. It is possible to define up to four different motors, M1 to M4, in the VSD.

212 Select Motor Stp A M1		
Default:		M1
M1	0	Motor Data is connected to selected motor.
M2	1	
M3	2	
M4	3	

Communication information

Modbus Instance no/DeviceNet no:	43012
Profibus slot/index	168/171
Fieldbus format	UInt
Modbus format	UInt

Drive Mode [213]

This menu is used to set the control mode for the motor. Settings for the reference signals and read-outs is made in menu Process source, [321].

- V/Hz Mode (output speed [712] in rpm) .

213 Drive Mode Stp A V/Hz		
Default:		V/Hz
V/Hz	2	All control loops are related to frequency control. In this mode multi-motor applications are possible. **NOTE: All the functions and menu read-outs with regard to speed and rpm (e.g. Max Speed = 1500 rpm, Min Speed=0 rpm, etc.) remain speed and rpm, although they represent the output frequency.**

Communication information

Modbus Instance no/DeviceNet no:	43013
Profibus slot/index	168/172
Fieldbus format	UInt
Modbus format	UInt

Reference control [214]

To control the speed of the motor, the VSD needs a reference signal. This reference signal can be controlled by a remote source from the installation, the keyboard of the VSD, or by serial or fieldbus communication. Select the required reference control for the application in this menu.

		214 Ref Control Stp**A** **Remote**
Default:		Remote
Remote	0	The reference signal comes from the analogue inputs of the terminal strip (terminals 1-22).
Keyboard	1	Reference is set with the + and - keys on the Control Panel. Can only be done in menu Set/View reference [310].
Com	2	The reference is set via the serial communication (RS 485, Fieldbus.) See section section 10.5 for further information.
Option	3	The reference is set via an option. Only available if the option can control the reference value.

NOTE: If the reference is switched from Remote to Keyboard, the last remote reference value will be the default value for the control panel.

Communication information

Modbus Instance no/DeviceNet no:	43014
Profibus slot/index	168/173
Fieldbus format	UInt
Modbus format	UInt

Run/Stop Control [215]

This function is used to select the source for run and stop commands. Start/stop via analogue signals can be achieved by combining a few functions. This is described in the Chapter 7. page 33.

		215 Run/Stp Ctrl Stp**A** **Remote**
Default:		Remote
Remote	0	The start/stop signal comes from the digital inputs of the terminal strip (terminals 1-22).
Keyboard	1	Start and stop is set on the Control Panel.
Com	2	The start/stop is set via the serial communication (RS 485, Fieldbus.) See Fieldbus or RS232/485 option manual for details.
Option	3	The start/stop is set via an option.

Communication information

Modbus Instance no/DeviceNet no:	43015
Profibus slot/index	168/174
Fieldbus format	UInt
Modbus format	UInt

Reset Contmrol [216]

When the VSD is stopped due to a failure, a reset command is required to make it possible to restart the VSD. Use this function to select the source of the reset signal.

		216 Reset Ctrl Stp**A** **Remote**
Default:		Remote
Remote	0	The command comes from the inputs of the terminal strip (terminals 1-22).
Keyboard	1	The command comes from the command keys of the Control Panel.
Com	2	The command comes from the serial communication (RS 485, Fieldbus).
Remote + Keyb	3	The command comes from the inputs of the terminal strip (terminals 1-22) or the keyboard.
Com + Keyb	4	The command comes from the serial communication (RS485, Fieldbus) or the keyboard.
Rem+Keyb +Com	5	The command comes from the inputs of the terminal strip (terminals 1-22), the keyboard or the serial communication (RS485, Fieldbus).
Option	6	The command comes from an option. Only available if the option can control the reset command.

Communication information

Modbus Instance no/DeviceNet no:	43016
Profibus slot/index	168/175
Fieldbus format	UInt
Modbus format	UInt

Local/Remote key function [217]

The Toggle key on the keyboard, see section 9.2.5, page 52, has two functions and is activated in this menu. As default the key is just set to operate as a Toggle key that moves you easily through the menus in the toggle loop. The second function of the key allows you to easily swap between Local and normal operation (set up via [214] and [215]) of the VSD. Local mode can

also be activated via a digital input. If both [2171] and [2172] is set to Standard, the function is disabled.

2171 LocRefCtrl StpA Standard		
Default:		Standard
Standard	0	Local reference control set via [214]
Remote	1	Local reference control via remote
Keyboard	2	Local reference control via keyboard
Com	3	Local reference control via communication

Communication information

Modbus Instance no/DeviceNet no:	43009
Profibus slot/index	168/168
Fieldbus format	UInt
Modbus format	UInt

2172 LocRunCtrl StpA Standard		
Default:		Standard
Standard	0	Local Run/Stop control set via [215]
Remote	1	Local Run/Stop control via remote
Keyboard	2	Local Run/Stop control via keyboard
Com	3	Local Run/Stop control via communication

Communication information

Modbus Instance no/DeviceNet no:	43010
Profibus slot/index	168/169
Fieldbus format	UInt
Modbus format	UInt

Lock Code [218]

To prevent the keyboard being used or to change the setup of the VSD and/or process control, the keyboard can be locked with a password. This menu, Lock Code [218], is used to lock and unlock the keyboard. Enter the password “291” to lock/unlock the keyboard operation. If the keyboard is not locked (default) the selection “Lock Code?” will appear. If the keyboard is already locked, the selection “Unlock Code?” will appear.

When the keyboard is locked, parameters can be viewed but not changed. The reference value can be changed and the VSD can be started, stopped and reversed if these functions are set to be controlled from the keyboard.

218 Lock Code StpA 0	
Default:	0
Range:	0–9999

Rotation [219]

Overall limitation of motor rotation direction

This function limits the overall rotation, either to left or right or both directions. This limit is prior to all other selections, e.g.: if the rotation is limited to right, a Run-Left command will be ignored. To define left and right rotation we assume that the motor is connected U-U, V-V and W-W.

Speed Direction and Rotation

The speed direction can be controlled by:

- RunR/RunL commands on the control panel.
- RunR/RunL commands on the terminal strip (terminals 1-22).
- Via the serial interface options.
- The parameter sets.

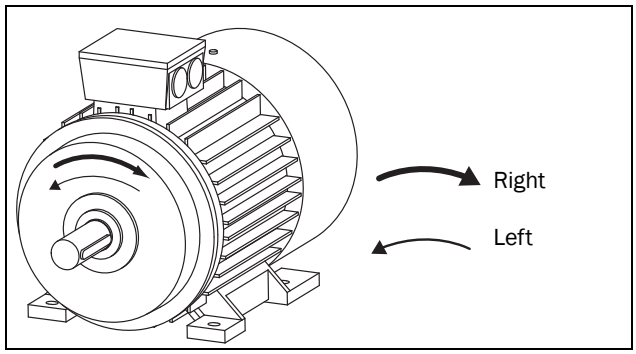


Fig. 70 Rotation

In this menu you set the general rotation for the motor.

219 Rotation StpA R+L		
Default:		R + L
R	1	Speed direction is limited to right rotation. The input and key RunL are disabled.
L	2	Speed direction is limited to left rotation. The input and key RunR are disabled.
R+L	3	Both speed directions allowed.

Communication information

Modbus Instance no/DeviceNet no:	43019
Profibus slot/index	168/178
Fieldbus format	UInt
Modbus format	UInt

11.2.2 Remote Signal Level/Edge [21A]

In this menu you select the way to control the inputs for RunR, RunL, Stop and Reset that are operated via the digital inputs on the terminal strip. The inputs are default set for level-control, and will be active as long as the input is made and kept high. When edge-control is selected, the input will be activated by the low to high transition of the input.

		21A Level/Edge StpA Level
Default:		Level
Level	0	The inputs are activated or deactivated by a continuous high or low signal. Is commonly used if, for example, a PLC is used to operate the VSD.
Edge	1	The inputs are activated by a transition; for Run and Reset from “low” to “high”, for Stop from “high” to “low”.

Communication information

Modbus Instance no/DeviceNet no:	43020
Profibus slot/index	168/179
Fieldbus format	UInt
Modbus format	UInt

CAUTION: Level controlled inputs DO NOT comply with the Machine Directive if the inputs are directly used to start and stop the machine.

NOTE: Edge controlled inputs can comply with the Machine Directive (see the Chapter 8. page 49) if the inputs are directly used to start and stop the machine.

11.2.3 Mains supply voltage [21B]

WARNING: This menu must be set according to the VSD product lable and the supply voltage used. Wrong setting might damage the VSD or brake resistor.

In this menu the nominal mains supply voltage connected to the VSD can be selected. The setting will be valid for all parameter sets. The default setting, Not defined, is never selectable and is only visible until a new value is selected.

Once the supply voltage is set, this selection will not be affected by the Load Default command [243].

Brake chopper activation level is adjusted using the setting of [21B].

NOTE: The setting is affected by the Load from CP command [245] and if loading parameter file via EmoSoftCom.

		21B Supply Volts StpA Not defined
Default:		Not defined
Not Defined	0	Inverter default value used. Only valid if this parameter is never set.
220-240 V	1	Only valid for JNFX40/48
380-415 V	3	Only valid for JNFX40/48/50
440-480 V	4	Only valid for JNFX48/50/52
500-525 V	5	Only valid for JNFX50/52/69
550-600 V	6	Only valid for JNFX69
660-690 V	7	Only valid for JNFX69

Communication information

Modbus Instance no/DeviceNet no:	43381
Profibus slot/index	170/30
Fieldbus format	UInt
Modbus format	UInt

11.2.4 Motor Data [220]

In this menu you enter the motor data to adapt the VSD to the connected motor. This will increase the control accuracy as well as different read-outs and analogue output signals.

Motor M1 is selected as default and motor data entered will be valid for motor M1. If you have more

than one motor you need to select the correct motor in menu [212] before entering motor data.

NOTE: The parameters for motor data cannot be changed during run mode.

NOTE: The default settings are for a standard 4-pole motor according to the nominal power of the VSD.

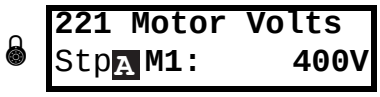
NOTE: Parameter set cannot be changed during run if the sets is set for different motors.

NOTE: Motor Data in the different sets M1 to M4 can be revert to default setting in menu [243], Default>Set.

WARNING: Enter the correct motor data to prevent dangerous situations and assure correct control.

Motor Voltage [221]

Set the nominal motor voltage.



Default:	400 V for JNFX40 and 48 500 V for JNFX50 and 52 690 V for JNFX69
Range:	100-700 V
Resolution	1 V

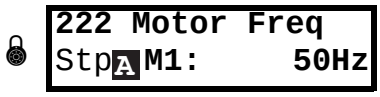
NOTE: The Motor Volts value will always be stored as a 3 digit value with a resolution of 1 V.

Communication information

Modbus Instance no/DeviceNet no:	43041
Profibus slot/index	168/200
Fieldbus format	Long, 1=0.1 V
Modbus format	EInt

Motor Frequency [222]

Set the nominal motor frequency.



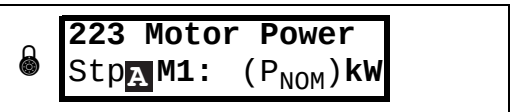
Default:	50 Hz
Range:	24-300 Hz
Resolution	1 Hz

Communication information

Modbus Instance no/DeviceNet no:	43042
Profibus slot/index	168/201
Fieldbus format	Long, 1=1 Hz
Modbus format	EInt

Motor Power [223]

Set the nominal motor power.



Default:	P_{NOM}VSD
Range:	1W-120% x P_{NOM}
Resolution	3 significant digits

NOTE: The Motor Power value will always be stored as a 3 digit value in W up to 999 W and in kW for all higher powers.

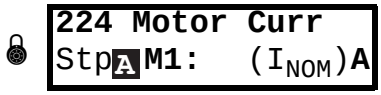
Communication information

Modbus Instance no/DeviceNet no:	43043
Profibus slot/index	168/202
Fieldbus format	Long, 1=1 W
Modbus format	EInt

P_{NOM} is the nominal VSD power.

Motor Current [224]

Set the nominal motor current.

	
Default:	I_{NOM} (see note section 11.2.4, page 67)
Range:	25 - 150% x I_{NOM}

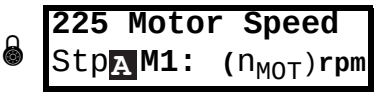
Communication information

Modbus Instance no/DeviceNet no:	43044
Profibus slot/index	168/203
Fieldbus format	Long, 1=0.1 A
Modbus format	EInt

I_{NOM} is the nominal VSD current

Motor Speed [225]

Set the nominal asynchronous motor speed.

	
Default:	n_{MOT} (see note section 11.2.4, page 67)
Range:	50 - 18000 rpm
Resolution	1 rpm, 4 sign digits

WARNING: Do NOT enter a synchronous (no-load) motor speed.

NOTE: Maximum speed [343] is not automatically changed when the motor speed is changed.

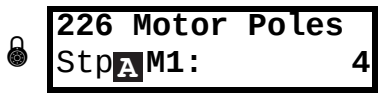
NOTE: Entering a wrong, too low value can cause a dangerous situation for the driven application due to high speeds.

Communication information

Modbus Instance no/DeviceNet no:	43045
Profibus slot/index	168/204
Fieldbus format	UInt 1=1 rpm
Modbus format	UInt

Motor Poles [226]

When the nominal speed of the motor is ≤500 rpm, the additional menu for entering the number of poles, [226], appears automatically. In this menu the actual pole number can be set which will increase the control accuracy of the VSD.

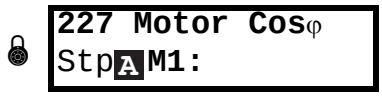
	
Default:	4
Range:	2-144

Communication information

Modbus Instance no/DeviceNet no:	43046
Profibus slot/index	168/205
Fieldbus format	Long, 1=1 pole
Modbus format	EInt

Motor Cos φ [227]

Set the nominal Motor cosphi (power factor).

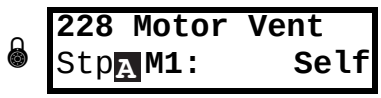
	
Default:	P_{NOM} (see note section 11.2.4, page 67)
Range:	0.50 - 1.00

Communication information

Modbus Instance no/DeviceNet no:	43047
Profibus slot/index	168/206
Fieldbus format	Long, 1=0.01
Modbus format	EInt

Motor ventilation [228]

Parameter for setting the type of motor ventilation. Affects the characteristics of the I^2t motor protection by lowering the actual overload current at lower speeds.

		
Default:		Self
None	0	Limited I^2t overload curve.
Self	1	Normal I^2t overload curve. Means that the motor stands lower current at low speed.
Forced	2	Expanded I^2t overload curve. Means that the motor stands almost the whole current also at lower speed.

Communication information

Modbus Instance no/DeviceNet no:	43048
Profibus slot/index	168/207
Fieldbus format	UInt
Modbus format	UInt

When the motor has no cooling fan, None is selected and the current level is limited to 55% of rated motor current.

With a motor with a shaft mounted fan, Self is selected and the current for overload is limited to 87% from 20% of synchronous speed. At lower speed, the overload current allowed will be smaller.

When the motor has an external cooling fan, Forced is selected and the overload current allowed starts at 90% from rated motor current at zero speed, up to nominal motor current at 70% of synchronous speed.

Fig. 71 shows the characteristics with respect for Nominal Current and Speed in relation to the motor ventilation type selected.

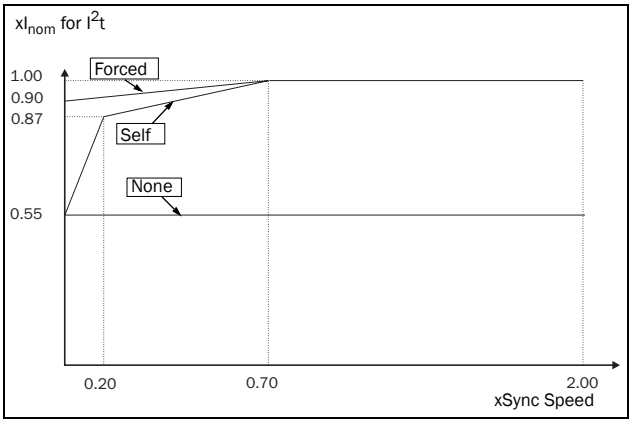


Fig. 71 I^2t curves

Motor Identification Run [229]

This function is used when the VSD is put into operation for the first time. To achieve an optimal control performance, fine tuning of the motor parameters using a motor ID run is needed. During the test run the display shows “Test Run” blinking.

To activate the Motor ID run, select “Short” and press Enter. Then press RunL or RunR on the control panel to start the ID run. If menu [219] Rotation is set to L the RunR key is inactive and vice versa. The ID run can be aborted by giving a Stop command via the control panel or Enable input. The parameter will automatically return to OFF when the test is completed. The message “Test Run OK!” is displayed. Before the VSD can be operated normally again, press the STOP/RESET key on the control panel.

During the Short ID run the motor shaft does not rotate. The VSD measures the rotor and stator resistance.

.

229 Motor ID-Run Stp A M1: Off		
Default:		Off, see Note
Off	0	Not active
Short	1	Parameters are measured with injected DC current. No rotation of the shaft will occur.

Communication information

Modbus Instance no/DeviceNet no:	43049
Profibus slot/index	168/208
Fieldbus format	UInt
Modbus format	UInt

NOTE: To run the VSD it is not mandatory for the ID RUN to be executed, but without it the performance will not be optimal.

NOTE: If the ID Run is aborted or not completed the message “Interrupted!” will be displayed. The previous data do not need to be changed in this case. Check that the motor data are correct.

Motor Sound [22A]

Sets the sound characteristic of the VSD output stage by changing the switching frequency and/or pattern. Generally the motor noise will go down at higher switching frequencies.

22A Motor Sound Stp A M1: F		
Default:		F
E	0	Switching frequency 1.5 kHz
F	1	Switching frequency 3 kHz
G	2	Switching frequency 6 kHz
H	3	Switching frequency 6 kHz, random frequency (±750 Hz)

Communication information

Modbus Instance no/DeviceNet no:	43050
Profibus slot/index	168/209
Fieldbus format	UInt
Modbus format	UInt

NOTE: At switching frequencies >3 kHz derating may become necessary. If the heat sink temperature gets too high the switching frequency is decreased to avoid tripping. This is done automatically in the VSD. The default switching frequency is 3 kHz.

Encoder Feedback [22B]

Only visible if the Encoder option board is installed. This parameter enables or disables the encoder feedback from the motor to the VSD.

22B Encoder Stp A M1: Off		
Default:		Off
On	0	Encoder feedback enabled
Off	1	Encoder feedback disabled

Communication information

Modbus Instance no/DeviceNet no:	43051
Profibus slot/index	168/210
Fieldbus format	UInt
Modbus format	UInt

Encoder Pulses [22C]

Only visible if the Encoder option board is installed. This parameter describes the number of pulses per rotation for your encoder, i.e. it is encoder specific. For more information please see the encoder manual.

22C Enc Pulses Stp A M1: 1024	
Default:	1024
Range:	5–16384

Communication information

Modbus Instance no/DeviceNet no:	43052
Profibus slot/index	168/211
Fieldbus format	Long, 1=1 pulse
Modbus format	EInt

Encoder Speed [22D]

Only visible if the Encoder option board is installed. This parameter shows the measured motor speed. To check if the encoder is correctly installed, set Encoder [23B] to Off, run the VSD at any speed and compare with the value in this menu. The value in this menu [22D] should be about the same as the motor speed [712]. If you get the wrong sign for the value, swap encoder input A and B.

22D Enc Speed Stp A M1: XXrpm	
Unit:	rpm
Resolution:	speed measured via the encoder

Communication information

Modbus Instance no/DeviceNet no:	42911
Profibus slot/index	168/70
Fieldbus format	Int
Modbus format	Int

11.2.5 Motor Protection [230]

This function protects the motor against overload based on the standard IEC 60947-4-2.

Motor I^2t Type [231]

The motor protection function makes it possible to protect the motor from overload as published in the standard IEC 60947-4-2. It does this using Motor I2t Current, [232] as a reference. The Motor I2t Time [233] is used to define the time behaviour of the function. The current set in [232] can be delivered infinite in time. If for instance in [233] a time of 1000 s is chosen the upper curve of Fig. 72 is valid. The value on the x-axis is the multiple of the current chosen in [232]. The time [233] is the time that an overloaded motor is switched off or is reduced in power at 1.2 times the current set in [232].

231 Mot I^2t Type Stp A M1: Trip		
Default:		Trip
Off	0	I^2t motor protection is not active.
Trip	1	When the I^2t time is exceeded, the VSD will trip on "Motor I^2t".
Limit	2	This mode helps to keep the inverter running when the Motor I2t function is just before tripping the VSD. The trip is replaced by current limiting with a maximum current level set by the value out of the menu [232]. In this way, if the reduced current can drive the load, the VSD continues running.

Communication information

Modbus Instance no/DeviceNet no:	43061

Profibus slot/index	168/220
Fieldbus format	UInt
Modbus format	UInt

NOTE: When Mot I2t Type=Limit, the VSD can control the speed < MinSpeed to reduce the motor current.

Motor I^2t Current [232]

Sets the current limit for the motor I^2t protection.

	232 Mot I²t Curr StpA 100%
Default:	100% of I_{MOT}
Range:	0–150% of I_{MOT}

Communication information

Modbus Instance no/DeviceNet no:	43062
Profibus slot/index	168/221
Fieldbus format	Long, 1=1%
Modbus format	EInt

NOTE: When the selection Limit is set in menu [231], the value must be above the no-load current of the motor.

Motor I^2t Time [233]

Sets the time of the I^2t function. After this time the limit for the I^2t is reached if operating with 120% of the I^2t current value. Valid when start from 0 rpm.

NOTE: Not the time constant of the motor.

	233 Mot I²t Time StpA M1: 60s
Default:	60 s
Range:	60–1200 s

Communication information

Modbus Instance no/DeviceNet no:	43063
Profibus slot/index	168/222
Fieldbus format	Long, 1=1 s
Modbus format	EInt

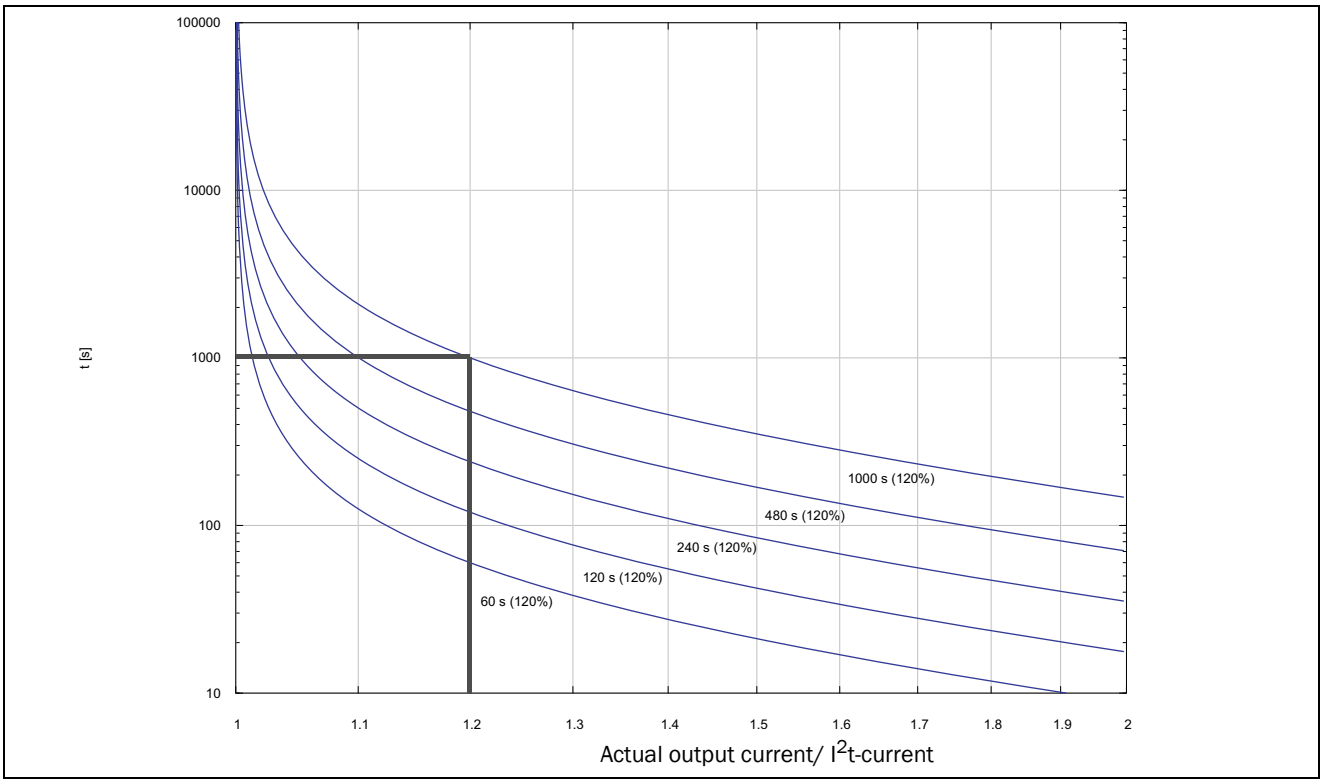


Fig. 72 I^2t function

Fig. 72 shows how the function integrates the square of the motor current according to the Mot I^2t Curr [232] and the Mot I^2t Time [233].

When the selection Trip is set in menu [231] the VSD trips if this limit is exceeded.

When the selection Limit is set in menu [231] the VSD reduces the torque if the integrated value is 95% or closer to the limit, so that the limit cannot be exceeded.

NOTE: If it is not possible to reduce the current, the VSD will trip after exceeding 110% of the limit.

Example

In Fig. 72 the thick grey line shows the following example.

- Menu [232] Mot I^2t Curr is set to 100%. 1.2 x 100% = 120%
- Menu [233] Mot I^2t Time is set to 1000 s.

This means that the VSD will trip or reduce after 1000 s if the current is 1.2 times of 100% nominal motor current.

Thermal Protection [234]

Only visible if the PTC/PT100 option board is installed. Set the PTC input for thermal protection of the motor. The motor thermistors (PTC) must comply with DIN 44081/44082. Please refer to the manual for the PTC/PT100 option board.

Menu [234] PTC contains functions to enable or disable the PTC input.

		234 Thermal Prot Stp A Off
Default:		Off
Off	0	PTC and PT100 motor protection are disabled.
PTC	1	Enables the PTC protection of the motor via the insulated option board.
PT100	2	Enables the PT100 protection for the motor via the insulated option board.
PTC+PT100	3	Enables the PTC protection as well as the PT100 protection for the motor via the insulated option board.

Communication information

Modbus Instance no/DeviceNet no:	43064
Profibus slot/index	168/223
Fieldbus format	UInt
Modbus format	UInt

NOTE: PTC option and PT100 selections can only be selected when the option board is mounted.

Motor Class [235]

Only visible if the PTC/PT100 option board is installed. Set the class of motor used. The trip levels for the PT100 sensor will automatically be set according to the setting in this menu.

		235 Mot Class Stp A F 140°C
Default:		F 140°C
A 100°C	0	
E 115°C	1	
B 120°C	2	
F 140°C	3	
F Nema 145°C	4	
H 165°C	5	

Communication information

Modbus Instance no/DeviceNet no:	43065
Profibus slot/index	168/224
Fieldbus format	UInt
Modbus format	UInt

NOTE: This menu is only valid for PT 100.

PT100 Inputs [236]

Sets which of PT100 inputs that should be used for thermal protection. Deselecting not used PT100 inputs on the PTC/PT100 option board in order to ignore those inputs, i.e. extra external wiring is not needed if port is not used.

		236 PT100 Inputs Stp A PT100 1+2+3
Default:		PT100 1+2+3
Selection:		PT100 1, PT100 2, PT100 1+2, PT100 3, PT100 1+3, PT100 2+3, PT100 1+2+3
PT100 1	1	Channel 1 used for PT100 protection
PT100 2	2	Channel 2 used for PT100 protection
PT100 1+2	3	Channel 1+2 used for PT100 protection
PT100 3	4	Channel 3 used for PT100 protection
PT100 1+3	5	Channel 1+3 used for PT100 protection
PT100 2+3	6	Channel 2+3 used for PT100 protection
PT100 1+2+3	7	Channel 1+2+3 used for PT100 protection

Communication information

Modbus Instance no/DeviceNet no:	43066
Profibus slot/index	168/225
Fieldbus format	UInt
Modbus format	UInt

NOTE: This menu is only valid for PT 100 thermal protection.

Motor PTC [237]

In this menu the internal motor PTC hardware option is enabled. This PTC input complies with DIN 44081/ 44082. Please refer to the manual for the PTC/PT100 option board for electrical specification.

This menu is only visible if a PTC (or resistor <2 kOhm) is connected to terminals X1: 78–79.

To enable the function:

1. Connect the thermistor wires to X1: 78–79 or for testing the input, connect a resistor to the terminals. Use resistor value between 50 and 2000 ohm.

Menu [237] will now appear.

2. Enable input by setting menu [237] Motor PTC=On.

If enabled and <50 ohm a sensor error trip will occur. The message “Motor PTC” is shown.

If the function is disabled and the PTC or resistor is removed, the menu will disappear after the next power up

NOTE: This option is available only for (size B and C) JNFX48/52-003-046.

	237 Motor PTC Stp A Off	
Default:		Off
Off	0	Motor PTC protection is disabled
On	1	Motor PTC protection is enabled

Communication information

Modbus Instance no/DeviceNet no:	43067
Profibus slot/index	168/226
Fieldbus format	UInt
Modbus format	UInt

11.2.6 Parameter Set Handling [240]

There are four different parameter sets available in the VSD. These parameter sets can be used to set the VSD up for different processes or applications such as different motors used and connected, activated PID controller, different ramp time settings, etc.

A parameter set consists of all parameters with the exception of the menu [211] Language, [217] Local Remote, [218] Lock Code, [220] Motor Data, [241] Select Set and [260] Serial Communication.

NOTE: Actual timers are common for all sets. When a set is changed the timer functionality will change according to the new set, but the timer value will stay unchanged.

Select Set [241]

Here you select the parameter set. Every menu included in the parameter sets is designated A, B, C or D depending on the active parameter set. Parameter sets can be selected from the keyboard, via the programmable digital inputs or via serial communication. Parameter sets can be changed during the run. If the sets are using different motors (M1 to M4) the set will be changed when the motor is stopped.

241 Select Set Stp**A** **A**		
Default:		A
Selection:		A, B, C, D, DigIn, Com, Option
A	0	Fixed selection of one of the 4 parameter sets A, B, C or D.
B	1	
C	2	
D	3	
DigIn	4	Parameter set is selected via a digital input. Define which digital input in menu [520], Digital inputs.
Com	5	Parameter set is selected via serial communication.
Option	6	The parameter set is set via an option. Only available if the option can control the selection.

Communication information

Modbus Instance no/DeviceNet no:	43022
Profibus slot/index	168/181
Fieldbus format	UInt
Modbus format	UInt

The active set can be viewed with function [721] FI status.

NOTE: Parameter set cannot be changed during run if this also would imply a change of the motor set (M2-M4).

Copy Set [242]

This function copies the content of a parameter set into another parameter set.

242 Copy Set Stp**A** **A>B**		
Default:		A>B
A>B	0	Copy set A to set B
A>C	1	Copy set A to set C
A>D	2	Copy set A to set D
B>A	3	Copy set B to set A
B>C	4	Copy set B to set C
B>D	5	Copy set B to set D
C>A	6	Copy set C to set A
C>B	7	Copy set C to set B
C>D	8	Copy set C to set D
D>A	9	Copy set D to set A
D>B	10	Copy set D to set B
D>C	11	Copy set D to set C

Communication information

Modbus Instance no/DeviceNet no:	43021
Profibus slot/index	168/180
Fieldbus format	UInt
Modbus format	UInt

NOTE: The actual value of menu [310] will not be copied into the other set.

A>B means that the content of parameter set A is copied into parameter set B.

Load Default Values Into Set [243]

With this function three different levels (factory settings) can be selected for the four parameter sets. When loading the default settings, all changes made in the software are set to factory settings. This function also includes selections for loading default settings to the four different Motor Data Sets.

		243 Default>Set Stp**A** **A**
Default:		A
A	0	Only the selected parameter set will revert to its default settings.
B	1	
C	2	
D	3	
ABCD	4	All four parameter sets will revert to the default settings.
Factory	5	All settings, except [211], [221]-[22D], [261], [3A1] and [923], will revert to the default settings.
M1	6	Only the selected motor set will revert to its default settings.
M2	7	
M3	8	
M4	9	
M1234	10	All four motor sets will revert to default settnings.

Communication information

Modbus Instance no/DeviceNet no:	43023
Profibus slot/index	168/182
Fieldbus format	UInt
Modbus format	UInt

NOTE: Trip log hour counter and other VIEW ONLY menus are not regarded as settings and will be unaffected.

NOTE: If "Factory" is selected, the message "Sure?" is displayed. Press the + key to display "Yes" and then Enter to confirm.

NOTE: The parameters in menu [220], Motor data, are not affected by loading defaults when restoring parameter sets A–D.

Copy All Settings to Control Panel [244]

All the settings can be copied into the control panel including the motor data. Start commands will be ignored during copying.

		244 Copy to CP Stp**A** **No Copy**
Default:		No Copy
No Copy	0	Nothing will be copied
Copy	1	Copy all settings

Communication information

Modbus Instance no/DeviceNet no:	43024
Profibus slot/index	168/183
Fieldbus format	UInt
Modbus format	UInt

NOTE: The actual value of menu [310] will not be copied into control panel memory set.

Load Settings from Control Panel [245]

This function can load all four parameter sets from the control panel to the VSD. Parameter sets from the source VSD are copied to all parameter sets in the target VSD, i.e. A to A, B to B, C to C and D to D.

Start commands will be ignored during loading.

		245 Load from CP Stp**A** **No Copy**
Default:		No Copy
No Copy	0	Nothing will be loaded.
A	1	Data from parameter set A is loaded.
B	2	Data from parameter set B is loaded.
C	3	Data from parameter set C is loaded.
D	4	Data from parameter set D is loaded.
ABCD	5	Data from parameter sets A, B, C and D are loaded.
A+Mot	6	Parameter set A and Motor data are loaded.
B+Mot	7	Parameter set B and Motor data are loaded.
C+Mot	8	Parameter set C and Motor data are loaded.
D+Mot	9	Parameter set D and Motor data are loaded.
ABCD+Mot	10	Parameter sets A, B, C, D and Motor data are loaded.

M1	11	Data from motor 1 is loaded.
M2	12	Data from motor 2 is loaded.
M3	13	Data from motor 3 is loaded.
M4	14	Data from motor 4 is loaded.
M1M2M3 M4	15	Data from motor 1, 2, 3 and 4 are loaded.
All	16	All data is loaded from the control panel.

Communication information

Modbus Instance no/DeviceNet no:	43025
Profibus slot/index	168/184
Fieldbus format	UInt
Modbus format	UInt

NOTE: Loading from the control panel will not affect the value in menu [310].

11.2.7 Trip Autoreset/Trip Conditions [250]

The benefit of this feature is that occasional trips that do not affect the process will be automatically reset. Only when the failure keeps on coming back, recurring at defined times and therefore cannot be solved by the VSD, will the unit give an alarm to inform the operator that attention is required.

For all trip functions that can be activated by the user you can select to control the motor down to zero speed according to set deceleration ramp to avoid water hammer.

Also see section 12.2, page 152.

Autoreset example:

In an application it is known that the main supply voltage sometimes disappears for a very short time, a so-called “dip”. That will cause the VSD to trip an “Undervoltage alarm”. Using the Autoreset function, this trip will be acknowledged automatically.

- Enable the Autoreset function by making the reset input continuously high.
- Activate the Autoreset function in the menu [251], Number of trips.
- Select in menus [252] to [25N] the Trip condition that are allowed to be automatically reset by the Autoreset function after the set delay time has expired.

Number of Trips [251]

Any number set above 0 activates the Autoreset. This means that after a trip, the VSD will restart automatically according to the number of attempts selected. No restart attempts will take place unless all conditions are normal.

If the Autoreset counter (not visible) contains more trips than the selected number of attempts, the Autoreset cycle will be interrupted. No Autoreset will then take place.

If there are no trips for more than 10 minutes, the Autoreset counter decreases by one.

If the maximum number of trips has been reached, the trip message hour counter is marked with an “A”.

If the Autoreset is full then the VSD must be reset by a normal Reset.

Example:

- Autoreset = 5
- Within 10 minutes 6 trips occur
- At the 6th trip there is no Autoreset, because the Autoreset trip log contains 5 trips already.
- To reset, apply a normal reset: set the reset input high to low and high again to maintain the Autoreset function. The counter is reset.

	
Default:	0 (no Autoreset)
Range:	0–10 attempts

Communication information

Modbus Instance no/DeviceNet no:	43071
Profibus slot/index	168/230
Fieldbus format	UInt
Modbus format	UInt

NOTE: An auto reset is delayed by the remaining ramp time.

Over temperature [252]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

		
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

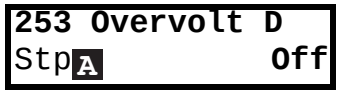
Communication information

Modbus Instance no/DeviceNet no:	43072
Profibus slot/index	168/231
Fieldbus format	Long, 1=1 s
Modbus format	EInt

NOTE: An auto reset is delayed by the remaining ramp time.

Overvolt D [253]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.



Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

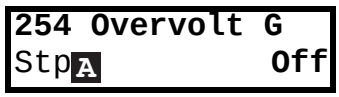
Communication information

Modbus Instance no/DeviceNet no:	43075
Profibus slot/index	168/234
Fieldbus format	Long, 1=1 s
Modbus format	EInt

NOTE: An auto reset is delayed by the remaining ramp time.

Overvolt G [254]

Delay time starts counting when the fault is gone When the time delay has elapsed, the alarm will be reset if the function is active.



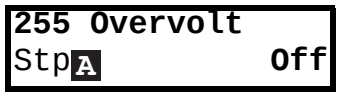
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43076
Profibus slot/index	168/235
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Overvolt [255]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.



Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43077
Profibus slot/index	168/236
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Motor Lost [256]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

NOTE: Only visible when Motor Lost is selected.

Communication information

Modbus Instance no/DeviceNet no:	43083
Profibus slot/index	168/242
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Locked Rotor [257]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43086
Profibus slot/index	168/245
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Power Fault [258]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	258 Power Fault Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43087
Profibus slot/index	168/246
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Undervoltage [259]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	259 Undervoltage Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43088
Profibus slot/index	168/247
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Motor I^2t [25A]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	25A Motor I^2t Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43073
Profibus slot/index	168/232
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Motor I^2t Trip Type [25B]

Select the preferred way to react to a Motor I^2t trip.

	25B Motor I^2t TT Stp A Trip	
Default:		Trip
Trip	0	The motor will trip
Deceleration	1	The motor will decelerate

Communication information

Modbus Instance no/DeviceNet no:	43074
Profibus slot/index	168/233
Fieldbus format	UInt
Modbus format	UInt

PT100 [25C]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

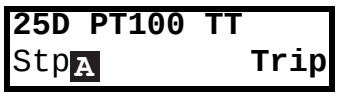
	25C PT100 Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43078
Profibus slot/index	168/237
Fieldbus format	Long, 1=1 s
Modbus format	EInt

PT100 Trip Type [25D]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	
Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43079
Profibus slot/index	168/238
Fieldbus format	Uint
Modbus format	UInt

PTC [25E]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

		
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43084
Profibus slot/index	168/243
Fieldbus format	Long, 1=1 s
Modbus format	EInt

PTC Trip Type [25F]

Select the preferred way to react to a PTC trip.

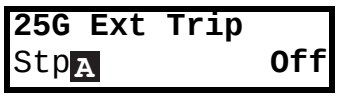
	
Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43085
Profibus slot/index	168/244
Fieldbus format	UInt
Modbus format	UInt

External Trip [25G]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

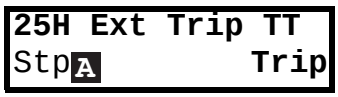
		
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43080
Profibus slot/index	168/239
Fieldbus format	Long, 1=1 s
Modbus format	EInt

External Trip Type [25H]

Select the preferred way to react to an alarm trip.

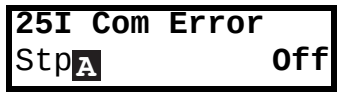
	
Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43081
Profibus slot/index	168/240
Fieldbus format	UInt
Modbus format	UInt

Communication Error [25I]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.



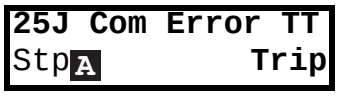
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43089
Profibus slot/index	168/248
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Communication Error Trip Type [25J]

Select the preferred way to react to a communication trip.



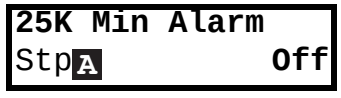
Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43090
Profibus slot/index	168/249
Fieldbus format	UInt
Modbus format	UInt

Min Alarm [25K]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.



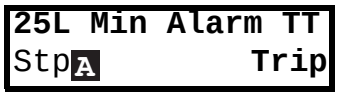
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43091
Profibus slot/index	168/250
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Min Alarm Trip Type [25L]

Select the preferred way to react to a min alarm trip.



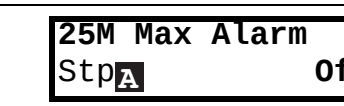
Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43092
Profibus slot/index	168/251
Fieldbus format	UInt
Modbus format	UInt

Max Alarm [25M]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.



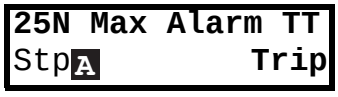
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43093
Profibus slot/index	168/252
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Max Alarm Trip Type [25N]

Select the preferred way to react to a max alarm trip.



Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43094
Profibus slot/index	168/253
Fieldbus format	UInt
Modbus format	UInt

Over current F [250]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	250 Over curr F Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43082
Profibus slot/index	168/241
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Pump [25P]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	25P Pump Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43095
Profibus slot/index	168/254
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Over Speed [25Q]

Delay time starts counting when the fault is gone. When the time delay has elapsed, the alarm will be reset if the function is active.

	25Q Over speed Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43096
Profibus slot/index	169/0
Fieldbus format	Long, 1=1 s
Modbus format	EInt

External Motor Temperature [25R]

Delay time starts counting when the fault disappears. When the time delay has elapsed, the alarm will be reset if the function is active.

	25R Ext Mot Temp Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43097
Profibus slot/index	168/239
Fieldbus format	Long, 1=1 s
Modbus format	EInt

External Motor Trip Type [25S]

Select the preferred way to react to an alarm trip.

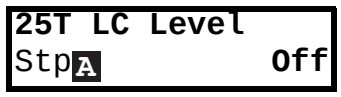
25S Ext Mot TT Stp A Trip	
Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43098
Profibus slot/index	168/240
Fieldbus format	UInt
Modbus format	UInt

Liquid cooling low level [25T]

Delay time starts counting when the fault disappears. When the time delay has elapsed, the alarm will be reset if the function is active.



Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43099
Profibus slot/index	169/3
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Liquid Cooling Low level Trip Type [25U]

Select the preferred way to react to an alarm trip.

Default:	Trip
Selection:	Same as menu [25B]

Communication information

Modbus Instance no/DeviceNet no:	43100
Profibus slot/index	169/4
Fieldbus format	UInt
Modbus format	UInt

11.2.8 Serial Communication [260]

This function is to define the communication parameters for serial communication. There are two types of options available for serial communication, RS232/485 (Modbus/RTU) and fieldbus modules (Profibus, DeviceNet and Ethernet). For more information see chapter Serial communication and respective option manual.

Comm Type [261]

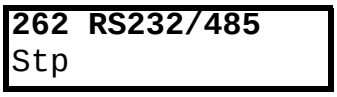
Select RS232/485 [262] or Fieldbus [263].

Default:		RS232/485
RS232/485	0	RS232/485 selected
Fieldbus	1	Fieldbus selected (Profibus, DeviceNet or Modbus/TCP)

NOTE: Toggling the setting in this menu will perform a soft reset (re-boot) of the Fieldbus module.

RS232/485 [262]

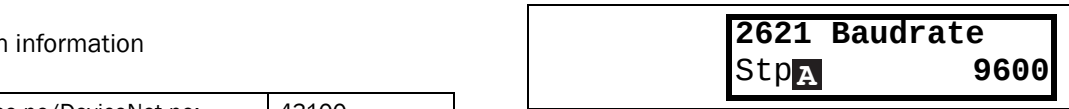
Press Enter to set up the parameters for RS232/485 (Modbus/RTU) communication.



Baud rate [2621]

Set the baud rate for the communication.

NOTE: This baud rate is only used for the isolated RS232/485 option.



Default:		9600
2400	0	Selected baud rate
4800	1	
9600	2	
19200	3	
38400	4	

Address [2622]

Enter the unit address for the VSD.

NOTE: This address is only used for the isolated RS232/485 option.

2622 Address Stp A 1	
Default:	1
Selection:	1–247

Fieldbus [263]

Press Enter to set up the parameters for fieldbus communication.

263 Fieldbus Stp A

Address [2631]

Enter the unit address of the VSD.

2631 Address Stp A 62	
Default:	62
Range:	Profibus 0–126, DeviceNet 0–63
Node address valid for Profibus and DeviceNet	

Process Data Mode [2632]

Enter the mode of process data (cyclic data). For further information, see the Fieldbus option manual.

2632 PrData Mode Stp A Basic		
Default:		Basic
None	0	Control/status information is not used.
Basic	4	4 byte process data control/status information is used.
Extended	8	4 byte process data (same as Basic setting) + additional proprietary protocol for advanced users is used.

Read/Write [2633]

Select read/write to control the inverter over a fieldbus network. For further information, see the Fieldbus option manual.

2633 Read/Write Stp A RW		
Default:		RW
RW	0	
Read	1	
Valid for process data. Select R (read only) for logging process without writing process data. Select RW in normal cases to control inverter.		

Additional Process Values [2634]

Define the number of additional process values sent in cyclic messages.

2634 AddPrValues Stp A 0	
Default:	0
Range:	0-8

Communication Fault [264]

Main menu for communication fault/warning settings. For further details please see the Fieldbus option manual.

Communication Fault Mode [2641]]

Selects action if a communication fault is detected.

2641 ComFlt Mode Stp A Off		
Default:		Off
Off	0	No communication supervision.
Trip	1	RS232/485 selected: The VSD will trip if there is no communication for time set in parameter [2642]. Fieldbus selected: The VSD will trip if: 1. The internal communication between the control board and fieldbus option is lost for time set in parameter [2642]. 2. If a serious network error has occurred.
Warning	2	RS232/485 selected: The VSD will give a warning if there is no communication for time set in parameter [2642]. Fieldbus selected: The VSD will give a warning if: 1. The internal communication between the control board and fieldbus option is lost for time set in parameter [2642]. 2. If a serious network error has occurred.

NOTE: Menu [214] and/or [215] must be set to COM to activate the communication fault function.

Communication information

Modbus Instance no/DeviceNet no:	43037
Profibus slot/index	168/196
Fieldbus format	UInt
Modbus format	UInt

Communication Fault Time [2642]]
Defines the delay time for the trip/warning.

	2642 ComFlt Time Stp A **0.5s**
Default:	0.5 s
Range:	0.1-15 s

Communication information

Modbus Instance no/DeviceNet no:	43038
Profibus slot/index	168/197
Fieldbus format	Long, 1=0.1 s
Modbus format	EInt

Ethernet [265]
Settings for Ethernet module (Modbus/TCP). For further information, see the Fieldbus option manual.

NOTE: The Ethernet module must be re-booted to activate the below settings. For example by toggling parameter [261]. Non-initialized settings indicated by flashing display text.

IP Address [2651]

	2651 IP Address **0. 0. 0. 0**
Default:	0.0.0.0

MAC Address [2652]

	2652 MAC Address Stp A **000000000000**
Default:	An unique number for the Ethernet module.

Subnet Mask [2653]

	2653 Subnet Mask **0. 0. 0. 0**
Default:	0.0.0.0

Gateway [2654]

	2654 Gateway **0. 0. 0. 0**
Default:	0.0.0.0

DHCP [2655]

	2655 DHCP Stp A **Off**
Default:	Off
Selection:	On/Off

Fieldbus Signals [266]
Defines modbus mapping for additional process values. For further information, see the Fieldbus option manual.

FB Signal 1 - 16 [2661]-[266G]
Used to create a block of parameters which are read/ written via communication. 1 to 8 read + 1 to 8 write parameters possible.

	2661 FB Signal 1 Stp A **0**
Default:	0
Range:	0-65535

Communication information

Modbus Instance no/DeviceNet no:	42801-42816
Profibus slot/index	167/215-167/230
Fieldbus format	UInt
Modbus format	UInt

FB Status [269]
Sub menus showing status of fieldbus parameters. Please see the Fieldbus manual for detailed information.

269 FB Status Stp

11.3 Process and Application Parameters [300]

These parameters are mainly adjusted to obtain optimum process or machine performance.

The read-out, references and actual values depends on selected process source, [321}:

Table 23

Selected process source	Unit for reference and actual value	Resolution
Speed	rpm	4 digits
Torque	%	3 digits
PT100	°C	3 digits
Frequency	Hz	3 digits

11.3.1 Set/View Reference Value [310]

View reference value

As default the menu [310] is in view operation. The value of the active reference signal is displayed. The value is displayed according to selected process source, [321] or the process unit selected in menu [322].

Set reference value

If the function Reference Control [214] is set to: Ref Control = Keyboard, the reference value can be set in menu Set/View Reference [310] as a normal parameter or as a motor potentiometer with the + and - keys on the control panel depending on the selection of Keyboard Reference Mode in menu [369]. The ramp times used for setting the reference value with the Normal function selected in menu [369] are according to the set Acc Time [331] and Dec Time [332]. The ramp times used for setting the reference value with the MotPot function selected in [369] are according to the set Acc MotPot [333] and Dec MotPot [334]. Menu [310] displays on-line the actual reference value according to the Mode Settings in Table 23.

	310 Set/View ref Stp **0rpm**
Default:	0 rpm
Dependent on:	Process Source [321] and Process Unit [322]
Speed mode	0 - max speed [343]
Torque mode	0 - max torque [351]
Other modes	Min according to menu [324] - max according to menu [325]

Communication information

Modbus Instance no/DeviceNet no:	42991
Profibus slot/index	168/150
Fieldbus format	Long
Modbus format	EInt

NOTE: The actual value in menu [310] is not copied, or loaded from the control panel memory when Copy Set [242], Copy to CP [244] or Load from CP [245] is performed.

NOTE: If the MotPot function is used, the reference value ramp times are according to the Acc MotPot [333] and Dec MotPot [334] settings. Actual speed ramp will be limited according to Acc Time [331] and Dec Time [332].

11.3.2 Process Settings [320]

With these functions, the VSD can be set up to fit the application. The menus [110], [120], [310], [362]-[368] and [711] use the process unit selected in [321] and [322] for the application, e.g. rpm, bar or m3/h. This makes it possible to easily set up the VSD for the required process requirements, as well as for copying the range of a feedback sensor to set up the Process Value Minimum and Maximum in order to establish accurate actual process information.

Process Source [321]

Select the signal source for the process value that controls the motor. The Process Source can be set to act as a function of the process signal on AnIn F(AnIn), a function of the motor speed F(Speed), a function of the shaft torque F(Torque) or as a function of a process value from serial communication F(Bus). The right function to select depends on the characteristics and behaviour of the process. If the selection Speed, Torque or Frequency is set, the VSD will use speed, torque or frequency as reference value.

Example

An axial fan is speed-controlled and there is no feedback signal available. The process needs to be controlled within fixed process values in "m^3/hr" and a process read-out of the air flow is needed. The characteristic of this fan is that the air flow is linearly related to the actual speed. So by selecting F(Speed) as the Process Source, the process can easily be controlled.

The selection F(xx) indicates that a process unit and scaling is needed, set in menus [322]-[328]. This makes it possible to e.g. use pressure sensors to measure flow etc. If F(AnIn) is selected, the source is automatically connected to the AnIn which has Process Value as selected.

321 Proc Source Stp A Speed		
Default:		Speed
F(AnIn)	0	Function of analogue input. E.g. via PID control, [330].
Speed	1	Speed as process reference[1].
PT100	3	Temperature as process reference.
F(Speed)	4	Function of speed
F(Bus)	6	Function of communication reference
Frequency	7	Frequency as process reference[1].

[1]. Only when Drive mode [213] is set to Speed or V/Hz.

NOTE: When PT100 is selected, use PT100 channel 1 on the PTC/PT100 option board.

NOTE: If Speed, Torque or Frequency is chosen in menu [321] Proc Source, menus [322] - [328] are hidden.

NOTE: The motor control method depends on the selection of drive mode [213], regardless of selected process source, [321].

Communication information

Modbus Instance no/DeviceNet no:	43302
Profibus slot/index	169/206
Fieldbus format	UInt
Modbus format	UInt

Process Unit [322]

322 Proc Unit Stp A rpm		
Default:		rpm
Off	0	No unit selection
%	1	Percent
°C	2	Degrees Centigrade
°F	3	Degrees Fahrenheit
bar	4	bar
Pa	5	Pascal
Nm	6	Torque
Hz	7	Frequency
rpm	8	Revolutions per minute
m^3/h	9	Cubic meters per hour
gal/h	10	Gallons per hour
ft^3/h	11	Cubic feet per hour
User	12	User defined unit

Modbus Instance no/DeviceNet no:	43303
Profibus slot/index	169/207
Fieldbus format	UInt
Modbus format	UInt

User-defined Unit [323]

This menu is only displayed if User is selected in menu [322]. The function enables the user to define a unit with six symbols. Use the Prev and Next key to move the cursor to required position. Then use the + and - keys to scroll down the character list. Confirm the character by moving the cursor to the next position by pressing the Next key.

Character	No. for serial comm.	Character	No. for serial comm.
Space	0	m	58
0–9	1–10	n	59
A	11	ñ	60
B	12	o	61
C	13	ó	62
D	14	ô	63
E	15	p	64
F	16	q	65
G	17	r	66
H	18	s	67
I	19	t	68
J	20	u	69
K	21	ü	70
L	22	v	71
M	23	w	72
N	24	x	73
O	25	y	74
P	26	z	75
Q	27	å	76
R	28	ä	77
S	29	ö	78
T	30	!	79
U	31	¨	80
Ü	32	#	81
V	33	$	82
W	34	%	83
X	35	&	84
Y	36	·	85
Z	37	(	86

Character	No. for serial comm.	Character	No. for serial comm.
Å	38	)	87
Ä	39	*	88
Ö	40	+	89
a	41	,	90
á	42	-	91
b	43	.	92
c	44	/	93
d	45	:	94
e	46	;	95
é	47	<	96
ê	48	=	97
ë	49	>	98
f	50	?	99
g	51	@	100
h	52	^	101
i	53	_	102
í	54	°	103
j	55	2	104
k	56	3	105
l	57		

Example:

Create a user unit named kPa.

1. When in the menu [323] press Next to move the cursor to the right most position.
2. Press the + key until the character k is displayed.
3. Press Next.
4. Then press the + key until P is displayed and confirm with Next.
5. Repeat until you have entered kPa.

323 User Unit Stp**A**	
Default:	No characters shown

Communication information

Modbus Instance no/DeviceNet no:	43304 43305 43306 43307 43308 43309
Profibus slot/index	169/208 169/209 169/210 169/211 169/212 169/213
Fieldbus format	UInt
Modbus format	UInt

When sending a unit name you send one character at a time starting at the right most position.

Process Min [324]

This function sets the minimum process value allowed.

324 Process Min Stp**A** 0	
Default:	0
Range:	0.000-10000 (Speed, Torque, F(Speed), F(Torque)) -10000– +10000 (F(AnIn, PT100, F(Bus))

Communication information

Modbus Instance no/DeviceNet no:	43310
Profibus slot/index	169/214
Fieldbus format	Long, 1=0.001
Modbus format	EInt

Process Max [325]

This menu is not visible when speed, torque or frequency is selected. The function sets the value of the maximum process value allowed.

325 Process Max Stp**A** 0	
Default:	0
Range:	0.000-10000

Communication information

Modbus Instance no/DeviceNet no:	43311
Profibus slot/index	169/215
Fieldbus format	Long, 1=0.001
Modbus format	EInt

Ratio [326]

This menu is not visible when speed, frequency or torque is selected. The function sets the ratio between the actual process value and the motor speed so that it

has an accurate process value when no feedback signal is used. See Fig. 73.

	326 Ratio Stp**A** **Linear**	
Default:		Linear
Linear	0	Process is linear related to speed/torque
Quadratic	1	Process is quadratic related to speed/ torque

Communication information

Modbus Instance no/DeviceNet no:	43312
Profibus slot/index	169/216
Fieldbus format	UInt
Modbus format	UInt

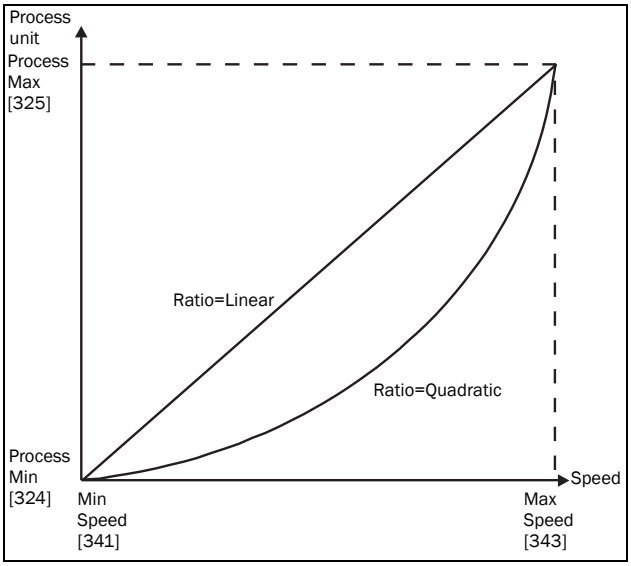


Fig. 73 Ratio

F(Value), Process Min [327]

This function is used for scaling if no sensor is used. It offers you the possibility of increasing the process accuracy by scaling the process values. The process values are scaled by linking them to known data in the VSD. With F(Value), Proc Min [327] the precise value at which the entered Process Min [324] is valid can be entered.

NOTE: If Speed, Torque or Frequency is chosen in menu [321] Proc Source, menus [322]- [328] are hidden.

	327 F(Val) PrMin Stp**A** **Min**	
Default:		Min
Min	-1	According to Min Speed setting in [341].
Max	-2	According to Max Speed setting in [343].
0.000-10000	0-10000	0.000-10000

Communication information

Modbus Instance no/DeviceNet no:	43313
Profibus slot/index	169/217
Fieldbus format	Long, 1=1 rpm
Modbus format	EInt

F(Value), Process Max [328]

This function is used for scaling if no sensor is used. It offers you the possibility of increasing the process accuracy by scaling the process values. The process values are scaled by linking them to known data in the VSD. With F(Value), Proc Max the precise value at which the entered Process Max [525] is valid can be entered.

NOTE: If Speed, Torque or Frequency is chosen in menu [321] Proc Source, menus [322]- [328] are hidden.

	328 F(Val) PrMax Stp**A** **Max**	
Default:		Max
Min	-1	Min
Max	-2	Max
0.000-10000	0-10000	0.000-10000

Communication information

Modbus Instance no/DeviceNet no:	43314
Profibus slot/index	169/218
Fieldbus format	Long, 1=1 rpm
Modbus format	EInt

Example

A conveyor belt is used to transport bottles. The required bottle speed needs to be within 10 to 100 bottles/s. Process characteristics:

10 bottles/s = 150 rpm
100 bottles/s = 1500 rpm
The amount of bottles is linearly related to the speed of the conveyor belt.

Set-up:

Process Min [324] = 10
Process Max [325] = 100
Ratio [326] = linear
F(Value), ProcMin [327] = 150
F(Value), ProcMax [328] = 1500

With this set-up, the process data is scaled and linked to known values which results in an accurate control.

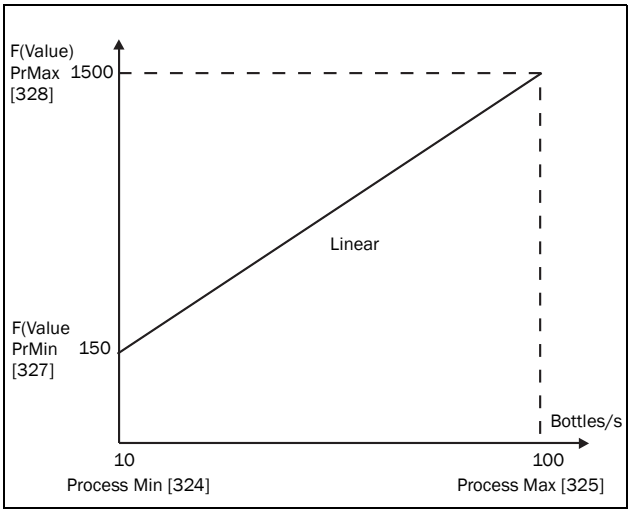


Fig. 74

11.3.3 Start/Stop settings [330]

Submenu with all the functions for acceleration, deceleration, starting, stopping, etc.

Acceleration Time [331]

The acceleration time is defined as the time it takes for the motor to accelerate from 0 rpm to nominal motor speed.

NOTE: If the Acc Time is too short, the motor is accelerated according to the Torque Limit. The actual Acceleration Time may then be longer than the value set.

331 Acc Time Stp A 10.0s	
Default:	10.0 s
Range:	0.50–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43101
Profibus slot/index	169/5
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Fig. 75 shows the relationship between nominal motor speed/max speed and the acceleration time. The same is valid for the deceleration time.

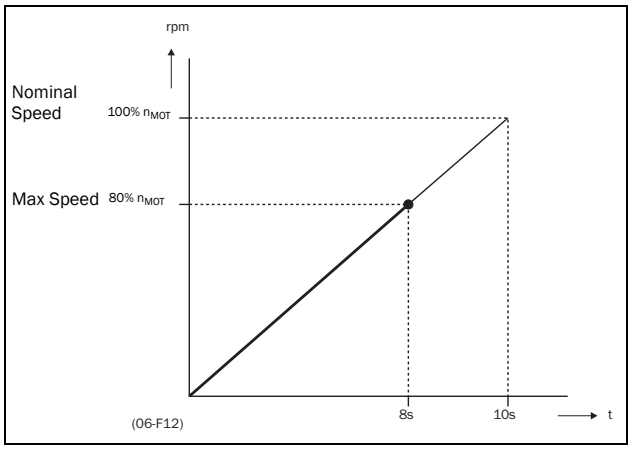


Fig. 75 Acceleration time and maximum speed

Fig. 76 shows the settings of the acceleration and deceleration times with respect to the nominal motor speed.

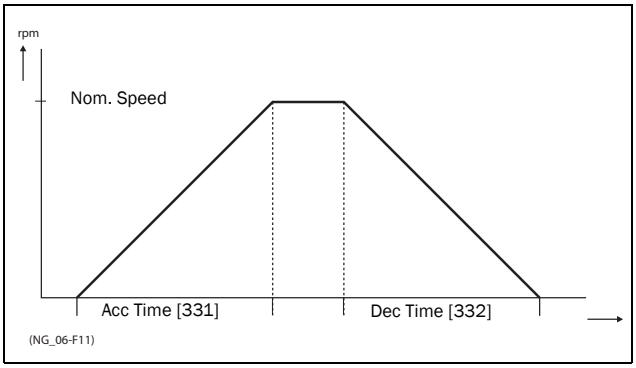


Fig. 76 Acceleration and deceleration times

Deceleration Time [332]

The deceleration time is defined as the time it takes for the motor to decelerate from nominal motor speed to 0 rpm.

332 Dec Time Stp A 10.0s	
Default:	10.0 s
Range:	0.50–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43102
Profibus slot/index	169/6
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

NOTE: If the Dec Time is too short and the generator energy cannot be dissipated in a brake resistor, the motor is decelerated according to the overvoltage limit. The actual deceleration time may be longer than the value set.

Acceleration Time Motor Potentiometer [333]

It is possible to control the speed of the VSD using the motor potentiometer function. This function controls the speed with separate up and down commands, over remote signals. The MotPot function has separate ramps settings which can be set in Acc MotPot [333] and Dec MotPot [334].

If the MotPot function is selected, this is the acceleration time for the MotPot up command. The acceleration time is defined as the time it takes for the motor potentiometer value to increase from 0 rpm to nominal speed.

333 Acc MotPot Stp A 16.0s	
Default:	16.0 s
Range:	0.50–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43103
Profibus slot/index	169/7
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Deceleration Time Motor Potentiometer [334]

If the MotPot function is selected, this is the deceleration time for the MotPot down command. The deceleration time is defined as the time it takes for the motor potentiometer value to decrease from nominal speed to 0 rpm.

334 Dec MotPot Stp A 16.0s	
Default:	16.0 s
Range:	0.50–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43104
Profibus slot/index	169/8
Fieldbus format	Long, 1=0.01
Modbus format	EInt

Acceleration Time to Minimum Speed [335]

If minimum speed, [341]>0 rpm, is used in an application, the VSD uses separate ramp times below this level. With Acc>MinSpeed [335] and Dec<MinSpeed [336] you can set the required ramp times. Short times can be used to prevent damage and excessive pump wear due too little lubrication at lower speeds. Longer times can be used to fill up a system smoothly and prevent water hammer due to rapidly exhausting air from the pipe system.

If a Minimum speed is programmed, this parameter will be used to set the acceleration time to the minimum speed at a run command. The ramp time is defined as the time it takes for the motor to accelerate from 0 rpm to nominal motor speed.

	335 Acc>Min Spd Stp**A** **10.0s**
Default:	10.0 s
Range:	0.50-3600 s

Communication information

Modbus Instance no/DeviceNet no:	43105
Profibus slot/index	169/9
Fieldbus format	Long, 1=0.01
Modbus format	EInt

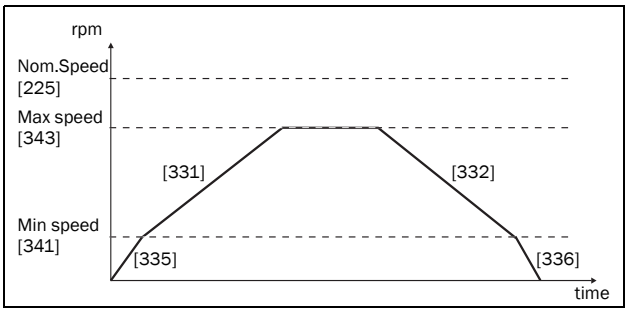


Fig. 77

Deceleration Time from Minimum Speed [336]

If a minimum speed is programmed, this parameter will be used to set the deceleration time from the minimum speed to 0 rpm at a stop command. The ramp time is defined as the time it takes for the motor to decelerate from the nominal motor speed to 0 rpm.

	336 Dec<Min Spd Stp**A** **10.0s**
Default:	10.0 s
Range:	0.50-3600 s

Communication information

Modbus Instance no/DeviceNet no:	43106
Profibus slot/index	169/10
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Acceleration Ramp Type [337]

Sets the type of all the acceleration ramps in a parameter set. See Fig. 78. Depending on the acceleration and deceleration requirements for the application, the shape of both the ramps can be selected. For applications where speed changes need to be started and stopped smoothly, such as a conveyor belt with materials that can drop following a quick speed change, the ramp shape can be adapted to a S-shape and prevent speed change shocks. For applications that are not critical in this, the speed change can be fully linear over the complete range.

		337 Acc Rmp Stp**A** **Linear**
Default:		Linear
Linear	0	Linear acceleration ramp.
S-Curve	1	S-shape acceleration ramp.

NOTE: For S-curve ramps the ramp times, [331] and [332], defines the maximum acceleration and deceleration rated, i.e. linear part of S-curve, just as for the linear ramps. The S-curves are implemented so that for a speed step below sync speed the ramps are fully S-shaped while for larger steps the middle part will be linear. Therefore will a S-curve ramp from 0 –sync speed take 2 x Time while a step from 0–2 x sync speed will take 3 x Time (middle part 0.5sync speed – 1.5sync speed linear). Also valid for menu [337], D.eceleration ramp type.

Communication information

Modbus Instance no/DeviceNet no:	43107
Profibus slot/index	169/11
Fieldbus format	UInt
Modbus format	UInt

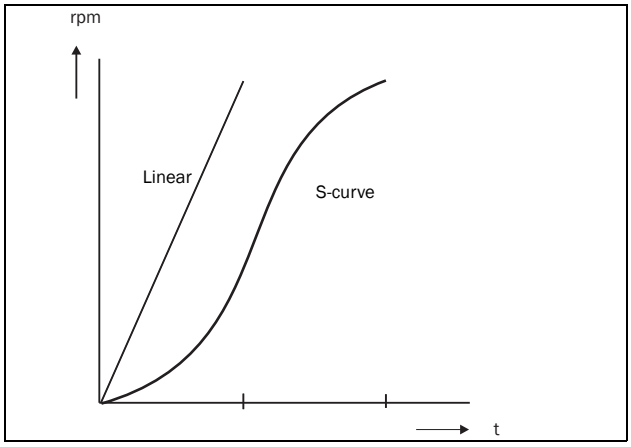


Fig. 78 Shape of acceleration ramp

Deceleration Ramp Type [338]

Sets the ramp type of all deceleration parameters in a parameter set Fig. 79.

338 Dec Rmp Stp**A** **Linear**	
Default:	Linear
Selection:	Same as menu [337]

Communication information

Modbus Instance no/DeviceNet no:	43108
Profibus slot/index	169/12
Fieldbus format	UInt
Modbus format	UInt

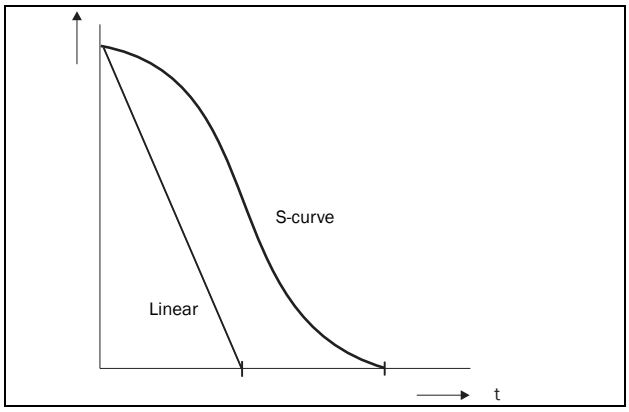


Fig. 79 Shape of deceleration ramp

Start Mode [339]

Sets the way of starting the motor when a run command is given.

339 Start Mode Stp**A** **Fast**		
Default:		Fast (fixed)
Fast	0	The motor flux increases gradually. The motor shaft starts rotating immediately once the Run command is given.

Communication information

Modbus Instance no/DeviceNet no:	43109
Profibus slot/index	169/13
Fieldbus format	UInt
Modbus format	UInt

Spinstart [33A]

The spinstart will smoothly start a motor which is already rotating by catching the motor at the actual speed and control it to the desired speed. If in an application, such as an exhausting fan, the motor shaft is already rotating due to external conditions, a smooth start of the application is required to prevent excessive wear. With the spinstart=on, the actual control of the motor is delayed due to detecting the actual speed and rotation direction, which depend on motor size, running conditions of the motor before the Spinstart, inertia of the application, etc. Depending on the motor electrical time constant and the size of the motor, it can take maximum a couple of minutes before the motor is caught.

33A Spinstart Stp**A** **Off**		
Default:		Off
Off	0	No spinstart. If the motor is already running the VSD can trip or will start with high current.
On	1	Spinstart will allow the start of a running motor without tripping or high inrush currents.

Communication information

Modbus Instance no/DeviceNet no:	43110
Profibus slot/index	169/14
Fieldbus format	UInt
Modbus format	UInt

Stop Mode [33B]

When the VSD is stopped, different methods to come to a standstill can be selected in order to optimize the stop and prevent unnecessary wear, like water hammer. Stop Mode sets the way of stopping the motor when a Stop command is given.

33B Stop Mode Stp**A** **Decel**		
Default:		Decel
Decel	0	The motor decelerates to 0 rpm according to the set deceleration time.
Coast	1	The motor freewheels naturally to 0 rpm.

Communication information

Modbus Instance no/DeviceNet no:	43111
Profibus slot/index	169/15
Fieldbus format	UInt
Modbus format	UInt

11.3.4 Mechanical brake control

The four brake-related menus [33C] to [33F] can be used to control mechanical brakes.

Brake Release Time [33C]

The Brake Release Time sets the time the VSD delays before ramping up to whatever final reference value is selected. During this time a predefined speed can be generated to hold the load where after the mechanical brake finally releases. This speed can be selected at Release Speed, [33D]. Immediate after the brake release time expiration the brake lift signal is set. The user can set a digital output or relay to the function Brake. This output or relay can control the mechanical brake.

	33C Brk Release Stp A 0.00s
Default:	0.00 s
Range:	0.00–3.00 s

Communication information

Modbus Instance no/DeviceNet no:	43112
Profibus slot/index	169/16
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Fig. 80 shows the relation between the four Brake functions.

- Brake Release Time [33C]
- Start Speed [33D]
- Brake Engage Time [33E]
- Brake Wait Time [33F]

The correct time setting depends on the maximum load and the properties of the mechanical brake. During the brake release time it is possible to apply extra holding torque by setting a start speed reference with the function start speed [33D].

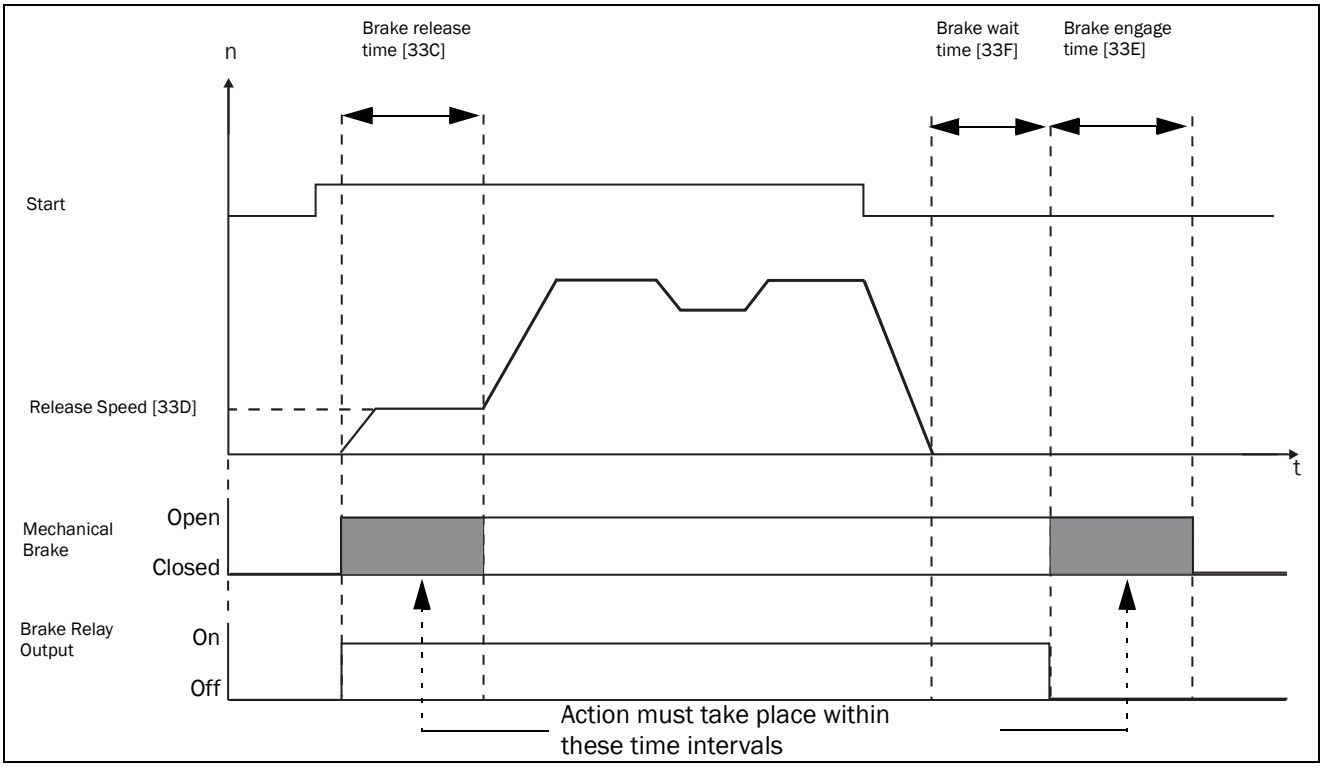


Fig. 80 Brake Output functions

NOTE: This function is designed to operate a mechanical brake via the digital outputs or relays (set to brake function) controlling a mechanical brake.

Release Speed [33D]

The release speed only operates with the brake function: brake release [33C]. The release speed is the initial speed reference during the brake release time.

	33D Release Spd Stp A 0rpm
Default:	0 rpm
Range:	- 4x Sync. Speed to 4x Sync.

Depend on:	4xmotor sync speed, 1500 rpm for 1470 rpm motor.

Communication information

Modbus Instance no/DeviceNet no:	43113
Profibus slot/index	169/17
Fieldbus format	Int, 1=1 rpm
Modbus format	Int, 1=1 rpm

Brake Engage Time [33E]

The brake engage time is the time the load is held to engage a mechanical brake.

	33E Brk Engage Stp A 0.00s
Default:	0.00 s
Range:	0.00–3.00 s

Communication information

Modbus Instance no/DeviceNet no:	43114
Profibus slot/index	169/18
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Wait Before Brake Time [33F]

The brake wait time is the time to keep brake open and to hold the load, either in order to be able to speed up immediately, or to stop and engage the brake.

	33F Brk Wait Stp A 0.00s
Default:	0.00 s
Range:	0.00–30.0 s

Communication information

Modbus Instance no/DeviceNet no:	43115
Profibus slot/index	169/19
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Vector Brake [33G]

Braking by increasing the internal electrical losses in the motor.

		33G Vector Brake Stp A Off
Default:		Off
Off	0	Vector brake switched off. VSD brakes normal with voltage limit on the DC link.
On	1	Maximum VSD current (I_{CL}) is available for braking.

Communication information

Modbus Instance no/DeviceNet no:	43116
Profibus slot/index	169/20
Fieldbus format	UInt
Modbus format	UInt

11.3.5 Speed [340]

Menu with all parameters for settings regarding to speeds, such as Min/Max speeds, Jog speeds, Skip speeds.

Minimum Speed [341]

Sets the minimum speed. The minimum speed will operate as an absolute lower limit. Used to ensure the motor does not run below a certain speed and to maintain a certain performance.

	341 Min Speed Stp A 0rpm
Default:	0 rpm
Range:	0 - Max Speed
Dependent on:	Set/View ref [310]

NOTE: A lower speed value than the set minimum speed can be shown in the display due to motor slip.

Communication information

Modbus Instance no/DeviceNet no:	43121
Profibus slot/index	169/25
Fieldbus format	Int, 1=1 rpm
Modbus format	Int, 1=1 rpm

Stop/Sleep when less than Minimum Speed [342]

With this function it is possible to put the VSD in “sleep mode” when it is running at minimum speed for the length of time set, due to process value feedback or a reference value that corresponds to a speed lower than the min speed set. The VSD will go into sleep mode after programmed time. When the reference signal or process value feedback raises the required speed value above the min speed value, the VSD will automatically wake up and ramp up to the required speed.

NOTE: Menu [386] has higher priority than menu [342].

	342 Stp<MinSpd Stp A Off	
Default:		Off
Off	0	Off
1–3600	1–3600	1–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43122
Profibus slot/index	169/26
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

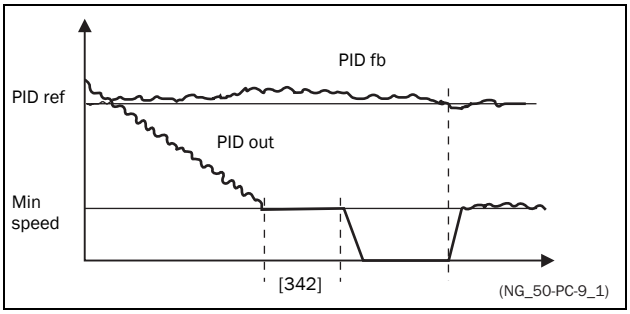


Fig. 81

Maximum Speed [343]

Sets the maximum speed at 10 V/20 mA, unless a user- defined characteristic of the analogue input is programmed. The synchronous speed (Sync-spd) is determined by the parameter motor speed [225]. The maximum speed will operate as an absolute maximum limit.

This parameter is used to prevent damage due to high speed.

343 Max Speed Stp A 1500 rpm	
Default:	1500 rpm
Range:	Min Speed - 4 x Motor Sync Speed
Dependent on:	Motor Speed [225]

Communication information

Modbus Instance no/DeviceNet no:	43123
Profibus slot/index	169/27
Fieldbus format	Int, 1=1 rpm
Modbus format	Int, 1=1 rpm

NOTE: It is not possible to set the maximum speed lower than the minimum speed.

NOTE: Maximum speed [343] must be set to the synchronus speed of the motor (no-load speed) to reach a speed corresponding to the rated frequency of the motor Example: 4-pole 50 Hz motor= 1500 rpm.

Skip Speed 1 Low [344]

Within the Skip Speed range High to Low, the speed cannot be constant in order to avoid mechanical resonance in the VSD system.

When Skip Speed Low ≤ Ref Speed ≤ Skip Speed High, then Output Speed=Skip Speed HI during deceleration and Output Speed=Skip Speed LO during acceleration. Fig. 82 shows the function of skip speed hi and low.

Between Skip Speed HI and LO, the speed changes with the set acceleration and deceleration times. Skipspd1 LO sets the lower value for the 1st skip range.

344 SkipSpd 1 Lo Stp A 0rpm	
Default:	0 rpm
Range:	0 - 4 x Motor Sync Speed

Communication information

Modbus Instance no/DeviceNet no:	43124
Profibus slot/index	169/28
Fieldbus format	Int
Modbus format	Int

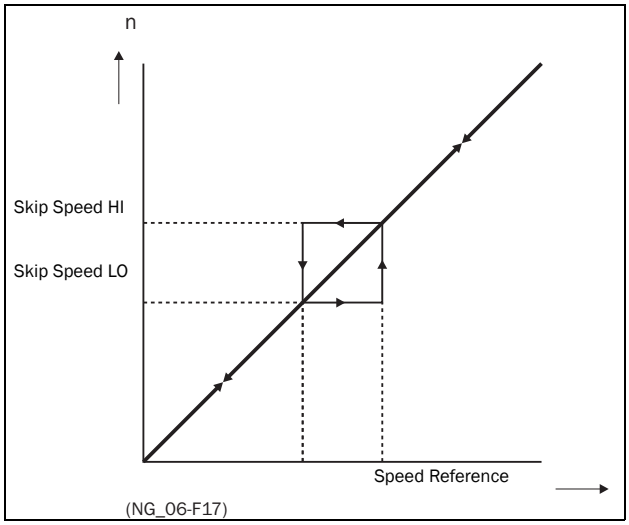


Fig. 82 Skip Speed

NOTE: The two Skip Speed ranges may be overlapped.

Skip Speed 1 High [345]

Skipspd1 HI sets the higher value for the 1st skip range.

345 SkipSpd 1 Hi Stp**A** **0rpm**	
Default:	0 rpm
Range:	0 – 4 x Sync Speed

Communication information

Modbus Instance no/DeviceNet no:	43125
Profibus slot/index	169/29
Fieldbus format	Int
Modbus format	Int

Skip Speed 2 Low [346]

The same function as menu [344] for the 2nd skip range.

346 SkipSpd 2 Lo Stp**A** **0rpm**	
Default:	0 rpm
Range:	0 – 4 x Motor Sync Speed

Communication information

Modbus Instance no/DeviceNet no:	43126
Profibus slot/index	169/30
Fieldbus format	Int, 1=1 rpm
Modbus format	Int, 1=1 rpm

Skip Speed 2 High [347]

The same function as menu [345] for the 2nd skip range.

347 SkipSpd 2 Hi Stp**A** **0rpm**	
Default:	0 rpm
Range:	0 – 4 x Motor Sync Speed

Communication information

Modbus Instance no/DeviceNet no:	43127
Profibus slot/index	169/31
Fieldbus format	Int, 1=1 rpm
Modbus format	Int, 1=1 rpm

Jog Speed [348]

The Jog Speed function is activated by one of the digital inputs. The digital input must be set to the Jog function [520]. The Jog command/function will automatically generate a run command as long as the Jog command/function is active. The rotation is determined by the polarity of the set Jog Speed.

Example

If Jog Speed = -10, this will give a Run Left command at 10 rpm regardless of RunL or RunR commands. Fig. 83 shows the function of the Jog command/function.

348 Jog Speed Stp**A** **50rpm**	
Default:	50 rpm
Range:	-4 x motor sync speed to +4 x motor sync speed
Dependent on:	Defined motor sync speed. Max = 400%, normally max=VSD I_{max}/motor I_{nom} x 100%.

Communication information

Modbus Instance no/DeviceNet no:	43128
Profibus slot/index	169/32
Fieldbus format	Int
Modbus format	Int

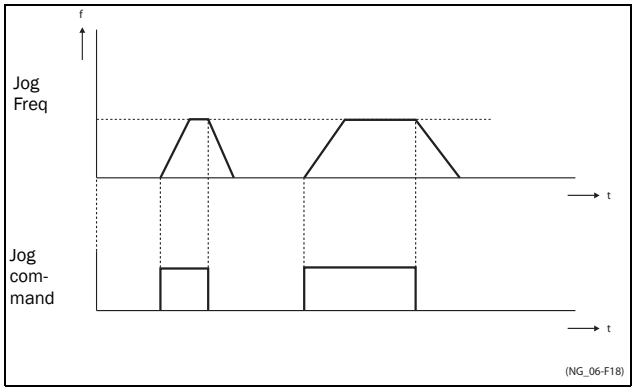


Fig. 83 Jog command

11.3.6 Torques [350]

Menu with all parameters for torque settings.

Maximum Torque [351]

Sets the maximum torque. This Maximum Torque operates as an upper torque limit. A Speed Reference is always necessary to run the motor.

$$T_{MOT}(Nm) = \frac{P_{MOT}(w)x60}{n_{MOT}(rpm)x2\Pi}$$

351 Max Torque Stp A 120%	
Default:	120% calculated from the motor data
Range:	0–400%

Communication information

Modbus Instance no/DeviceNet no:	43141
Profibus slot/index	169/45
Fieldbus format	Long, 1=1%
Modbus format	EInt

NOTE: 100% Torque means: $I_{NOM} = I_{MOT}$. The maximum depends on the motor current and VSD max current settings, but the absolute maximum adjustment is 400%.

NOTE: The power loss in the motor will increase by the square of the torque when operating above 100%. 400% torque will result in 1600% power loss, which will increase the motor temperature very quickly.

IxR Compensation [352]

This function compensates for the drop in voltage over different resistances such as (very) long motor cables, chokes and motor stator by increasing the output voltage at a constant frequency. IxR Compensation is most important at low frequencies and is used to obtain a higher starting torque. The maximum voltage increase is 25% of the nominal output voltage. See Fig. 84.

Selecting “Automatic” will use the optimal value according to the internal model of motor. “User-Defined” can be selected when the start conditions of the application do not change and a high starting torque is always required. A fixed IxR Compensation value can be set in the menu [353].

352 IxR Comp Stp A Off		
Default:		Off
Off	0	Function disabled
Automatic	1	Automatic compensation
User Defined	2	User defined value in percent.

Communication information

Modbus Instance no/DeviceNet no:	43142
Profibus slot/index	169/46
Fieldbus format	UInt
Modbus format	UInt

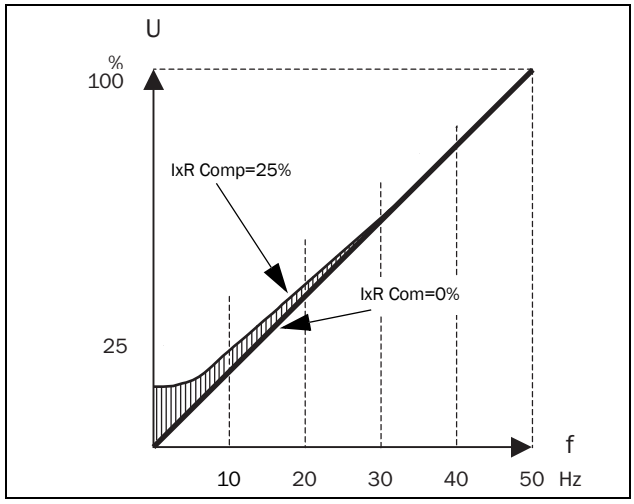


Fig. 84 IxR Comp at Linear V/Hz curve

IxR Comp_user [353]

Only visible if User-Defined is selected in previous menu.

	353 IxR CompUsr Stp**A** **0.0%**
Default:	0.0%
Range:	0-25% x U_{NOM} (0.1% of resolution)

Communication information

Modbus Instance no/DeviceNet no:	43143
Profibus slot/index	169/47
Fieldbus format	Long
Modbus format	EInt

NOTE: A too high level of IxR Compensation could cause motor saturation. This can cause a "Power Fault" trip. The effect of IxR Compensation is stronger with higher power motors.

NOTE: The motor may be overheated at low speed. Therefore it is important that the Motor I^2t Current [232] is set correctly.

Flux Optimization [354]

Flux Optimization reduces the energy consumption and the motor noise, at low or no load conditions.

Flux Optimization automatically decreases the V/Hz ratio, depending on the actual load of the motor when the process is in a steady situation. Fig. 85 shows the area within which the Flux Optimization is active.

		354 Flux optim Stp**A** **Off**
Default:		Off
Off	0	Function disabled
On	1	Function enabled

Communication information

Modbus Instance no/DeviceNet no:	43144
Profibus slot/index	169/48
Fieldbus format	UInt
Modbus format	UInt

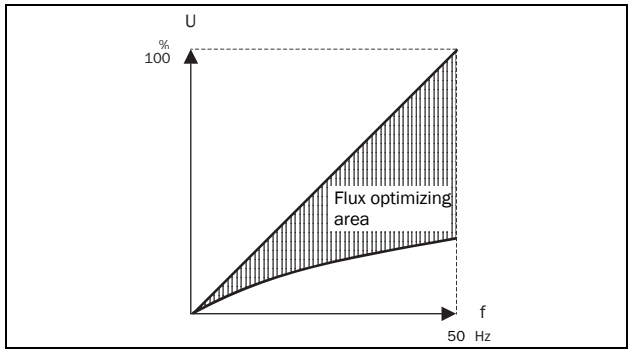


Fig. 85 Flux Optimizing

NOTE: Flux optimization works best at stable situations in slow changing processes.

11.3.7 Preset References [360]

Motor Potentiometer [361]

Sets the properties of the motor potentiometer function. See the parameter DigIn1 [521] for the selection of the motor potentiometer function.

		361 Motor Pot Stp**A** **Non Volatie**
Default:		Non Volatile
Volatile	0	After a stop, trip or power down, the VSD will start always from zero speed (or minimum speed, if selected).
Non volatile	1	Non Volatile. After a stop, trip or power down of the VSD, the reference value at the moment of the stop will be memorized. After a new start command the output speed will resume to this saved value.

Communication information

Modbus Instance no/DeviceNet no:	43131
Profibus slot/index	169/35
Fieldbus format	UInt
Modbus format	UInt

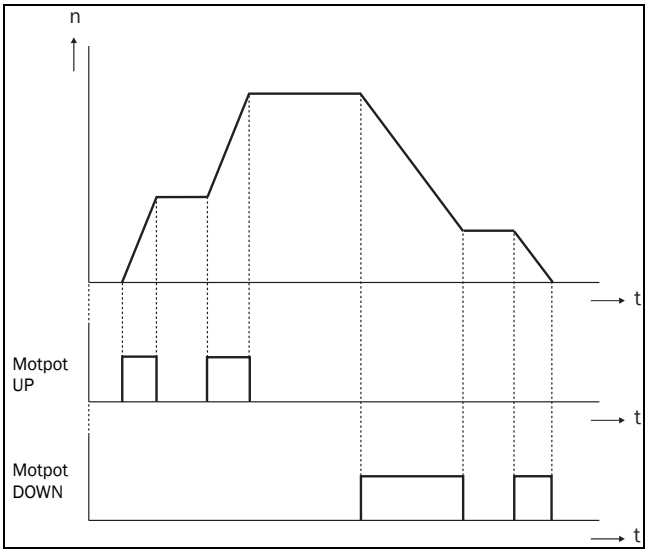


Fig. 86 MotPot function

Preset Ref 1 [362] to Preset Ref 7 [368]

Preset speeds have priority over the analogue inputs. Preset speeds are activated by the digital inputs. The digital inputs must be set to the function Pres. Ref 1, Pres. Ref 2 or Pres. Ref 4.

Depending on the number of digital inputs used, up to 7 preset speeds can be activated per parameter set. Using all the parameter sets, up to 28 preset speeds are possible.

	362 Preset Ref 1 Stp A **0rpm**
Default:	Speed, 0 rpm
Dependent on:	Process Source [321] and Process Unit [322]
Speed mode	0 - max speed [343]
Torque mode	0 - max torque [351]
Other modes	Min according to menu [324] - max according to menu [325]

Communication information

Modbus Instance no/DeviceNet no:	43132–43138
Profibus slot/index	169/36–169/42
Fieldbus format	Long
Modbus format	EInt

The same settings are valid for the menus:

[363] Preset Ref 2, with default 250 rpm
[364] Preset Ref 3, with default 500 rpm
[365] Preset Ref 4, with default 750 rpm
[366] Preset Ref 5, with default 1000 rpm
[367] Preset Ref 6, with default 1250 rpm
[368] Preset Ref 7, with default 1500 rpm

The selection of the presets is as in Table 24.

Table 24

Preset Ctrl3	Preset Ctrl2	Preset Ctrl1	Output Speed
0	0	0	Analogue reference
0	0	1[1)]	Preset Ref 1
0	1[1)]	0	Preset Ref 2
0	1	1	Preset Ref 3
1[1)]	0	0	Preset Ref 4
1	0	1	Preset Ref 5
1	1	0	Preset Ref 6
1	1	1	Preset Ref 7

[1)]= selected if only one preset reference is active
1 = active input
0 = non active input

NOTE: If only Preset Ctrl3 is active, then the Preset Ref 4 can be selected. If Presets Ctrl2 and 3 are active, then the Preset Ref 2, 4 and 6 can be selected.

Keyboard reference mode [369]

This parameter sets how the reference value [310] is edited.

		369 Key Ref Mode Stp A **Normal**
Default:		Normal
Normal	0	The reference value is edited as a normal parameter (the new reference value is activated when Enter is pressed after the value has been changed). The Acc Time [331] and Dec Time [332] are used.
MotPot	1	The reference value is edited using the motor potentiometer function (the new reference value is activated directly when the key + or - is pressed). The Acc MotPot [333] and Dec MotPot [334] are used.

Communication information

Modbus Instance no/DeviceNet no:	43139
Profibus slot/index	169/43
Fieldbus format	UInt
Modbus format	UInt

NOTE: When Key Ref Mode is set to MotPot, the reference value ramp times are according to the Acc MotPot [333] and Dec MotPot [334] settings. Actual speed ramp will be limited according to Acc Time [331] and Dec Time [332].

11.3.8 PID Process Control [380]

The PID controller is used to control an external process via a feedback signal. The reference value can be set via analogue input AnIn1, at the Control Panel [310] by using a Preset Reference, or via serial communication. The feedback signal (actual value) must be connected to an analogue input that is set to the function Process Value.

Process PID Control [381]

This function enables the PID controller and defines the response to a changed feedback signal.

381 PID Control Stp A Off		
Default:		Off
Off	0	PID control deactivated.
On	1	The speed increases when the feedback value decreases. PID settings according to menus [382] to [385].
Invert	2	The speed decreases when the feedback value decreases. PID settings according to menus [382] to [385].

Communication information

Modbus Instance no/DeviceNet no:	43154
Profibus slot/index	169/58
Fieldbus format	UInt
Modbus format	UInt

PID P Gain [383]

Setting the P gain for the PID controller.

383 PID P Gain Stp A 1.0	
Default:	1.0
Range:	0.0–30.0

Communication information

Modbus Instance no/DeviceNet no:	43156
Profibus slot/index	169/60
Fieldbus format	Long, 1=0.1
Modbus format	EInt

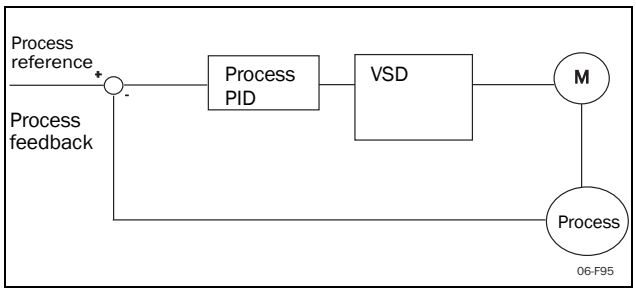


Fig. 87 Closed loop PID control

PID I Time [384]

Setting the integration time for the PID controller.

384 PID I Time Stp A 1.00s	
Default:	1.00 s
Range:	0.01–300 s

Communication information

Modbus Instance no/DeviceNet no:	43157
Profibus slot/index	169/61
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Process PID D Time [385]

Setting the differentiation time for the PID controller.

385 PID D Time Stp A 0.00s	
Default:	0.00 s
Range:	0.00–30 s

Communication information

Modbus Instance no/DeviceNet no:	43158
Profibus slot/index	169/62
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

PID sleep functionality

This function is controlled via a wait delay and a separate wake-up margin condition. With this function it is possible to put the VSD in “sleep mode” when the process value is at it’s set point and the motor is running at minimum speed for the length of the time set in [386]. By going into sleep mode, the by the application consumed energy is reduced to a minimum. When the

process feedback value goes below the set margin on the process reference as set in [387], the VSD will wake up automatically and normal PID operation continues, see examples.

PID sleep when less than minimum speed [386]

If the PID output is equal to or less than minimum speed for given delay time, the VSD will go to sleep.

	386 PID<MinSpd Stp**A** **Off**
Default:	Off
Range:	Off, 0.01 –3600 s

Communication information

Modbus Instance no/DeviceNet no:	43371
Profibus slot/index	170/20
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

NOTE: Menu [386] has higher priority than menu [342].

PID Activation Margin [387]

The PID activation (wake-up) margin is related to the process reference and sets the limit when the VSD should wake-up/start again.

	387 PID Act Marg Stp**A** **0rpm**
Default:	0
Range:	0 –10000 in Process unit

Communication information

Modbus Instance no/DeviceNet no:	43372
Profibus slot/index	170/21
Fieldbus format	Long
Modbus format	EInt

NOTE: The margin is always a positive value.

Example 1 PID control = normal (flow or pressure control)

[321] = F (AnIn)
[322] = Bar
[310] = 20 Bar
[342] = 2 s (inactive since [386] is activated and have higher priority)
[381]= On
[386] = 10 s
[387] = 1 Bar

The VSD will stop/sleep when the speed (PID output) is below or equal to Min Speed for 10 seconds. The VSD will activate/wake up when the “Process value” goes below the PID Activation Margin which is related to the process reference, i.e. goes below (20-1) Bar. See Fig. 88.

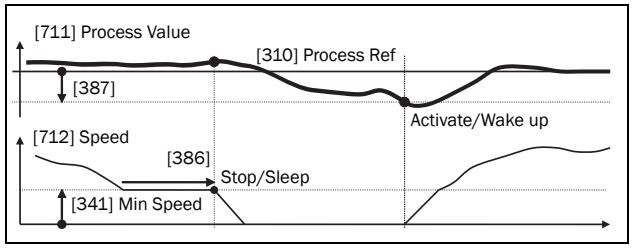


Fig. 88 PID Stop/sleep with normal PID

Example 2 PID control = inverted (tank level control)

[321] = F (AnIn)
[322] = m
[310] = 7 m
[342] = 2 s (inactive since [386] is activated and have higher priority)
[381]= Inverted
[386] = 30 s
[387] = 1 m

The VSD will stop/sleep when the speed (PID output) is below or equal to Min Speed for 30 seconds. The VSD will activate/wake up when the “Process value” goes above the PID Activation Margin which is related to the process reference, i.e. goes above (7+1) m. See Fig. 89.

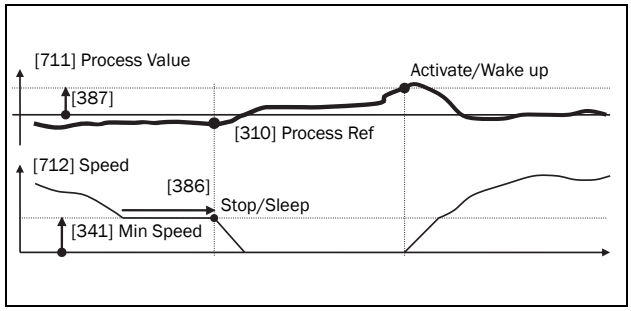


Fig. 89 PID Stop/sleep with inverted PID

PID Steady State Test [388]

In application situations where the feedback can become independent of the motor speed, this PID Steady Test function can be used to overrule the PID operation and force the VSD to go in sleep mode i.e. the VSD automatically reduces the output speed while at the same time ensures the process value.

Example: pressure controlled pump systems with low/ no flow operation and where the process pressure has become independent of the pump speed, e.g. due to slowly closed valves. By going into Sleep mode, heating of the pump and motor will be avoided and no energy is spilled.

PID Steady state test delay.

NOTE: It is important that the system has reached a stable situation before the Steady State Test is initiated.

388 PID Stdy Tst StpA Off	
Default:	Off
Range:	Off, 0.01–3600 s

Communication information

Modbus Instance no/DeviceNet no:	43373
Profibus slot/index	170/22
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

PID Steady State Margin [389]

PID steady state margin defines a margin band around the reference that defines “steady state operation”. During the steady state test the PID operation is overruled and the VSD is decreasing the speed as long as the PID error is within the steady state margin. If the PID error goes outside the steady state margin the test failed and normal PID operation continues, see example.

389 PID Stdy Mar StpA 0	
Default:	0
Range:	0–10000 in process unit

Communication information

Modbus Instance no/DeviceNet no:	43374
Profibus slot/index	170/23
Fieldbus format	Long, 1=0.01 s
Modbus format	EInt

Example: The PID Steady Test starts when the process value [711] is within the margin and Steady State Test Wait Delay has expired. The PID output will decrease speed with a step value which corresponds to the margin as long as the Process value [711] stays within steady state margin. When Min Speed [341] is reached the steady state test was successful and stop/sleep is commanded if PID sleep function [386] and [387] is activated. If the Process value [711] goes outside the set steady state margins then the test failed and normal PID operation will continue, see Fig. 90.

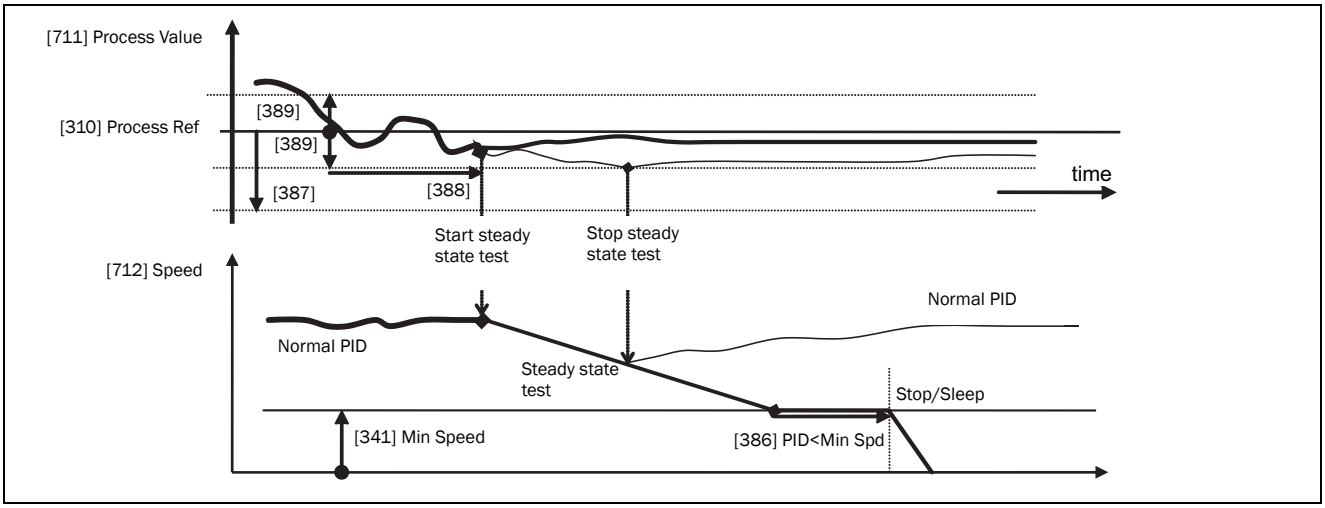


Fig. 90 Steady state test

11.3.9 Pump/Fan Control [390]

The Pump Control functions are in menu [390]. The function is used to control a number of drives (pumps, fans, etc.) of which one is always driven by the VSD.

Pump enable [391]

This function will enable the pump control to set all relevant pump control functions.

		391 Pump enable Stp A Off
Default:		Off
Off	0	Pump control is switched off.
On	1	Pump control is on: - Pump control parameters [392] to [39G] appear and are activated according to default settings. - View functions [39H] to [39M] are added in the menu structure.

Communication information

Modbus Instance no/DeviceNet no:	43161
Profibus slot/index	169/65
Fieldbus format	UInt
Modbus format	UInt

Number of Drives [392]

Sets the total number of drives which are used, including the Master VSD. The setting here depends on the parameter Select Drive [393]. After the number of drives is chosen it is important to set the relays for the pump control. If the digital inputs are also used for status feedback, these must be set for the pump control according to; Pump 1 OK– Pump6 OK in menu [520].

392 No of Drives Stp A 1	
Default:	1
1-3	Number of drives if I/O Board is not used.
1-6	Number of drives if 'Alternating MASTER' is used, see Select Drive [393]. (I/O Board is used.)
1-7	Number of drives if 'Fixed MASTER' is used, see Select Drive [393]. (I/O Board is used.)

NOTE: Used relays must be defined as Slave Pump or Master Pump. Used digital inputs must be defined as Pump Feedback.

Communication information

Modbus Instance no/DeviceNet no:	43162
Profibus slot/index	169/66
Fieldbus format	UInt
Modbus format	UInt

Select Drive [393]

Sets the main operation of the pump system.
'Sequence' and 'Runtime' are Fixed MASTER operation.
'All' means Alternating MASTER operation.

		393 Select Drive Stp A Sequence
Default:		Sequence
Sequence	0	Fixed MASTER operation: - The additional drives will be selected in sequence, i.e. first pump 1 then pump 2 etc. - A maximum of 7 drives can be used.

Run Time	1	Fixed MASTER operation: - The additional drives will be selected depending on the Run Time. So the drive with the lowest Run Time will be selected first. The Run Time is monitored in menus [39H] to [39M] in sequence. For each drive the Run Time can be reset. - When drives are stopped, the drive with the longest Run Time will be stopped first. - Maximum 7 drives can be used.
All	2	Alternating MASTER operation: - When the drive is powered up, one drive is selected as the Master drive. The selection criteria depends on the Change Condition [394]. The drive will be selected according to the Run Time. So the drive with the lowest Run Time will be selected first. The Run Time is monitored in menus [39H] to [39M] in sequence. For each drive the Run Time can be reset. - A maximum of 6 drives can be used.

Communication information

Modbus Instance no/DeviceNet no:	43163
Profibus slot/index	169/67
Fieldbus format	UInt
Modbus format	UInt

NOTE: This menu will NOT be active if less than 3 drives are selected.

Change Condition [394]

This parameter determines the criteria for changing the master. This menu only appears if Alternating MASTER operation is selected. The elapsed run time of each drive is monitored. The elapsed run time always determines which drive will be the 'new' master drive.

This function is only active if the parameter Select Drive [393]=All.

		394 Change Cond Stp A Both
Default:		Both
Stop	0	The Runtime of the master drive determines when a master drive has to be changed. The change will only take place after a: - Power Up - Stop - Standby condition - Trip condition.
Timer	1	The master drive will be changed if the timer setting in Change Timer [395] has elapsed. The change will take place immediately. So during operation the additional pumps will be stopped temporarily, the 'new' master will be selected according to the Run Time and the additional pumps will be started again. It is possible to leave 2 pumps running during the change operation. This can be set with Drives on Change [396].
Both	2	The master drive will be changed if the timer setting in Change Timer [395] has elapsed. The 'new' master will be selected according to the elapsed Run Time. The change will only take place after a: - Power Up - Stop - Standby condition. - Trip condition.

Communication information

Modbus Instance no/DeviceNet no:	43164
Profibus slot/index	169/68
Fieldbus format	UInt
Modbus format	UInt

NOTE: If the Status feedback inputs (DigIn 9 to Digin 14) are used, the master drive will be changed immediately if the feedback generates an 'Error'.

Change Timer [395]

When the time set here is elapsed, the master drive will be changed. This function is only active if Select Drive [393]=All and Change Cond [394]= Timer/ Both.

395 Change Timer Stp A 50h	
Default:	50 h
Range:	1-3000 h

Communication information

Modbus Instance no/DeviceNet no:	43165
Profibus slot/index	169/69
Fieldbus format	UInt, 1=1 h
Modbus format	UInt, 1=1 h

Drives on Change [396]

If a master drive is changed according to the timer function (Change Condition=Timer/Both [394]), it is possible to leave additional pumps running during the change operation. With this function the change operation will be as smooth as possible. The maximum number to be programmed in this menu depends on the number of additional drives.

Example:

If the number of drives is set to 6, the maximum value will be 4. This function is only active if Select Drive [393]=All.

396 Drives on Ch Stp A 0	
Default:	0
Range:	0 to (the number of drives - 2)

Communication information

Modbus Instance no/DeviceNet no:	43166
Profibus slot/index	169/70
Fieldbus format	UInt
Modbus format	UInt

Upper Band [397]

If the speed of the master drive comes into the upper band, an additional drive will be added after a delay time that is set in start delay [399].

397 Upper Band Stp A 10%	
Default:	10%
Range:	0-100% of total min speed to max speed

Communication information

Modbus Instance no/DeviceNet no:	43167
Profibus slot/index	169/71
Fieldbus format	Long, 1=1%
Modbus format	EInt

Example:

Max Speed = 1500 rpm
Min Speed = 300 rpm
Upper Band = 10%

Start delay will be activated:
Range = Max Speed to Min Speed = 1500–300 = 1200 rpm

10% of 1200 rpm = 120 rpm

Start level = 1500–120 = 1380 rpm

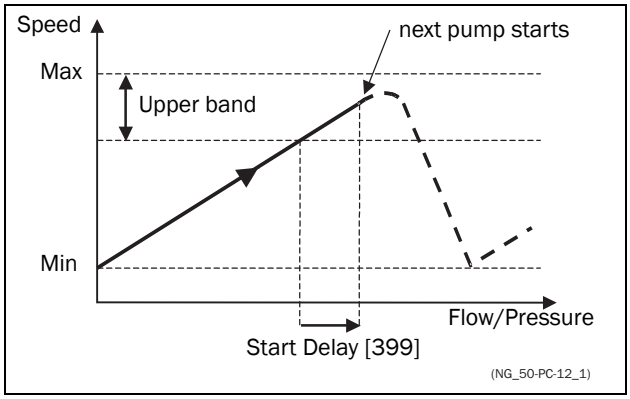


Fig. 91 Upper band

Lower Band [398]

If the speed of the master drive comes into the lower band an additional drive will be stopped after a delay time. This delay time is set in the parameter Stop Delay [39A].

398 Lower Band Stp A 10%	
Default:	10%
Range:	0-100% of total min speed to max speed

Communication information

Modbus Instance no/DeviceNet no:	43168
Profibus slot/index	169/72
Fieldbus format	Long, 1=1%
Modbus format	EInt

Example:

Max Speed = 1500 rpm
Min Speed = 300 rpm
Lower Band = 10%

Stop delay will be activated:
Range = Max Speed - Min Speed = 1500–300 = 1200 rpm

10% of 1200 rpm = 120 rpm

Start level = 300 + 120 = 420 rpm

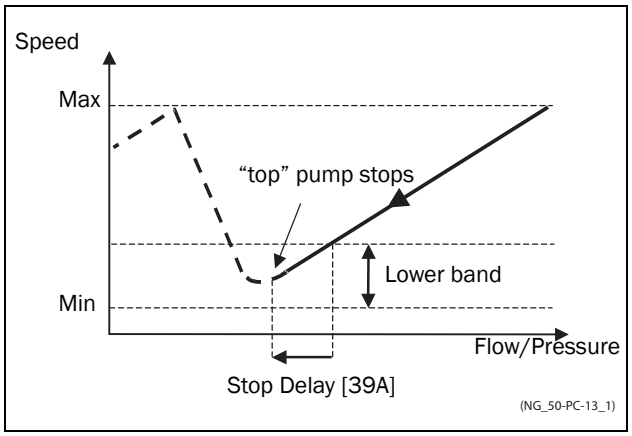


Fig. 92 Lower band

Start Delay [399]

This delay time must have elapsed before the next pump is started. A delay time prevents the nervous switching of pumps.

399 Start Delay StpA 0s	
Default:	0 s
Range:	0-999 s

Communication information

Modbus Instance no/DeviceNet no:	43169
Profibus slot/index	169/73
Fieldbus format	Long, 1=1s
Modbus format	EInt

Stop Delay [39A]

This delay time must have elapsed before the 'top' pump is stopped. A delay time prevents the nervous switching of pumps.

39A Stop Delay StpA 0s	
Default:	0 s
Range:	0-999 s

Communication information

Modbus Instance no/DeviceNet no:	43170
Profibus slot/index	169/74
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Upper Band Limit [39B]

If the speed of the pump reaches the upper band limit, the next pump is started immediately without delay. If a start delay is used this delay will be ignored. Range is between 0%, equalling max speed, and the set percentage for the UpperBand [397].

39B Upp Band Lim StpA 0%	
Default:	0%
Range:	0 to Upper Band level. 0% (=max speed) means that the Limit function is switched off.

Communication information

Modbus Instance no/DeviceNet no:	43171
Profibus slot/index	169/75
Fieldbus format	Long, 1=1%
Modbus format	EInt

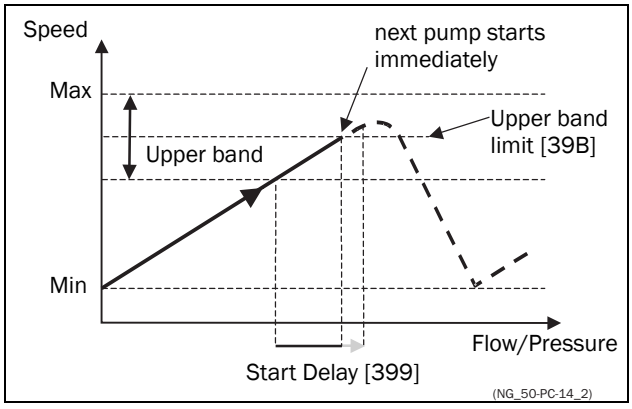


Fig. 93 Upper band limit

Lower Band Limit [39C]

If the speed of the pump reaches the lower band limit, the 'top' pump is stopped immediately without delay. If a stop delay is used this delay will be ignored. Range is from 0%, equalling min speed, to the set percentage for the Lower Band [398].

39C Low Band Lim Stp A 0%	
Default:	0%
Range:	0 to Lower Band level. 0% (=min speed) means that he Limit function is switched off.

Communication information

Modbus Instance no/DeviceNet no:	43172
Profibus slot/index	169/76
Fieldbus format	Long, 1=1%
Modbus format	EInt

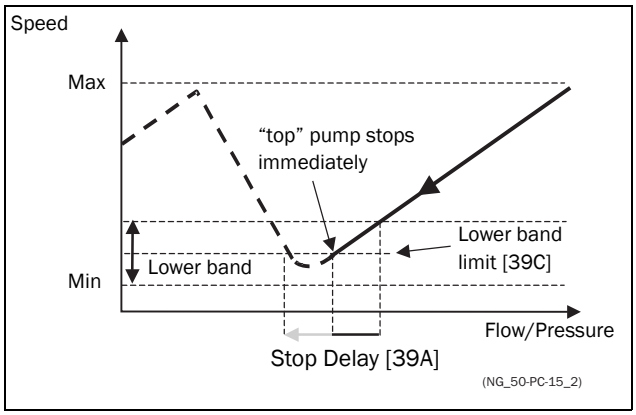


Fig. 94 Lower band limit

Settle Time Start [39D]

The settle start allows the process to settle after a pump is switched on before the pump control continues. If an additional pump is started D.O.L. (Direct On Line) or Y/ Δ, the flow or pressure can still fluctuate due to the 'rough' start/stop method. This could cause unnecessary starting and stopping of additional pumps.

During the Settle start:

- PID controller is off.
- The speed is kept at a fixed level after adding a pump.

39D Settle Start Stp A 0s	
Default:	0 s
Range:	0-999 s

Communication information

Modbus Instance no/DeviceNet no:	43173
Profibus slot/index	169/77
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Transition Speed Start [39E]

The transition speed start is used to minimize a flow/pressure overshoot when adding another pump. When an additional pump needs to be switched on, the master pump will slow down to the set transition speed start value, before the additional pump is started. The setting depends on the dynamics of both the master drive and the additional drives.

The transition speed is best set by trial and error.

In general:

- If the additional pump has 'slow' start/stop dynamics, then a higher transition speed should be used.
- If the additional pump has 'fast' start/stop dynamics, then a lower transition speed should be used.

39E TransS Start Stp A 60%	
Default:	60%
Range:	0-100% of total min speed to max speed

Communication information

Modbus Instance no/DeviceNet no:	43174
Profibus slot/index	169/78
Fieldbus format	Long, 1=1%
Modbus format	EInt

Example

Max Speed = 1500 rpm
Min Speed = 200 rpm
TransS Start = 60%

When an additional pump is needed, the speed will be controlled down to min speed + (60% x (1500 rpm - 200 rpm)) = 200 rpm + 780 rpm = 980 rpm. When this speed is reached, the additional pump with the lowest run time hours will be switched on.

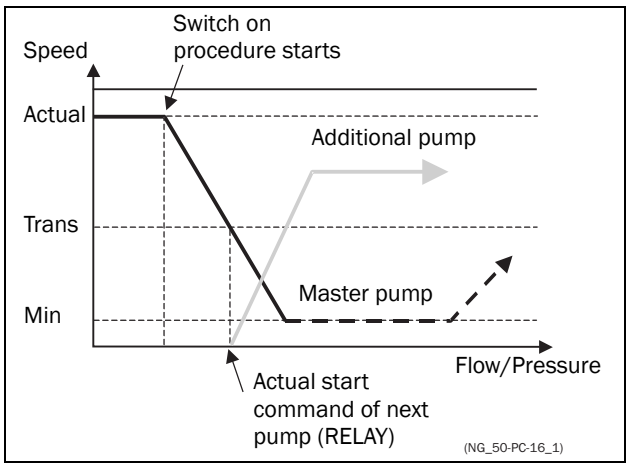


Fig. 95 Transition speed start

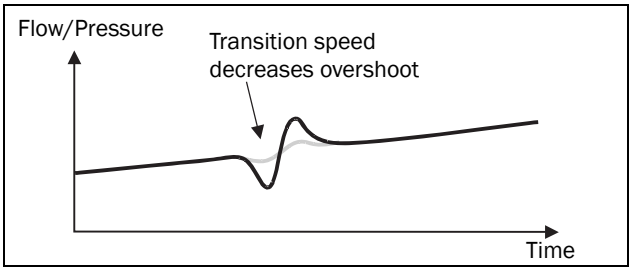


Fig. 96 Effect of transition speed

Settle Time Stop [39F]

The settle stop allows the process to settle after a pump is switched off before the pump control continues. If an additional pump is stopped D.O.L. (Direct On Line) or Y/ Δ, the flow or pressure can still fluctuate due to the 'rough' start/stop method. This could cause unnecessary starting and stopping of additional pumps.

During the Settle stop:

- PID controller is off.
- the speed is kept at a fixed level after stopping a pump

39F Settle Stop Stp A 0s	
Default:	0 s
Range:	0–999 s

Communication information

Modbus Instance no/DeviceNet no:	43175
Profibus slot/index	169/79
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Transition Speed Stop [39G]

The transition speed stop is used to minimize a flow/pressure overshoot when shutting down an additional pump. The setting depends on the dynamics of both the master drive and the additional drives.

In general:

- If the additional pump has 'slow' start/stop dynamics, then a higher transition speed should be used.
- If the additional pump has 'fast' start/stop dynamics, then a lower transition speed should be used.

39G TransS Stop Stp A 60%	
Default:	60%
Range:	0-100% of total min speed to max speed

Communication information

Modbus Instance no/DeviceNet no:	43176
Profibus slot/index	169/80
Fieldbus format	Long, 1=1%
Modbus format	EInt

Example

Max Speed = 1500 rpm
Min Speed = 200 rpm
TransS Start = 60%

When less additional pumps are needed, the speed will be controlled up to min speed + (60% x (1500 rpm - 200 rpm)) = 200 rpm + 780 rpm = 980 rpm. When this speed is reached, the additional pump with the highest run time hours will be switched off.

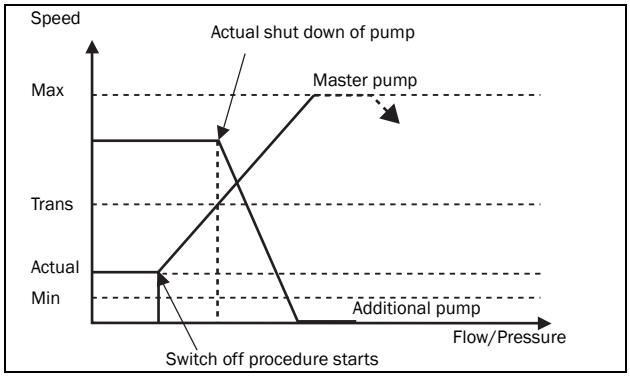


Fig. 97 Transition speed stop

Run Times 1-6 [39H] to [39M]

39H Run Time 1 Stp A h:mm	
Unit:	h:m (hours:minutes)
Range:	0h:0m–65535h:59m.

Communication information

Modbus Instance no/ DeviceNet no:	31051 hours, 31052 minutes, 31054 hours, 31055 minutes, 31057 hours, 31058 minutes, 31060 hours, 31061 minutes, 31063 hours, 31064 minutes, 31066 hours, 31067 minutes
Profibus slot/index	121/195, 121/198, 121/201, 121/204, 121/207, 121/210
Fieldbus format	UInt
Modbus format	UInt

Reset Run Times 1-6 [39H1] to [39M1]

39H1 Rst Run Tm1 Stp A No		
Default:		No
No	0	
Yes	1	

Communication information

Modbus Instance no/DeviceNet no:	38–43, pump 1 -6
Profibus slot/index	0/37–0/42
Fieldbus format	UInt
Modbus format	UInt

Pump Status [39N]

39N Pump 123456
Stp A OCD

Indication	Description
C	Control, master pump, only when alternating master is used
D	Direct control
O	Pump is off
E	Pump error

11.4 Load Monitor and Process Protection [400]

11.4.1 Load Monitor [410]

The monitor functions enable the VSD to be used as a load monitor. Load monitors are used to protect machines and processes against mechanical overload and underload, e.g. a conveyer belt or screw conveyer jamming, belt failure on a fan and a pump dry running. See explanation in section 7.5, page 38.

Alarm Select [411]

Selects the types of alarms that are active.

411 Alarm Select Stp A Off		
Default:		Off
Off	0	No alarm functions active.
Min	1	Min Alarm active. The alarm output functions as an underload alarm.
Max	2	Max Alarm active. The alarm output functions as an overload alarm.
Max+Min	3	Both Max and Min alarm are active. The alarm outputs function as overload and underload alarms.

Communication information

Modbus Instance no/DeviceNet no:	43321
Profibus slot/index	169/225
Fieldbus format	UInt
Modbus format	UInt

Alarm Trip [412]

Selects which alarm must cause a trip to the VSD.

412 Alarm trip Stp A Off	
Default:	Off
Selection:	Same as in menu [411]

Communication information

Modbus Instance no/DeviceNet no:	43322
Profibus slot/index	169/226
Fieldbus format	UInt
Modbus format	UInt

Ramp Alarm [413]

This function inhibits the (pre) alarm signals during acceleration/deceleration of the motor to avoid false alarms.

	413 Ramp Alarm Stp**A** **Off**	
Default:		Off
Off	0	(Pre) alarms are inhibited during acceleration/deceleration.
On	1	(Pre) alarms active during acceleration/deceleration.

Communication information

Modbus Instance no/DeviceNet no:	43323
Profibus slot/index	169/227
Fieldbus format	UInt
Modbus format	UInt

Alarm Start Delay [414]

This parameter is used if, for example, you want to override an alarm during the start-up procedure.

Sets the delay time after a run command, after which the alarm may be given.

- If Ramp Alarm=On. The start delay begins after a RUN command.
- If Ramp Alarm=Off. The start delay begins after the acceleration ramp.

414 Start Delay Stp**A** **2s**	
Default:	2 s
Range:	0-3600 s

Communication information

Modbus Instance no/DeviceNet no:	43324
Profibus slot/index	169/228
Fieldbus format	Long, 1=1 s
Modbus format	EInt

Load Type [415]

In this menu you select monitor type according to the load characteristic of your application. By selecting the required monitor type, the overload and underload alarm function can be optimized according to the load characteristic.

When the application has a constant load over the whole speed range, i.e. extruder or screw compressor, the load type can be set to basic. This type uses a single value as a reference for the nominal load. This value is used for the complete speed range of the VSD. The value can be set or automatically measured. See Autoset Alarm [41A] and Normal Load [41B] about setting the nominal load reference.

The load curve mode uses an interpolated curve with 9 load values at 8 equal speed intervals. This curve is populated by a test run with a real load. This can be used with any smooth load curve including constant load.

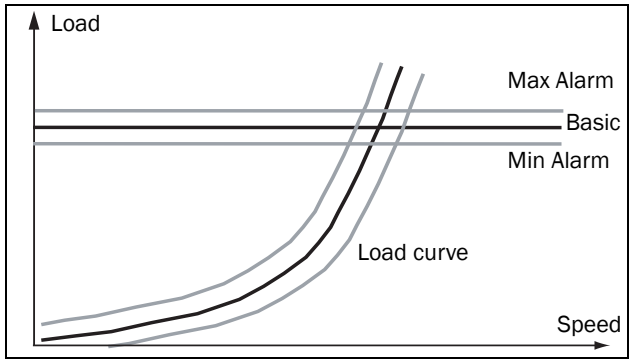


Fig. 98

	415 Load Type Stp**A** **Basic**	
Default:		Basic
Basic	0	Uses a fixed maximum and minimum load level over the full speed range. Can be used in situations where the torque is independent of the speed.
Load Curve	1	Uses the measured actual load characteristic of the process over the speed range.

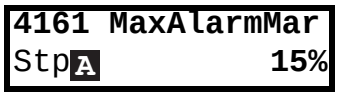
Communication information

Modbus Instance no/DeviceNet no:	43325
Profibus slot/index	169/229
Fieldbus format	UInt
Modbus format	UInt

Max Alarm [416]

Max Alarm Margin [4161]

With load type Basic, [415], used the Max Alarm Margin sets the band above the Normal Load, [41B], menu that does not generate an alarm. With load type Load Curve, [415], used the Max Alarm Margin sets the band above the Load Curve, [41C], that does not generate an alarm. The Max Alarm Margin is a percentage of nominal motor torque.



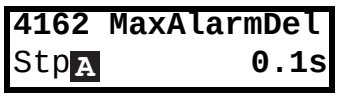
Default:	15%
Range:	0–400%

Communication information

Modbus Instance no/DeviceNet no:	43326
Profibus slot/index	169/230
Fieldbus format	Long, 1=1%
Modbus format	EInt

Max Alarm delay [4162]

Sets the delay time between the first occurrence of max alarm condition and after when the alarm is given.



Default:	0.1 s
Range:	0-90 s

Communication information

Modbus Instance no/DeviceNet no:	43330
Profibus slot/index	169/234
Fieldbus format	Long, 1=0.1 s
Modbus format	EInt

Max Pre Alarm [417]

Max Pre AlarmMargin [4171]

With load type Basic, [415], used the Max Pre-Alarm Margin sets the band above the Normal Load, [41B], menu that does not generate a pre-alarm. With load type Load Curve, [415], used the Max Pre-Alarm Margin sets the band above the Load Curve, [41C], that does not generate a pre-alarm. The Max Pre-Alarm Margin is a percentage of nominal motor torque.

Default:	10%
Range:	0–400%

Communication information

Modbus Instance no/DeviceNet no:	43327
Profibus slot/index	169/231
Fieldbus format	Long, 1=0.1%
Modbus format	EInt

Max Pre Alarm delay [4172]

Sets the delay time between the first occurrence of max pre alarm condition and after when the alarm is given.

Default:	0.1 s
Range:	0–90 s

Communication information

Modbus Instance no/DeviceNet no:	43331
Profibus slot/index	169/235
Fieldbus format	Long, 1=0.1 s
Modbus format	EInt

Min Pre Alarm [418]

Min Pre Alarm Margin [4181]

With load type Basic, [415], used the Min Pre-Alarm Margin sets the band under the Normal Load, [41B], menu that does not generate a pre-alarm. With load type Load Curve, [415], used the Min Pre-Alarm Margin sets the band under the Load Curve, [41C], that does not generate a pre-alarm. The Min Pre-Alarm Margin is a percentage of nominal motor torque.

Default:	10%
Range:	0-400%

Communication information

Modbus Instance no/DeviceNet no:	43328
Profibus slot/index	169/232
Fieldbus format	Long, 1=1%
Modbus format	EInt

Min Pre Alarm Response delay [4182]

Sets the delay time between the first occurrence of min pre alarm condition and after when the alarm is given.

	4182 MinPreAlDel Stp**A** **0.1s**
Default:	0.1 s
Range:	0-90 s

Communication information

Modbus Instance no/DeviceNet no:	43332
Profibus slot/index	169/236
Fieldbus format	Long, 1=0.1 s
Modbus format	EInt

Min Alarm [419]

Min Alarm Margin [4191]

With load type Basic, [415], used the Min Alarm Margin sets the band under the Normal Load, [41B], menu that does not generate an alarm. With load type Load Curve, [415], used the Min Alarm Margin sets the band under the Load Curve, [41C], that does not generate an alarm. The Max Alarm Margin is a percentage of nominal motor torque.

	4191 MinAlarmMar Stp**A** **15%**
Default:	15%
Range:	0-400%

Communication information

Modbus Instance no/DeviceNet no:	43329
Profibus slot/index	169/233
Fieldbus format	Long, 1=1%
Modbus format	EInt

Min Alarm Response delay [4192]

Sets the delay time between the first occurrence of min alarm condition and after when the alarm is given.

	4192 MinAlarmDel Stp**A** **0.1s**
Default:	0.1 s
Range:	0-90 s

Communication information

Modbus Instance no/DeviceNet no:	43333
Profibus slot/index	169/237
Fieldbus format	Long, 1=0.1 s
Modbus format	EInt

Autoset Alarm [41A]

The Autoset Alarm function can measure the nominal load that is used as reference for the alarm levels. If the selected Load Type [415] is Basic it copies the load the motor is running with to the menu Normal Load [41B]. The motor must run on the speed that generates the load that needs to be recorded. If the selected Load Type [415] is Load Curve it performs a test-run and populates the Load Curve [41C] with the found load values.

WARNING: When autoset does a test run the motor and application/machine will ramp up to maximum speed.

NOTE: The motor must be running for the Autoset Alarm function to succeed. A not running motor generates a "Failed!" message.

		41A AutoSet Alrm Stp**A** **No**
Default:		No
No	0	
Yes	1	

Communication information

Modbus Instance no/DeviceNet no:	43334
Profibus slot/index	169/238
Fieldbus format	UInt
Modbus format	UInt

The default set levels for the (pre)alarms are:

Overload	Max Alarm	menu [4161] + [41B]
	Max Pre Alarm	menu [4171] + [41B]
Underload	Min Pre Alarm	menu [41B] - [4181]
	Min Alarm	menu [41B] - [4191]

These default set levels can be manually changed in menus [416] to [419]. After execution the message “Autoset OK!” is displayed for 1s and the selection reverts to “No”.

Normal Load [41B]

Set the level of the normal load. The alarm or pre alarm will be activated when the load is above/under normal load ± margin.

	41B Normal Load Stp**A** **100%**
Default:	100%
Range:	0-400% of max torque

NOTE: 100% Torque means: I_{NOM}= I_{MOT}. The maximum depends on the motor current and VSD max current settings, but the absolute maximum adjustment is 400%.

Communication information

Modbus Instance no/DeviceNet no:	43335
Profibus slot/index	169/239
Fieldbus format	Long, 1=1%
Modbus format	EInt

Load Curve [41C]

The load curve function can be used with any smooth load curve. The curve can be populated with a test-run or the values can be entered or changed manually.

Load Curve 1-9 [41C1]-[41C9]

The measured load curve is based on 9 stored samples. The curve starts at minimum speed and ends at maximum speed, the range in between is divided into 8 equal steps. The measured values of each sample are displayed in [41C1] to [41C9] and can be adapted manually. The value of the 1st sampled value on the load curve is displayed.

	41C1 Load Curve1 Stp**A** **0rpm 100%**
Default:	100%
Range:	0–400% of max torque

Communication information

Modbus Instance no/DeviceNet no:	43336%, 43337 rpm, 43338%, 43339 rpm, 43340%, 43341 rpm, 43342%, 43343 rpm, 43344%, 43345 rpm, 43346%, 43347 rpm, 43348%, 43349 rpm, 43350%, 43351 rpm, 43352%, 43353 rpm
Profibus slot/index	169/240, 169/242, 169/244, 169/246, 169/248, 169/250, 169/252, 169/254, 170/1
Fieldbus format	Long
Modbus format	EInt

NOTE: The speed values depend on the Min- and Max Speed values. they are read only and cannot be changed.

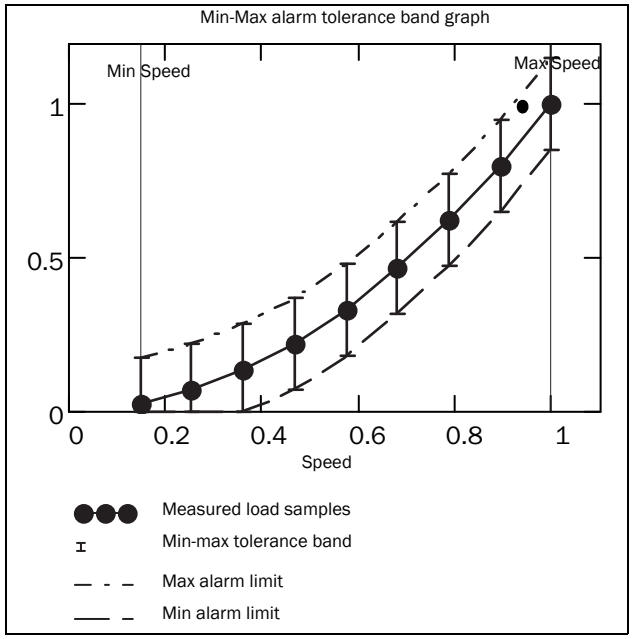


Fig. 99

11.4.2 Process Protection [420]

Submenu with settings regarding protection functions for the VSD and the motor.

Low Voltage Override [421]

If a dip in the mains supply occurs and the low voltage override function is enabled, the VSD will automatically decrease the motor speed to keep control of the application and prevent an under voltage trip until the input voltage rises again. Therefore the rotating energy in the motor/load is used to keep the DC link voltage level at the override level, for as long as possible or until the motor comes to a standstill. This is dependent on the inertia of the motor/load combination and the load of the motor at the time the dip occurs, see Fig. 100.

421 Low Volt OR Stp A On		
Default:		On
Off	0	At a voltage dip the low voltage trip will protect.
On	1	At mains dip, VSD ramps down until voltage rises.

Communication information

Modbus Instance no/DeviceNet no:	43361
Profibus slot/index	170/10
Fieldbus format	UInt
Modbus format	UInt

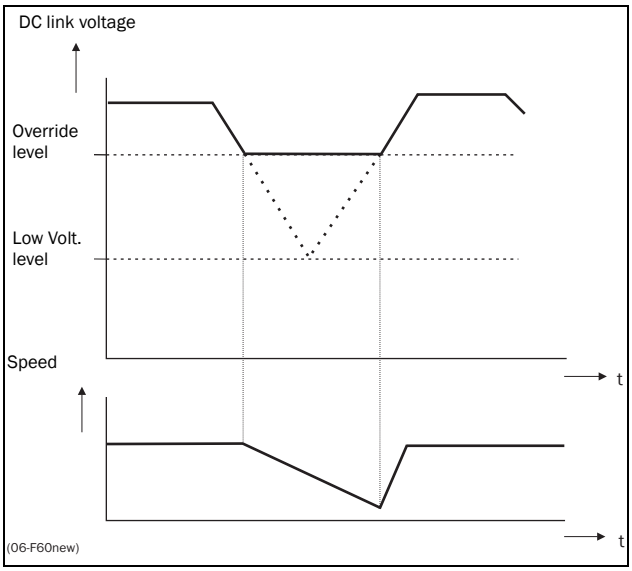


Fig. 100 Low voltage override

NOTE: During the low voltage override the LED trip/limit blinks.

Rotor locked [422]

With the rotor locked function enabled, the VSD will protect the motor and application when this is stalled whilst increasing the motor speed from standstill. This protection will coast the motor to stop and indicate a fault when the Torque Limit has been active at very low speed for more than 5 seconds.

422 Rotor locked Stp A Off		
Default:		Off
Off	0	No detection
On	1	VSD will trip when locked rotor is detected. Trip message “Locked Rotor”.

Communication information

Modbus Instance no/DeviceNet no:	43362
Profibus slot/index	170/11
Fieldbus format	UInt
Modbus format	UInt

Motor lost [423]

With the motor lost function enabled, the VSD is able to detect a fault in the motor circuit: motor, motor cable, thermal relay or output filter. Motor lost will cause a trip, and the motor will coast to standstill, when a missing motor phase is detected during a period of 5 s.

423 Motor lost Stp A Off		
Default:		Off
Off	0	Function switched off to be used if no motor or very small motor connected.
Trip	1	VSD will trip when the motor is disconnected. Trip message “Motor Lost”.

Communication information

Modbus Instance no/DeviceNet no:	43363
Profibus slot/index	170/12
Fieldbus format	UInt
Modbus format	UInt

Overvolt control [424]

Used to switch off the overvoltage control function when only braking by brake chopper and resistor is required. The overvoltage control function, limits the braking torque so that the DC link voltage level is controlled at a high, but safe, level. This is achieved by limiting the actual deceleration rate during stopping. In case of a defect at the brake chopper or the brake resistor the VSD will trip for “Overvoltage” to avoid a fall of the load e.g. in crane applications.

NOTE: Overvoltage control should not be activated if brake chopper is used.

424 Over Volt Ctl Stp A On		
Default:		On
On	0	Overvoltage control activated
Off	1	Overvoltage control off

Communication information

Modbus Instance no/DeviceNet no:	43364
Profibus slot/index	170/13
Fieldbus format	UInt
Modbus format	UInt

11.5 I/Os and Virtual Connections [500]

Main menu with all the settings of the standard inputs and outputs of the VSD.

11.5.1 Analogue Inputs [510]

Submenu with all settings for the analogue inputs.

AnIn1 Function [511]

Sets the function for Analogue input 1. Scale and range are defined by AnIn1 Advanced settings [513].

511 AnIn1 Fc Stp A Process Ref		
Default:		Process Ref
Off	0	Input is not active
Max Speed	1	The input acts as an upper speed limit.
Max Torque	2	The input acts as an upper torque limit.
Process Val	3	The input value equals the actual process value (feedback) and is compared to the reference signal (set point) by the PID controller, or can be used to display and view the actual process value.
Process Ref	4	Reference value is set for control in process units, see Process Source [321] and Process Unit [322].

Communication information

Modbus Instance no/DeviceNet no:	43201
Profibus slot/index	169/105
Fieldbus format	UInt
Modbus format	UInt

NOTE: When AnInX Func=Off, the connected signal will still be available for Comparators [610].

Adding analogue inputs

If more then one analogue input is set to the same function, the values of the inputs can be added together. In the following examples we assume that Process Source [321] is set to Speed.

Example 1: Add signals with different weight (fine tuning).

Signal on AnIn1 = 10 mA
Signal on AnIn2 = 5 mA

[511] AnIn1 Function = Process Ref.
[512] AnIn1 Setup = 4-20 mA
[5134] AnIn1 Function Min = Min (0 rpm)
[5136] AnIn1 Function Max = Max (1500 rpm)
[5138] AnIn1 Operation = Add+
[514] AnIn2 Function = Process Ref.
[515] AnIn2 Setup = 4-20 mA
[5164] AnIn2 Function Min = Min (0 rpm)
[5166] AnIn2 Function Max = User defined
[5167] AnIn2 Value Max = 300 rpm
[5168] AnIn2 Operation = Add+

Calculation:

AnIn1 = (10-4) / (20-4) x (1500-0) + 0 = 562.5 rpm

AnIn2 = (5-4) / (20-4) x (300-0) + 0 = 18.75 rpm

The actual process reference will be:
+562.5 + 18.75 = 581 rpm

Analogue Input Selection via Digital Inputs:

When two different external Reference signals are used, e.g. 4-20mA signal from control centre and a 0-10 V locally mounted potentiometer, it is possible to switch between these two different analogue input signals via a Digital Input set to “AnIn Select”.

AnIn1 is 4-20 mA
AnIn2 is 0-10 V

DigIn3 is controlling the AnIn selection; HIGH is 4-20 mA, LOW is 0-10 V

[511] AnIn1 Fc = Process Ref;
set AnIn1 as reference signal input

[512] AnIn1 Setup = 4-20mA;
set AnIn1 for a current reference signal

[513A] AnIn1 Enable = DigIn;
set AnIn1 to be active when DigIn3 is HIGH

[514] AnIn2 Fc = Process Ref;
set AnIn2 as reference signal input

[515] AnIn2 Setup = 0-10V;
set AnIn2 for a voltage reference signal

[516A] AnIn2 Enabl = !DigIn;
set AnIn2 to be active when DigIn3 is LOW

[523] DigIn3=AnIn;
set DIgIn3 as input fot selection of AI reference

Subtracting analogue inputs

Example 2: Subtract two signals

Signal on AnIn1 = 8 V
Signal on AnIn2 = 4 V

[511] AnIn1 Function = Process Ref.
[512] AnIn1 Setup = 0-10 V
[5134] AnIn1 Function Min = Min (0 rpm)
[5136] AnIn1 Function Max = Max (1500 rpm)
[5138] AnIn1 Operation = Add+
[514] AnIn2 Function = Process Ref.
[515] AnIn2 Setup = 0-10 V
[5164] AnIn2 Function Min = Min (0 rpm)
[5166] AnIn2 Function Max = Max (1500 rpm)
[5168] AnIn2 Operation = Sub-

Calculation:

AnIn1 = (8-0) / (10-0) x (1500-0) + 0 = 1200 rpm

AnIn2 = (4-0) / (10-0) x (1500-0) + 0 = 600 rpm

The actual process reference will be:
+1200 - 600 = 600 rpm

AnIn1 Setup [512]

The analogue input setup is used to configure the analogue input in accordance with the signal used that will be connected to the analogue input. With this selection the input can be determined as current (4-20 mA) or voltage
(0-10 V) controlled input. Other selections are available for using a threshold (live zero), a bipolar input function, or a user defined input range. With a bipolar input reference signal, it is possible to control the motor in two directions. See Fig. 101.

NOTE: The selection of voltage or current input is done with S1. When the switch is in voltage mode only the voltage menu items are selectable. With the switch in current mode only the current menu items are selectable.

	512 AnIn1 Setup Stp**A** **4-20mA**	
Default:		4-20 mA
Dependent on		Setting of switch S1
4–20mA	0	The current input has a fixed threshold (Live Zero) of 4 mA and controls the full range for the input signal. See Fig. 103.
0–20mA	1	Normal full current scale configuration of the input that controls the full range for the input signal. See Fig. 102.
User mA	2	The scale of the current controlled input, that controls the full range for the input signal. Can be defined by the advanced AnIn Min and AnIn Max menus.

User Bipol mA	3	Sets the input for a bipolar current input, where the scale controls the range for the input signal. Scale can be defined in advanced menu AnIn Bipol.
0–10V	4	Normal full voltage scale configuration of the input that controls the full range for the input signal. See Fig. 102.
2–10V	5	The voltage input has a fixed threshold (Live Zero) of 2 V and controls the full range for the input signal. See Fig. 103.
User V	6	The scale of the voltage controlled input, that controls the full range for the input signal. Can be defined by the advanced AnIn Min and AnIn Max menus.
User Bipol V	7	Sets the input for a bipolar voltage input, where the scale controls the range for the input signal. Scale can be defined in advanced menu AnIn Bipol.

NOTE: For bipol function, input RunR and RunL needs to be active and Rotation, [219] must be set to "R+L".

NOTE: Always check the needed set up when the setting of S1 is changed; selection will not adapt automatically.

Communication information

Modbus Instance no/DeviceNet no:	43202
Profibus slot/index	169/106
Fieldbus format	UInt
Modbus format	UInt

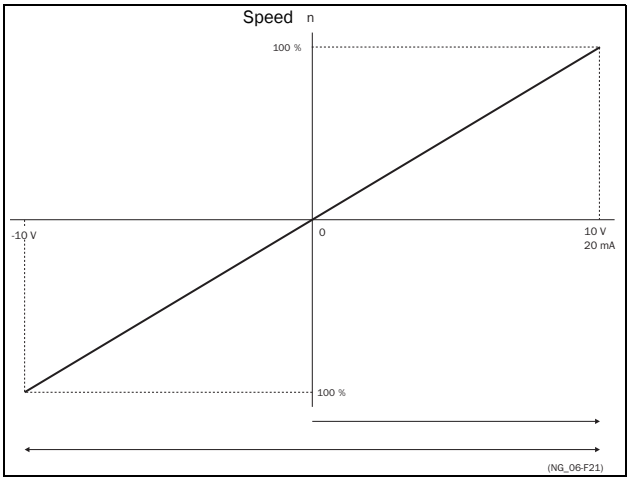


Fig. 101

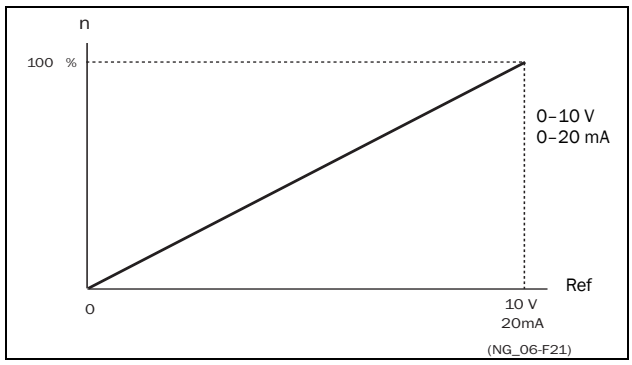


Fig. 102 Normal full-scale configuration

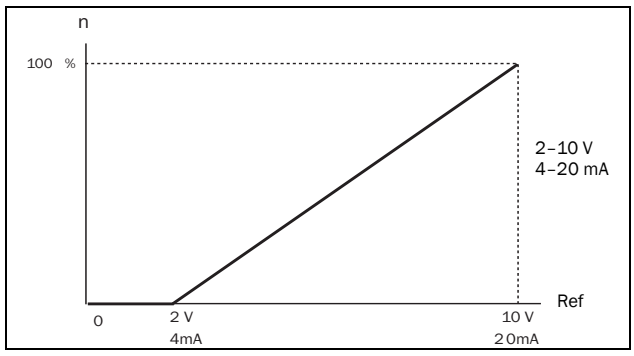
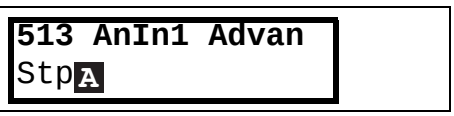


Fig. 103 2–10 V/4–20 mA (Live Zero)

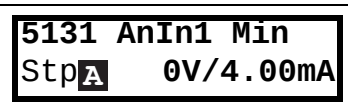
AnIn1 Advanced [513]

NOTE: The different menus will automatically be set to either "mA" or "V", based on the selection in AnIn 1 Setup [512].



AnIn1 Min [5131]

Parameter to set the minimum value of the external reference signal. Only visible if [512] = User mA/V.



Default:	0 V/4.00 mA
Range:	0.00–20.00 mA 0–10.00 V

Communication information

Modbus Instance no/DeviceNet no:	43203
Profibus slot/index	169/107
Fieldbus format	Long
Modbus format	EInt

AnIn1 Max [5132]

Parameter to set the maximum value of the external reference signal. Only visible if [512] = User mA/V.

	5132 AnIn1 Max Stp **10.0V/20.00mA**
Default:	10.00 V/20.00 mA
Range:	0.00–20.00 mA 0–10.00 V

Communication information

Modbus Instance no/DeviceNet no:	43204
Profibus slot/index	169/108
Fieldbus format	Long
Modbus format	EInt

Special function: Inverted reference signal

If the AnIn minimum value is higher than the AnIn maximum value, the input will act as an inverted reference input, see Fig. 104.

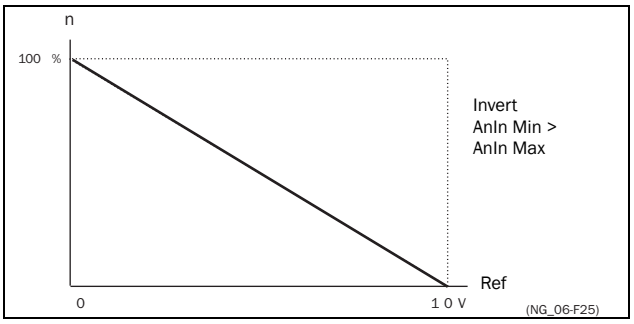


Fig. 104 Inverted reference

AnIn1 Bipol [5133]

This menu is automatically displayed if AnIn1 Setup is set to User Bipol mA or User Bipol V. The window will automatically show mA or V range according to selected function. The range is set by changing the positive maximum value; the negative value is automatically adapted accordingly. Only visible if [512] = User Bipol mA/V. The inputs RunR and RunL input need to be active, and Rotation, [219], must be set to “R+L”, to operate the bipolar function on the analogue input.

	5133 AnIn1 Bipol Stp **A** **10.00V**
Default:	0.00–10.00 V
Range:	0.0–20.0 mA, 0.00–10.00 V

Communication information

Modbus Instance no/DeviceNet no:	43205
Profibus slot/index	169/109
Fieldbus format	Long
Modbus format	EInt

AnIn1 Function Min [5134]

With AnIn1 Function Min the physical minimum value is scaled to selected process unit. The default scaling is dependent of the selected function of AnIn1 [511].

		5134 AnIn1 FcMin Stp **A** **Min**
Default:		Min
Min	0	Min value
Max	1	Max value
User-defined	2	Define user value in menu [5135]

Table 25 shows corresponding values for the min and max selections depending on the function of the analogue input [511].

Table 25

AnIn Function	Min	Max
Speed	Min Speed [341]	Max Speed [343]
Torque	0%	Max Torque [351]
Process Ref	Process Min [324]	Process Max [325]
Process Value	Process Min [324]	Process Max [325]

Communication information

Modbus Instance no/DeviceNet no:	43206
Profibus slot/index	169/110
Fieldbus format	UInt
Modbus format	UInt

AnIn1 Function Value Min [5135]

With AnIn1 Function ValMin you define a user-defined value for the signal. Only visible when user-defined is selected in menu [5134].

	5135 AnIn1 VaMin Stp **A** **0.000**
Default:	0.000
Range:	-10000.000 – 10000.000

Communication information

Modbus Instance no/DeviceNet no:	43541
Profibus slot/index	170/190
Fieldbus format	Long, Speed 1=1 rpm Torque 1=1% Process val 1=0.001
Modbus format	EInt

AnIn1 Function Max [5136]

With AnIn1 Function Max the physical maximum value is scaled to selected process unit. The default scaling is dependent of the selected function of AnIn1 [511]. See Table 25.

	5136 AnIn1 FcMax Stp A **Max**	
Default:		Max
Min	0	Min value
Max	1	Max value
User-defined	2	Define user value in menu [5137]

Communication information

Modbus Instance no/ DeviceNet no:	43207
Profibus slot/index	169/111
Fieldbus format	Long, Speed/Torque 1=1 rpm or %. Other 1= 0.001
Modbus format	EInt

AnIn1 Function Value Max [5137]

With AnIn1 Function VaMax you define a user-defined value for the signal. Only visible when user-defined is selected in menu [5136].

5137 AnIn1 VaMax Stp A **0.000**	
Default:	0.000
Range:	-10000.000 – 10000.000

Communication information

Modbus Instance no/DeviceNet no:	43551
Profibus slot/index	170/200
Fieldbus format	Long, Speed 1=1 rpm Torque 1=1% Process val 1=0.001
Modbus format	EInt

NOTE: With AnIn Min, AnIn Max, AnIn Function Min and AnIn Function Max settings, loss of feedback signals (e.g. voltage drop due to long sensor wiring) can be compensated to ensure an accurate process control.

Example:

Process sensor is a sensor with the following specification:

Range: 0–3 bar
Output: 2–10 mA

Analogue input should be set up according to:

[512] AnIn1 Setup = User mA
[5131] AnIn1 Min = 2 mA
[5132] AnIn1 Max = 10 mA
[5134] AnIn1 Function Min = User-defined
[5135] AnIn1 VaMin = 0.000 bar
[5136] AnIn 1 Function Max = User-defined
[5137] AnIn1 VaMax = 3.000 bar

AnIn1 Operation [5138]

	5138 AnIn1 Oper Stp A **Add+**	
Default:		Add+
Add+	0	Analogue signal is added to selected function in menu [511].
Sub-	1	Analogue signal is subtracted from selected function in menu [511].

Communication information

Modbus Instance no/DeviceNet no:	43208
Profibus slot/index	169/112
Fieldbus format	UInt
Modbus format	UInt

AnIn1 Filter [5139]

If the input signal is unstable (e.g. fluctuation reference value), the filter can be used to stabilize the signal. A change of the input signal will reach 63% on AnIn1 within the set AnIn1 Filter time. After 5 times the set time, AnIn1 will have reached 100% of the input change. See Fig. 105.

5139 AnIn1 Filt Stp A **0.1s**	
Default:	0.1 s
Range:	0.001 – 10.0 s

Communication information

Modbus Instance no/DeviceNet no:	43209
Profibus slot/index	169/113
Fieldbus format	Long, 1=0.001 s
Modbus format	EInt

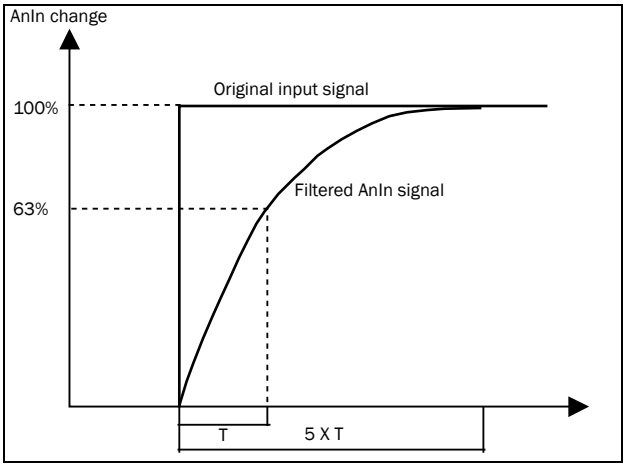


Fig. 105

AnIn1 Enable [513A]

Parameter for enable/disable analogue input selection via digital inputs (DigIn set to function AnIn Select).

513A AnIn1 Enabl Stp**A** **On**		
Default:		On
On	0	AnIn1 is always active
!DigIn	1	AnIn1 is only active if the digital input is low.
DigIn	2	AnIn1 is only active if the digital input is high.

Communication information

Modbus Instance no/DeviceNet no:	AnIn1 43210
Profibus slot/index	AnIn1 169/114
Fieldbus format	UInt
Modbus format	UInt

AnIn2 Function [514]

Parameter for setting the function of Analogue Input 2.

Same function as AnIn1 Func [511].

514 AnIn2 Fc Stp**A** **Off**	
Default:	Off
Selection:	Same as in menu [511]

Communication information

Modbus Instance no/DeviceNet no:	43211
Profibus slot/index	169/115
Fieldbus format	UInt
Modbus format	UInt

AnIn2 Setup [515]

Parameter for setting the function of Analogue Input 2.

Same functions as AnIn1 Setup [512].

515 AnIn2 Setup Stp**A** **4-20mA**	
Default:	4 – 20 mA
Dependent on	Setting of switch S2
Selection:	Same as in menu [512].

Communication information

Modbus Instance no/DeviceNet no:	43212
Profibus slot/index	169/116
Fieldbus format	UInt
Modbus format	UInt

AnIn2 Advanced [516]

Same functions and submenus as under AnIn1 Advanced [513].

516 AnIn2 Advan Stp**A**

Communication information

Modbus Instance no/DeviceNet no:	43213–43220 43542 43552
Profibus slot/index	169/117–124 170/191 170/201

AnIn3 Function [517]

Parameter for setting the function of Analogue Input 3.

Same function as AnIn1 Func [511].

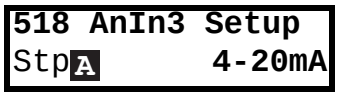
517 AnIn3 Fc Stp**A** **Off**	
Default:	Off
Selection:	Same as in menu [511]

Communication information

Modbus Instance no/DeviceNet no:	43221
Profibus slot/index	169/125
Fieldbus format	UInt
Modbus format	UInt

AnIn3 Setup [518]

Same functions as AnIn1 Setup [512].

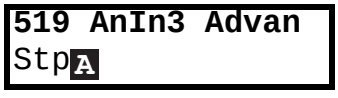
	
Default:	4–20 mA
Dependent on	Setting of switch S3
Selection:	Same as in menu [512].

Communication information

Modbus Instance no/DeviceNet no:	43222
Profibus slot/index	169/126
Fieldbus format	UInt
Modbus format	UInt

AnIn3 Advanced [519]

Same functions and submenus as under AnIn1 Advanced [513].



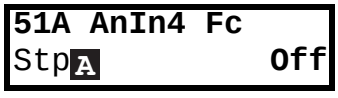
Communication information

Modbus Instance no/DeviceNet no:	43223–43230 43543 43553
Profibus slot/index	169/127–169/134 170/192 170/202

AnIn4 Function [51A]

Parameter for setting the function of Analogue Input 4.

Same function as AnIn1 Func [511].

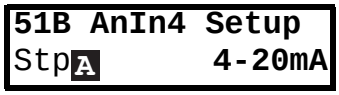
	
Default:	Off
Selection:	Same as in menu [511]

Communication information

Modbus Instance no/DeviceNet no:	43231
Profibus slot/index	169/135
Fieldbus format	UInt
Modbus format	UInt

AnIn4 Set-up [51B]

Same functions as AnIn1 Setup [512].

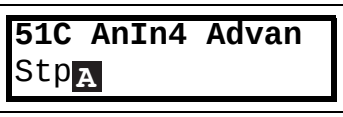
	
Default:	4-20 mA
Dependent on	Setting of switch S4
Selection:	Same as in menu [512].

Communication information

Modbus Instance no/DeviceNet no:	43232
Profibus slot/index	169/136
Fieldbus format	UInt
Modbus format	UInt

AnIn4 Advanced [51C]

Same functions and submenus as under AnIn1 Advanced [513].



Communication information

Modbus Instance no/DeviceNet no:	43233–43240 43544 43554
Profibus slot/index	169/137–144 170/193 170/203

11.5.2 Digital Inputs [520]

Submenu with all the settings for the digital inputs.

NOTE: Additional inputs will become available when the I/O option boards are connected.

Digital Input 1 [521]

To select the function of the digital input.

On the standard control board there are eight digital inputs.

If the same function is programmed for more than one input that function will be activated according to “OR” logic if nothing else is stated.

		521 DigIn 1 StpA RunL
Default:		RunL
Off	0	The input is not active.
Ext. Trip	3	Be aware that if there is nothing connected to the input, the VSD will trip at “External trip” immediately. **NOTE: The External Trip is active low.** **NOTE: Activated according to “AND” logic.**
Stop	4	Stop command according to the selected Stop mode in menu [33B]. **NOTE: The Stop command is active low.** **NOTE: Activated according to “AND” logic.**
Enable	5	Enable command. General start condition to run the VSD. If made low during running the output of the VSD is cut off immediately, causing the motor to coast to zero speed. **NOTE: If none of the digital inputs are programmed to “Enable”, the internal enable signal is active.** **NOTE: Activated according to “AND” logic.**
RunR	6	Run Right command. The output of the VSD will be a clockwise rotary field.
RunL	7	Run Left command. The output of the VSD will be a counter-clockwise rotary field.
Reset	9	Reset command. To reset a Trip condition and to enable the Autoreset function.
Preset Ctrl1	10	To select the Preset Reference.
Preset Ctrl2	11	To select the Preset Reference.
Preset Ctrl3	12	To select the Preset Reference.
MotPot Up	13	Increases the internal reference value according to the set AccMotPot time [333]. Has the same function as a “real” motor potentiometer, see Fig. 86.
MotPot Down	14	Decreases the internal reference value according to the set DecMotPot time [334]. See MotPot Up.
Pump1 Feedb	15	Feedback input pump1 for Pump/Fan control and informs about the status of the auxiliary connected pump/fan.
Pump2 Feedb	16	Feedback input pump 2 for Pump/Fan control and informs about the status of the auxiliary connected pump/fan.
Pump3 Feedb	17	Feedback input pump3 for Pump/Fan control and informs about the status of the auxiliary connected pump/fan.
Pump4 Feedb	18	Feedback input pump 4 for Pump/Fan control and informs about the status of the auxiliary connected pump/fan.
Pump5 Feedb	19	Feedback input pump5 for Pump/Fan control and informs about the status of the auxiliary connected pump/fan.
Pump6 Feedb	20	Feedback input pump 6 for Pump/Fan control and informs about the status of the auxiliary connected pump/fan.
Timer 1	21	Timer 1 Delay [643] will be activated on the rising edge of this signal.
Timer 2	22	Timer 2 Delay [653] will be activated on the rising edge of this signal.
Set Ctrl 1	23	Activates other parameter set. See Table 26 for selection possibilities.
Set Ctrl 2	24	Activates other parameter set. See Table 26 for selection possibilities.
Mot PreMag	25	Pre-magnetises the motor. Used for faster motor start.
Jog	26	To activate the Jog function. Gives a Run command with the set Jog speed and Direction, page 97.
Ext Mot Temp	27	Be aware that if there is nothing connected to the input, the VSD will trip at “External Motor Temp” immediately. **NOTE: The External Motor Temp is active low.**
Loc/Rem	28	Activate local mode defined in [2171] and [2172].
AnIn select	29	Activate/deactivate analogue inputs defined in [513A], [516A], [519A] and [51CA]
LC Level	30	Liquid cooling low level signal. **NOTE: The Liquid Cooling Level is active low.**

NOTE: For bipol function, input RunR and RunL needs to be active and Rotation, [219] must be set to “R+L”.

Communication information

Modbus Instance no/DeviceNet no:	43241
Profibus slot/index	169/145
Fieldbus format	UInt
Modbus format	UInt

Table 26

Parameter Set	Set Ctrl 1	Set Ctrl 2
A	0	0
B	1	0
C	0	1
D	1	1

NOTE: To activate the parameter set selection, menu 241 must be set to DigIn.

Digital Input 2 [522] to Digital Input 8 [528]

Same function as DigIn 1 [521]. Default function for DigIn 8 is Reset. For DigIn 3 to 7 the default function is Off.

	522 DigIn 2 Stp **A** **RunR**
Default:	RunR
Selection:	Same as in menu [521]

Communication information

Modbus Instance no/DeviceNet no:	43241–43248
Profibus slot/index	169/146–169/152
Fieldbus format	UInt
Modbus format	UInt

Additional digital inputs [529] to [52H]

Additional digital inputs with I/O option board installed, B1 DigIn 1 [529] - B3 DigIn 3 [52H]. B stands for board and 1 to 3 is the number of the board which is related to the position of the I/O option board on the option mounting plate. The functions and selections are the same as DigIn 1 [521].

Communication information

Modbus Instance no/DeviceNet no:	43501–43509
Profibus slot/index	170/150–170/158
Fieldbus format	Int
Modbus format	Int

11.5.3 Analogue Outputs [530]

Submenu with all settings for the analogue outputs. Selections can be made from application and VSD values, in order to visualize actual status. Analogue outputs can also be used as a mirror of the analogue input. Such a signal can be used as:

- a reference signal for the next VSD in a Master/ Slave configuration (see Fig. 106).
- a feedback acknowledgement of the received analogue reference value.

AnOut1 Function [531]

Sets the function for the Analogue Output 1. Scale and range are defined by AnOut1 Advanced settings [533].

		531 AnOut1 Fc Stp **A** **Speed**
Default:		Speed
Process Val	0	Actual process value according to Process feedback signal.
Speed	1	Actual speed.
Torque	2	Actual torque.
Process Ref	3	Actual process reference value.
Shaft Power	4	Actual shaft power.
Frequency	5	Actual frequency.
Current	6	Actual current.
El power	7	Actual electrical power.
Output volt	8	Actual output voltage.
DC-voltage	9	Actual DC link voltage.
AnIn1	10	Mirror of received signal value on AnIn1.
AnIn2	11	Mirror of received signal value on AnIn2.
AnIn3	12	Mirror of received signal value on AnIn3.
AnIn4	13	Mirror of received signal value on AnIn4.

NOTE: When selections AnIn1, AnIn2 .... AnIn4 is selected, the setup of the AnOut (menu [532] or [535]) has to be set to 0-10V or 0-20mA. When the AnOut Setup is set to e.g. 4-20mA, the mirroring is not working correct.

Communication information

Modbus Instance no/DeviceNet no:	43251
Profibus slot/index	169/155
Fieldbus format	UInt
Modbus format	UInt

AnOut 1 Setup [532]

Preset scaling and offset of the output configuration.

		532 AnOut1 Setup Stp A **4-20mA**
Default:		4-20mA
4–20mA	0	The current output has a fixed threshold (Live Zero) of 4 mA and controls the full range for the output signal. See Fig. 103.
0–20mA	1	Normal full current scale configuration of the output that controls the full range for the output signal. See Fig. 102.
User mA	2	The scale of the current controlled output that controls the full range for the output signal. Can be defined by the advanced AnOut Min and AnOut Max menus.
User Bipol mA	3	Sets the output for a bipolar current output, where the scale controls the range for the output signal. Scale can be defined in advanced menu AnOut Bipol.
0-10V	4	Normal full voltage scale configuration of the output that controls the full range for the output signal. See Fig. 102.
2–10V	5	The voltage output has a fixed threshold (Live Zero) of 2 V and controls the full range for the output signal. See Fig. 103.
User V	6	The scale of the voltage controlled output that controls the full range for the output signal. Can be defined by the advanced AnOut Min and AnOut Max menus.
User Bipol V	7	Sets the output for a bipolar voltage output, where the scale controls the range for the output signal. Scale can be defined in advanced menu AnOut Bipol.

Communication information

Modbus Instance no/DeviceNet no:	43252
Profibus slot/index	169/156
Fieldbus format	UInt
Modbus format	UInt

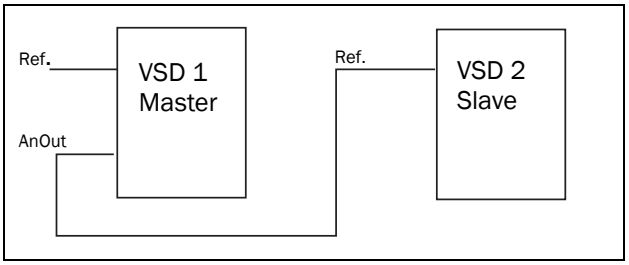


Fig. 106

AnOut1 Advanced [533]

With the functions in the AnOut1 Advanced menu, the output can be completely defined according to the application needs. The menus will automatically be adapted to “mA” or “V”, according to the selection in AnOut1 Setup [532].

533 AnOut 1 Adv
Stp A

AnOut1 Min [5331]

This parameter is automatically displayed if User mA or User V is selected in menu AnOut 1 Setup [532]. The menu will automatically adapt to current or voltage setting according to the selected setup. Only visible if [532] = User mA/V.

5331 AnOut 1 Min Stp A **4mA**	
Default:	4 mA
Range:	0.00 – 20.00 mA, 0 – 10.00 V

Communication information

Modbus Instance no/DeviceNet no:	43253
Profibus slot/index	169/157
Fieldbus format	Long, 1=0.01
Modbus format	EInt

AnOut1 Max [5332]

This parameter is automatically displayed if User mA or User V is selected in menu AnOut1 Setup [532]. The menu will automatically adapt to current or voltage setting according to the selected setup. Only visible if [532] = User mA/V.

5332 AnOut 1 Max Stp **20.0mA**	
Default:	20.00 mA
Range:	0.00–20.00 mA, 0–10.00 V

Communication information

Modbus Instance no/DeviceNet no:	43254
Profibus slot/index	169/158
Fieldbus format	Long, 1=0.01
Modbus format	EInt

AnOut1 Bipol [5333]

Automatically displayed if User Bipol mA or User Bipol V is selected in menu AnOut1 Setup. The menu will automatically show mA or V range according to the selected function. The range is set by changing the positive maximum value; the negative value is automatically adapted accordingly. Only visible if [512] = User Bipol mA/V.

5333 AnOut1Bipol Stp **-10.00-10.00V**	
Default:	-10.00–10.00 V
Range:	-10.00–10.00 V, -20.0–20.0 mA

Communication information

Modbus Instance no/DeviceNet no:	43255
Profibus slot/index	169/159
Fieldbus format	Long, 1=0.01
Modbus format	EInt

AnOut1 Function Min [5334]

With AnOut1 Function Min the physical minimum value is scaled to selected presentation. The default scaling is dependent of the selected function of AnOut1 [531].

5334 AnOut1FCMin Stp**A** **Min**		
Default:		Min
Min	0	Min value
Max	1	Max value
User-defined	2	Define user value in menu [5335]

Table 27 shows corresponding values for the min and max selections depending on the function of the analogue output [531].

Table 27

AnOut Function	Min Value	Max Value
Process Value	Process Min [324]	Process Max [325]
Speed	Min Speed [341]	Max Speed [343]
Torque	0%	Max Torque [351]
Process Ref	Process Min [324]	Process Max [325]
Shaft Power	0%	Motor Power [223]
Frequency	0 Hz	Motor Frequency [222]
Current	0 A	Motor Current [224]
El Power	0 W	Motor Power [223]
Output Voltage	0 V	Motor Voltage [221]

Table 27

AnOut Function	Min Value	Max Value
DC voltage	0 V	1000 V
AnIn1	AnIn1 Function Min	AnIn1 Function Max
AnIn2	AnIn2 Function Min	AnIn2 Function Max
AnIn3	AnIn3 Function Min	AnIn3 Function Max
AnIn4	AnIn4 Function Min	AnIn4 Function Max

Communication information

Modbus Instance no/DeviceNet no:	43256
Profibus slot/index	169/160
Fieldbus format	Long, 1=0.1 W, 0.1 Hz, 0.1 A, 0.1 V or 0.001
Modbus format	EInt

AnIn1 Function Value Min [5335]

With AnOut1 Function VaMin you define a user-defined value for the signal. Only visible when user-defined is selected in menu [5334].

5335 AnOut1VaMin Stp**A** **0.000**	
Default:	0.000
Range:	-10000.000–10000.000

Communication information

Modbus Instance no/DeviceNet no:	43545
Profibus slot/index	170/194
Fieldbus format	Long, Speed 1=1 rpm Torque 1=1% Process val 1=0.001
Modbus format	EInt

AnOut1 Function Max [5336]

With AnOut1 Function Min the physical minimum value is scaled to selected presentation. The default scaling is dependent on the selected function of AnOut1 [531]. See Table 27.

5336 AnOut1FCMax Stp**A** **Max**		
Default:		Max
Min	0	Min value
Max	1	Max value
User defined	2	Define user value in menu [5337]

Communication information

Modbus Instance no/DeviceNet no:	43257
Profibus slot/index	169/161
Fieldbus format	Long, 0.001
Modbus format	EInt

NOTE: It is possible to set AnOut1 up as an inverted output signal by setting AnOut1 Min > AnOut1 Max. See Fig. 104.

AnOut1 Function Value Max [5337]

With AnOut1 Function VaMax you define a user-defined value for the signal. Only visible when user-defined is selected in menu [5334].

5337 AnOut1VaMax Stp**A** **0.000**	
Default:	0.000
Range:	-10000.000–10000.000

Communication information

Modbus Instance no/DeviceNet no:	43555
Profibus slot/index	170/204
Fieldbus format	Long, Speed 1=1 rpm Torque 1=1% Process val 1=0.001
Modbus format	EInt

AnOut2 Function [534]

Sets the function for the Analogue Output 2.

534 AnOut2 Fc Stp**A** **Torque**	
Default:	Torque
Selection:	Same as in menu [531]

Communication information

Modbus Instance no/DeviceNet no:	43261
Profibus slot/index	169/165
Fieldbus format	UInt
Modbus format	UInt

AnOut2 Setup [535]

Preset scaling and offset of the output configuration for analogue output 2.

535 AnOut2 Setup Stp**A** **4-20mA**	
Default:	4-20mA
Selection:	Same as in menu [532]

Communication information

Modbus Instance no/DeviceNet no:	43262
Profibus slot/index	169/166
Fieldbus format	UInt
Modbus format	UInt

AnOut2 Advanced [536]

Same functions and submenus as under AnOut1 Advanced [533].

536 AnOut2 Advan Stp**A**

Communication information

Modbus Instance no/DeviceNet no:	43263–43267 43546 43556
Profibus slot/index	169/167–169/171 170/195 170/205

11.5.4 Digital Outputs [540]

Submenu with all the settings for the digital outputs.

Digital Out 1 [541]

Sets the function for the digital output 1.

NOTE: The definitions described here are valid for the active output condition.

		541 DigOut 1 Stp A Ready
Default:		Ready
Off	0	Output is not active and constantly low.
On	1	Output is made constantly high, i.e. for checking circuits and trouble shooting.
Run	2	Running. The VSD output is active = produces current for the motor.
Stop	3	The VSD output is not active.
0Hz	4	The output frequency=0±0.1Hz when in Run condition.
Acc/Dec	5	The speed is increasing or decreasing along the acc. ramp dec. ramp.
At Process	6	The output = Reference.
At Max spd	7	The frequency is limited by the Maximum Speed.
No Trip	8	No Trip condition active.
Trip	9	A Trip condition is active.
AutoRst Trip	10	Autoreset trip condition active.
Limit	11	A Limit condition is active.
Warning	12	A Warning condition is active.
Ready	13	The VSD is ready for operation and to accept a start command. This means that the VSD is powered up and healthy.
$T= T_{lim}$	14	The torque is limited by the torque limit function.
$I>I_{nom}$	15	The output current is higher than the motor nominal current [224], reduced according to Motor ventilation [228], see Fig. 71.
Brake	16	The output is used to control a mechanical brake.
SgnI<Offset	17	One of the AnIn input signals is lower than 75% of the threshold level.
Alarm	18	The max or min alarm level has been reached.
Pre-Alarm	19	The max or min pre alarm level has been reached.
Max Alarm	20	The max alarm level has been reached.
Max PreAlarm	21	The max pre alarm level has been reached.
Min Alarm	22	The min alarm level has been reached.
Min PreAlarm	23	The min pre alarm Level has been reached.
LY	24	Logic output Y.
!LY	25	Logic output Y inverted.
LZ	26	Logic output Z.
!LZ	27	Logic output Z inverted.
CA 1	28	Analogue comparator 1 output.
!A1	29	Analogue comp 1 inverted output.
CA 2	30	Analogue comparator 2 output.
!A2	31	Analogue comp 2 inverted output.
CD 1	32	Digital comparator 1 output.
!D1	33	Digital comp 1 inverted output.
CD 2	34	Digital comparator 2 output.
!D2	35	Digital comp 2 inverted output.
Operation	36	Run command is active or VSD running. The signal can be used to control the mains contactor if the VSD is equipped with Standby supply option.
T1Q	37	Timer1 output
!T1Q	38	Timer1 inverted output
T2Q	39	Timer2 output
!T2Q	40	Timer2 inverted output
Sleeping	41	Sleeping function activated
Crane Deviat	42	Tripped on deviation
PumpSlave1	43	Activate pump slave 1
PumpSlave2	44	Activate pump slave 2
PumpSlave3	45	Activate pump slave 3
PumpSlave4	46	Activate pump slave 4
PumpSlave5	47	Activate pump slave 5
PumpSlave6	48	Activate pump slave 6
PumpMaster1	49	Activate pump master 1
PumpMaster2	50	Activate pump master 2
PumpMaster3	51	Activate pump master 3
PumpMaster4	52	Activate pump master 4
PumpMaster5	53	Activate pump master 5
PumpMaster6	54	Activate pump master 6
All Pumps	55	All pumps are running
Only Master	56	Only the master is running
Loc/Rem	57	Local/Rem function is active
Standby	58	Standby supply option is active

PTC Trip	59	Trip when function is active
PT100 Trip	60	Trip when function is active
Overvolt	61	Overvoltage due to high main voltage
Overvolt G	62	Overvoltage due to generation mode
Overvolt D	63	Overvoltage due to deceleration
Acc	64	Acceleration along the acc. ramp
Dec	65	Deceleration along the dec. ramp
I^2t	66	I^2t limit protection active
V-Limit	67	Overvoltage limit function active
C-Limit	68	Overcurrent limit function active
Overtemp	69	Over temperature warning
Low voltage	70	Low voltage warning
DigIn 1	71	Digital input 1
DigIn 2	72	Digital input 2
DigIn 3	73	Digital input 3
DigIn 4	74	Digital input 4
DigIn 5	75	Digital input 5
DigIn 6	76	Digital input 6
DigIn 7	77	Digital input 7
DigIn 8	78	Digital input 8
ManRst Trip	79	Active trip that needs to be manually reset
Com Error	80	Serial communication lost
External Fan	81	The VSD requires external cooling. Internal fans are active.
LC Pump	82	Activate liquid cooling pump
LC HE Fan	83	Activate liquid cooling heat exchanger fan
LC Level	84	Liquid cooling low level signal active
Run Right	85	Positive speed (>0.5%), i.e. forward/ clockwise direction.
Run Left	86	Negative speed (≤0.5%), i.e. reverse counter clockwise direction.
Com Active	87	Fieldbus communication active.

Communication information

Modbus Instance no/DeviceNet no:	43271
Profibus slot/index	169/175
Fieldbus format	UInt
Modbus format	UInt

Digital Out 2 [542]

NOTE: The definitions described here are valid for the active output condition.

Sets the function for the digital output 2.

542 DigOut2 Stp A No Trip	
Default:	No trip
Selection:	Same as in menu [541]

Communication information

Modbus Instance no/DeviceNet no:	43272
Profibus slot/index	169/176
Fieldbus format	UInt
Modbus format	UInt

11.5.5 Relays [550]

Submenu with all the settings for the relay outputs. The relay mode selection makes it possible to establish a “fail safe” relay operation by using the normal closed contact to function as the normal open contact.

NOTE: Additional relays will become available when I/O option boards are connected. Maximum 3 boards with 3 relays each.

Relay 1 [551]

Sets the function for the relay output 1. Same function as digital output 1 [541] can be selected.

551 Relay 1 Stp A Trip	
Default:	Trip
Selection:	Same as in menu [541]

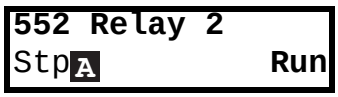
Communication information

Modbus Instance no/DeviceNet no:	43273
Profibus slot/index	169/177
Fieldbus format	UInt
Modbus format	UInt

Relay 2 [552]

NOTE: The definitions described here are valid for the active output condition.

Sets the function for the relay output 2.



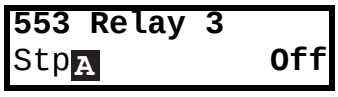
Default:	Run
Selection:	Same as in menu [541]

Communication information

Modbus Instance no/DeviceNet no:	43274
Profibus slot/index	169/178
Fieldbus format	UInt
Modbus format	UInt

Relay 3 [553]

Sets the function for the relay output 3.



Default:	Off
Selection:	Same as in menu [541]

Communication information

Modbus Instance no/DeviceNet no:	43275
Profibus slot/index	169/179
Fieldbus format	UInt
Modbus format	UInt

Board Relay [554] to [55C]

These additional relays are only visible if an I/O option board is fitted in slot 1, 2, or 3. The outputs are named B1 Relay 1–3, B2 Relay 1–3 and B3 Relay 1–3. B stands for board and 1–3 is the number of the board which is related to the position of the I/O option board on the option mounting plate.

NOTE: Visible only if optional board is detected or if any input/output is activated.

Communication information

Modbus Instance no/DeviceNet no:	43511–43519
Profibus slot/index	170/160–170/168
Fieldbus format	UInt
Modbus format	UInt

Relay Advanced [55D]

This function makes it possible to ensure that the relay will also be closed when the VSD is malfunctioning or powered down.

Example

A process always requires a certain minimum flow. To control the required number of pumps by the relay mode NC, the e.g. the pumps can be controlled normally by the pump control, but are also activated when the variable speed drive is tripped or powered down.

Relay 1 Mode [55D1]

Default:		N.O
N.O	0	The normal open contact of the relay will be activated when the function is active.
N.C	1	The normally closed contact of the relay will act as a normal open contact. The contact will be opened when function is not active and closed when function is active.

Communication information

Modbus Instance no/DeviceNet no:	43276
Profibus slot/index	169/180
Fieldbus format	UInt
Modbus format	UInt

Relay Modes [55D2] to [55DC]

Same function as for relay 1 mode [55D1].

Communication information

Modbus Instance no/DeviceNet no:	43277–43278, 43521–43529
Profibus slot/index	169/181–169/182, 170/170–170/178
Fieldbus format	UInt
Modbus format	UInt

11.5.6 Virtual Connections [560]

Functions to enable eight internal connections of comparator, timer and digital signals, without occupying physical digital in/outputs. Virtual connections are used to wireless connection of a digital output function to a digital input function. Available signals and control functions can be used to create your own specific functions.

Example of start delay

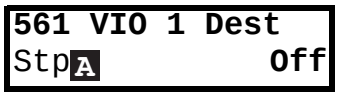
The motor will start in RunR 10 seconds after DigIn1 gets high. DigIn1 has a time delay of 10 s.

Menu	Parameter	Setting
[521]	DigIn1	Timer 1
[561]	VIO 1 Dest	RunR
[562]	VIO 1 Source	T1Q
[641]	Timer1 Trig	DigIn 1
[642]	Timer1 Mode	Delay
[643]	Timer1 Delay	0:00:10

NOTE: When a digital input and a virtual destination are set to the same function, this function will act as an OR logic function.

Virtual Connection 1 Destination [561]

With this function the destination of the virtual connection is established. When a function can be controlled by several sources, e.g. VC destination or Digital Input, the function will be controlled in conformity with “OR logic”. See DigIn for descriptions of the different selections.

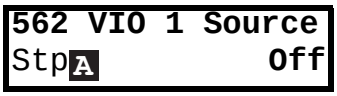
	
Default:	Off
Selection:	Same selections as for Digital Input 1, menu [521].

Communication information

Modbus Instance no/DeviceNet no:	43281
Profibus slot/index	169/185
Fieldbus format	UInt
Modbus format	UInt

Virtual Connection 1 Source [562]

With this function the source of the virtual connection is defined. See DigOut 1 for description of the different selections.

	
Default:	Off
Selection:	Same as for menu [541].

Communication information

Modbus Instance no/DeviceNet no:	43282
Profibus slot/index	169/186
Fieldbus format	UInt
Modbus format	UInt

Virtual Connections 2-8 [563] to [56G]

Same function as virtual connection 1 [561] and [562].

Communication information for virtual connections 2-8 Destination.

Modbus Instance no/DeviceNet no:	43283, 43285, 43287, 43289, 43291, 43293, 43295
Profibus slot/index	169/ 187, 189, 191, 193, 195, 197, 199
Fieldbus format	UInt
Modbus format	UInt

Communication information for virtual connections 2-8 Source.

Modbus Instance no/DeviceNet no:	43284, 43286, 43288, 43290, 43292, 43294, 43296
Profibus slot/index	169/ 188, 190, 192, 194, 196, 198, 200
Fieldbus format	UInt
Modbus format	UInt

11.6 Logical Functions and Timers [600]

With the Comparators, Logic Functions and Timers, conditional signals can be programmed for control or signalling features. This gives you the ability to compare different signals and values in order to generate monitoring/controlling features.

11.6.1 Comparators [610]

The comparators available make it possible to monitor different internal signals and values, and visualize via digital output or a contact, when a specific value or status is reached or established.

There are 2 analogue comparators that compare any available analogue value (including the analogue reference inputs) with two adjustable constants.

For the two analogue comparators two different constants are available, Level HI and Level LO. With these two levels, it is possible to create a clear hysteresis for the analogue comparator between setting and resetting the comparator output. This function gives a clear difference in switching levels, which lets the process adapt until a certain action is started. With such a hysteresis, even an instable analogue signal can be monitored without getting a nervous comparator signal. Another function is to get a clear indication that a certain situation has occurred; the comparator can latch by set Level LO to a higher value than Level HI.

There are 2 digital comparators that compare any available digital signal.

The output signals of these comparators can be logically tied together to yield a logical output signal.

All the output signals can be programmed to the digital or relay outputs or used as a source for the virtual connections [560].

Analogue Comparator 1 Value [611]

Selection of the analogue value for Analogue Comparator 1 (CA1).

Analogue comparator 1 compares the selectable analogue value in menu [611] with the constant Level HI in menu [612] and constant Level LO in menu [613]. When the value exceeds the upper limit level high, the output signal CA1 becomes high and !A1 low, see Fig. 107. When the value then decreases below the lower limit, the output signal CA1 becomes low and !A1 high.

The output signal can be programmed as a virtual connection source and to the digital or relay outputs.

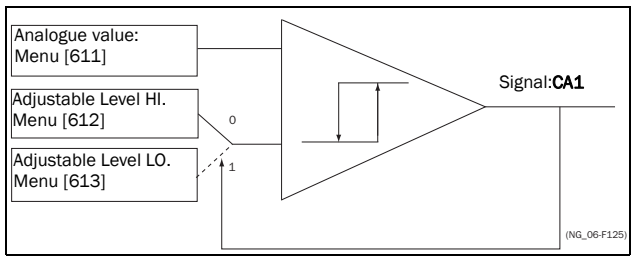


Fig. 107 Analogue Comparator

		611 CA1 Value Stp A Speed
Default:		Speed
Process Val	0	Set by Unit [310]
Speed	1	rpm
Torque	2	%
Shaft Power	3	kW
El Power	4	kW
Current	5	A
Output Volt	6	V
Frequency	7	Hz
DC Voltage	8	V
Heatsink Tmp	9	°C
PT100_1	10	°C
PT100_2	11	°C
PT100_3	12	°C
Energy	13	kWh
Run Time	14	h
Mains Time	15	h
AnIn1	16	%
AnIn2	17	%
AnIn3	18	%
AnIn4	19	%

Communication information

Modbus Instance no/DeviceNet no:	43401
Profibus slot/index	170/50
Fieldbus format	UInt
Modbus format	UInt

Example

Create automatic RUN/STOP signal via the analogue reference signal. Analogue current reference signal, 4-20 mA, is connected to Analogue Input 1. AnIn1 Setup, menu [512] = 4-20 mA and the threshold is 4 mA. Full scale (100%) input signal on AnIn 1 = 20 mA. When the reference signal on AnIn1 increases 80% of the threshold (4 mA x 0.8 = 3.2 mA), the VSD will be set in RUN mode. When the signal on AnIn1 goes below 60% of the threshold (4 mA x 0.6 = 2.4 mA) the VSD is set to STOP mode. The output of CA1 is used as a virtual connection source that controls the virtual connection destination RUN.

Menu	Function	Setting
511	AnIn1 Function	Process reference
512	AnIn1 Set-up	4-20 mA, threshold is 4 mA
341	Min Speed	0
343	Max Speed	1500
611	CA1 Value	AnIn1
612	CA1 Level HI	16% (3.2mA/20mA x 100%)
613	CA1 Level LO	12% (2.4mA/20mA x 100%)
561	VIO 1 Dest	RunR
562	VIO 1 Source	CA1
215	Run/Stp Ctrl	Remote

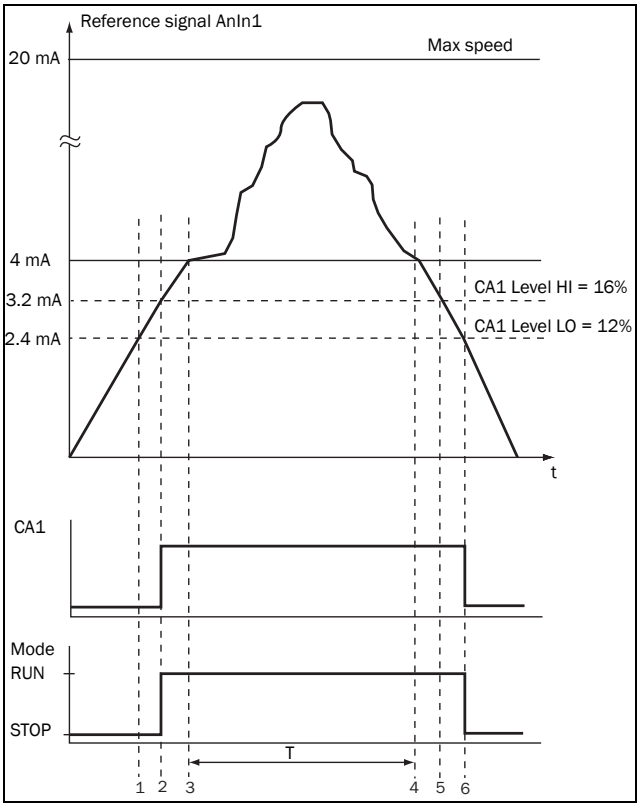


Fig. 108

No.	Description
1	The reference signal passes the Level LO value from below (positive edge), the comparator CA1 output stays low, mode=RUN.
2	The reference signal passes the Level HI value from below (positive edge), the comparator CA1 output is set high, mode=RUN.
3	The reference signal passes the threshold level of 4 mA, the motor speed will now follow the reference signal.
T	During this period the motor speed will follow the reference signal.
4	The reference signal reaches the threshold level, motor speed is 0 rpm, mode = RUN.
5	The reference signal passes the Level HI value from above (negative edge), the comparator CA1 output stays high, mode =RUN.
6	The reference signal passes the Level LO value from above (negative edge), the comparator CA1 output=STOP.

Analogue Comparator 1 Level High [612]

Selects the analogue comparator constant high level according to the selected value in menu [611].

The default value is 300.

	612 CA1 Level HI Stp **A** **300rpm**
Default:	300 rpm
Range:	Enter a value for the high level.

Mode	Min	Max	Decimals
Process	0		3
Speed, rpm	0	Max speed	0
Torque, %	0	Max torque	0
Shaft Power, kW	0	Motor P_nx4	0
El Power, kW	0	Motor P_nx4	0
Current, A	0	Motor I_nx4	1
Output volt, V	0	1000	1
Frequency, Hz	0	400	1
DC voltage, V	0	1250	1
Heatsink temp, °C	0	100	1
PT 100_1_2_3, °C	-100	300	1
Energy, kWh	0	1000000	0
Run time, h	0	65535	0
Mains time, h	0	65535	0
AnIn 1-4%	0	100	0

Communication information

Modbus Instance no/DeviceNet no:	43402
Profibus slot/index	170/51
Fieldbus format	Long, 1=1 W, 0.1 A, 0.1 V, 0.1 Hz, 0.1°C, 1 kWh, 1H, 1%, 1 rpm or 0.001 via process value
Modbus format	EInt

Example

This example describes the normal use of the constant level high and low.

Menu	Function	Setting
343	Max Speed	1500
611	CA1 Value	Speed
612	CA1 Level HI	300 rpm
613	CA1 Level LO	200 rpm
561	VC1 Dest	Timer 1
562	VC1 Source	CA1

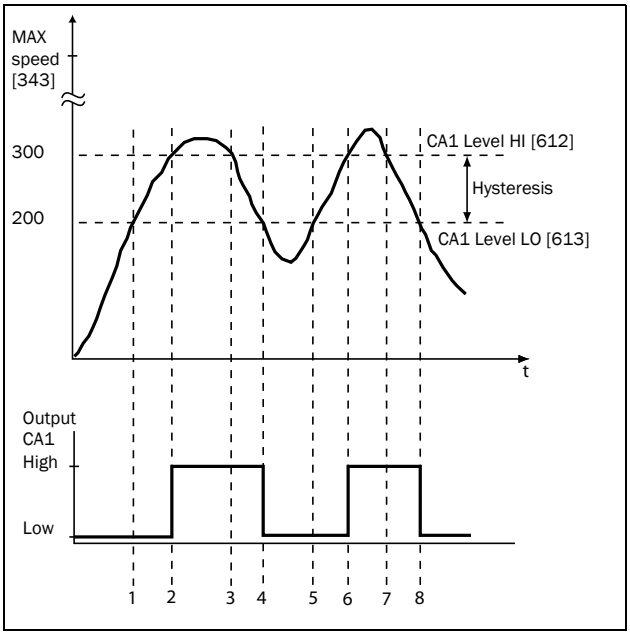


Fig. 109

No.	Description
1	The reference signal passes the Level LO value from below (positive edge), the comparator CA1 does not change, output stays low.
2	The reference signal passes the Level HI value from below (positive edge), the comparator CA1 output is set high.
3	The reference signal passes the Level HI value from above (negative edge), the comparator CA1 does not change, output stays high.
4	The reference signal passes the Level LO value from above (negative edge), the comparator CA1 is reset, output is set low.
5	The reference signal passes the Level LO value from below (positive edge), the comparator CA1 does not change, output stays low.
6	The reference signal passes the Level HI value from below (positive edge), the comparator CA1 output is set high.
7	The reference signal passes the Level HI value from above (negative edge), the comparator CA1 does not change, output stays high.
8	The reference signal passes the Level LO value from above (negative edge), the comparator CA1 is reset, output is set low.

Analogue Comparator 1 Level Low [613]

Selects the analogue comparator constant low level according to the selected value in menu [611].

For default value see selection table for menu [612].

613 CA1 Level LO Stp A 200rpm	
Default:	200 rpm
Range:	Enter a value for the low level.

Communication information

Modbus Instance no/DeviceNet no:	43403
Profibus slot/index	170/52
Fieldbus format	Long, 1=1 W, 0.1 A, 0.1 V, 0.1 Hz, 0.1°C, 1 kWh, 1H, 1%, 1 rpm or 0.001 via process value
Modbus format	EInt

Analogue Comparator 2 Value [614]

Function is identical to analogue comparator 1 value.

	614 CA2 Value Stp A Torque
Default:	Torque
Selections:	Same as in menu [611]

Communication information

Modbus Instance no/DeviceNet no:	43404
Profibus slot/index	170/53
Fieldbus format	UInt
Modbus format	UInt

Analogue Comparator 2 Level High [615]

Function is identical to analogue comparator 1 level high.

	615 CA2 Level HI Stp A 20%
Default:	20%
Range:	Enter a value for the high level.

Communication information

Modbus Instance no/DeviceNet no:	43405
Profibus slot/index	170/54
Fieldbus format	Long 1=1 W, 0.1 A, 0.1 V, 0.1 Hz, 0.1°C, 1 kWh, 1H, 1%, 1 rpm or 0.001 via process value
Modbus format	EInt

Analogue Comparator 2 Level Low [616]

Function is identical to analogue comparator 1 level low.

	616 CA2 Level LO Stp A 10%
Default:	10%
Range:	Enter a value for the low level.

Communication information

Modbus Instance no/DeviceNet no:	43406
Profibus slot/index	170/55
Fieldbus format	Long, 1=1 W, 0.1 A, 0.1 V, 0.1 Hz, 0.1°C, 1 kWh, 1H, 1%, 1 rpm or 0.001 via process value
Modbus format	EInt

Digital Comparator 1 [617]

Selection of the input signal for digital comparator 1 (CD1).

The output signal CD1 becomes high if the selected input signal is active. See Fig. 110.

The output signal can be programmed to the digital or relay outputs or used as a source for the virtual connections [560].

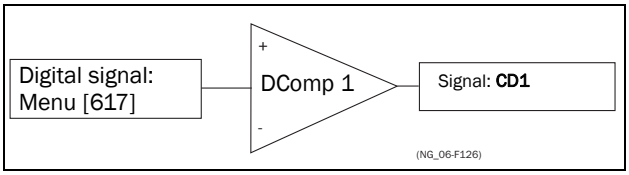


Fig. 110Digital comparator

	617 CD1 Stp A Run
Default:	Run
Selection:	Same selections as for DigOut 1 [541].

Communication information

Modbus Instance no/DeviceNet no:	43407
Profibus slot/index	170/56
Fieldbus format	UInt
Modbus format	UInt

Digital Comparator 2 [618]

Function is identical to digital comparator 1.

	618 CD 2 Stp A DigIn 1
Default:	DigIn 1
Selection:	Same selections as for DigOut 1 [541].

Communication information

Modbus Instance no/DeviceNet no:	43408
Profibus slot/index	170/57
Fieldbus format	UInt
Modbus format	UInt

11.6.2 Logic Output Y [620]

By means of an expression editor, the comparator signals can be logically combined into the Logic Y function.

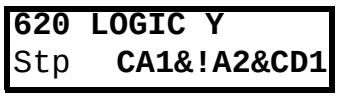
The expression editor has the following features:

- The following signals can be used:
  CA1, CA2, CD1, CD2 or LZ (or LY)
- The following signals can be inverted:
  !A1, !A2, !D1, !D2, or !LZ (or !LY)
- The following logical operators are available:
  "+" : OR operator
  "&" : AND operator
  "^" : EXOR operator

Expressions according to the following truth table can be made:

Input		Result		
A	**B**	**& (AND)**	**+ (OR)**	**^(EXOR)**
0	0	0	0	0
0	1	0	1	1
1	0	0	1	1
1	1	1	1	0

The output signal can be programmed to the digital or relay outputs or used as a Virtual Connection Source [560].



Communication information

Modbus Instance no/DeviceNet no:	31035
Profibus slot/index	121/179
Fieldbus format	Long
Modbus format	Text

The expression must be programmed by means of the menus [621] to [625].

Example:

Broken belt detection for Logic Y

This example describes the programming for a so-called “broken belt detection” for fan applications.

The comparator CA1 is set for frequency>10Hz.

The comparator !A2 is set for load < 20%.

The comparator CD1 is set for Run.

The 3 comparators are all AND-ed, given the “broken belt detection”.

In menus [621]-[625] expression entered for Logic Y is visible.

Set menu [621] to **CA1**
Set menu [622] to **&**
Set menu [623] to **!A2**
Set menu [624] to **&**
Set menu [625] to **CD1**

Menu [620] now holds the expression for Logic Y:

CA1&!A2&CD1

which is to be read as:

(CA1&!A2)&CD1

NOTE: Set menu [624] to "." to finish the expression when only two comparators are required for Logic Y.

Y Comp 1 [621]

Selects the first comparator for the logic Y function.

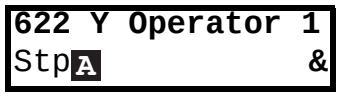
Default:		CA1
CA1	0	
!A1	1	
CA2	2	
!A2	3	
CD1	4	
!D1	5	
CD2	6	
!D2	7	
LZ/LY	8	
!LZ/!LY	9	
T1	10	
!T1	11	
T2	12	
!T2	13	

Communication information

Modbus Instance no/DeviceNet no:	43411
Profibus slot/index	170/60
Fieldbus format	UInt
Modbus format	UInt

Y Operator 1 [622]

Selects the first operator for the logic Y function.



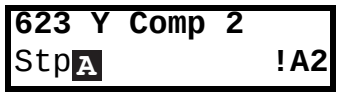
Default:		&
&	1	&=AND
+	2	+=OR
^	3	^=EXOR

Communication information

Modbus Instance no/DeviceNet no:	43412
Profibus slot/index	170/61
Fieldbus format	UInt
Modbus format	UInt

Y Comp 2 [623]

Selects the second comparator for the logic Y function.



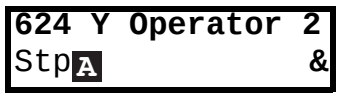
Default:	!A2
Selection:	Same as menu [621]

Communication information

Modbus Instance no/DeviceNet no:	43413
Profibus slot/index	170/62
Fieldbus format	UInt
Modbus format	UInt

Y Operator 2 [624]

Selects the second operator for the logic Y function.



Default:		&
.	0	When • (dot) is selected, the Logic Y expression is finished (when only two expressions are tied together).
&	1	&=AND
+	2	+=OR
^	3	^=EXOR

Communication information

Modbus Instance no/DeviceNet no:	43414
Profibus slot/index	170/63
Fieldbus format	UInt
Modbus format	UInt

Y Comp 3 [625]

Selects the third comparator for the logic Y function.

Default:	CD1
Selection:	Same as menu [621]

Communication information

Modbus Instance no/DeviceNet no:	43415
Profibus slot/index	170/64
Fieldbus format	UInt
Modbus format	UInt

11.6.3 Logic Output Z [630]

The expression must be programmed by means of the menus [631] to [635].

Z Comp 1 [631]

Selects the first comparator for the logic Z function.

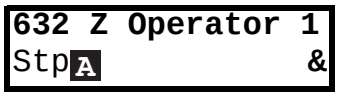
	
Default:	CA1
Selection:	Same as menu [621]

Communication information

Modbus Instance no/DeviceNet no:	43421
Profibus slot/index	170/70
Fieldbus format	UInt
Modbus format	UInt

Z Operator 1 [632]

Selects the first operator for the logic Z function.

	
Default:	&
Selection:	Same as menu [622]

Communication information

Modbus Instance no/DeviceNet no:	43422
Profibus slot/index	170/71
Fieldbus format	UInt
Modbus format	UInt

Z Comp 2 [633]

Selects the second comparator for the logic Z function.

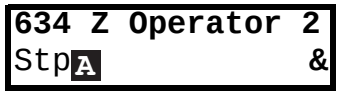
	
Default:	!A2
Selection:	Same as menu [621]

Communication information

Modbus Instance no/DeviceNet no:	43423
Profibus slot/index	170/72
Fieldbus format	UInt
Modbus format	UInt

Z Operator 2 [634]

Selects the second operator for the logic Z function.

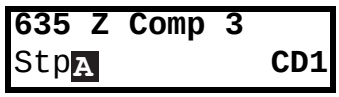
	
Default:	&
Selection:	Same as menu [624]

Communication information

Modbus Instance no/DeviceNet no:	43424
Profibus slot/index	170/73
Fieldbus format	UInt
Modbus format	UInt

Z Comp 3 [635]

Selects the third comparator for the logic Z function.

	
Default:	CD1
Selection:	Same as menu [621]

Communication information

Modbus Instance no/DeviceNet no:	43425
Profibus slot/index	170/74
Fieldbus format	UInt
Modbus format	UInt

11.6.4 Timer1 [640]

The Timer functions can be used as a delay timer or as an interval with separate On and Off times (alternate mode). In delay mode, the output signal T1Q becomes high if the set delay time is expired. See Fig. 111.

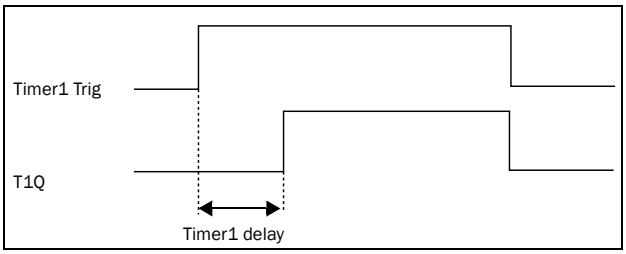


Fig. 111

In alternate mode, the output signal T1Q will switch automatically from high to low etc. according to the set interval times. See Fig. 112.

The output signal can be programmed to the digital or relay outputs used in logic functions [620] and [630], or as a virtual connection source [560].

NOTE: The actual timers are common for all parameter sets. If the actual set is changed, the timer functionality [641] to [645] will change according set settings but the timer value will stay unchanged. So initialization of the timer might differ for a set change compared to normal triggering of a timer.

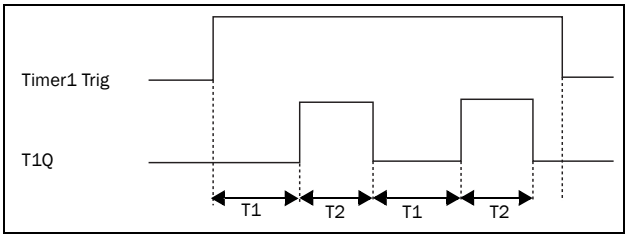


Fig. 112

Timer 1 Trig [641]

641 Timer1 Trig Stp A Off	
Default:	Off
Selection:	Same selections as Digital Output 1 menu [541].

Communication information

Modbus Instance no/DeviceNet no:	43431
Profibus slot/index	170/80
Fieldbus format	UInt
Modbus format	UInt

Timer 1 Mode [642]

642 Timer1 Mode Stp A Off		
Default:		Off
Off	0	
Delay	1	
Alternate	2	

Communication information

Modbus Instance no/DeviceNet no:	43432
Profibus slot/index	170/81
Fieldbus format	UInt
Modbus format	UInt

Timer 1 Delay [643]

This menu is only visible when timer mode is set to delay.

This menu can only be edited as in alternative 2, see section 9.5, page 54.

Timer 1 delay sets the time that will be used by the first timer after it is activated. Timer 1 can be activated by a high signal on a DigIn that is set to Timer 1 or via a virtual destination [560].

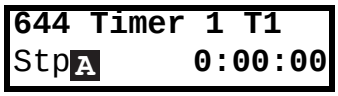
643 Timer1Delay Stp A 0:00:00	
Default:	0:00:00 (hr:min:sec)
Range:	0:00:00–9:59:59

Communication information

Modbus Instance no/DeviceNet no:	43433 hours 43434 minutes 43435 seconds
Profibus slot/index	170/82, 170/83, 170/84
Fieldbus format	UInt
Modbus format	UInt

Timer 1 T1 [644]

When timer mode is set to Alternate and Timer 1 is enabled, this timer will automatically keep on switching according to the independently programmable up and down times. The Timer 1 in Alternate mode can be enabled by a digital input or via a virtual connection. See Fig. 112. Timer 1 T1 sets the up time in the alternate mode.

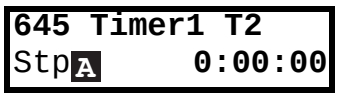
	
Default:	0:00:00 (hr:min:sec)
Range:	0:00:00–9:59:59

Communication information

Modbus Instance no/DeviceNet no:	43436 hours 43437 minutes 43438 seconds
Profibus slot/index	170/85, 170/86, 170/87
Fieldbus format	UInt
Modbus format	UInt

Timer 1 T2 [645]

Timer 1 T2 sets the down time in the alternate mode.

	
Default:	0:00:00, hr:min:sec
Range:	0:00:00–9:59:59

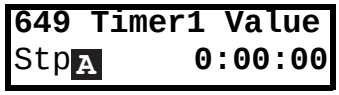
Communication information

Modbus Instance no/DeviceNet no:	43439 hours 43440 minutes 43441 seconds
Profibus slot/index	170/88, 170/89, 170/90
Fieldbus format	UInt
Modbus format	UInt

NOTE: Timer 1 T1 [644] and Timer 2 T1 [654] are only visible when Timer Mode is set to Alternate.

Timer 1 Value [649]

Timer 1 Value shows actual value of the timer.

	
Default:	0:00:00, hr:min:sec
Range:	0:00:00–9:59:59

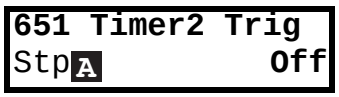
Communication information

Modbus Instance no/DeviceNet no:	42921 hours 42922 minutes 42923 seconds
Profibus slot/index	168/80, 168/81, 168/82
Fieldbus format	UInt
Modbus format	UInt

11.6.5 Timer2 [650]

Refer to the descriptions for Timer1.

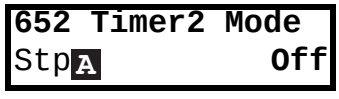
Timer 2 Trig [651]

	
Default:	Off
Selection:	Same selections as Digital Output 1 menu [541].

Communication information

Modbus Instance no/DeviceNet no:	43451
Profibus slot/index	170/100
Fieldbus format	UInt
Modbus format	UInt

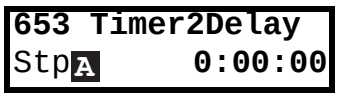
Timer 2 Mode [652]

	
Default:	Off
Selection:	Same as in menu [642]

Communication information

Modbus Instance no/DeviceNet no:	43452
Profibus slot/index	170/101
Fieldbus format	UInt
Modbus format	UInt

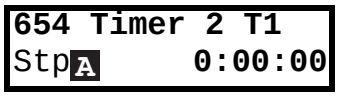
Timer 2 Delay [653]

	
Default:	0:00:00, hr:min:sec
Range:	0:00:00–9:59:59

Communication information

Modbus Instance no/DeviceNet no:	43453 hours 43454 minutes 43455 seconds
Profibus slot/index	170/102, 170/103, 170/104
Fieldbus format	UInt
Modbus format	UInt

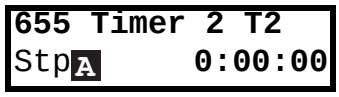
Timer 2 T1 [654]

	
Default:	0:00:00, hr:min:sec
Range:	0:00:00–9:59:59

Communication information

Modbus Instance no/DeviceNet no:	43456 hours 43457 minutes 43458 seconds
Profibus slot/index	170/105, 170/106, 170/107
Fieldbus format	UInt
Modbus format	UInt

Timer 2 T2 [655]

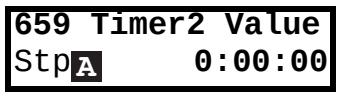
	
Default:	0:00:00, hr:min:sec
Range:	0:00:00–9:59:59

Communication information

Modbus Instance no/DeviceNet no:	43459 hours 43460 minutes 43461 seconds
Profibus slot/index	170/108, 170/109, 170/110
Fieldbus format	UInt
Modbus format	UInt

Timer 2 Value [659]

Timer 2 Value shows actual value of the timer.

	
Default:	0:00:00, hr:min:sec
Range:	0:00:00–9:59:59

Communication information

Modbus Instance no/DeviceNet no:	42924 hours 42925 minutes 42926 seconds
Profibus slot/index	168/83, 168/84, 168/84
Fieldbus format	UInt
Modbus format	UInt

11.7 View Operation/Status [700]

Menu with parameters for viewing all actual operational data, such as speed, torque, power, etc.

11.7.1 Operation [710]

Process Value [711]

The process value is a display function which can be programmed according to several quantities and units related to the reference value.

	711 Process Val Stp
Unit	Depends on selected process source, [321].
Resolution	Speed: 1 rpm, 4 digits Other units: 3 digits

Communication information

Modbus Instance no/DeviceNet no:	31001
Profibus slot/index	121/145
Fieldbus format	Long, 1=0.001
Modbus format	EInt

Speed [712]

Displays the actual shaft speed.

	712 Speed Stp **rpm**
Unit:	rpm
Resolution:	1 rpm, 4 digits

Communication information

Modbus Instance no/DeviceNet no:	31002
Profibus slot/index	121/146
Fieldbus format	Int, 1=1 rpm
Modbus format	Int, 1=1 rpm

Torque [713]

Displays the actual shaft torque.

	713 Torque Stp **0% 0.0Nm**
Unit:	Nm
Resolution:	1 Nm

Communication information

Modbus Instance no/DeviceNet no:	31003 Nm 31004%
Profibus slot/index	121/147
Fieldbus format	Long, 1=1%
Modbus format	EInt

Shaft power [714]

Displays the actual shaft power.

	714 Shaft Power Stp **W**
Unit:	W
Resolution:	1W

Communication information

Modbus Instance no/DeviceNet no:	31005
Profibus slot/index	121/149
Fieldbus format	Long, 1=1W
Modbus format	EInt

Electrical Power [715]

Displays the actual electrical output power.

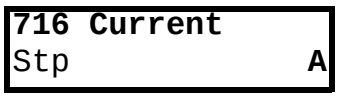
	715 El Power Stp **kW**
Unit:	kW
Resolution:	1 W

Communication information

Modbus Instance no/DeviceNet no:	31006
Profibus slot/index	121/150
Fieldbus format	Long, 1=1W
Modbus format	EInt

Current [716]

Displays the actual output current.



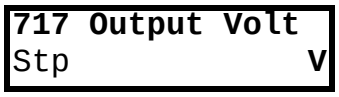
Unit:	A
Resolution:	0.1 A

Communication information

Modbus Instance no/DeviceNet no:	31007
Profibus slot/index	121/151
Fieldbus format	Long, 1=0.1 A
Modbus format	EInt

Output Voltage [717]

Displays the actual output voltage.



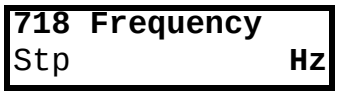
Unit:	V
Resolution:	1 V

Communication information

Modbus Instance no/DeviceNet no:	31008
Profibus slot/index	121/152
Fieldbus format	Long, 1=0.1 V
Modbus format	EInt

Frequency [718]

Displays the actual output frequency.



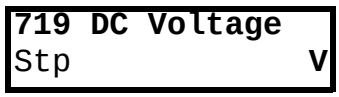
Unit:	Hz
Resolution:	0.1 Hz

Communication information

Modbus Instance no/DeviceNet no:	31009
Profibus slot/index	121/153
Fieldbus format	Long, 1=0.1 Hz
Modbus format	EInt

DC Link Voltage [719]

Displays the actual DC link voltage.



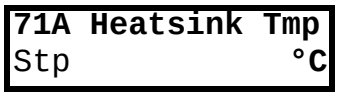
Unit:	V
Resolution:	1 V

Communication information

Modbus Instance no/DeviceNet no:	31010
Profibus slot/index	121/154
Fieldbus format	Long, 1=0.1 V
Modbus format	EInt

Heatsink Temperature [71A]

Displays the actual heatsink temperature.



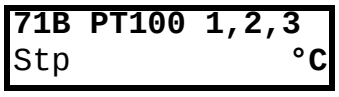
Unit:	°C
Resolution:	0.1°C

Communication information

Modbus Instance no/DeviceNet no:	31011
Profibus slot/index	121/155
Fieldbus format	Long, 1=0.1°C
Modbus format	EInt

PT100_1_2_3 Temp [71B]

Displays the actual PT100 temperature.



Unit:	°C
Resolution:	1°C

Communication information

Modbus Instance no/DeviceNet no:	31012, 31013, 31014
Profibus slot/index	121/156
Fieldbus format	Long
Modbus format	EInt

11.7.2 Status [720]

VSD Status [721]

Indicates the overall status of the variable speed drive.

```
721 VSD Status
Stp 1/222/333/44
```

Fig. 113VSD status

Display position	Status	Value
1	Parameter Set	A,B,C,D
222	Source of reference value	-Key (keyboard) -Rem (remote) -Com (Serial comm.) -Opt (option)
333	Source of Run/ Stop/Reset command	-Key (keyboard) -Rem (remote) -Com (Serial comm.) -Opt (option)
44	Limit functions	-TL (Torque Limit) -SL (Speed Limit) -CL (Current Limit) -VL (Voltage Limit) - - - -No limit active

Example: “A/Key/Rem/TL”

This means:

A: Parameter Set A is active.

Key: Reference value comes from the keyboard (CP).

Rem: Run/Stop commands come from terminals 1-22.

TL: Torque Limit active.

Warning [722]

Display the actual or last warning condition. A warning occurs if the VSD is close to a trip condition but still in operation. During a warning condition the red trip LED will start to blink as long as the warning is active.

```
722        Warnings
Stp        warn.msg
```

The active warning message is displayed in menu [722].

If no warning is active the message “No Warning” is displayed.

The following warnings are possible:

Fieldbus integer value	Warning message
0	No Error
1	Motor I^2t
2	PTC
3	Motor lost
4	Locked rotor
5	Ext trip
6	Mon MaxAlarm
7	Mon MinAlarm
8	Comm error
9	PT100
11	Pump
12	Ext Mot Temp
13	LC Level
14	Not used
15	Option
16	Over temp
17	Over curr F
18	Over volt D
19	Over volt G
20	Over volt M
21	Over speed
22	Under voltage
23	Power fault
24	Desat
25	DClink error
26	Int error
27	Ovolt m cut
28	Over voltage
29	Not used
30	Not used
31	Not used

Communication information

Modbus Instance no/DeviceNet no:	31016
Profibus slot/index	121/160
Fieldbus format	Long
Modbus format	UInt

See also the Chapter 12. page 151.

Digital Input Status [723]

Indicates the status of the digital inputs. See Fig. 114.

1 DigIn 1
2 DigIn 2
3 DigIn 3
4 DigIn 4
5 DigIn 5
6 DigIn 6
7 DigIn 7
8 DigIn 8

The positions one to eight (read from left to right) indicate the status of the associated input:

1 High

0 Low

The example in Fig. 114 indicates that DigIn 1, DigIn 3 and DigIn 6 are active at this moment.

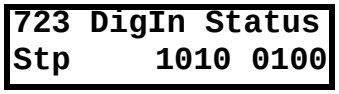


Fig. 114 Digital input status example

Communication information

Modbus Instance no/DeviceNet no:	31017
Profibus slot/index	121/161
Fieldbus format	UInt, bit 0=DigIn1, bit 8=DigIn8
Modbus format	

Digital Output Status [724]

Indicates the status of the digital outputs and relays. See Fig. 115.

RE indicate the status of the relays on position:

1 Relay1
2 Relay2
3 Relay3

DO indicate the status of the digital outputs on position:

1 DigOut1
2 DigOut2

The status of the associated output is shown.

1 High
0 Low

The example in Fig. 115 indicates that DigOut1 is active and Digital Out 2 is not active. Relay 1 is active, relay 2 and 3 are not active.

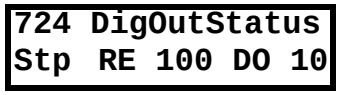


Fig. 115Digital output status example

Communication information

Modbus Instance no/DeviceNet no:	31018
Profibus slot/index	121/162
Fieldbus format	UInt, bit 0=DigOut1, bit 1=DigOut2 bit 8=Relay1 bit 9=Relay2 bit 10=Relay3
Modbus format	

Analogue Input Status [725]

Indicates the status of the analogue inputs 1 and 2.

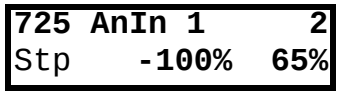


Fig. 116 Analogue input status

Communication information

Modbus Instance no/DeviceNet no:	31019, 31020
Profibus slot/index	121/163, 121/164
Fieldbus format	Long, 1=1%
Modbus format	EInt

The first row indicates the analogue inputs.

1 AnIn 1
2 AnIn 2

Reading downwards from the first row to the second row the status of the belonging input is shown in %:

-100% AnIn1 has a negative 100% input value
65% AnIn2 has a 65% input value

So the example in Fig. 116 indicates that both the Analogue inputs are active.

NOTE: The shown percentages are absolute values based on the full range/scale of the in- our output; so related to either 0–10 V or 0–20 mA.

Analogue Input Status [726]

Indicates the status of the analogue inputs 3 and 4.

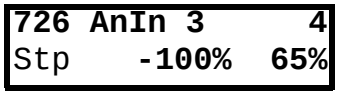


Fig. 117Analogue input status

Communication information

Modbus Instance no/DeviceNet no:	31021, 31022
Profibus slot/index	121/165, 121/166
Fieldbus format	Long, 1=1%
Modbus format	EInt

Analogue Output Status [727]

Indicates the status of the analogue outputs. Fig. 118. E.g. if 4-20 mA output is used, the value 20% equals to 4 mA.

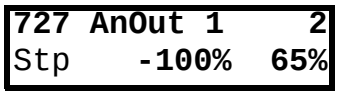


Fig. 118Analogue output status

Communication information

Modbus Instance no/DeviceNet no:	31023, 31024
Profibus slot/index	121/167, 121/168
Fieldbus format	Long, 1=1%
Modbus format	EInt

The first row indicates the Analogue outputs.

1 AnOut 1
2 AnOut 2

Reading downwards from the first row to the second row the status of the belonging output is shown in %:

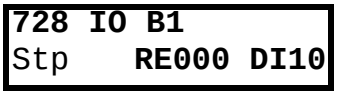
-100%AnOut1 has a negative 100% output value
65%AnOut2 has a 65% output value

The example in Fig. 118 indicates that both the Analogue outputs are active.

NOTE: The shown percentages are absolute values based on the full range/scale of the in- our output; so related to either 0–10 V or 0–20 mA.

I/O board Status [728] - [72A]

Indicates the status for the additional I/O on option boards 1 (B1), 2 (B2) and 3 (B3).



Communication information

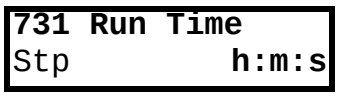
Modbus Instance no/DeviceNet no:	31025 - 31027
Profibus slot/index	121/170 - 172
Fieldbus format	UInt, bit 0=DigIn1 bit 1=DigIn2 bit 2=DigIn3 bit 8=Relay1 bit 9=Relay2 bit 10=Relay3
Modbus format	

11.7.3 Stored values [730]

The shown values are the actual values built up over time. Values are stored at power down and updated again at power up.

Run Time [731]

Displays the total time that the VSD has been in the Run Mode.



Unit:	h: m: s (hours: minutes: seconds)
Range:	0h: 0m: 0s–65535h: 59m: 59s

Communication information

Modbus Instance no/DeviceNet no:	31028 hours 31029 minutes 31030 seconds
Profibus slot/index	121/172 121/173 121/174
Fieldbus format	UInt, 1=1h/m/s
Modbus format	UInt, 1=1h/m/s

Reset Run Time [7311]

Reset the run time counter. The stored information will be erased and a new registration period will start.

	7311 Reset RunTm Stp **No**	
Default:		No
No	0	
Yes	1	

Communication information

Modbus Instance no/DeviceNet no:	7
Profibus slot/index	0/6
Fieldbus format	UInt
Modbus format	UInt

NOTE: After reset the setting automatically reverts to "No".

Mains time [732]

Displays the total time that the VSD has been connected to the mains supply. This timer cannot be reset.

732 Mains Time Stp **h:m:s**	
Unit:	h: m: s (hours: minutes: seconds)
Range:	0h: 0m: 0s–65535h: 59m: 59s

Communication information

Modbus Instance no/DeviceNet no:	31031 hours 31032 minutes 31033 seconds
Profibus slot/index	121/175 121/176 121/177
Fieldbus format	UInt, 1=1h/m/s
Modbus format	UInt, 1=1h/m/s

NOTE: At 65535 h: 59 m the counter stops. It will not revert to 0h: 0m.

Energy [733]

Displays the total energy consumption since the last energy reset [7331] took place.

733 Energy Stp **kWh**	
Unit:	kWh
Range:	0.0–999999kWh

Communication information

Modbus Instance no/DeviceNet no:	31034
Profibus slot/index	121/178
Fieldbus format	Long, 1=1 W
Modbus format	EInt

Reset Energy [7331]

Resets the kWh counter. The stored information will be erased and a new registration period will start.

7331 Rst Energy Stp **No**	
Default:	No
Selection:	No, Yes

Communication information

Modbus Instance no/DeviceNet no:	6
Profibus slot/index	0/5
Fieldbus format	UInt
Modbus format	UInt

NOTE: After reset the setting automatically goes back to "No".

11.8 View Trip Log [800]

Main menu with parameters for viewing all the logged trip data. In total the VSD saves the last 10 trips in the trip memory. The trip memory refreshes on the FIFO principle (First In, First Out). Every trip in the memory is logged on the time of the Run Time [731] counter. At every trip, the actual values of several parameter are stored and available for troubleshooting.

11.8.1 Trip Message log [810]

Display the cause of the trip and what time that it occurred. When a trip occurs the status menus are copied to the trip message log. There are nine trip message logs [810]–[890]. When the tenth trip occurs the oldest trip will disappear.

8x0 Trip message Stp h:mm:ss	
Unit:	h: m (hours: minutes)
Range:	0h: 0m–65355h: 59m

```
810 Ext Trip
Stp    132:12:14
```

For fieldbus integer value of trip message, see message table for warnings, [722].

NOTE: Bits 0–5 used for trip message value. Bits 6–15 for internal use.

Communication information

Modbus Instance no/DeviceNet no:	31101
Profibus slot/index	121/245
Fieldbus format	UInt
Modbus format	UInt

Trip message [811]-[81N]

The information from the status menus are copied to the trip message log when a trip occurs.

Trip menu	Copied from	Description
811	711	Process Value
812	712	Speed
813	712	Torque
814	714	Shaft Power
815	715	Electrical Power
816	716	Current
817	717	Output voltage
818	718	Frequency
819	719	DC Link voltage
81A	71A	Heatsink Temperature
81B	71B	PT100_1, 2, 3
81C	721	VSD Status
81D	723	Digital input status
81E	724	Digital output status
81F	725	Analogue input status 1-2
81G	726	Analogue input status 3-4
81H	727	Analogue output status 1-2
81I	728	I/O status option board 1
81J	729	I/O status option board 2
81K	72A	I/O status option board 3
81L	731	Run Time
81M	732	Mains Time
81N	733	Energy
81O	310	Process reference

Communication information

Modbus Instance no/DeviceNet no:	31102 - 31135
Profibus slot/index	121/246 - 254, 122/0 - 24
Fieldbus format	Depends on parameter, see respective parameter.
Modbus format	Depends on parameter, see respective parameter.

Example:

Fig. 119 shows the third trip memory menu [830]: Over temperature trip occurred after 1396 hours and 13 minutes in Run time.

```
830 Over temp
Stp    1396h:13m
```

Fig. 119 Trip 3

11.8.2 Trip Messages [820] - [890]

Same information as for menu [810].

Communication information

Modbus Instance no/ DeviceNet no:	31151–31185 31201–31235 31251–31285 31301–31335 31351–31385 31401–31435 31451–31485 31501–31535	Trip log list 2 3 4 5 6 7 8 9
Profibus slot/index	122/40–122/74 122/90–122/124 122/140–122/174 122/190–122/224 122/240–123/18 123/35 - 123/68 123/85–123/118 123/135–123/168	Trip log list 2 3 4 5 6 7 8 9
Fieldbus format	Depends on parameter, see respective parameter.	
Modbus format	Depends on parameter, see respective parameter.	

All nine alarm lists contain the same type of data. For example DeviceNet parameter 31101 in alarm list 1 contains the same data information as 31151 in alarm list 2. It is possible to read all parameters in alarm lists 2–9 by recalculating the DeviceNet instance number into a Profibus slot/index number. This is done in the following way:

slot no = abs((dev instance no-1)/255)
index no = (dev instance no-1) modulo 255
dev instance no = slot nox255+index no+1

Example: We want to read out the process value out from alarm list 9. In alarm list 1 process value has the DeviceNet instance number 31102. In alarm list 9 it has DeviceNet instance no 31502 (see table 2 above). The corresponding slot/index no is then:

slot no = abs((31502-1)/255)=123
index no (modulo)= the remainder of the division above = 136, calculated as: (31502-1)-123x255=136

11.8.3 Reset Trip Log [8A0]

Resets the content of the 10 trip memories.

		8A0 Reset Trip Stp **No**
Default:		No
No	0	
Yes	1	

Communication information

Modbus Instance no/DeviceNet no:	8
Profibus slot/index	0/7
Fieldbus format	UInt
Modbus format	UInt

NOTE: After the reset the setting goes automatically back to “NO”. The message “OK” is displayed for 2 sec.

11.9 System Data [900]

Main menu for viewing all the VSD system data.

11.9.1 VSD Data [920]

VSD Type [921]

Shows the VSD type according to the type number.

The options are indicated on the type plate of the VSD.

NOTE: If the control board is not configured, then type type shown is JNFX40-XXX.

921 F33
Stp **JNFX48-046**

Example of type

Communication information

Modbus Instance no/DeviceNet no:	31037
Profibus slot/index	121/181
Fieldbus format	Long
Modbus format	Text

Examples:

JNFX48-046VSD-series suited for 380-480 volt mains supply, and a rated output current of 46 A.

Software [922]

Shows the software version number of the VSD.

Fig. 120 gives an example of the version number.

922 Software
Stp **V 4.20**

Fig. 120 Example of software version

Communication information

Modbus Instance no/DeviceNet no:	31038 software version 31039 option version
Profibus slot/index	121/182-183
Fieldbus format	UInt
Modbus format	UInt

Table 28 Information for Modbus and Profibus number, software version

Bit	Description
7–0	minor
13–8	major
15–14	release 00: V, release version 01: P, pre-release version 10: β, Beta version 11: α, Alpha version

Table 29 Information for Modbus and Profibus number, option version

Bit	Description
7–0	minor
15–8	major

V 4.20 = Version of the Software

NOTE: It is important that the software version displayed in menu [920] is the same software version number as the software version number written on the title page of this instruction manual. If not, the functionality as described in this manual may differ from the functionality of the VSD.

Unit name [923]

Option to enter a name of the unit for service use or customer identity. The function enables the user to define a name with 12 symbols. Use the Prev and Next key to move the cursor to the required position. Then use the + and - keys to scroll in the character list. Confirm the character by moving the cursor to the next position by pressing the Next key. See section User-defined Unit [323].

Example

Create user name USER 15.

1. When in the menu [923] press Next to move the cursor to the right most position.
2. Press the + key until the character U is displayed.
3. Press Next.
4. Then press the + key until S is displayed and confirm with Next.
5. Repeat until you have entered USER15.

923 Unit Name Stp	
Default:	No characters shown

Communication information

Modbus Instance no/DeviceNet no:	42301–42312
Profibus slot/index	165/225–236
Fieldbus format	UInt
Modbus format	UInt

When sending a unit name you send one character at a time starting at the right most position.

12. Troubleshooting, Diagnoses and Maintenance

12.1 Trips, warnings and limits

In order to protect the variable speed drive the principal operating variables are continuously monitored by the system. If one of these variables exceeds the safety limit an error/warning message is displayed. In order to avoid any possibly dangerous situations, the inverter sets itself into a stop Mode called Trip and the cause of the trip is shown in the display.

Trips will always stop the VSD. Trips can be divided into normal and soft trips, depending on the setup Trip Type, see menu [250] Autoreset. Normal trips are default. For normal trips the VSD stops immediately, i.e. the motor coasts naturally to a standstill. For soft trips the VSD stops by ramping down the speed, i.e. the motor decelerates to a standstill.

“Normal Trip”

- The VSD stops immediately, the motor coasts to naturally to a standstill.
- The Trip relay or output is active (if selected).
- The Trip LED is on.
- The accompanying trip message is displayed.
- The “TRP” status indication is displayed (area D of the display).

“Soft Trip”

- the VSD stops by decelerating to a standstill.

During the deceleration.

- The accompanying trip message is displayed, including an additional soft trip indicator “S” before the trip time.
- The Trip LED is blinking.
- The Warning relay or output is active (if selected).

After standstill is reached.

- The Trip LED is on.
- The Trip relay or output is active (if selected).
- The “TRP” status indication is displayed (area D of the display).

Apart from the TRIP indicators there are two more indicators to show that the inverter is in an “abnormal” situation.

“Warning”

- The inverter is close to a trip limit.
- The Warning relay or output is active (if selected).
- The Trip LED is blinking.
- The accompanying warning message is displayed in window [722] Warning.
- One of the warning indications is displayed (area F of the display).

“Limits”

- The inverter is limiting torque and/or frequency to avoid a trip.
- The Limit relay or output is active (if selected).
- The Trip LED is blinking.
- One of the Limit status indications is displayed (area D of the display).

Table 30 List of trips and warnings

Trip/Warning messages	Selections	Trip (Normal/ Soft)	Warning indicators (Area D)
Motor I^2t	Trip/Off/Limit	Normal/Soft	I^2t
PTC	Trip/Off	Normal/Soft	
Motor lost	Trip/Off	Normal	
Locked rotor	Trip/Off	Normal	
Ext trip	Via DigIn	Normal/Soft	
Ext Mot Temp	Via DigIn	Normal/Soft	
Mon MaxAlarm	Trip/Off/Warn	Normal/Soft	
Mon MinAlarm	Trip/Off/Warn	Normal/Soft	
Comm error	Trip/Off/Warn	Normal/Soft	
PT100	Trip/Off	Normal/Soft	
Deviation	Via Option	Normal	
Pump	Via Option	Normal	
Over temp	On	Normal	OT
Over curr F	On	Normal	
Over volt D	On	Normal	
Over volt G	On	Normal	
Over volt	On	Normal	
Over speed	On	Normal	
Under voltage	On	Normal	LV
Power Fault	On	Normal	
Desat	On	Normal	
DClink error	On	Normal	
Ovolt m cut	On	Normal	
Over voltage	Warning		VL
Safe stop	Warning		SST
Motor PTC	On	Normal	
LC Level	Trip/Off/Warn Via DigIn	Normal/Soft	LCL

12.2 Trip conditions, causes and remedial action

The table later on in this section must be seen as a basic aid to find the cause of a system failure and to how to solve any problems that arise. A variable speed drive is mostly just a small part of a complete VSD system. Sometimes it is difficult to determine the cause of the failure, although the variable speed drive gives a certain trip message it is not always easy to find the right cause of the failure. Good knowledge of the complete drive system is therefore necessary. Contact your supplier if you have any questions.

The VSD is designed in such a way that it tries to avoid trips by limiting torque, overvolt etc.

Failures occurring during commissioning or shortly after commissioning are most likely to be caused by incorrect settings or even bad connections.

Failures or problems occurring after a reasonable period of failure-free operation can be caused by changes in the system or in its environment (e.g. wear).

Failures that occur regularly for no obvious reasons are generally caused by Electro Magnetic Interference. Be sure that the installation fulfils the demands for installation stipulated in the EMC directives. See chapter 8. page 49.

Sometimes the so-called “Trial and error” method is a quicker way to determine the cause of the failure. This can be done at any level, from changing settings and functions to disconnecting single control cables or replacing entire drives.

The Trip Log can be useful for determining whether certain trips occur at certain moments. The Trip Log also records the time of the trip in relation to the run time counter.

WARNING: If it is necessary to open the VSD or any part of the system (motor cable housing, conduits, electrical panels, cabinets, etc.) to inspect or take measurements as suggested in this instruction manual, it is absolutely necessary to read and follow the safety instructions in the manual.

12.2.1 Technically qualified personnel

Installation, commissioning, demounting, making measurements, etc., of or at the variable speed drive may only be carried out by personnel technically qualified for the task.

12.2.2 Opening the variable speed drive

WARNING: Always switch the mains voltage off if it is necessary to open the VSD and wait at least 5 minutes to allow the capacitors to discharge.

WARNING: In case of malfunctioning always check the DC-link voltage, or wait one hour after the mains voltage has been switched off, before dismantling the VSD for repair.

The connections for the control signals and the switches are isolated from the mains voltage. Always take adequate precautions before opening the variable speed drive.

12.2.3 Precautions to take with a connected motor

If work must be carried out on a connected motor or on the driven machine, the mains voltage must always first be disconnected from the variable speed drive. Wait at least 5 minutes before continuing.

12.2.4 Autoreset Trip

If the maximum number of Trips during Autoreset has been reached, the trip message hour counter is marked with an “A”.

```
830 OVERVOLT G
Trp A 345:45:12
```

Fig. 121 Autoreset trip

Fig. 121 shows the 3rd trip memory menu [830]: Overvoltage G trip after the maximum Autoreset attempts took place after 345 hours, 45 minutes and 12 seconds of run time.

Table 31 Trip condition, their possible causes and remedial action

Trip condition	Possible Cause	Remedy
Motor I^2t "I^2t"	I^2t value is exceeded. - Overload on the motor according to the programmed I^2t settings.	- Check on mechanical overload on the motor or the machinery (bearings, gearboxes, chains, belts, etc.) - Change the Motor I^2t Current setting
PTC	Motor thermistor (PTC) exceeds maximum level. **NOTE: Only valid if option board PTC/PT100 is used.**	- Check on mechanical overload on the motor or the machinery (bearings, gearboxes, chains, belts, etc.) - Check the motor cooling system. - Self-cooled motor at low speed, too high load. - Set PTC, menu [234] to OFF
Motor PTC	Motor thermistor (PTC) exceeds maximum level. **NOTE: Only valid if [237] is enabled.**	- Check on mechanical overload on the motor or the machinery (bearings, gearboxes, chains, belts, etc.) - Check the motor cooling system. - Self-cooled motor at low speed, too high load. - Set PTC, menu [237] to OFF
Motor lost	Phase loss or too great imbalance on the motor phases	- Check the motor voltage on all phases. - Check for loose or poor motor cable connections - If all connections are OK, contact your supplier - Set motor lost alarm to OFF.
Locked rotor	Torque limit at motor standstill: - Mechanical blocking of the rotor.	- Check for mechanical problems at the motor or the machinery connected to the motor - Set locked rotor alarm to OFF.
Ext trip	External input (DigIn 1-8) active: - active low function on the input.	- Check the equipment that initiates the external input - Check the programming of the digital inputs DigIn 1-8
Ext Mot Temp	External input (DigIn 1-8) active: - active low function on the input.	- Check the equipment that initiates the external input - Check the programming of the digital inputs DigIn 1-8
Mon MaxAlarm	Max alarm level (overload) has been reached.	- Check the load condition of the machine - Check the monitor setting in section 11.6, page 132.
Mon MinAlarm	Min alarm level (underload) has been reached.	- Check the load condition of the machine - Check the monitor setting in section 11.6, page 132.
Comm error	Error on serial communication (option)	- Check cables and connection of the serial communication. - Check all settings with regard to the serial communication - Restart the equipment including the VSD
PT100	Motor PT100 elements exceeds maximum level. **NOTE: Only valid if option board PTC/PT100 is used.**	- Check on mechanical overload on the motor or the machinery (bearings, gearboxes, chains, belts, etc.) - Check the motor cooling system. - Self-cooled motor at low speed, too high load. - Set PT100 to OFF

Table 31 Trip condition, their possible causes and remedial action

Trip condition	Possible Cause	Remedy
Pump	No master pump can be selected due to error in feedback signalling. **NOTE: Only used in Pump Control.**	- Check cables and wiring for Pump feedback signals - Check settings with regard to the pump feedback digital inputs
Over temp	Heatsink temperature too high: - Too high ambient temperature of the VSD - Insufficient cooling - Too high current - Blocked or stuffed fans	- Check the cooling of the VSD cabinet. - Check the functionality of the built-in fans. The fans must switch on automatically if the heatsink temperature gets too high. At power up the fans are briefly switched on. - Check VSD and motor rating - Clean fans
Over curr F	Motor current exceeds the peak VSD current: - Too short acceleration time. - Too high motor load - Excessive load change - Soft short-circuit between phases or phase to earth - Poor or loose motor cable connections - Too high IxR Compensation level	- Check the acceleration time settings and make them longer if necessary. - Check the motor load. - Check on bad motor cable connections - Check on bad earth cable connection - Check on water or moisture in the motor housing and cable connections. - Lower the level of IxR Compensation [352]
Over volt D(eceleration)	Too high DC Link voltage: - Too short deceleration time with respect to motor/machine inertia. - Too small brake resistor malfunctioning Brake chopper	- Check the deceleration time settings and make them longer if necessary. - Check the dimensions of the brake resistor and the functionality of the Brake chopper (if used)
Over volt G(enerator)		
Over volt (Mains)	Too high DC Link voltage, due to too high mains voltage	- Check the main supply voltage - Try to take away the interference cause or use other main supply lines.
O(ver) volt M(ains) cut		
Over speed	Motor speed measurement exceeds maximum level.	Check encoder cables, wiring and setup Check motor data setup [22x] Perform short ID-run
Under voltage	Too low DC Link voltage: - Too low or no supply voltage - Mains voltage dip due to starting other major power consuming machines on the same line.	- Make sure all three phases are properly connected and that the terminal screws are tightened. - Check that the mains supply voltage is within the limits of the VSD. - Try to use other mains supply lines if dip is caused by other machinery - Use the function low voltage override [421]
Power Fault	Overload condition in the DC-link: - Hard short-circuit between phases or phase to earth - Saturation of current measurement circuiting - Earth fault - Desaturation of IGBTs - Peak voltage on DC link	- Check on bad motor cable connections - Check on bad earth cable connection - Check on water or moisture in the motor housing and cable connections - Check that rating plate data of the motor is correctly entered - See overvoltage trips
Desat		
Power Fault	Error on power board.	- Check mains supply voltage
Fan Error	Error in fan module	- Check for clogged air inlet filters in panel door and blocking material in fan module.
HCB Error *	Error in controlled rectifier module (HCB)	- Check mains supply voltage

Table 31 Trip condition, their possible causes and remedial action

Trip condition	Possible Cause	Remedy
Desat	Failure in output stage, desaturation of IGBTs	- Check on bad motor cable connections - Check on bad earth cable connections - Check on water and moisture in the motor housing and cable connections
Desat U+ *		
Desat U- *		
Desat V+ *		
Desat V- *		
Desat W+ *		
Desat W- *		
Desat BCC *		
DC link error	DC link voltage ripple exceeds maximum level	- Make sure all three phases are properly connected and that the terminal screws are tightened. - Check that the mains supply voltage is within the limits of the VSD. - Try to use other mains supply lines if dip is caused by other machinery.
PF Curr Err *	Error in current balancing	- Check motor. - Check fuses and line connections
PF Overvolt *	Error in voltage balancing	- Check motor. - Check fuses and line connections.
PF Comm Err *	Internal communication error	Contact service
PF Int Temp *	Internal temperature too high	Check internal fans
PF Temp Err *	Malfunction in temperature sensor	Contact service
PF DC Err *	DC-link error and mains supply fault	- Check mains supply voltage - Check fuses and line connections.
PF HCB Err *	Error in controlled rectifier module (HCB)	
PF Sup Err *	Mains supply fault	- Check mains supply voltage - Check fuses and line connections.
LC Level	Low liquid cooling level in external reservoir. External input (DigIn 1-8) active: - active low function on the input. NOTE: Only valid for VSD types with Liquid Cooling option.	- Check liquid cooling - Check the equipment and wiring that initiates the external input - Check the programming of the digital inputs DigIn 1-8

* = 2...6 Module number if parallel power units (size 300–1500 A)

12.3 Maintenance

The variable speed drive is designed not to require any servicing or maintenance. There are however some things which must be checked regularly.

All variable speed drives have built-in fan which is speed controlled using heatsink temperature feedback. This means that the fans are only running if the VSD is running and loaded. The design of the heatsinks is such that the fan does not blow the cooling air through the interior of the VSD, but only across the outer surface of the heatsink. However, running fans will always attract dust. Depending on the environment the fan and the heatsink will collect dust. Check this and clean the heatsink and the fans when necessary.

If variable speed drives are built into cabinets, also check and clean the dust filters of the cabinets regularly.

Check external wiring, connections and control signals. Tighten terminal screws if necessary.

13. Options

The standard options available are described here briefly. Some of the options have their own instruction or installation manual. For more information please contact your supplier.

13.1 Options for the control panel

Order number	Description
01-3957-00	Panel kit complete including panel
01-3957-01	Panel kit complete including blank panel

Mounting cassette, blank panel and straight RS232-cable are available as options for the control panel. These options may be useful, for example after mounting a control panel in a cabinet door.

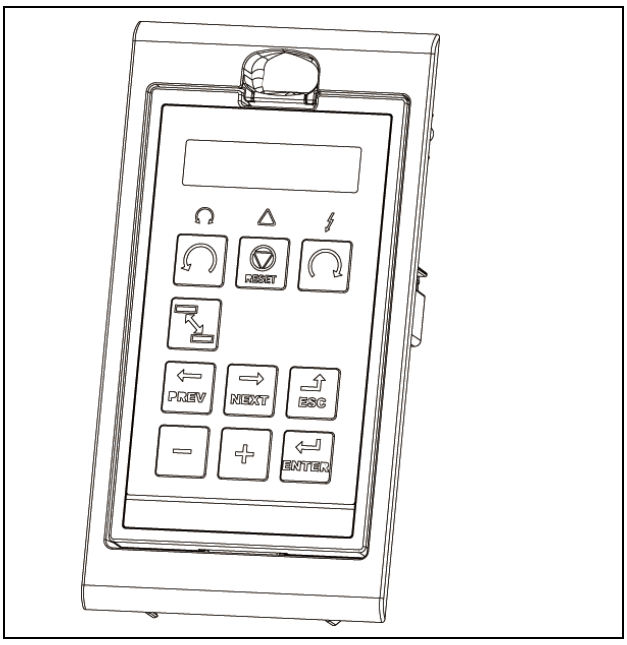


Fig. 122 Control panel in mounting cassette

13.2 EmoSoftCom

EmoSoftCom is an optional software that runs on a personal computer. It can also be used to load parameter settings from the VSD to the PC for backup and printing. Recording can be made in oscilloscope mode. Please contact TECO sales for further information.

13.3 Brake chopper

All VSD sizes can be fitted with an optional built-in brake chopper. The brake resistor must be mounted outside the VSD. The choice of the resistor depends on the application switch-on duration and duty-cycle. This option can not be after mounted.

WARNING: The table gives the minimum values of the brake resistors. Do not use resistors lower than this value. The VSD can trip or even be damaged due to high braking currents.

The following formula can be used to define the power of the connected brake resistor:

$$P_{resistor} = \frac{(\text{Brake level } V_{DC})^2}{R_{min}} \text{ x ED\%}$$

Where:

$P_{resistor}$	required power of brake resistor
Brake level V_{DC}	DC brake voltage level (see Table 31 and Table 32)
Rmin	minimum allowable brake resistor (see Table 33 and Table 34+1
ED%	effective braking period. Defined as:

$$ED\% = \frac{\text{Active brake time at nominal braking power [s]}}{120\ [s]}$$ Maximum value of 1= continuous braking

Table 32

Supply voltage (V_{AC}) (set in menu [21B]	Brake level (V_{DC})
220–240	380
380–415	660
440–480	780
500–525	860
550–600	1000
660–690	1150

Table 33 Brake resistor JNFX40/48 type

Type	Rmin [ohm] if supply 380–415 V_{AC}	Rmin [ohm] if supply 440–480 V_{AC}
JNFX48-0003	43	50
-0004	43	50
-0006	43	50
-0008	43	50
-0010	43	50
-0013	43	50
-0018	43	50
-0026	26	30
-0031	26	30
-0037	17	20
-0046	17	20
JNFX40-0060	9.7	N.A.
-0073	9.7	N.A
JNFX48-0090	3.8	4.4
-0109	3.8	4.4
-0146	3.8	4.4
-0175	3.8	4.4
-0210	2.7	3.1
-0250	2.7	3.1
-0300	2 x 3.8	2 x 4.4
-0375	2 x 3.8	2 x 4.4
-0430	2 x 2.7	2 x 3.1
-0500	2 x 2.7	2 x 3.1
-0600	3 x 2.7	3 x 3.1
-0650	3 x 2.7	3 x 3.1
-0750	3 x 2.7	3 x 3.1
-0860	4 x 2.7	4 x 3.1
-1000	4 x 2.7	4 x 3.1
-1200	6 x 2.7	6 x 3.1
-1500	6 x 2.7	6 x 3.1

Table 34 Brake resistors JNFX50/52 V types

Type	Rmin [ohm] if supply 440–480 V_{AC}	Rmin [ohm] if supply 500–525 V_{AC}
JNFX52-0003	50	55
-0004	50	55
-0006	50	55
-0008	50	55

Table 34 Brake resistors JNFX50/52 V types

Type	Rmin [ohm] if supply 440–480 V_{AC}	Rmin [ohm] if supply 500–525 V_{AC}
-0010	50	55
-0013	50	55
-0018	50	55
-0026	30	32
-0031	30	32
-0037	20	22
-0046	20	22
JNFX50-0060	12	13

Table 35 Brake resistors JNFX69 V types

Type	Rmin [ohm] if supply 500–525 V_{AC}	Rmin [ohm] if supply 550–600 V_{AC}	Rmin [ohm] if supply 660–690 V_{AC}
JNFX69-0090	4.9	5.7	6.5
-0109	4.9	5.7	6.5
-0146	4.9	5.7	6.5
-0175	4.9	5.7	6.5
-0210	2 x 4.9	2 x 5.7	2 x 6.5
-0250	2 x 4.9	2 x 5.7	2 x 6.5
-0300	2 x 4.9	2 x 5.7	2 x 6.5
-0375	2 x 4.9	2 x 5.7	2 x 6.5
-0430	3 x 4.9	3 x 5.7	3 x 6.5
-0500	3 x 4.9	3 x 5.7	3 x 6.5
-0600	4 x 4.9	4 x 5.7	4 x 6.5
-0650	4 x 4.9	4 x 5.7	4 x 6.5
-0750	6 x 4.9	6 x 5.7	6 x 6.5
-0860	6 x 4.9	6 x 5.7	6 x 6.5
-0900	6 x 4.9	6 x 5.7	6 x 6.5
-1000	6 x 4.9	6 x 5.7	6 x 6.5

NOTE: Although the VSD will detect a failure in the brake electronics, the use of resistors with a thermal overload which will cut off the power at overload is strongly recommended.

The brake chopper option is built-in by the manufacturer and must be specified when the VSD is ordered.

13.4 I/O Board

Order number	Description
01-3876-01	I/O option board 2.0

The I/O option board 2.0 provides three extra relay outputs and three extra digital inputs. The I/O Board works in combination with the Pump/Fan Control, but can also be used as a separate option. This option is described in a separate manual.

13.5 Output coils

Output coils, which are supplied separately, are recommended for lengths of screened motor cable longer than 100 m. Because of the fast switching of the motor voltage and the capacitance of the motor cable both line to line and line to earth screen, large switching currents can be generated with long lengths of motor cable. Output coils prevent the VSD from tripping and should be installed as closely as possible to the VSD.

13.6 Serial communication and fieldbus

Order number	Description
01-3876-04	RS232/485
01-3876-05	Profibus DP
01-3876-06	DeviceNet
01-3876-09	Modbus/TCP, Ethernet

For communication with the VSD there are several option boards for communication. There are different options for Fieldbus communication and one serial communication option with RS232 or RS485 interface which has galvanic isolation.

13.7 Standby supply board option

Order number	Description
01-3954-00	Standby power supply kit for after mounting

The standby supply board option provides the possibility of keeping the communication system up and running without having the 3-phase mains connected. One advantage is that the system can be set up without mains power. The option will also give backup for communication failure if main power is lost.

The standby supply board option is supplied with external
±10% 24 V_{DC} or 24 $V_{AC,}$ protected by a 2 A slow acting fuse, from a double isolated transformer. The terminals X1:1 and X1:2 are voltage polarity independent.

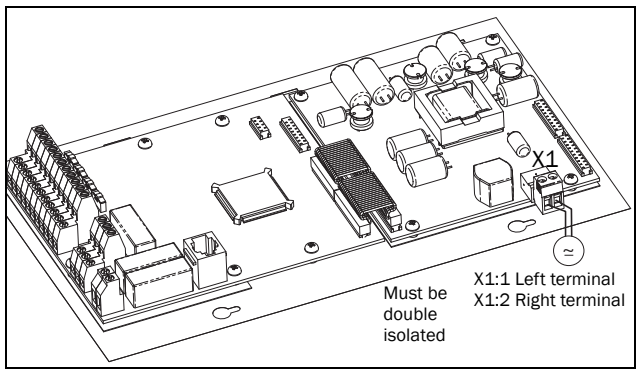


Fig. 123 Connection of standby supply option

Table 36

X1 terminal	Name	Function	Specification
1	Ext. supply 1	External, VSD main power independent, supply voltage for control and communication circuits	24 V_{DC} or 24 V_{AC} ±10% Double isolated
2	Ext. supply 2		

13.8 Safe Stop option

To realize a Safe Stop configuration in accordance with EN954-1 Category 3, the following three parts need to be attended to:

1. Inhibit trigger signals with safety relay K1 (via Safe Stop option board).
2. Enable input and control of VSD (via normal I/O control signals of VSD).
3. Power conductor stage (checking status and feedback of driver circuits and IGBT's).

To enable the VSD to operate and run the motor, the following signals should be active:

- "Inhibit" input, terminals 1 (DC+) and 2 (DC-) on the Safe Stop option board should be made active by connecting 24 V_{DC} to secure the supply voltage for the driver circuits of the power conductors via safety relay K1. See also Fig. 126.
- High signal on the digital input, e.g. terminal 9 in Fig. 126, which is set to "Enable". For setting the digital input please refer to section 11.5.2, page 123.

These two signals need to be combined and used to enable the output of the VSD and make it possible to activate a Safe Stop condition.

NOTE: The "Safe Stop" condition according to EN 954-1 Category 3 can only be realized by de-activating both the "Inhibit" and "Enable" inputs.

When the "Safe Stop" condition is achieved by using these two different methods, which are independently controlled, this safety circuit ensures that the motor will not start running because:

- The $24V_{DC}$ signal is taken away from the "Inhibit" input, terminals 1 and 2, the safety relay K1 is switched off.

  The supply voltage to the driver circuits of the power conductors is switched off. This will inhibit the trigger pulses to the power conductors.

- The trigger pulses from the control board are shut down.

  The Enable signal is monitored by the controller circuit which will forward the information to the PWM part on the Control board.

To make sure that the safety relay K1 has been switched off, this should be guarded externally to ensure that this relay did not refuse to act. The Safe Stop option board offers a feedback signal for this via a second forced switched safety relay K2 which is switched on when a detection circuit has confirmed that the supply voltage to the driver circuits is shut down. See Table 37 for the contacts connections.

To monitor the "Enable" function, the selection "RUN" on a digital output can be used. For setting a digital output, e.g. terminal 20 in the example Fig. 126, please refer to section 11.5.4, page 128 [540].

When the "Inhibit" input is de-activated, the VSD display will show a blinking "SST" indication in section D (bottom left corner) and the red Trip LED on the Control panel will blink.

To resume normal operation, the following steps have to be taken:

- Release "Inhibit" input; $24V_{DC}$ (High) to terminal 1 and 2.
- Give a STOP signal to the VSD, according to the set Run/Stop Control in menu [215].
- Give a new Run command, according to the set Run/Stop Control in menu [215].

NOTE: The method of generating a STOP command is dependent on the selections made in Start Signal Level/ Edge [21A] and the use of a separate Stop input via digital input.

WARNING: The safe stop function can never be used for electrical maintenance. For electrical maintenance the VSD should always be disconnected from the supply voltage.

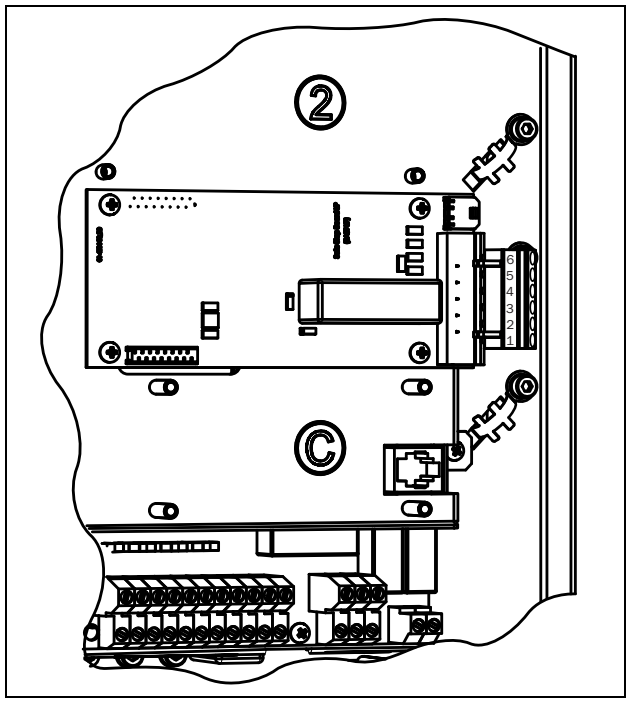


Fig. 124 Connection of safe stop option in size B and C.

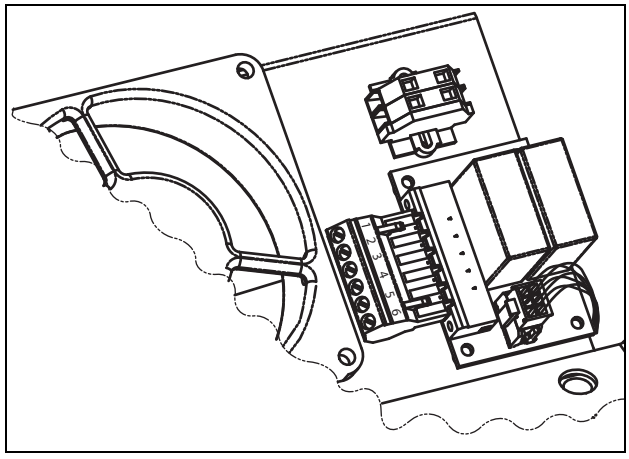


Fig. 125 Connection of safe stop option in size E and up.

Table 37 Specification of Safe Stop option board

X1 pin	Name	Function	Specification
1	Inhibit +	Inhibit driver circuits of power conductors	DC 24 V (20–30 V)
2	Inhibit -		
3	NO contact relay K2	Feedback; confirmation of activated inhibit	48 V_{DC}/ 30 V_{AC}/2 A
4	P contact relay K2		
5	GND	Supply ground	
6	+24 VDC	Supply Voltage for operating Inhibit input only.	+24 V_{DC}, 50 mA

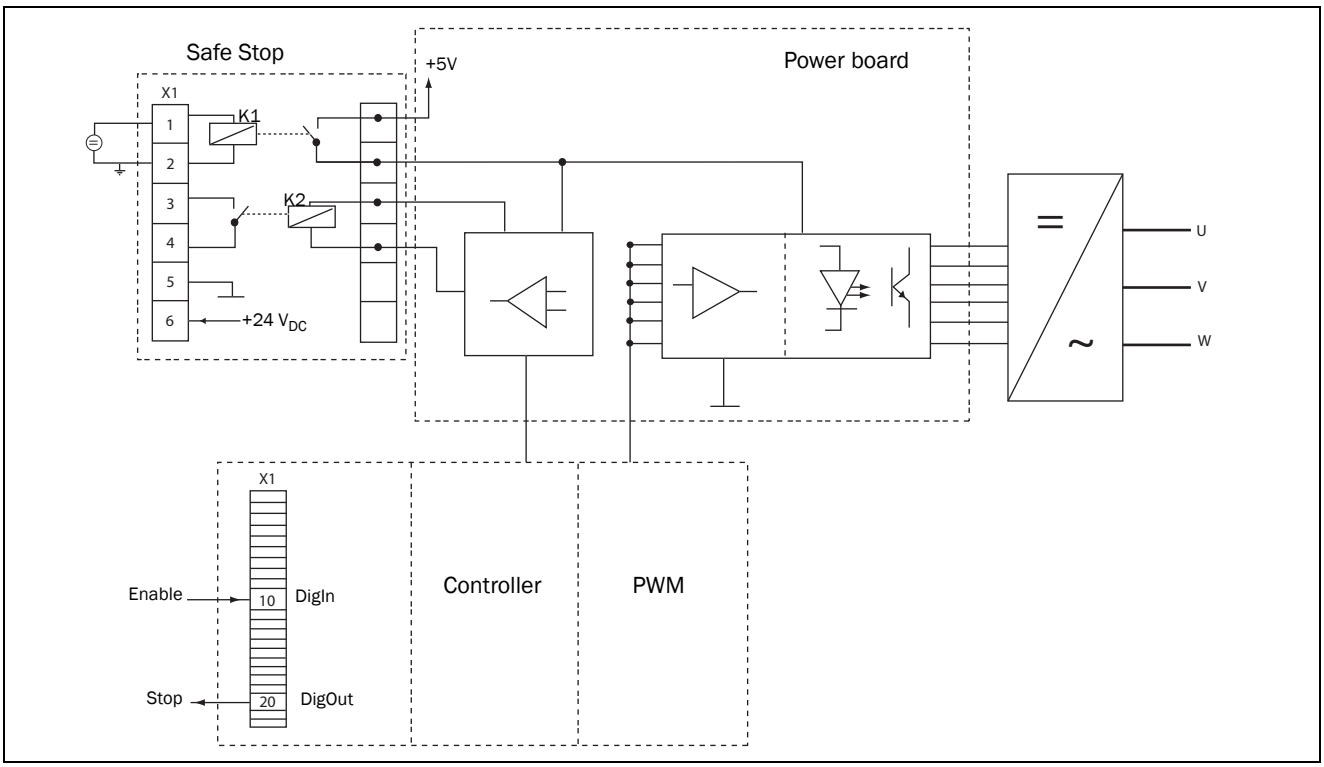


Fig. 126

13.9 Encoder

Order number	Description
01-3876-03	Encoder 2.0 option board

The Encoder 2.0 option board, used for connection of feedback signal of the actual motor speed via an incremental encoder is described in a separate manual.

13.10 PTC/PT100

Order number	Description
01-3876-08	PTC/PT100 2.0 option board

The PTC/PT100 2.0 option board for connecting motor thermistors to the VSD is described in a separate manual.

14. Technical Data

14.1 Electrical specifications related to model

Table 38 Typical motor power at mains voltage 400 V

Model	Max. output current [A]*	Normal duty (120%, 1 min every 10 min)		Heavy duty (150%, 1 min every 10 min)		Frame size
		Power @400V [kW]	Rated current [A]	Power @400V [kW]	Rated current [A]	
JNFX48-0003	3.0	0.75	2.5	0.55	2.0	B
JNFX48-0004	4.8	1.5	4.0	1.1	3.2	
JNFX48-0006	7.2	2.2	6.0	1.5	4.8	
JNFX48-0008	9.0	3	7.5	2.2	6.0	
JNFX48-0010	11.4	4	9.5	3	7.6	
JNFX48-0013	15.6	5.5	13.0	4	10.4	
JNFX48-0018	21.6	7.5	18.0	5.5	14.4	
JNFX48-0026	31	11	26	7.5	21	C
JNFX48-0031	37	15	31	11	25	
JNFX48-0037	44	18.5	37	15	29.6	
JNFX48-0046	55	22	46	18.5	37	
JNFX40-0060	73	30	61	22	49	X2
JNFX40-0073	89	37	74	30	59	
JNFX48-0090	108	45	90	37	72	E
JNFX48-0109	131	55	109	45	87	
JNFX48-0146	175	75	146	55	117	
JNFX48-0175	210	90	175	75	140	
JNFX48-0210	252	110	210	90	168	F
JNFX48-0250	300	132	250	110	200	
JNFX48-0300	360	160	300	132	240	G
JNFX48-0375	450	200	375	160	300	
JNFX48-0430	516	220	430	200	344	H
JNFX48-0500	600	250	500	220	400	
JNFX48-0600	720	315	600	250	480	I
JNFX48-0650	780	355	650	315	520	
JNFX48-0750	900	400	750	355	600	
JNFX48-0860	1032	450	860	400	688	J
JNFX48-1000	1200	500	1000	450	800	
JNFX48-1200	1440	630	1200	500	960	K
JNFX48-1500	1800	800	1500	630	1200	

* Available during limited time and as long as allowed by drive temperature.

Table 39 Typical motor power at mains voltage 460 V

Model	Max. output current [A]*	Normal duty (120%, 1 min every 10 min)		Heavy duty (150%, 1 min every 10 min)		Frame size
		Power @460V [hp]	Rated current [A]	Power @460V [hp]	Rated current [A]	
JNFX48-0003	3.0	1	2.5	1	2.0	B
JNFX48-0004	4.8	2	4.0	1.5	3.2	
JNFX48-0006	7.2	3	6.0	2	4.8	
JNFX48-0008	9.0	3	7.5	3	6.0	
JNFX48-0010	11.4	5	9.5	3	7.6	
JNFX48-0013	15.6	7.5	13.0	5	10.4	
JNFX48-0018	21.6	10	18.0	7.5	14.4	
JNFX48-0026	31	15	26	10	21	C
JNFX48-0031	37	20	31	15	25	
JNFX48-0037	46	25	37	20	29.6	
JNFX48-0046	55	30	46	25	37	
JNFX50-0060	73	40	61	30	49	X2
JNFX48-0090	108	60	90	50	72	E
JNFX48-0109	131	75	109	60	87	
JNFX48-0146	175	100	146	75	117	
JNFX48-0175	210	125	175	100	140	
JNFX48-0210	252	150	210	125	168	F
JNFX48-0250	300	200	250	150	200	
JNFX48-0300	360	250	300	200	240	G
JNFX48-0375	450	300	375	250	300	
JNFX48-0430	516	350	430	250	344	H
JNFX480-500	600	400	500	350	400	
JNFX48-0600	720	500	600	400	480	I
JNFX48-0650	780	550	650	400	520	
JNFX48-0750	900	600	750	500	600	
JNFX48-0860	1032	700	860	550	688	J
JNFX48-1000	1200	800	1000	600	800	
JNFX48-1200	1440	1000	1200	700	960	K
JNFX48-1500	1800	1250	1500	750	1200	

* Available during limited time and as long as allowed by drive temperature.

Table 40 Typical motor power at mains voltage 525 V

Model	Max. output current [A]*	Normal duty (120%, 1 min every 10 min)		Heavy duty (150%, 1 min every 10 min)		Frame size
		Power @525V [kW]	Rated current [A]	Power @525V [kW]	Rated current [A]	
JNFX52-0003	3.0	1.1	2.5	1.1	2.0	B
JNFX52-0004	4.8	2.2	4.0	1.5	3.2	
JNFX52-0006	7.2	3	6.0	2.2	4.8	
JNFX52-0008	9.0	4	7.5	3	6.0	
JNFX52-0010	11.4	5.5	9.5	4	7.6	
JNFX52-0013	15.6	7.5	13.0	5.5	10.4	
JNFX52-0018	21.6	11	18.0	7.5	14.4	
JNFX52-0026	31	15	26	11	21	C
JNFX52-0031	37	18.5	31	15	25	
JNFX52-0037	44	22	37	18.5	29.6	
JNFX52-0046	55	30	46	22	37	
JNFX50-0060	73	37	61	30	49	X2
JNFX69-0090	108	55	90	45	72	F69
JNFX69-0109	131	75	109	55	87	
JNFX69-0146	175	90	146	75	117	
JNFX69-0175	210	110	175	90	140	
JNFX69-0210	252	132	210	110	168	H69
JNFX69-0250	300	160	250	132	200	
JNFX69-0300	360	200	300	160	240	
JNFX69-0375	450	250	375	200	300	
JNFX69-0430	516	300	430	250	344	I69
JNFX69-0500	600	315	500	300	400	
JNFX69-0600	720	400	600	315	480	J69
JNFX69-0650	780	450	650	355	520	
JNFX69-0750	900	500	750	400	600	K69
JNFX69-0860	1032	560	860	450	688	
JNFX69-1000	1200	630	1000	500	800	

* Available during limited time and as long as allowed by drive temperature.

Table 41 Typical motor power at mains voltage 575 V

Model	Max. output current [A]*	Normal duty (120%, 1 min every 10 min)		Heavy duty (150%, 1 min every 10 min)		Frame size
		Power @575V [hp]	Rated current [A]	Power @575V [hp]	Rated current [A]	
JNFX69-0090	108	75	90	60	72	F69
JNFX69-0109	131	100	109	75	87	
JNFX69-0146	175	125	146	100	117	
JNFX69-0175	210	150	175	125	140	
JNFX69-0210	252	200	210	150	168	H69
JNFX69-0250	300	250	250	200	200	
JNFX69-0300	360	300	300	250	240	
JNFX69-0375	450	350	375	300	300	
JNFX69-0430	516	400	430	350	344	I69
JNFX69-0500	600	500	500	400	400	
JNFX69-0600	720	600	600	500	480	J69
JNFX69-0650	780	650	650	550	520	
JNFX69-0750	900	750	750	600	600	K69
JNFX69-0860	1032	850	860	700	688	
JNFX69-1000	1200	1000	1000	850	800	

* Available during limited time and as long as allowed by drive temperature.

Table 42 Typical motor power at mains voltage 690 V

Model	Max. output current [A]*	Normal duty (120%, 1 min every 10 min)		Heavy duty (150%, 1 min every 10 min)		Frame size
		Power @690V [kW]	Rated current [A]	Power @690V [kW]	Rated current [A]	
JNFX69-0090	108	90	90	75	72	F69
JNFX69-0109	131	110	109	90	87	
JNFX69-0146	175	132	146	110	117	
JNFX69-0175	210	160	175	132	140	
JNFX69-0210	252	200	210	160	168	H69
JNFX69-0250	300	250	250	200	200	
JNFX69-0300	360	315	300	250	240	
JNFX69-0375	450	355	375	315	300	
JNFX69-0430	516	450	430	315	344	I69
JNFX69-0500	600	500	500	355	400	
JNFX69-0600	720	600	600	450	480	J69
JNFX69-0650	780	630	650	500	520	
JNFX69-0750	900	710	750	600	600	K69
JNFX69-0860	1032	800	860	650	688	
JNFX69-0900	1080	900	900	710	720	
JNFX69-1000	1200	1000	1000	800	800	

* Available during limited time and as long as allowed by drive temperature.

14.2 General electrical specifications

Table 43 General electrical specifications

General

Mains voltage:	JNFX40	230-415V +10%/-15% (-10% at 230 V)
	JNFX48	230-480V +10%/-15% (-10% at 230 V)
	JNFX50/52	440-525V +10%/-15%
	JNFX69	500-690V +10%/-15%
Mains frequency:		45 to 65 Hz
Input power factor:		0.95
Output voltage:		0–Mains supply voltage:
Output frequency:		0–400 Hz
Output switching frequency:		3 kHz (adjustable 1,5-6 kHz)
Efficiency at nominal load:		97% for models 0003 to 0018 98% for models 0026 to 0046 97.5% for models 0060 to 0073 98% for models 0090 to 1500

Control signal inputs:

Analogue (differential)

Analogue Voltage/current:	0-±10 V/0-20 mA via switch
Max. input voltage:	+30 V/30 mA
Input impedance:	20 kΩ (voltage) 250 Ω (current)
Resolution:	11 bits + sign
Hardware accuracy:	1% type + 1 ½ LSB fsd
Non-linearity	1½ LSB

Digital:

Input voltage:	High: >9 VDC, Low: <4 VDC
Max. input voltage:	+30 VDC
Input impedance:	<3.3 VDC: 4.7 kΩ ≥3.3 VDC: 3.6 kΩ
Signal delay:	≤8 ms

Control signal outputs

Analogue

Output voltage/current:	0-10 V/0-20 mA via software setting
Max. output voltage:	+15 V @5 mA cont.
Short-circuit current (∞):	+15 mA (voltage), +140 mA (current)
Output impedance:	10 Ω (voltage)
Resolution:	10 bit
Maximum load impedance for current	500 Ω
Hardware accuracy:	1.9% type fsd (voltage), 2.4% type fsd (current)
Offset:	3 LSB
Non-linearity:	2 LSB

Digital

Output voltage:	High: >20 VDC @50 mA, >23 VDC open Low: <1 VDC @50 mA
Shortcircuit current(∞):	100 mA max (together with +24 VDC)

Relays

Contacts	0.1 – 2 A/U_{max} 250 VAC or 42 VDC

References

+10VDC	+10 V_{DC} @10 mA Short-circuit current +30 mA max
-10VDC	-10 V_{DC} @10 mA
+24VDC	+24 V_{DC} Short-circuit current +100 mA max (together with Digital Outputs)

14.3 Operation at higher temperatures

Most TECO variable speed drives are made for operation at maximum of 40°C ambient temperature. However, for most models, it is possible to use the VSD at higher temperatures with little loss in performance. Table 44 shows ambient temperatures as well as derating for higher temperatures.

Table 44 Ambient temperature and derating 400–690 V types

Model	IP20		IP54	
	Max temp.	Derating: possible	Max temp.	Derating: possible
JNFX**-0003 to JNFX**-0046	–	–	40°C	Yes, -2.5%/°C to max +10°C
JNFX**-0060 to JNFX40-0073	40°C	Yes, -2.5%/°C to max +10°C	35°C	Yes, -2.5%/°C to max +10°C
JNFX48-0090 to JNFX48-0250 JNFX69-0090 to JNFX48-0175	–	–	40°C	Yes,-2.5%/°C to max +5°C
JNFX48-0300 to JNFX48-1500 JNFX69-0210 to JNFX69-1000	40°C	-2.5%/°C to max +5°C	40°C	-2.5%/°C to max +5°C

Example

In this example we have a motor with the following data that we want to run at the ambient temperature of 45°C:

Voltage 400 V
Current 68 A
Power 37 kW

Select variable speed drive

The ambient temperature is 5 °C higher than the maximum ambient temperature. The following calculation is made to select the correct VSD model.

Derating is possible with loss in performance of 2.5%/°C.

Derating will be: 5 X 2.5% = 12.5%

Calculation for model JNFX40-0073
73 A - (12.5% X 73) = 63.875A; this is not enough.

Calculation for model JNFX48-0090
90 A - (12.5% X 90) = 78.75 A

In this example we select the JNFX48-0090.

14.4 Operation at higher switching frequency

Table 41 shows the switching frequency for the different VSD models. With the possibility of running at higher switching frequency you can reduce the noise level from the motor. The switching frequency is set in menu [22A], Motor sound, see section section 11.2.3, page 67. At switching frequencies >3 kHz derating might be needed.

Table 45 Switching frequency

Models	Standard Switching frequency	Range
JNFX**-0003 to JNFX**-0073	3 kHz	1.5–6 kHz
JNFX**-0090 to JNFX**-1500	3 kHz	1.5–6 kHz

14.5 Dimensions and Weights

The table below gives an overview of the dimensions and weights. The models 0003 to 0250 is available in IP54 as wall mounted modules. The models 0300 to 1500 consist of 2, 3, 4 or 6 paralleled power electonic building block (PEBB) available in IP20 as wall mounted modules and in IP54 mounted standard cabinet

Protection class IP54 is according to the EN 60529 standard.

Table 46 Mechanical specifications, JNFX40, JNFX48, JNFX50, JNFX52

Models	Frame size	Dim. H x W x D [mm] IP20	Dim. H x W x D [mm] IP54	Weight IP20 [kg]	Weight IP54 [kg]
0003 to 0018	B	–	350(416)x 203 x 200	–	12.5
0026 to 0046	C	–	440(512) x 178 x 292	–	24
0060 to 0073	X2	530(590) x 220 x 270	530(590) x 220 x 270	26	26
0090 to 0109	E	–	950 x 285 x 314	–	56
0146 to 0175	E	–	950 x 285 x 314	–	60
0210 to 0250	F	–	950 x 345 x 314	–	74
0300 to 0375	G	1036 x 500 x 390	2330 x 600 x 500	140	270
0430 to 0500	H	1036 x 500 x 450	2330 x 600 x 600	170	305
0600 to 0750	I	1036 x 730 x 450	2330 x 1000 x 600	248	440
0860 to 1000	J	1036 x 1100 x 450	2330 x 1200 x 600	340	580
1200 to 1500	K	1036 x 1560 x 450	2330 x 2000 x 600	496	860

Table 47 Mechanical specifications, JNFX69

Models	Frame size	Dim. H x W x D [mm] IP20	Dim. H x W x D [mm] IP54	Weight IP20 [kg]	Weight IP54 [kg]
0090 to 0175	F69	–	1090 x 345 x 314	–	77
0210 to 0375	H69	1176 x 500 x 450	2330 x 600 x 600	176	311
0430 to 0500	I69	1176 x 730 x 450	2330 x 1000 x 600	257	449
0600 to 0650	J69	1176 x 1100 x 450	2330 x 1200 x 600	352	592
0750 to 1000	K69	1176 x 1560 x 450	2330 x 2000 x 600	514	878

14.6 Environmental conditions

Table 48 Operation

Parameter	Normal operation
Nominal ambient temperature	0°C–40°C See table, see Table 44 for different conditions
Atmospheric pressure	86–106 kPa
Relative humidity, non-condensing	0–90%
Contamination, according to IEC 60721-3-3	No electrically conductive dust allowed. Cooling air must be clean and free from corrosive materials. Chemical gases, class 3C2. Solid particles, class 3S2.
Vibrations	According to IEC 600068-2-6, Sinusodial vibrations: • 10<f<57 Hz, 0.075 mm • 57<f<150 Hz, 1g
Altitude	0–1000 m, with derating 1%/100 m of rated current up to 2000 m.

Table 49 Storage

Parameter	Storage condition
Temperature	-20 to +60 °C
Atmospheric pressure	86–106 kPa
Relative humidity, non-condensing	0– 90%

14.7 Fuses, cable cross-sections and glands

NOTE: The dimensions of fuse and cable cross-section are dependent on the application and must be determined in accordance with local regulations.

NOTE: The dimensions of the power terminals used in the models 0300 to 1500 can differ depending on customer specification.

14.7.1 According IEC ratings

Use mains fuses of the type gL/gG conforming to IEC 269 or installation cut-outs with similar characteristics. Check the equipment first before installing the glands.

Max. Fuse = maximum fuse value that still protects the VSD and upholds warranty.

Table 50 Fuses, cable cross-sections and glands

Model	Nominal input current [A]	Maximum value fuse [A]	Cable cross section connector range [mm²] for			Cable glands (clamping range [mm])	
			mains/ motor	Brake	PE	mains / motor	Brake
JNFX**-0003 JNFX**-0004 JNFX**-0006	2.2 3.5 5.2	4 4 6	0.5–10	0.5–10	1.5–16	M32 opening M20 + reducer (6–12)	M25 opening M20 + reducer (6–12)
JNFX**-0008 JNFX**-0010	6.9 8.7	8 10				M32 (12–20)/ M32 opening M25+reducer (10-14)	M25 (10–14)
JNFX**-0013 JNFX**-0018	11.3 15.6	12 20				M32 (16–25)/ M32 (13–18)	
JNFX**-0026	22	25	2.5 - 16	2.5 - 16	6 - 35	M32 (15–21)	M25
JNFX**-0031	26	35					
JNFX**-0037	31	35				M40 (19–28)	M32
JNFX**-0046	38	50					
JNFX**-0060	51	63	4–16	4–16	4–16	M40 (19–28)	M40 (27–34)
JNFX**-0073	64	80	4–35		4–35		
JNFX**-0090	78	100	16 - 95	16 - 95	16-95 (16-70)[1]	JNFX48: Ø30-45 cable entry or M63 JNFX69: Ø27-66 cable entry	
JNFX**-0109	94	100					
JNFX**-0146	126	160	35 - 150	16 - 95	35-150 (16-70)[1]		
JNFX**-0175	152	160					
JNFX**-0210	182	200	JNFX48: 35-240 JNFX69: 35-150	JNFX48: 35-150 JNFX69: 16-95	JNFX48: 35-240 (95-185)[1] JNFX69: 35-150 (16-70)[1]	JNFX48: Ø27-66 cable entry	
JNFX**-0250	216	250					
JNFX**-0300	260	300	JNFX48: (2x)35-240 JNFX69: (2x)35-150		frame	---	--
JNFX**-0375	324	355					
JNFX**-0430	372	400	JNFX48: (2x)35-240 JNFX69: (3x)35-150		frame	--	--
JNFX**-0500	432	500					
JNFX**-0600	520	630	JNFX48: (3x)35-240 JNFX69: (4x)35-150		frame	--	--
JNFX**-0650	562	630					
JNFX**-0750	648	710	JNFX48: (3x)35-240 JNFX69: (6x)35-150		frame	--	--

Table 50 Fuses, cable cross-sections and glands

Model	Nominal input current [A]	Maximum value fuse [A]	Cable cross section connector range [mm^2] for			Cable glands (clamping range [mm])	
			mains/ motor	Brake	PE	mains / motor	Brake
JNFX**-0860	744	800	JNFX48: (4x)35-240 JNFX69: (6x)35-150		frame	--	--
JNFX**-0900	795	900					
JNFX**-1000	864	1000					
JNFX**-1200	1037	1250	JNFX48: (6x)35-240		frame	--	--
JNFX**-1500	1296	1500					

Note: For models 0003 to 0046 cable glands are optional.

1. Values are valid when brake chopper electronics are built in.

14.7.2 Fuses and cable dimensions according NEMA ratings

Table 51 Types and fuses

Model	Input current [Arms]	Mains input fuses	
		UL Class J TD (A)	Ferraz-Shawmut type
JNFX48-0003	2,2	6	AJT6
JNFX48-0004	3,5	6	AJT6
JNFX48-0006	5,2	6	AJT6
JNFX48-0008	6,9	10	AJT10
JNFX48-0010	8,7	10	AJT10
JNFX48-0013	11,3	15	AJT15
JNFX48-0018	15,6	20	AJT20
JNFX48-0026	22	25	AJT25
JNFX48-0031	26	30	AJT30
JNFX48-0037	31	35	AJT35
JNFX48-0046	38	45	AJT45
JNFX48-0090	78	100	AJT100
JNFX48-0109	94	110	AJT110
JNFX48-0146	126	150	AJT150
JNFX48-0175	152	175	AJT175
JNFX48-0210	182	200	AJT200
JNFX48-0250	216	250	AJT250
JNFX48-0300	260	300	AJT300
JNFX48-0375	324	350	AJT350
JNFX48-0430	372	400	AJT400
JNFX48-0500	432	500	AJT500
JNFX48-0600	520	600	AJT600
JNFX48-0650	562	600	AJT600
JNFX48-0750	648	700	A4BQ700
JNFX48-0860	744	800	A4BQ800
JNFX48-1000	864	1000	A4BQ1000
JNFX48-1200	1037	1200	A4BQ1200
JNFX48-1500	1296	1500	A4BQ1500

Table 52 Type cables cross-sections and glands

Model	Cable cross section connector						Cable type
	Mains and motor		Brake		PE		
	Range	Tightening torque Nm/ft lbf	Range	Tightening torque Nm/ft lbf	Range	Tightening torque Nm/ft lbf	
JNFX48-0003	AWG 20 - AWG 6	1.3 / 1	AWG 20 - AWG 6	1.3 / 1	AWG 14 - AWG 6	2.6/2	Copper (Cu) 60°C
JNFX48-0004							
JNFX48-0006							
JNFX48-0008							
JNFX48-0010							
JNFX48-0013							
JNFX48-0018							
JNFX48-0019							
JNFX48-0026	AWG 12 - AWG 4	1.3 / 1	AWG 12 - AWG 4	1.3 / 1	AWG 8 - AWG 2	2.6 / 2	output current <44A: Copper (Cu) 60°C output current >44A: Copper (Cu) 75°C
JNFX48-0031							
JNFX48-0037							
JNFX48-0046							
JNFX50-0060	AWG 12–AWG 4	1.6/1.2	AWG 12–AWG 4	1.6/1.2	AWG 12–AWG 4	1.6/1.2	Copper (Cu) 75°C
JNFX48-0090	AWG 4 - AWG 3/0	14 / 10.5	AWG 4 - AWG 3/0	14 / 10.5	AWG 4 - AWG 3/0 (AWG 4 - AWG 2/0)[1]	14 / 10.5 (10 / 7.5)[1]	
JNFX48-0109							
JNFX48-0146	AWG 1 - AWG 3/0 AWG 4/0 - 300 kcmil	14 / 10.5 24 / 18			AWG 1 - AWG 3/0 (AWG 4 - AWG 2/0)[1]	14 / 10.5 (10 / 7.5)[1]	
JNFX48-0175							
JNFX48-0210	AWG 3/0 - 400 kcmil	24 / 18	AWG 1 - AWG 3/0 AWG 4/0 - 300 kcmil	14 / 10.5 24 / 18	AWG 3/0 - 400 kcmil (AWG 4/0 - 400 kcmil)[1]	24 / 18 (10 / 7.5)[1]	
JNFX48-0250							
JNFX48-0300	2 x AWG 4/0 - 2 x 300 kcmil	24 / 18	2 x AWG 3/0 - 2 x 400 kcmil	24 / 18	frame	-	
JNFX48-0375							
JNFX48-0430	2 x AWG 3/0 - 2 x 400 kcmil	24 / 18	2 x AWG 3/0 - 2 x 400 kcmil	24 / 18	frame	-	
JNFX48-0500							
JNFX48-0600	3 x AWG 4/0 - 3 x 300 kcmil	24 / 18	2 x AWG 3/0 - 2 x 400 kcmil	24 / 18	frame	-	
JNFX48-0650							
JNFX48-0750							
JNFX48-0860	4 x AWG 4/0 - 4 x 300 kcmil	24 / 18	3 x AWG 3/0 - 3 x 400 kcmil	24 / 18	frame	-	
JNFX48-1000							
JNFX48-1200	6 x AWG 4/0 - 6 x 300 kcmil	24 / 18	6 x AWG 3/0 - 6 x 400 kcmil	24 / 18	frame	-	
JNFX48-1500							

14.8 Control signals

Table 53

Terminal	Name:	Function (Default):	Signal:	Type:
1	+10 V	+10 VDC Supply voltage	+10 VDC, max 10 mA	output
2	AnIn1	Process reference	0 -10 VDC or 0/4–20 mA bipolar: -10 - +10 VDC or -20 - +20 mA	analogue input
3	AnIn2	Off	0 -10 VDC or 0/4–20 mA bipolar: -10 - +10 VDC or -20 - +20 mA	analogue input
4	AnIn3	Off	0 -10 VDC or 0/4–20 mA bipolar: -10 - +10 VDC or -20 - +20 mA	analogue input
5	AnIn4	Off	0 -10 VDC or 0/4–20 mA bipolar: -10 - +10 VDC or -20 - +20 mA	analogue input
6	-10 V	-10VDC Supply voltage	-10 VDC, max 10 mA	output
7	Common	Signal ground	0V	output
8	DigIn 1	RunL	0-8/24 VDC	digital input
9	DigIn 2	RunR	0-8/24 VDC	digital input
10	DigIn 3	Off	0-8/24 VDC	digital input
11	+24 V	+24VDC Supply voltage	+24 VDC, 100 mA	output
12	Common	Signal ground	0 V	output
13	AnOut 1	Min speed to max speed	0 ±10 VDC or 0/4– +20 mA	analogue output
14	AnOut 2	0 to max torque	0 ±10 VDC or 0/4– +20 mA	analogue output
15	Common	Signal ground	0 V	output
16	DigIn 4	Off	0-8/24 VDC	digital input
17	DigIn 5	Off	0-8/24 VDC	digital input
18	DigIn 6	Off	0-8/24 VDC	digital input
19	DigIn 7	Off	0-8/24 VDC	digital input
20	DigOut 1	Ready	24 VDC, 100 mA	digital output
21	DigOut 2	No trip	24 VDC, 100 mA	digital output
22	DigIn 8	RESET	0-8/24 VDC	digital input
Terminal X2				
31	N/C 1	Relay 1 output Trip, active when the VSD is in a TRIP condition N/C is opened when the relay is active (valid for all relays) N/O is closed when the relay is active (valid for all relays)	potential free change over 0.1 – 2 A/U_{max} 250 VAC or 42 VDC	relay output
32	COM 1			
33	N/O 1			
Terminal X3				
41	N/C 2	Relay 2 Output Run, active when the VSD is started	potential free change over 0.1 – 2 A/U_{max} 250 VAC or 42 VDC	relay output
42	COM 2			
43	N/O 2			
51	COM 3	Relay 3 Output Off	potential free change over 0.1 – 2 A/U_{max} 250 VAC or 42 VDC	relay output
52	N/O 3			

15. Menu List

				DEFAULT	CUSTOM
100	Preferred View				
	110	1st Line		Process Val	
	120	2nd Line		Current	
200	Main Setup				
	210	Operation			
		211	Language	English	
		212	Select Motor	M1	
		213	Drive Mode	V/Hz	
		214	Ref Control	Remote	
		215	Run/Stp Ctrl	Remote	
		216	Reset Ctrl	Remote	
		217	Local/Rem	Off	
		2171	LocRefCtrl	Standard	
		2172	LocRunCtrl	Standard	
		218	Lock Code?	0	
		219	Rotation	R+L	
		21A	Level/Edge	Level	
		21B	Supply Volts	Not Defined	
	220	Motor Data			
		221	Motor Volts	U_{NOM} V	
		222	Motor Freq	50Hz	
		223	Motor Power	(P_{NOM}) W	
		224	Motor Curr	(I_{NOM}) A	
		225	Motor Speed	(n_{MOT}) rpm	
		226	Motor Poles	-	
		227	Motor Cosφ	Depends on P_{nom}	
		228	Motor Vent	Self	
		229	Motor ID-Run	Off	
		22A	Motor Sound	F	
		22B	Encoder	Off	
		22C	Enc Pulses	1024	
		22D	Enc Speed	0rpm	
	230	Mot Protect			
		231	Mot I^2t Type	Trip	
		232	Mot I^2t Curr	100%	
		233	Mot I^2t Time	60s	
		234	Thermal Prot	Off	
		235	Motor Class	F 140°C	
		236	PT100 Inputs		
		237	Motor PTC	Off	
	240	Set Handling			
		241	Select Set	A	
		242	Copy Set	A>B	
		243	Default>Set	A	
		244	Copy to CP	No Copy	
		245	Load from CP	No Copy	
	250	Autoreset			
		251	No of Trips	0	
		252	Overtemp	Off	
		253	Overvolt D	Off	
		254	Overvolt G	Off	
		255	Overvolt	Off	
		256	Motor Lost	Off	
		257	Locked Rotor	Off	
		258	Power Fault	Off	
		259	Undervoltage	Off	
		25A	Motor I^2t	Off	
		25B	Motor I^2t TT	Trip	
		25C	PT100	Off	
		25D	PT100 TT	Trip	
		25E	PTC	Off	
		25F	PTC TT	Trip	
		25G	Ext Trip	Off	
		25H	Ext Trip TT	Trip	
		25I	Com Error	Off	
		25J	Com Error TT	Trip	
		25K	Min Alarm	Off	
		25L	Min Alarm TT	Trip	
		25M	Max Alarm	Off	
		25N	Max Alarm TT	Trip	
		25O	Over curr F	Off	
		25P	Pump	Off	
		25Q	Over speed	Off	
		25R	Ext Mot Temp	Off	
		25S	Ext Mot TT	Trip	
		25T	LC Level	Off	
		25U	LC Level TT	Trip	
	260	Serial Com			
		261	Com Type	RS232/485	
	262	RS232/485			
		2621	Baudrate	9600	
		2622	Address	1	
	263	Fieldbus			
		2631	Address	62	
		2632	PrData Mode	Basic	
		2633	Read/Write	RW	
		2634	AddPrValue	0	
	264	Comm Fault			
		2641	ComFlt Mode	Off	
		2642	ComFlt Time	0.5 s	
	265	Ethernet			
		2651	IP Address	0.0.0.0	
		2652	MAC Address	000000000000	
		2653	Subnet Mask	0.0.0.0	
		2654	Gateway	0.0.0.0	
		2655	DHCP	Off	
	266	FB Signal			
		2661	FB Signal 1		
		2662	FB Signal 2		
		2663	FB Signal 3		
		2664	FB Signal 4		
		2665	FB Signal 5		
		2666	FB Signal 6		
		2667	FB Signal 7		
		2668	FB Signal 8		

				DEFAULT	CUSTOM
		2669	FB Signal 9		
		266A	FB Signal 10		
		266B	FB Signal 11		
		266C	FB Signal 12		
		266D	FB Signal 13		
		266E	FB Signal 14		
		266F	FB Signal 15		
		266G	FB Signal 16		
		269	FB Status		
300	Process				
	310	Set/View ref			
	320	Proc Setting			
		321	Proc Source	Speed	
		322	Proc Unit	Off	
		323	User Unit	0	
		324	Process Min	0	
		325	Process Max	0	
		326	Ratio	Linear	
		327	F(Val) PrMin	Min	
		328	F(Val) PrMax	Max	
	330	Start/Stop			
		331	Acc Time	10.00s	
		332	Dec Time	10.00s	
		333	Acc MotPot	16.00s	
		334	Dec MotPot	16.00s	
		335	Acc>Min Spd	10.00s	
		336	Dec<Min Spd	10.00s	
		337	Acc Rmp	Linear	
		338	Dec Rmp	Linear	
		339	Start Mode	Fast	
		33A	Spinstart	Off	
		33B	Stop Mode	Decel	
		33C	Brk Release	0.00s	
		33D	Release Spd	0rpm	
		33E	Brk Engage	0.00s	
		33F	Brk Wait	0.00s	
		33G	Vector Brake	Off	
	340	Speed			
		341	Min Speed	0rpm	
		342	Stp<MinSpd	Off	
		343	Max Speed	1500rpm	
		344	SkipSpd 1 Lo	0rpm	
		345	SkipSpd 1 Hi	0rpm	
		346	SkipSpd 2 Lo	0rpm	
		347	SkipSpd 2 Hi	0rpm	
		348	Jog Speed	50rpm	
	350	Torques			
		351	Max Torque	120%	
		352	IxR Comp	Automatic	
		353	IxR CompUsr	0%	
		354	Flux optim	Off	
	360	Preset Ref			
		361	Motor Pot	Non Volatile	
		362	Preset Ref 1	0 rpm	
		363	Preset Ref 2	250 rpm	
		364	Preset Ref 3	500 rpm	
		365	Preset Ref 4	750 rpm	
		366	Preset Ref 5	1000 rpm	
		367	Preset Ref 6	1250 rpm	
		368	Preset Ref 7	1500 rpm	
		369	Keyb Ref	Normal	
	380	ProcCtrlPID			
		381	PID Control	Off	
		383	PID P Gain	1.0	
		384	PID I Time	1.00s	
		385	PID D Time	0.00s	
		386	PID<MinSpd	Off	
		387	PID Act Marg	0	
		388	PID Stdy Tst	Off	
		389	PID Stdy Mar	0	
	390	Pump/Fan Ctrl			
		391	Pump enable	Off	
		392	No of Drives	2	
		393	Select Drive	Sequence	
		394	Change Cond	Both	
		395	Change Timer	50h	
		396	Drives on Ch	0	
		397	Upper Band	10%	
		398	Lower Band	10%	
		399	Start Delay	0s	
		39A	Stop Delay	0s	
		39B	Upp Band Lim	0%	
		39C	Low Band Lim	0%	
		39D	Settle Start	0s	
		39E	TransS Start	60%	
		39F	Settle Stop	0s	
		39G	TransS Stop	60%	
		39H	Run Time 1	00:00:00	
		39H1	Rst Run Tm1	No	
		39I	Run Time 2	00:00:00	
		39I1	Rst Run Tm2	No	
		39J	Run Time 3	00:00:00	
		39J1	Rst Run Tm3	No	
		39K	Run Time 4	00:00:00	
		39K1	Rst Run Tm4	No	
		39L	Run Time05	00:00:00	
		39L1	Rst Run Tm5	No	
		39M	Run Time 6	00:00:00	
		39M1	Rst Run Tm6	No	
		39N	Pump 123456		
400	Monitor/Prot				
	410	Load Monitor			
		411	Alarm Select	Off	
		412	Alarm trip	Off	
		413	Ramp Alarm	Off	
		414	Start Delay	2s	
		415	Load Type	Basic	
		416	Max Alarm		

				DEFAULT	CUSTOM
		4161	MaxAlarmMar	15%	
		4162	MaxAlarmDel	0.1s	
		417	Max Pre alarm		
		4171	MaxPreAlMar	10%	
		4172	MaxPreAlDel	0.1s	
		418	Min Pre Alarm		
		4181	MinPreAlMar	10%	
		4182	MinPreAlDel	0.1s	
		419	Min Alarm		
		4191	MinAlarmMar	15%	
		4192	MinAlarmDel	0.1s	
		41A	Autoset Alrm	No	
		41B	Normal Load	100%	
		41C	Load Curve		
		41C1	Load Curve 1	100%	
		41C2	Load Curve 2	100%	
		41C3	Load Curve 3	100%	
		41C4	Load Curve 4	100%	
		41C5	Load Curve 5	100%	
		41C6	Load Curve 6	100%	
		41C7	Load Curve 7	100%	
		41C8	Load Curve 8	100%	
		41C9	Load Curve 9	100%	
	420	Process Prot			
		421	Low Volt OR	On	
		422	Rotor Locked	Off	
		423	Motor lost	Off	
		424	Overvolt Ctrl	On	
500	I/Os				
	510	An Inputs			
		511	AnIn1 Fc	Process Ref	
		512	AnIn1 Setup	4-20mA	
		513	AnIn1 Advn		
		5131	AnIn1 Min	4mA	
		5132	AnIn1 Max	20.00mA	
		5133	AnIn1 Bipol	20.00mA	
		5134	AnIn1 FcMin	Min	
		5135	AnIn1 ValMin	0	
		5136	AnIn1 FcMax	Max	
		5137	AnIn1 ValMax	0	
		5138	AnIn1 Oper	Add+	
		5139	AnIn1 Filt	0.1s	
		513A	AnIn1 Enabl	On	
		514	AnIn2 Fc	Off	
		515	AnIn2 Setup	4-20mA	
		516	AnIn2 Advan		
		5161	AnIn2 Min	4mA	
		5162	AnIn2 Max	20.00mA	
		5163	AnIn2 Bipol	20.00mA	
		5164	AnIn2 FcMin	Min	
		5165	AnIn2 ValMin	0	
		5166	AnIn2 FcMax	Max	
		5167	AnIn2 ValMax	0	
		5168	AnIn2 Oper	Add+	

				DEFAULT	CUSTOM
		5169	AnIn2 Filt	0.1s	
		516A	AnIn2 Enabl	On	
		517	AnIn3 Fc	Off	
		518	AnIn3 Setup	4-20mA	
		519	AnIn3 Advan		
		5191	AnIn3 Min	4mA	
		5192	AnIn3 Max	20.00mA	
		5193	AnIn3 Bipol	20.00mA	
		5194	AnIn3 FcMin	Min	
		5195	AnIn3 ValMin	0	
		5196	AnIn3 FcMax	Max	
		5197	AnIn3 ValMax	0	
		5198	AnIn3 Oper	Add+	
		5199	AnIn3 Filt	0.1s	
		519A	AnIn3 Enabl	On	
		51A	AnIn4 Fc	Off	
		51B	AnIn4 Setup	4-20mA	
		51C	AnIn4 Advan		
		51C1	AnIn4 Min	4mA	
		51C2	AnIn4 Max	20.00mA	
		51C3	AnIn4 Bipol	20.00mA	
		51C4	AnIn4 FcMin	Min	
		51C5	AnIn4 ValMin	0	
		51C6	AnIn4 FcMax	Max	
		51C7	AnIn4 ValMax	0	
		51C8	AnIn4 Oper	Add+	
		51C9	AnIn4 Filt	0.1s	
		51CA	AnIn4 Enabl	On	
520	Dig Inputs				
		521	DigIn 1	RunL	
		522	DigIn 2	RunR	
		523	DigIn 3	Off	
		524	DigIn 4	Off	
		525	DigIn 5	Off	
		526	DigIn 6	Off	
		527	DigIn 7	Off	
		528	DigIn 8	Reset	
		529	B(oard)1 DigIn 1	Off	
		52A	B(oard)1 DigIn 2	Off	
		52B	B(oard)1 DigIn 3	Off	
		52C	B(oard)2 DigIn 1	Off	
		52D	B(oard)2 DigIn 2	Off	
		52E	B(oard)2 DigIn 3	Off	
		52F	B(oard)3 DigIn 1	Off	
		52G	B(oard)3 DigIn 2	Off	
		52H	B(oard)3 DigIn 3	Off	
530	An Outputs				
		531	AnOut1 Fc	Speed	
		532	AnOut1 Setup	4-20mA	
		533	AnOut1 Adv		
		5331	AnOut 1 Min	4mA	
		5332	AnOut 1 Max	20.0mA	
		5333	AnOut1Bipol	20.0mA	
		5334	AnOut1 FcMin	Min	

			DEFAULT	CUSTOM
	5335	AnOut1 VlMin	0	
	5336	AnOut1 FcMax	Max	
	5337	AnOut1 VlMax	0	
	534	AnOut2 FC	Torque	
	535	AnOut2 Setup	4-20mA	
	536	AnOut2 Advan		
	5361	AnOut 2 Min	4mA	
	5362	AnOut 2 Max	20.0mA	
	5363	AnOut2Bipol	20.0mA	
	5364	AnOut2 FcMin	Min	
	5365	AnOut2 VlMin	0	
	5366	AnOut2 FcMax	Max	
	5367	AnOut2 VlMax	0	
540	Dig Outputs			
	541	DigOut 1	Ready	
	542	DigOut 2	No Trip	
550	Relays			
	551	Relay 1	Trip	
	552	Relay 2	Run	
	553	Relay 3	Off	
	554	B(oard)1 Relay 1	Off	
	555	B(oard)1 Relay 2	Off	
	556	B(oard)1 Relay 3	Off	
	557	B(oard)2 Relay 1	Off	
	558	B(oard)2 Relay 2	Off	
	559	B(oard)2 Relay 3	Off	
	55A	B(oard)3 Relay 1	Off	
	55B	B(oard)3 Relay 2	Off	
	55C	B(oard)3 Relay 3	Off	
	55D	Relay Adv		
	55D1	Relay 1 Mode	N.O	
	55D2	Relay 2 Mode	N.O	
	55D3	Relay 3 Mode	N.O	
	55D4	B1R1 Mode	N.O	
	55D5	B1R2 Mode	N.O	
	55D6	B1R3 Mode	N.O	
	55D7	B2R1 Mode	N.O	
	55D8	B2R2 Mode	N.O	
	55D9	B2R3 Mode	N.O	
	55DA	B3R1 Mode	N.O	
	55DB	B3R2 Mode	N.O	
	55DC	B3R3 Mode	N.O	
560	Virtual I/Os			
	561	VIO 1 Dest	Off	
	562	VIO 1 Source	Off	
	563	VIO 2 Dest	Off	
	564	VIO 2 Source	Off	
	565	VIO 3 Dest	Off	
	566	VIO 3 Source	Off	
	567	VIO 4 Dest	Off	
	568	VIO 4 Source	Off	
	569	VIO 5 Dest	Off	
	56A	VIO 5 Source	Off	
	56B	VIO 6 Dest	Off	
	56C	VIO 6 Source	Off	
	56D	VIO 7 Dest	Off	
	56E	VIO 7 Source	Off	
	56F	VIO 8 Dest	Off	
	56G	VIO 8 Source	Off	
600	Logical&Timers			
610	Comparators			
	611	CA1 Value	Speed	
	612	CA1 Level HI	300rpm	
	613	CA1 Level LO	200rpm	
	614	CA2 Value	Torque	
	615	CA2 Level HI	20%	
	616	CA2 Level LO	10%	
	617	CD1	Run	
	618	CD2	DigIn 1	
620	Logic Output Y			
	621	Y Comp 1	CA1	
	622	Y Operator 1	&	
	623	Y Comp 2	!A2	
	624	Y Operator 2	&	
	625	Y Comp 3	CD1	
630	Logic Z			
	631	Z Comp 1	CA1	
	632	Z Operator 1	&	
	633	Z Comp2	!A2	
	634	Z Operator 2	&	
	635	Z Comp 3	CD1	
640	Timer1			
	641	Timer1 Trig	Off	
	642	Timer1 Mode	Off	
	643	Timer1 Delay	0:00:00	
	644	Timer 1 T1	0:00:00	
	645	Timer1 T2	0:00:00	
	649	Timer1 Value	0:00:00	
650	Timer2			
	651	Timer2 Trig	Off	
	652	Timer2 Mode	Off	
	653	Timer2 Delay	0:00:00	
	654	Timer 2 T1	0:00:00	
	655	Timer2 T2	0:00:00	
	659	Tmer2 Value	0:00:00	
700	Oper/Status			
710	Operation			
	711	Process Val		
	712	Speed		
	713	Torque		
	714	Shaft Power		
	715	Electrical Power		
	716	Current		
	717	Output volt		
	718	Frequency		
	719	DC Voltage		
	71A	Heatsink Tmp		
	71B	PT100_1_2_3		

				DEFAULT	CUSTOM
720	Status				
	721	VSD Status			
	722	Warning			
	723	DigIn Status			
	724	DigOut Status			
	725	AnIn Status 1-2			
	726	AnIn Status 3-4			
	727	AnOut Status 1-2			
	728	IO Status B1			
	729	IO Status B2			
	72A	IO Status B3			
730	Stored Val				
	731	Run Time	00:00:00		
	7311	Reset RunTm	No		
	732	Mains Time	00:00:00		
	733	Energy	kWh		
	7331	Rst Energy	No		
800	View TripLog				
810	Trip Message				
	811	Process Value			
	812	Speed			
	813	Torque			
	814	Shaft Power			
	815	Electrical Power			
	816	Current			
	817	Output voltage			
	818	Frequency			
	819	DC Link voltage			
	81A	Heatsink Tmp			
	81B	PT100_1, 2, 3			
	81C	FI Status			
	81D	DigIn status			
	81E	DigOut status			
	81F	AnIn status 1 2			
	81G	AnIn status 3 4			
	81H	AnOut status 1 2			
	81I	IO Status B1			
	81J	IO Status B2			
	81K	IO Status B3			
	81L	Run Time			
	81M	Mains Time			
	81N	Energy			
820	Trip Message				
	821	Process Value			
	822	Speed			
	823	Torque			
	824	Shaft Power			
	825	Electrical Power			
	826	Current			
	827	Output voltage			
	828	Frequency			
	829	DC Link voltage			
	82A	Heatsink Tmp			
	82B	PT100_1, 2, 3			

		DEFAULT	CUSTOM
82C	FI Status		
82D	DigIn status		
82E	DigOut status		
82F	AnIn status 1 2		
82G	AnIn status 3 4		
82H	AnOut status 1 2		
82I	IO Status B1		
82J	IO Status B2		
82K	IO Status B3		
82L	Run Time		
82M	Mains Time		
82N	Energy		
830			
831	Process Value		
832	Speed		
833	Torque		
834	Shaft Power		
835	Electrical Power		
836	Current		
837	Output voltage		
838	Frequency		
839	DC Link voltage		
83A	Heatsink Temperature		
83B	PT100_1, 2, 3		
83C	FI Status		
83D	DigIn status		
83E	DigOut status		
83F	AnIn status 1 2		
83G	AIn status 3 4		
83H	AnOut status 1 2		
83I	IO Status B1		
83J	IO Status B2		
83K	IO Status B3		
83L	Run Time		
83M	Mains Time		
83N	Energy		
840			
841	Process Value		
842	Speed		
843	Torque		
844	Shaft Power		
845	Electrical Power		
846	Current		
847	Output voltage		
848	Frequency		
849	DC Link voltage		
84A	Heatsink Tmp		
84B	PT100_1, 2, 3		
84C	FI Status		
84D	DigIn status		
84E	DigOut status		
84F	AnIn status 1 2		
84G	AnIn status 3 4		
84H	AnOut status 1 2		

			DEFAULT	CUSTOM
	84I	IO Status B1		
	84J	IO Status B2		
	84K	IO Status B3		
	84L	Run Time		
	84M	Mains Time		
	84N	Energy		
850				
	851	Process Value		
	852	Speed		
	853	Torque		
	854	Shaft Power		
	855	Electrical Power		
	856	Current		
	857	Output voltage		
	858	Frequency		
	859	DC Link voltage		
	85A	Heatsink Tmp		
	85B	PT100_1, 2, 3		
	85C	FI Status		
	85D	DigIn status		
	85E	DigOut status		
	85F	AnIn 1 2		
	85G	AnIn 3 4		
	85H	AnIOut 1 2		
	85I	IO Status B1		
	85J	IO Status B2		
	85K	IO Status B3		
	85L	Run Time		
	85M	Mains Time		
	85N	Energy		
860				
	861	Process Value		
	862	Speed		
	863	Torque		
	864	Shaft Power		
	865	Electrical Power		
	866	Current		
	867	Output voltage		
	868	Frequency		
	869	DC Link voltage		
	86A	Heatsink Tmp		
	86B	PT100_1, 2, 3		
	86C	FI Status		
	86D	DigIn status		
	86E	DigOut status		
	86F	AnIn 1 2		
	86G	AnIn 3 4		
	86H	AnOut 1 2		
	86I	IO Status B1		
	86J	IO Status B 2		
	86K	IO Status B3		
	86L	Run Time		
	86M	Mains Time		
	86N	Energy		

			DEFAULT	CUSTOM
870				
	871	Process Value		
	872	Speed		
	873	Torque		
	874	Shaft Power		
	875	Electrical Power		
	876	Current		
	877	Output voltage		
	878	Frequency		
	879	DC Link voltage		
	87A	Heatsink Tmpe		
	87B	PT100_1, 2, 3		
	87C	FI Status		
	87D	DigIn status		
	87E	DigOut status		
	87F	AnIn status 1 2		
	87G	AnIn status 3 4		
	87H	AnOut status 1 2		
	87I	IO Status B1		
	87J	IO Status B2		
	87K	IO Status B3		
	87L	Run Time		
	87M	Mains Time		
	87N	Energy		
880				
	881	Process Value		
	882	Speed		
	818	Torque		
	884	Shaft Power		
	885	Electrical Power		
	886	Current		
	887	Output voltage		
	888	Frequency		
	889	DC Link voltage		
	88A	Heatsink Tmp		
	88B	PT100_1, 2, 3		
	88C	FI Status		
	88D	DigIn status		
	88E	DigOut status		
	88F	AnIn status 1 2		
	88G	AnIn status 3 4		
	88H	AnOut status 1 2		
	88I	IO Status B1		
	88J	IO Status B2		
	88K	IO Status B3		
	88L	Run Time		
	88M	Mains Time		
	88N	Energy		
890				
	891	Process Value		
	892	Speed		
	893	Torque		
	894	Shaft Power		
	895	Electrical Power		

				DEFAULT	CUSTOM
		896	Current		
		897	Output voltage		
		898	Frequency		
		899	DC Link voltage		
		89A	Heatsink Tmp		
		89B	PT100_1, 2, 3		
		89C	FI Status		
		89D	DigIn status		
		89E	DigOut status		
		89F	AnIn status 1 2		
		89G	AnIn status 3 4		
		89H	AnOut status 1 2		
		89I	IO Status B1		
		89J	IO Status B2		
		89K	IO Status B3		
		89L	Run Time		
		89M	Mains Time		
		89N	Energy		
	8A0	Reset Trip		No	
900	System Data				
	920	VSD Data			
		921	VSD Type		
		922	Software		
		923	Unit name	0	

Index

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